OFFICE OF STRUCTURES STRUCTURAL DETAIL MANUAL

Chapter 11 - Structural Repairs

SECTION 03

JACKING SYSTEMS (SR-JS)

OFFICE OF STRUCTURES STRUCTURAL DETAIL MANUAL

Chapter 11 - Structural Repairs

Section 03 – Jacking Systems

SUB-SECTION 01

JACKING BEAM

(SR-JS(JB))

DESIGN GUIDELINES FOR JACKING BEAMS

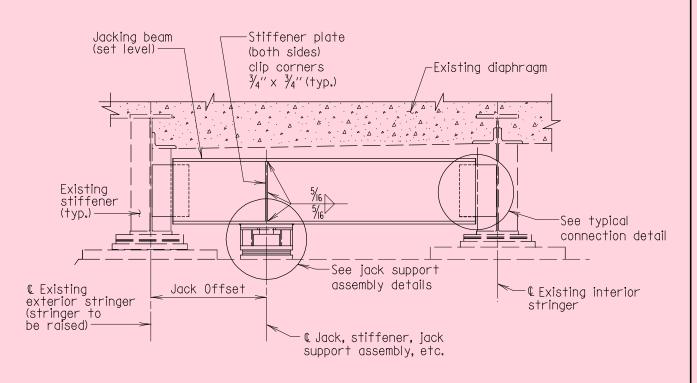
- I) The temporary jacking system is to be designed at operating stress levels.
- 2) A five percent increase to the dead load beam reaction is required for deck stiffness.
- 3) Bolts shall be ASTM A 325 with the threads included in the shear plane if possible. The connection shall be designed in bearing with the reduced root area. ASTM A 490 bolts are acceptable.
- 4) Minimum stiffener and connection plate thickness shall be $\frac{1}{2}$.
- 5) Designers should attempt to minimize the number of different jacking systems for the bridge by designing a system that will work in multiple locations.
- 6) Minimum fillet weld size shall be $\frac{5}{16}$ ".
- 7) Avoid bent connection plates where possible. If the skew angle does not allow placing straight connection plates from the existing stiffener to the web, attach the connection plate full height to the existing web and design it as a stiffener. Place it far enough from the existing stiffener to allow welding the connection plate to the web and still have full bearing under the jacking system.
- 8) The jack stand can only accommodate a jack with a diameter of 6" or less. Most jacks greater than 75 tons will require a different stand.
- 9) The possibility of shifting traffic off of the stringer to be jacked should be discussed with the ADE-Traffic. This would allow designing for only dead load.
- 10) When designing a jacking beam the designer may want to start with the following trial sections:

* LOAD (X)	BOLTS	BEAM	CONNECTION PLATE
X <u><</u> 35K	3 - ⅓″¢A 325	W 12 x 26	½'' x 9''
35K ⟨ X <u>⟨</u> 45K	3 - I''�A 325	W 14 x 26	1/2" x II"
45K ⟨ X <u>⟨</u> 60K	4 - I''�A 325	W 18 x 35	1/2" × 141/2"
60K ⟨ X <u>⟨</u> 80K	4 - I''¢A 490	W 18 x 35	1/2" × 18"

* Load (X) is dead load and live load plus impact at the bolts

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VERSION		JACKING BEAM DESIGN GUIDELINES	
	DETAIL NO.	SR-JS(JB)-101	SHEET OF



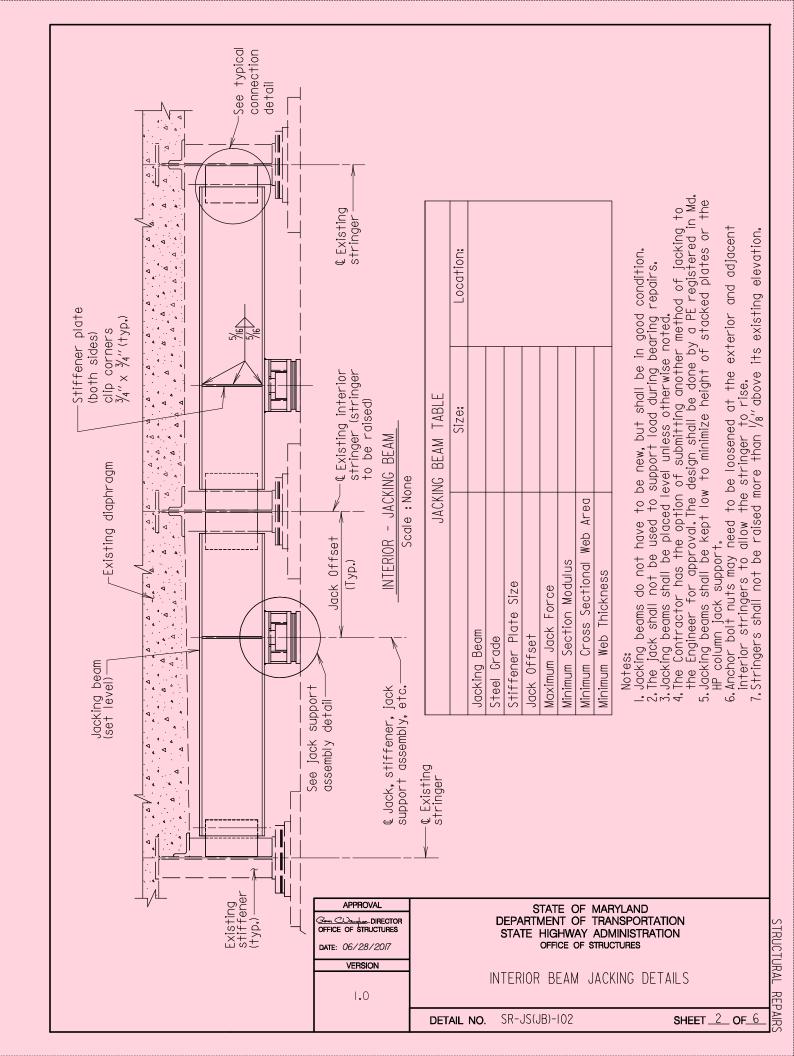
EXTERIOR - JACKING BEAM Scale: None

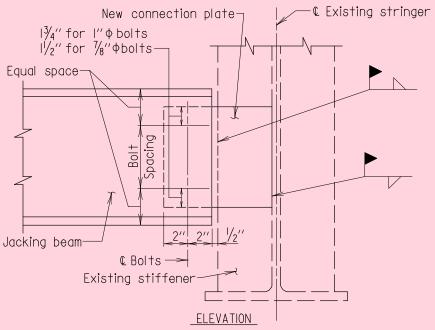
JACKING BEAM TABLE				
	Size:	Location:		
Jacking Beam				
Steel Grade				
Stiffener Plate Size				
Jack Offset				
Maximum Jack Force				
Minimum Section Modulus				
Minimum Cross Sectional Web Area				
Minimum Web Thickness				

- I. Jacking beams do not have to be new, but shall be in good condition. 2. The jack shall not be used to support load during bearing repairs. 3. Jacking beams shall be placed level unless otherwise noted.

