

OFFICE OF STRUCTURES STRUCTURAL DETAIL MANUAL

Chapter 03 - Superstructure

SECTION 07 CONCRETE SLAB (SUP-SLAB)



Chapter 03 - Superstructure

Section 07 – Concrete Slabs

<u>SUB-SECTION 01</u> GENERAL (SUP-SLAB(GEN))

<u>GENERAL NOTES</u>

Specifications:	Latest Specifications and S and construction. Latest A Highway Bridges for design.	pecial Provisions for materials ASHTO Standard Specifications for	
Design Assumptions:	The superimposed dead load 950 lb/ft for a 3 foot slat	l is IO20 Ib/ft for a 4 foot slab o o unless specified otherwise on th	nd 1e Plans.
	No composite action betwee panels and the concrete ov	en the prestressed concrete slab verlay has been considered.	
	Prestressed Concrete: Load f'c = 7,000 psi. The minimum of prestress shall be f'c	and resistance factor method compressive strength at transfe 5,950 psi.	
Prestressing Steel:	relaxation strands conform Grade 270. Each 1/24 strand	nsist of $V_{2}^{\prime\prime}$ diameter 7-wire lowing to the requirements of M 203 shall be protensioned to 30000 lb strength of A1,300 lb and a yield fpu).	
Prestressed Concrete:	All concrete for prestness consolidating concrete with of f'c = 8,000 psi	ed soncrete slabs shall be self a 28 day compressive strength	•
Construction:		ned to the values specified on the	e Plans.
		shall conform to 440.0346.	
(Tolerances shall be as spec		
	\sim 10	r keys shall be as specified in 440	
Ζ.	The Contractor shall ensur	the type and location of the lift eathe lifting devices have the sa anels into position during erection	fe working
	width at the casting plant prior to shipping slab units transverse rod holes will b	ble the slab panels for the entire to ensure that there is no misal to the site. Any misalignment of e cause for rejection of the pre g or coring of the slab panels (ei- oblem is prohibited.	ignment the stressed
	prior to placing the concre in place, the tie rods tens	wed to place equipment on the slo ate overlay provided that all slab ioned to the final tensioning force ing requirements, and it does not	units are e, the shear
Measurement and Payment:	Measurement and Payment s	shall be as specified in 440.04.	
	APPROVAL	STATE OF MARYL	
	Com Contraction Director OFFICE OF STRUCTURES DATE: 08/15/2019	DEPARTMENT OF TRANS STATE HIGHWAY ADMIN OFFICE OF STRUCTU	PORTATION ISTRATION
DETAIL NO. SUP-SLAB-10	VERSION	PRESTRESSED CONCRETE GENERAL NOTE	SLAB PANEL
SEE SPECIAL PROVISIONS SE GEN-101 FOR SLAB GEN	ECTION 440 AND	DETAIL NO SUP-SLAB-IOI	SHEFT

DETAIL NO. SUP-SLAB-IOI

SHEET ____ OF___

SUPERSTRUCTURE SLABS

CONCRETE SLAB PANEL ERECTION SEQUENCE OF OPERATIONS

The Contractor shall follow the following sequence of operations and Section 440.03.20 for the erection of slab panel units:

- I. The Contractor shal coordinate and hold a pre-grout meeting prior to concrete slab panel erection with SHA Construction and Office of Structures personnel. The purpose of the meeting will be to discuss slab panel preparation and shear key grout placement procedures.
- 2. Immediately prior to erecting slab panels, clean the abresive blasted shear key surfaces with compressed air, stiff bristle fiber brushes, or vacuuming.
- 3. Pull the slab panels together and field tighter in the transverse direction to the initial tensioning force as specified in ord. No. SNP-SLAB 401. Jension lateral tie rod(s) near mid span first and then progress towards the ends of the beam.
- 4. Isolate lateral tie rods from shear key grout by placing expandeble sprey foam sealant at all tie rod locations, following the manufacturer's guidlelines and as detailed in the Std. No. SUP-SLAB-501.
- 5. Seal the joint below the shear keys using on approved method that does not interfere with the grout in the shear key pocket.
- 6. Once the expandable spray foam seglant has met the manufacturer's curing requirements, procedures for placement of the shear key grout may begin.
- 7. Clean the snear key surface with compressed air and keep it moist until the grout is placed.
- 8. Grout the shear keys by overfilling the joints. Drive the grout or compactly tamp it into the keyways; do not vibrate. After 30 minutes, strike off the excess grout fluch with the top of the panels. Follow the manufacturer's recommendations for grouting in cold or hor weather.

9 Start coding of the shear key grout immediately after the grout has been finished, but do not leave any portion of the grout uncovered for more than 45 minutes after placement.

10. Keep the surfaces wer, even in areas where there is no ready water supply.

- II. Cure the shear key grout for three (3) days with burlap as specified in 420.03.09(B) or (D), respectively.
- 12. Allow a minimum of 48 hours between grouting of the last shear keys and final tensioning of lateral tie rods.
- 13. Tension lateral tie rods to final tensioning force as specified in Std. No. SUP-SLAB-401.

	APPROVAL	STATE OF MARYLANI)	2
	Gen Current DIRECTOR OFFICE OF STRUCTURES	DEPARTMENT OF TRANSPOR STATE HIGHWAY ADMINISTI	RTATION	JPERS
	DATE: 02-15-2017	OFFICE OF STRUCTURES		
	VERSION	PRESTRESSED CONCRETE SL	AB PANEL	
DETAIL NO. SUP-SLAB-102 RESCINDED SEE SPECIAL PROVISIONS SECTION 440 FOR SLAB ERECTION SEQUENCE OF	1.0	SLAB ERECTION SEQUENCE OF	ľ	JRE S
OPERATIONS		detail no. SUP-SLAB-102		LABS

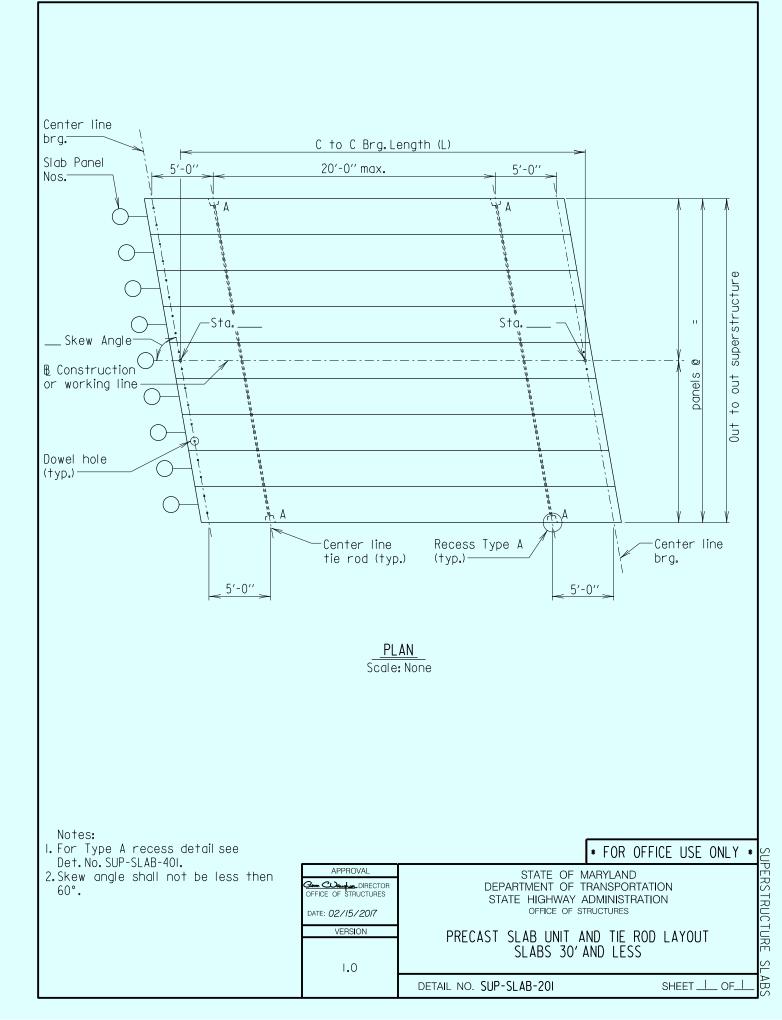
<u>CONCRETE OVERLAY</u> SEQUENCE OF OPERATIONS