- 4. The Contractor has the option of submitting another method of jacking to the Engineer for approval. The design shall be done by a PE registered in Md.
- 5. Jacking beams shall be kept low to minimize height of stacked plates or the HP column jack support.
- 6. Anchor bolt nuts may need to be loosened at the exterior and adjacent interior stringers to allow the stringer to rise. 7. Stringers shall not be raised more than $\frac{1}{8}$ " above its existing elevation.

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VERSION . ()	EXTERIOR BEAM JACKING DETAILS
	DETAIL NO. SR-JS(JB)-102 SHEET 1 OF 6





TYPICAL SKEWED CONNECTION DETAIL Scale: None

CONNECTION DETAILS				
Materials: Location:				
Connection Plate Size				
Connection Plate Weld				
Number of Bolts				
Bolt (Type and Size)				
Bolt Spacing c/c				
Existing Stiffener Plate Size				
Steel Grade				

Notes:
Any steel that has been welded to the existing bridge shall remain in place.
The repaired area and any other areas damaged shall be repaired in conformance with 430.

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VERSION		

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SKEWED CONNECTION DETAILS

DETAIL NO. SR-JS(JB)-I02

SHEET 3 OF 6

TYPICAL 90° CONNECTION DETAIL Scale: None

CONNECTION DETAILS				
Materials: Locat				
Connection Plate Size				
Connection Plate Weld				
Number of Bolts				
Bolt (Type and Size)				
Bolt Spacing c/c				
Existing Stiffener Plate Size				
Steel Grade				

Notes:
Any steel that has been welded to the existing bridge shall remain in place.
The repaired area and any other areas damaged shall be repaired in conformance with 430.

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DATE: 06/28/2017	
VERSION	

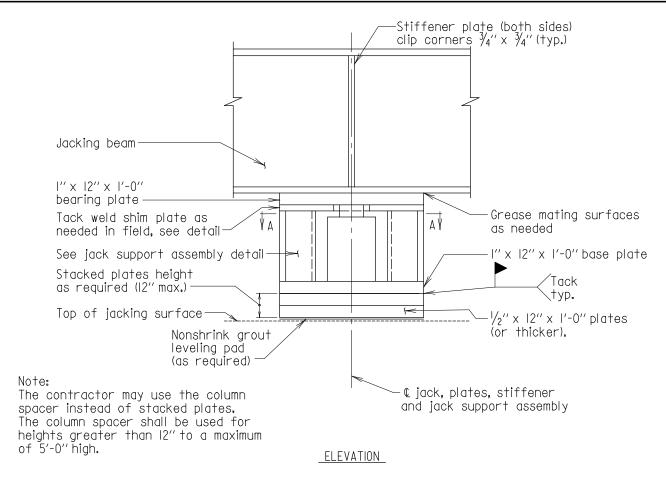
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90° CONNECTION DETAILS

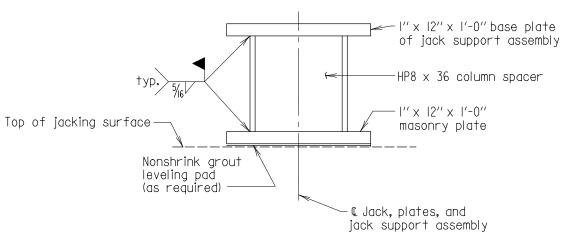
DETAIL NO. SR-JS(JB)-I02

SHEET 4 OF 6



JACK SUPPORT USING STACKED PLATES

Scale: None



ELEVATION

ALTERNATE COLUMN SPACER DETAIL Scale: None

Notes

I. Minimum thickness of the grout leveling pad shall be as recommended by manufacturer.

2. Jack shall be centered under jacking beam web and stiffeners.

3. Stacked plates shall not exceed 12" high.

4. HP8 x 36 column spacer shall not exceed 5'-0" high.

5. All material to be ASTM A 709
Grade 36 or Grade 50 as approved by the engineer.

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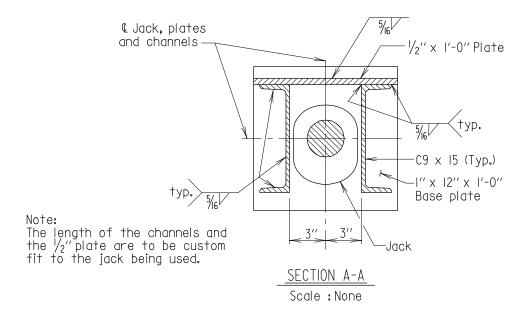
DATE: 06/28/2017

VERSION

JACK SUPPORT ASSEMBLY

DETAIL NO. SR-JS(JB)-102

SHEET <u>5</u> OF <u>6</u>



APPHOVAL Sim Charles DIRECTOR OFFICE OF STRUCTURES DATE: 06/28/20/7	OTATE UNDURANT ADMINISTRATION	STRUCT
VERSION	DETAILS - JACK SUPPORT ASSEMBLY	URAL REF
	DETAIL NO. SR-JS(JB)-102 SHEET 6 OF 6	AIRS

				CKING (
SUPPORT & SPAN	MEMBER	EXPECTED MINIMUM FORCE (LBS)	EXPECTED MAXIMUM FORCE (LBS)	JACK PISTON DIAMETER (IN)	RECORDED LIFT PRESSURE READING (PSI)	RECORDED MAXIMUM PRESSURE READING (PSI)	CALCULATE MAXIMUM FORCE (LBS
ENG.	ENG.	ENG.	ENG.	INSPECTOR	INSPECTOR	INSPECTOR	INSPECTOR
CALCULAT	ED MAXIM	LUM FORCE =	[RECORDED	MAXIMUM PRES	SURE READING]	* [0.785 * JACK PIS	TON DIAMETE

1.0

DETAIL NO. SR-JS(JB)-I03

SHEET ____ OF__

OFFICE OF STRUCTURES STRUCTURAL DETAIL MANUAL

Chapter 11 - Structural Repairs

Section 03 – Jacking Systems

PRESTRESSING BAR (SR-JS(PSB))