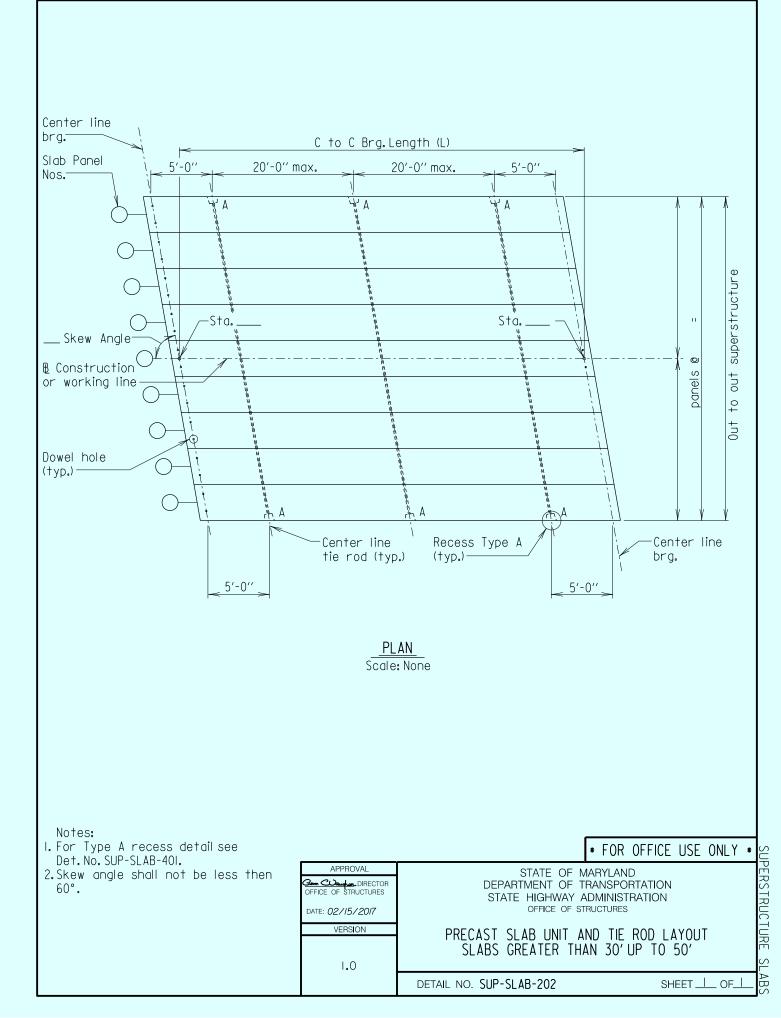
In preparation for the placement of the Mix No.8 concrete overlay over the precast concrete slab units, the Contractor shall follow the following sequence of operations:

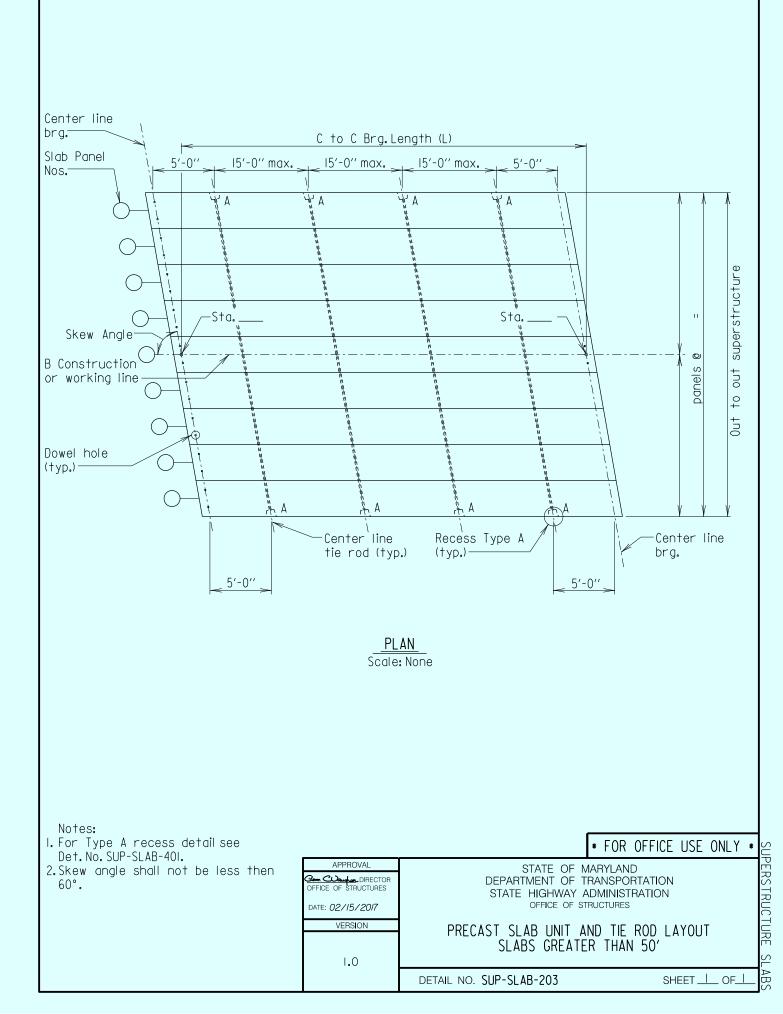
- I. Concrete curbs and parapets may be placed once the lateral tie rous have been tensioned to the final tensioning force and the shear key grout has met the curing requirements.
- 2. Placement of the overlay may occur once the parapet and curbs have cured for 24 hours.
- 3. The overlay reinforcing mat may be assembled on er off the structure. However, the mats must be assembled in units that can be lifted on and off the structure prior to placing overlay. Reinforcing units shall be assembled with proper bar lap lengths to tie reinforcing units together. Temporary supports attached to the mats, such as diagonal rebars or smilar support sheel such as steel angles, may be required to prevent racking of the wat during lifting operations. No welding will be allowed.
- 4. To locate the reinforcing not $2\frac{1}{2}$ clear of the top of deck overlay the Contractor shall place and the support chains to the underside of the reinforcing mat.
- 5. The finishing screed shall be set-up and a dry run of the finishing operation made to verify that the reinforcing is properly located and the finished deck elevations shown on the plans can be achieved.
- 6. The reinforcing mat, including chairs, shall be lifted off of the bridge just prior to the placement of the overlay to permit the entire deck to be cleaned in accordance with Section 440.0322.
- 7. Prior to beginning the placement of the overlay, the Contractor shall float the cement slurry across the bridge deck as described in the specifications and work it into the top of the slab units.