DESIGN GUIDELINES FOR JACKING BEAMS USING PRESTRESSING BARS

- I. A five percent increase to the dead load beam reaction is required for deck stiffness.
- 2. Prestressing Bars (i.e. Dywidags or All-Thread Bars) shall have an ultimate tensile strength of I50KSI(fpu) and have a diameter of $1\frac{3}{8}$ ".
- 3. The prestressing load (i.e. the resulting tensile force required to counter the DL + LL + Impact loads) of the prestressing steel shall be 60% of the specified minimum tensile strength (fpu).
- 4. The ultimate strength in shear shall be evaluated at 60% of the ultimate tensile strength (fpu).
- 5. The lock-off load should not exceed 70% of the specified minimum tensile strength of the prestressing steel. This accounts for a 10% relaxation of the prestressing steel.
- 6. Each Bracket shall be connected to the Pier Cap with a minimum of 4-prestressing bars.
- 7. Once the number of prestressing bars have been selected, the designer shall place the bars on the Pier Cap is such a way to avoid all primary reinforcing steel as based on existing plans. The designer shall add a note to the plans requiring the contractor to verify the location of the primary reinforcing steel prior to drilling for any prestressing bars.
- 8. The minimum edge distance for the placement of the brackets shall be 12" from the edge of the nearest drilled hole.
- 9. The Jack Support Assembly, Brackets, and Cap Plates have been designed for a maximum design load (i.e. DL + LL + Impact loads) of 220-KIPS.
- 10. For design loads greater than 220-KIPS, the designer shall consider the possibility of shifting traffic off of the member to be jacked to remove the LL+Impact loads. This option shall be discussed with the Division Chief before discussing with the ADE of Traffic.
- II. The Jack Support Assembly has been fabricated to accommodate standard jack and pancake jack diameters up to $9.5^{\prime\prime}$.
- 12. The exterior flange of the Brackets have been designed for a maximum lock-off load of 136-kips.
- I3. The designer shall evaluate the compressive capacity of the Pier Cap with respect to the group prestressing lock-off load. The compressive capacity of the Pier Cap shall be taken as 0.3fc'.

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OFFICE OF STRUCTURES
DATE: 06/28/2017

VERSION

PRESTRESSING BAR
DESIGN GUIDELINES

DETAIL NO. SR-JS(PSB)-101

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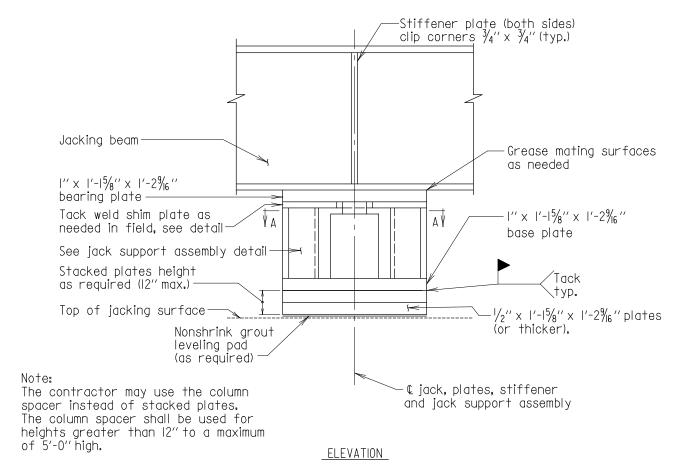
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**DESIGN GUIDELINES

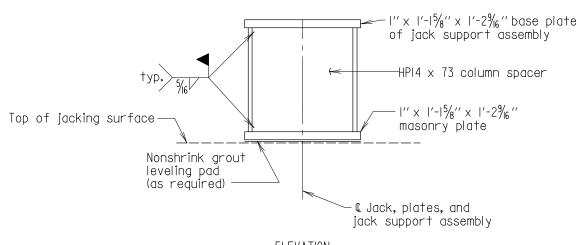
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JACK SUPPORT USING STACKED PLATES

Scale: None



<u>ELEVATION</u>

ALTERNATE COLUMN SPACER DETAIL

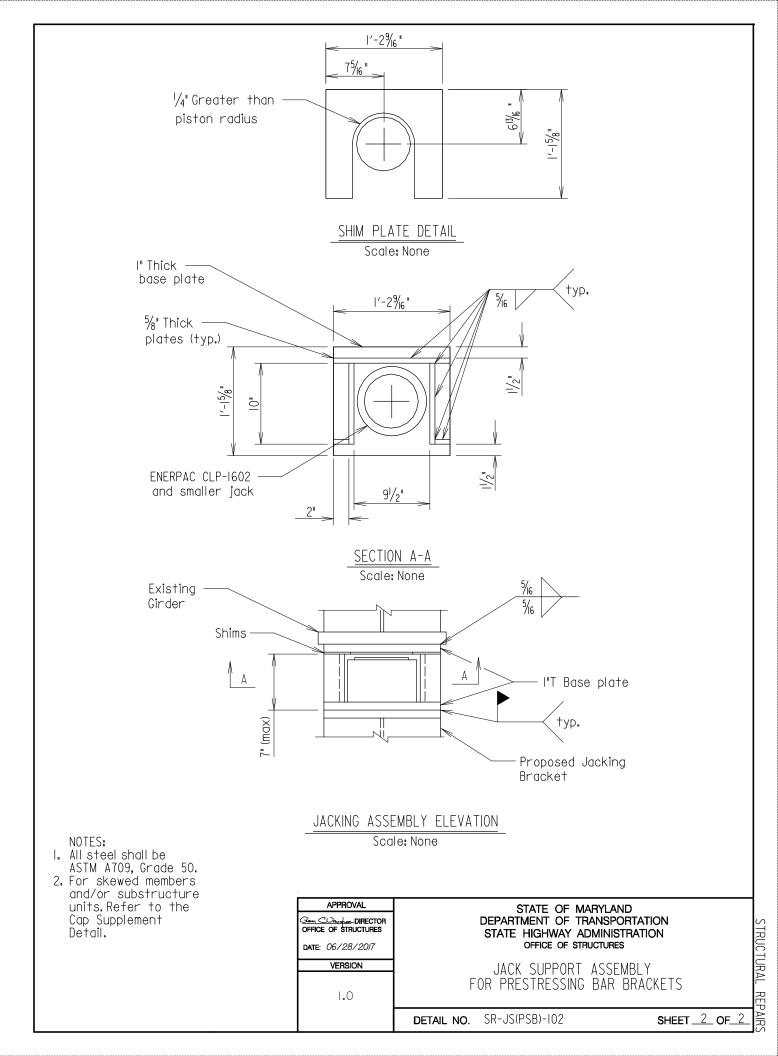
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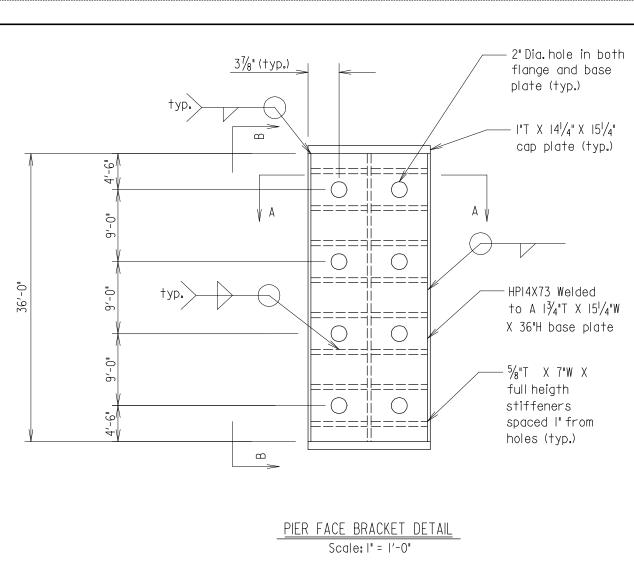
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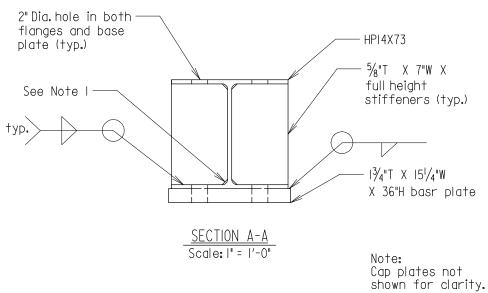
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- I. Minimum thickness of the grout leveling pad shall be as recommended by manufacturer.
- 2. Jack shall be centered under jacking beam web and stiffeners.
- Stacked plates shall not exceed 12" high.
- 4. HPI4x73 column spacer shall not exceed 5'-0" high.
- 5. All material to be ASTM A 709 Grade 50.

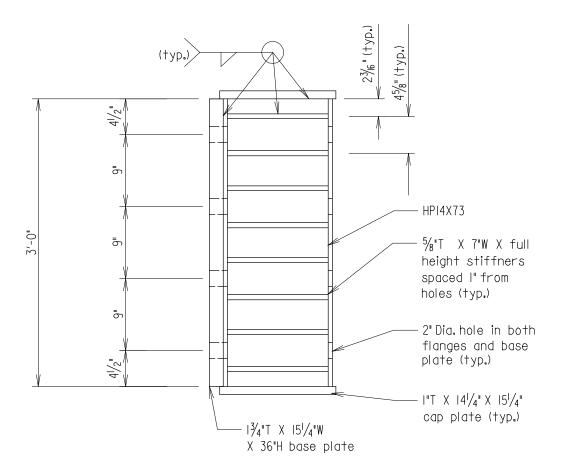
APPROVAL G. C. Director OFFICE OF STRUCTURES DATE: 06/28/20/7	STATE OF MARYLAN DEPARTMENT OF TRANSPO STATE HIGHWAY ADMINIS OFFICE OF STRUCTURES	DRTATION TRATION
VERSION	JACK SUPPORT ASSE FOR PRESTRESSING BAR	
	DETAIL NO. SR-JS(PSB)-I02	SHEET OF_2_







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VERSION	SINGLE PRESTRESSING BAR BRACKE 90° ALIGNMENTS	T DETAILS
	DETAIL NO. SR-JS(PSB)-103	SHEET OF3_



SECTION B-B Scale: I" = I'-0"

Notes:

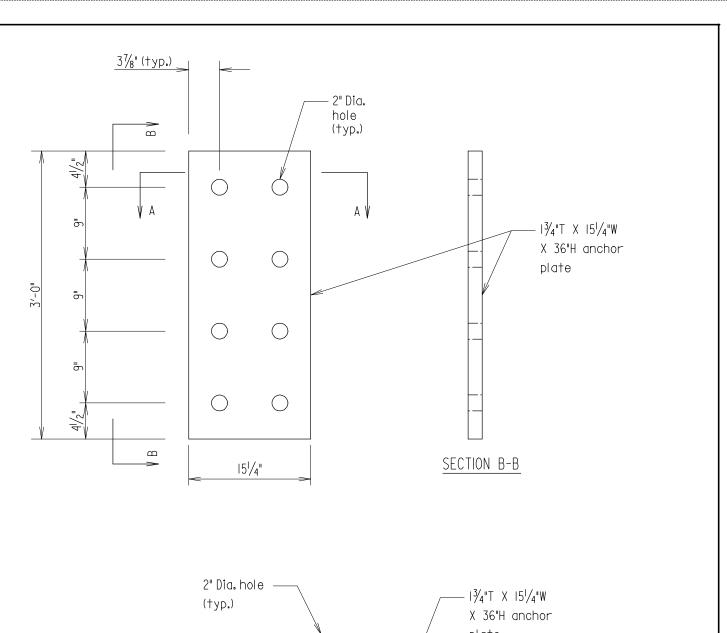
Notes:

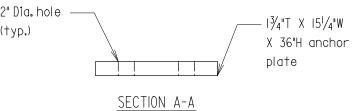
1. Chamfer new plate as shown to clear fillet so that edges of plate fit flush against flange and web of HP Section.

2. All steel shall be ASTM A709, GRADE 50.

3. For skewed members and/or substructure units, refer to The Cap Supplement Detail.

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VERSION	SINGLE PRESTRESSING BAR BRACKE 90° ALIGNMENTS	T DETAILS
	DETAIL NO. SR-JS(PSB)-103	SHEET 2 OF 3

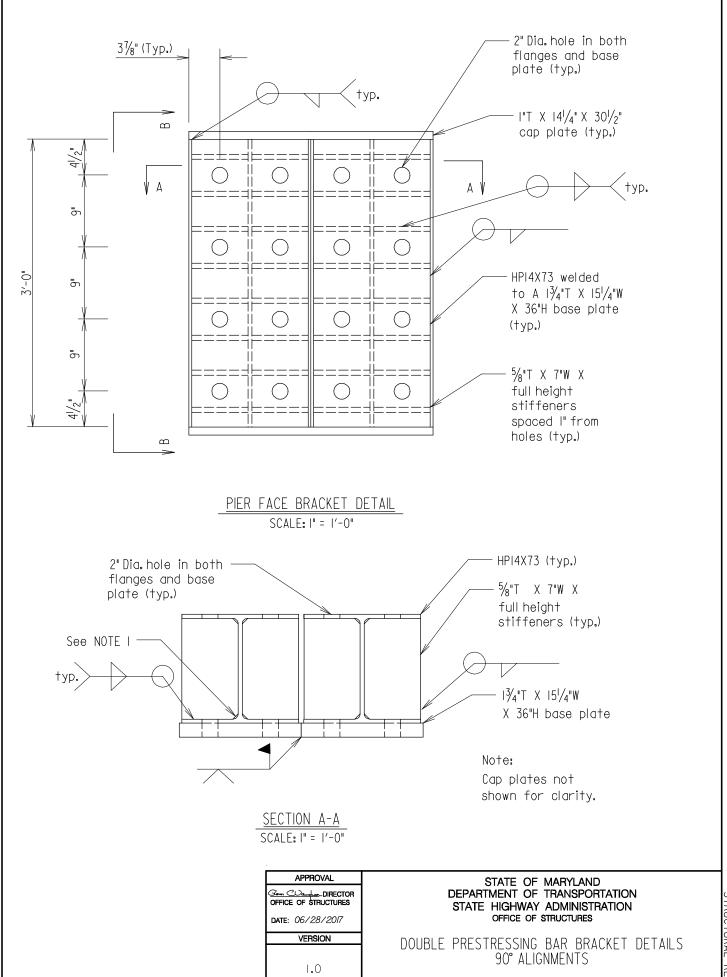




ANCHOR PLATE DETAIL

SCALE: I" = I'-O"

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VERSION	SINGLE PRESTRESSING BAR BRACKET 90° ALIGNMENTS	DETAILS	
	DETAIL NO. SR-JS(PSB)-103	SHEET 3	OF_3_

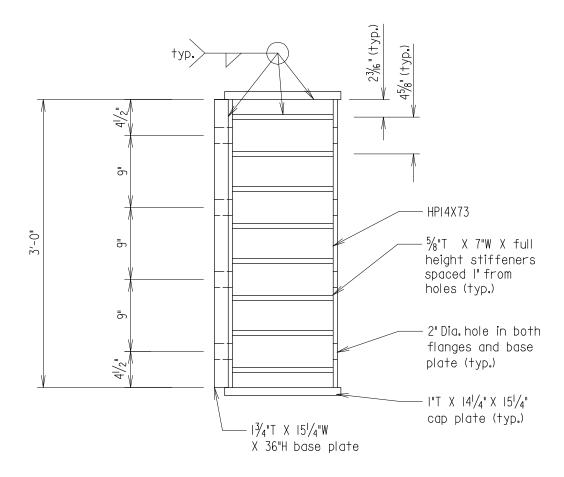


STRUCTURAL REPAI

SHEET ____ **OF** __3

SR-JS(PSB)-I04

DETAIL NO.



SECTION B-B SCALE: |" = |'-0"

Notes:

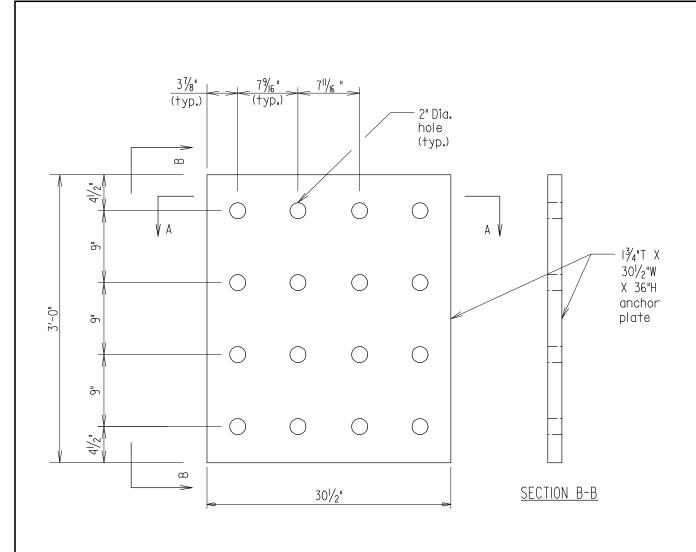
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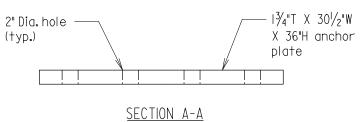
1. Chamfer new plate as shown to clear fillet so that edges of plate fit flush against flange and web of HP Section.

2. All steel shall be ASTM A709, GRADE 50.

3. For skewed members and/or substructure units, refer to the cap supplement detail.

APPROVAL Some Champion DIRECTOR OFFICE OF STRUCTURES DATE: 06/28/20/7	STATE OF MARYLA DEPARTMENT OF TRANSP STATE HIGHWAY ADMINIO OFFICE OF STRUCTUR	ORTATION STRATION
VERSION	DOUBLE PRESTRESSING BAR B 90° ALIGNMENTS	
	DETAIL NO. SR-JS(PSB)-104	SHEET 2 OF 3





ANCHOR PLATE DETAIL

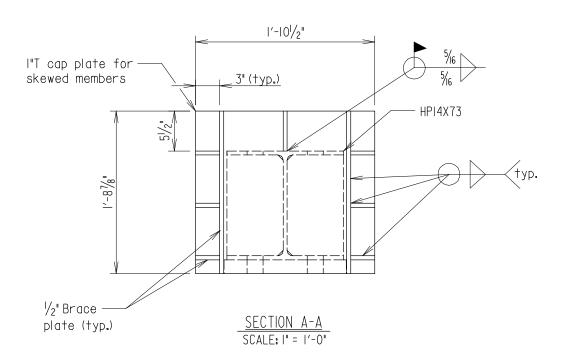
SCALE: I" = 1'-0"

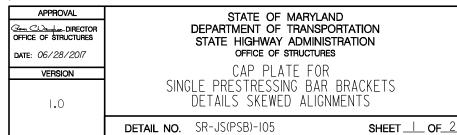
APPROVAL General Director OFFICE OF STRUCTURES DATE: 06/28/20/7	STATE OF MAR' DEPARTMENT OF TRAN STATE HIGHWAY ADM OFFICE OF STRUC	ISPORTATION INISTRATION
VERSION	SINGLE PRESTRESSING BAR 90° ALIGNMEI	
	DETAIL NO. SR-JS(PSB)-104	SHEE T 3 O F 3

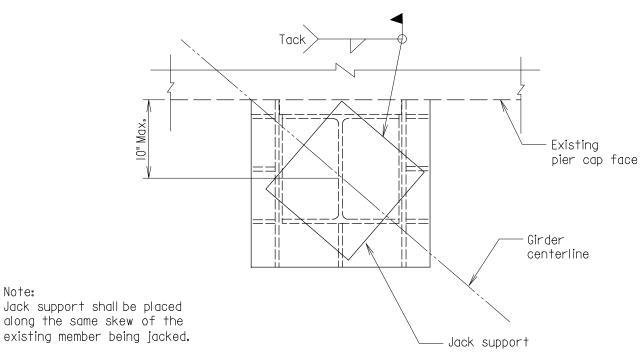
CAP SUPPLEMENT DETAIL

ELEVATION

SCALE: I" = 1'-0"



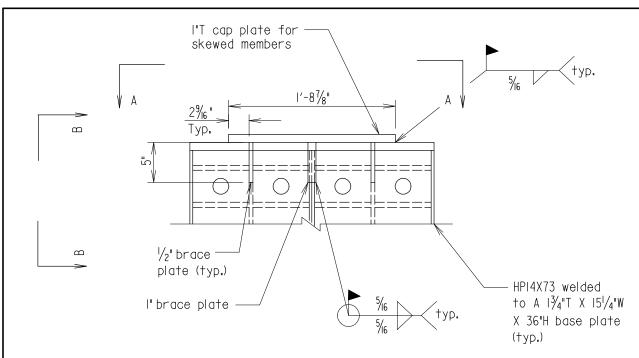




Note:

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STATE HIGHWAY ADMINISTRATION
OFFICE OF STRUCTURES OFFICE OF STRUCTURES DATE: 06/28/2017 CAP PLATE FOR SINGLE PRESTRESSING BAR BRACKETS DETAILS SKEWED ALIGNMENTS VERSION 1.0 SR-JS(PSB)-I05 **SHEET 2 OF 2** DETAIL NO.

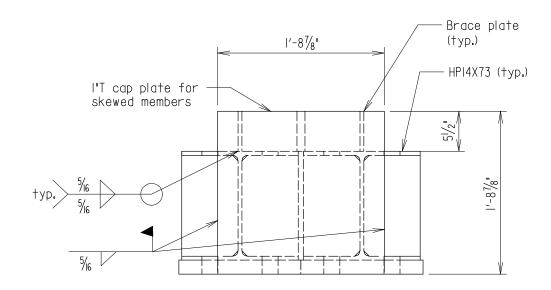
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<u>CAP SUPPLEMENT DETAIL</u>

<u>ELEVATION</u>

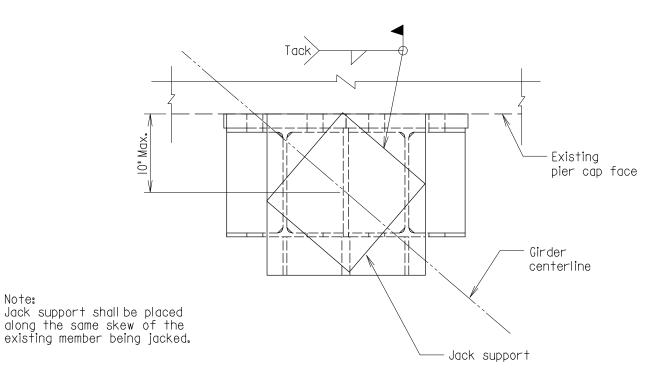
SCALE: I' = I'-0"



SECTION A-A
SCALE: I" = I'-0"

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DATE: 06/28/2017	OFFICE OF STRUCTURES	·
VERSION	CAP PLATE FOR	
1.0	DOUBLE PRESTRESSING BAR BRACK DETAILS SKEWED ALIGNMENTS	ETS
	DETAIL NO. SR-JS(PSB)-106	SHEET OF2_

SCALE: I" = I'-0"



MAX JACK SUPPORT OFFSET SCALE: |" = |'-0"

Note:

APPROVAL Som Culture DIRECTOR OFFICE OF STRUCTURES DATE: 06/28/2017		STATE OF MARYLAND DEPARTMENT OF TRANSPORTAT STATE HIGHWAY ADMINISTRATION OFFICE OF STRUCTURES		
VERSION	DOL	CAP PLATE FOR BLE PRESTRESSING BAR BRA DETAILS SKEWED ALIGNMEN		
	DETAIL NO.	SR-JS(PSB)-I06	SHEET	2 o f 2

PRESTRESSING BAR TENSIONS AND JACKING CHART

	CALCULATED MAXIMUM FORCE (LBS)	INSPECTOR					
	JACK PISTON PRESSURE PRESSURE READING (PSI) (PSI)	INSPECTOR					
JACKS	RECORDED LIFT PRESSURE READING (PSI)	INSPECTOR					
	JACK PISTON DIAMETER (IN)	INSPECTOR					
	EXPECTED MAXIMUM FORCE (LBS)	ENG.					
	EXPECTED MINIMUM FORCE (LBS)	ENG.					
	MEMBER	ENG.					
SSING BAR	REQUIRED TENSION (LBS)*	ENG.					
PRESTRESSIN	SUPPORT BRACKET NO.13/8" DIA. & SPAN NO.	ENG.					
	BRACKET NO.	ENG.					
	SUPPORT & SPAN	ENG.					

CALCULATED MAXIMUM FORCE = (RECORDED MAXIMUM PRESSURE READING) * [0.785 * JACK PISTON DIAMETER²]
PRESTRESSED BAR TENSION ACCOUNTS FOR A 10% RELAXATION OF THE BAR.
THE TENSION SHOWN IN THE CHART ABOVE IS THE MAXIMUM TENSION TO BE
APPLIED IN THE FIELD.

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DATE: 06/28/2017

VERSION

PRESTRESSING BAR TENSIONING
AND JACKING CHART

DETAIL NO. SR-JS(PSB)-107

SHEET ____OF____



OFFICE OF STRUCTURES STRUCTURAL DETAIL MANUAL

Chapter 11 - Structural Repairs

Section 03 – Jacking Systems

SUB-SECTION 03

CHANNEL BRACKET (SR-JS(CB))

BRACKETS JACKING CHANNEL بت DOUBL FOR **GUIDELINES** DESIGN

- The temporary jacking system has been designed at operating stress levels.
- Bolts shall be ASTM A 490 with the threads included in the shear plane possible. The connection has been designed as a slip-critical connection.

2

3

4

2

- Designers should attempt to minimize the number of different jacking systems for the bridge by designing a system that will work in multiple locations.
- selected for the jacking member(s). the members shown below are to be Only
- Members sizes, allowable loads, maximum lifting capacity, and off sets shall be shown in the standards.
- member for uplift, If uplift occurs, either by jacking the adjacent member or by other ader and/or the SRED Division Chief. Designers shall evaluate the adjacent membeliminate uplift or account for uplift by means approved by the SRED Team Leader 9
- beam end retrofit plates as per the Bearing Girder End Plating Detail (SR-ST-40X or SR-ST-50X). Once jacking repairs are complete, install Stiffener Plating Detail (SR-ST-30X) or the \sim

VICIAL .	OINL		<u> </u>	, IN	<u> </u>	INC	LUDE	THIS SHE	EI IN CON
2 - CI5x50	ips)	120,00	00,001	85.00	NG, Deflection	2/8,,	3,,	8/Conn. Plate =16	4/Stiffener =8
2 - CI0x30	ing Capacity (k	00*86	36,00	NG, Deflection	NG, Deflection	// ⁶ //	5%,,	6/Conn, Plate =12	3/Stiffener =6
2 - CI0x30	Max Combined Lifting Capacity (kips)	00.89	28.00	NG, Deflection NG, Deflection NG, Deflection	NG, Deflection NG, Deflection NG, Deflection NG, Deflection	2/8′′	23/8′′	4/Conn, Plate 4/Conn, Plate 6/Conn, Plate 8/Conn, Plate = 8	2/Stiffener =4
2 - C8xI8.75	Max	44.00	00°91	NG, Deflection	NG, Deflection	//e //	2′′	4/Conn. Plate =8	2/Stiffener =4
2 - CI5×50		00.09	50.00	42.00	Deflection NG, Deflection	2/8′′	3,,	8/Conn. Plate =16	4/Stiffener =8
2 - CI2x30	Load (kips)	49,00	36.00	NG, Deflection NG, Deflection NG, Deflection	NG, Deflection	,, 9l/ ₂	,,8/52	6/Conn, Plate 8/Conn, Plate =16	3/Stiffener =6
2 - CI0x30	Max Jack Load (kips)	34.00	28.00	NG, Deflection	NG, Deflection NG, Deflection NG,	2/8,,,	73/8′′	4/Conn, Plate =8	2/Stiffener =4
2 - C8xI8.75		22,00	00.91	NG, Deflection	NG, Deflection	,, 9l/ ₂	5,,,	4/Conn. Plate =8	2/Stiffener =4
Bracket Member	Off Set (ft)	1,5ft	2ft	2,5ft	3f†	Fillet Weld	Stiffener Width	Total No. Bolts- Existing Web	Total No. Bolts- Existing Stiffener

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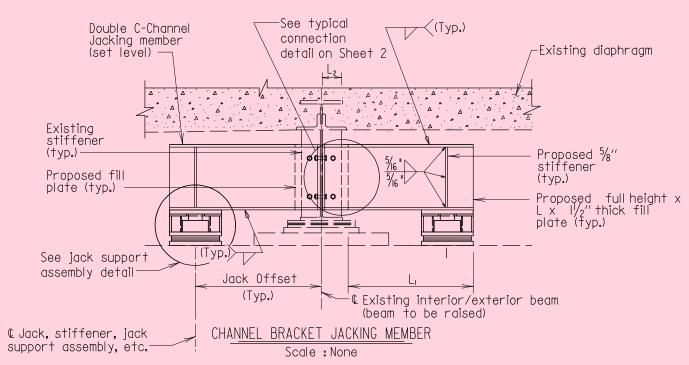
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APPROVAL STATE OF DEPARTMENT OF MARYLAND TRANSPORTATION Sam Wanglow DIRECTOR STATE HIGHWAY ADMINISTRATION OFFICE OF STRUCTURES DATE: 06/28/2017 VERSION DOUBLE CHANNEL BRACKET DESIGN GUIDELINES 1.0

DETAIL NO. SR-JS(CB)-101

STRUCTURAL REPAIRS

OF.



JACKING N	MEMBER TABLE	
	Size:	Location:
Double C-Channel Jacking Member		
L,, Length of fill plate along bracket		
Proposed Bracket Stiffener Plate Size		
L ₂ , Length of fill plate at ext. stiffener		
Jack Offset		
Maximum Jack Force		
Required Jack Capacity		

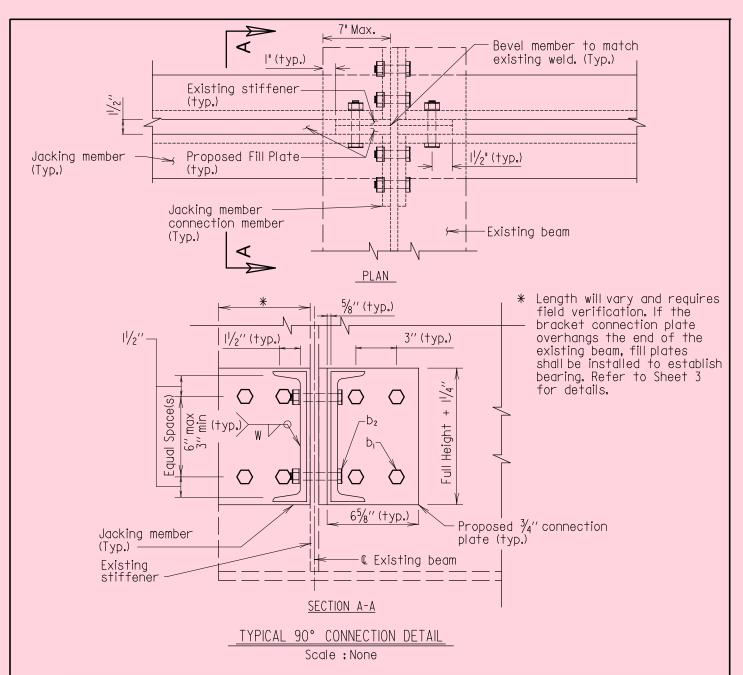
- I. Only A709 Grade 50 steel shall be used.
- 2. Jacking members do not have to be new, but shall be in good condition.
- 3. The jack shall not be used to support load during bearing repairs.
 4. Jacking members shall be placed level unless otherwise noted.
- 5. The Contractor has the option of submitting another method of jacking to the Engineer for approval. The design shall be done by a PE registered in Md.
- Jacking member shall be kept low to minimize height of stacked plates or the HP column jack support.
- Anchor bolt nuts may need to be loosened at the exterior and adjacent interior beams to allow the beam to rise.
 Beams shall not be raised more than 1/8" above its existing elevation.
 Proposed stiffener plates shall be fabricated to bear directly on and match the slope of the flanges of the proposed channel sections.

- 10. Chipping of the existing concrete is not required for the jack stand leveling pad unless approved by the engineer.

 11. The entire procedure (jacking, debris removal, shim installation, lowering, and bracket removal) shall completed in a timely manner as approved by the Engineer.

 12. Once jacking repairs are complete, install beam end retrofit plates as the Bearing Stiffener Plating Standard or the Girder End Plating Standards as attached. Retrofit bolt specimal shall incorporate all holds used for inclining. spacing shall incorporate all bolt holes used for jacking.

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CONNECTION DETAILS			
	Materials:	Location:	
Double C-Channel Jacking Member			
W - Connection plate weld size			
Connection Bolts	A490, 7/8" dia.		
b, - No. Bracket Connection Plate Bolts	_ per side = _ total		
b ₂ - No. Connection Bolts in existing stiffener	_ per side = _ total		
No. Bracket Connection Bolt Rows			

- I. Minimum height of connection plate: $9^{1}/_{4}$ " for C8x18.75; $11^{1}/_{4}$ " for C10x30; $13^{1}/_{4}$ " for C12x30; & $16^{1}/_{4}$ " for C15x50. 2. b Number of $\frac{7}{8}$ " dia. A490 Bolts required on each bracket connection plate and existing stiffener. 3. W Connection plate weld size, E70 electrodes.

- 4. The gap between the channel webs shall be located at the span side of the stiffener.
- 5. Jacking members shall be placed as close as possible to the end diaphragm.
- 6. New bolts to be reinstalled in bolt holes after jacking unless otherwise stated in the plans.

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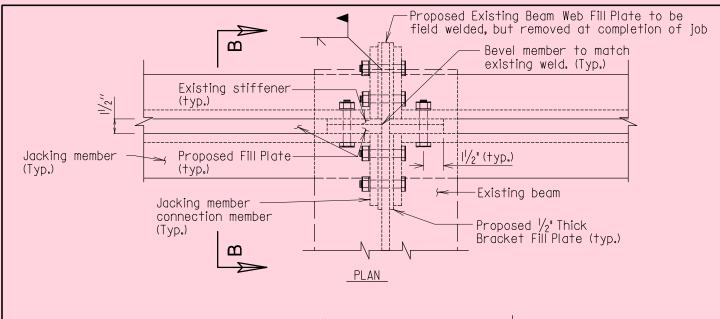
STATE OF MARYLAND DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION OFFICE OF STRUCTURES

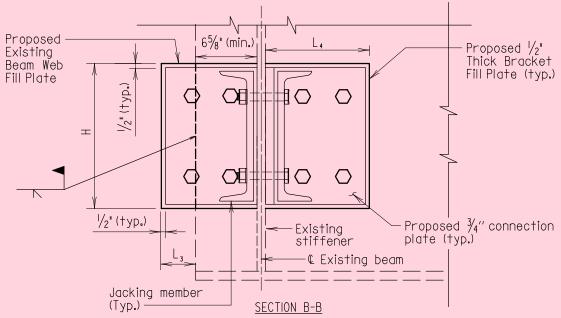
CHANNEL BRACKET JACKING DETAILS

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STRUCTURAL





EXISTING BEAM WEB FILL PLATE DETAIL

Scale: None

CONNECTION DETAILS			
	Materials:	Location:	
Approximate Existing Beam Web Thickness			
H, Height of Proposed Web/Bracket Fill Plates			
L ₃ , Length of Web Fill Plate			
L ₄ , Length of Bracket Fill Plate			

Notes:

1. This sheet shall be used if the end of the Existing Beam is less than $6\frac{5}{8}$ long.

2. The Contractor may be required to tighten bolts using wrenches and other similar hand tools due to space limitations. If bolts cannot be tightened to the Engineer's

approval, work shall cease and the Engineer shall contact SIRE for direction.

3. All existing beam dimensions shall be field verified before any matieral is ordered, fabricated, or installed.

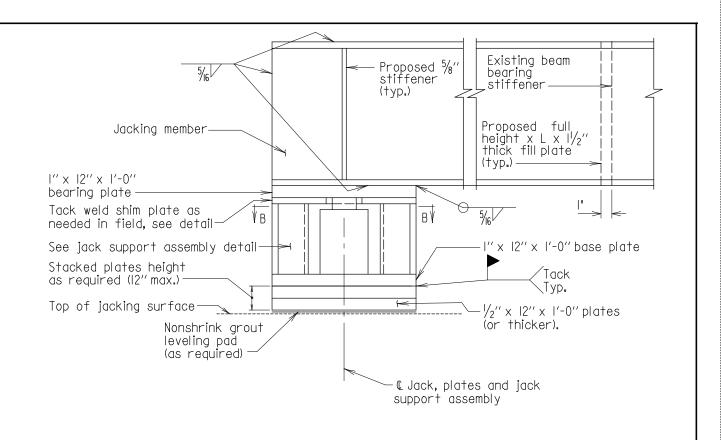
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CHANNEL BRACKET JACKING DETAILS

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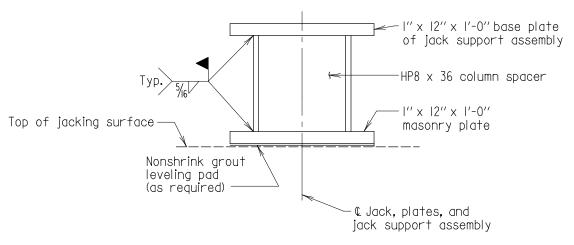
SHEET 3 OF 5



ELEVATION

JACK SUPPORT USING STACKED PLATES

Scale: None



ELEVATION

ALTERNATE COLUMN SPACER DETAIL

Notes:

Scale : None

1.0

- I. Minimum thickness of the grout leveling pad shall be as recommended by manufacturer.
- 2. Jack shall be centered under jacking beam web and stiffeners.
- 3. Stacked plates shall not exceed 12" high.
- 4. HP8 x 36 column spacer shall not exceed 5'-0" high.
- 5. All material for the Jack Support and Column Spacer to be ASTM A 709 Grade 50. Grade 36 is also acceptable with the approval of the Engineer.

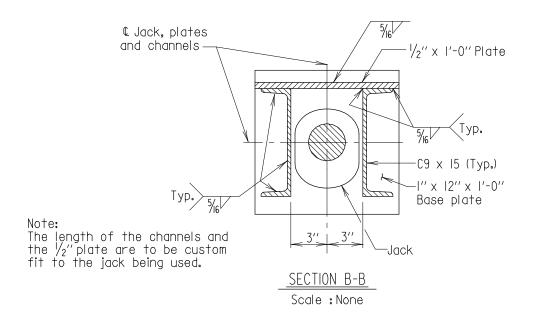
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CHANNEL BRACKET JACKING DETAILS

DETAIL NO. SR-JS(CB)-I02

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TRUCTURAL



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ENG. ENG. ENG. ENG.				ISPECTOR	FORCE (LB
CALCULATED MAXIMUM FORCE = [REC	UKDED MAXIMUM	1 PRESSURE RE	ading] * [0.7	°85 * JACK PIS⁻	ON DIAMETE

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DETAIL NO. SR-JS(CB)-I03

SHEET ____ OF__