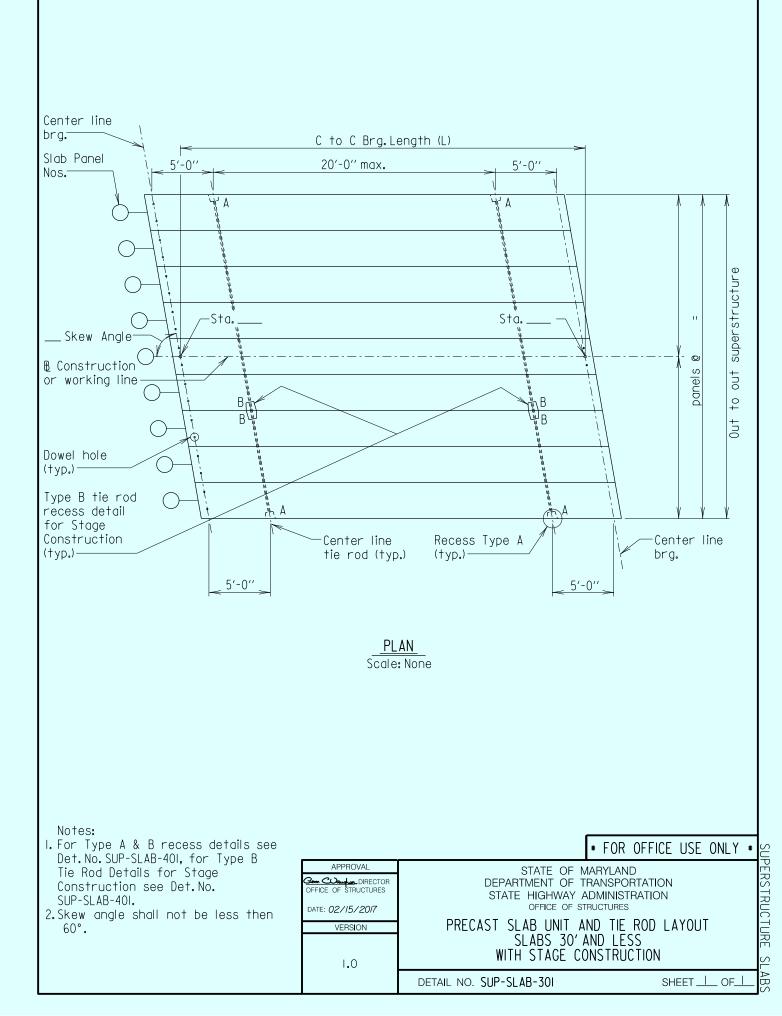
8. Keeping the Sturry moist with a misring operation, the reinforcing mat shall be placed back on top of the precast slab units, segments tied together and resting on chairs, end the placement of the Mix No.8 concrete overlay shall commence immediately. It is imperative that the overlay shall be placed while the slurry is in a non-set condition.

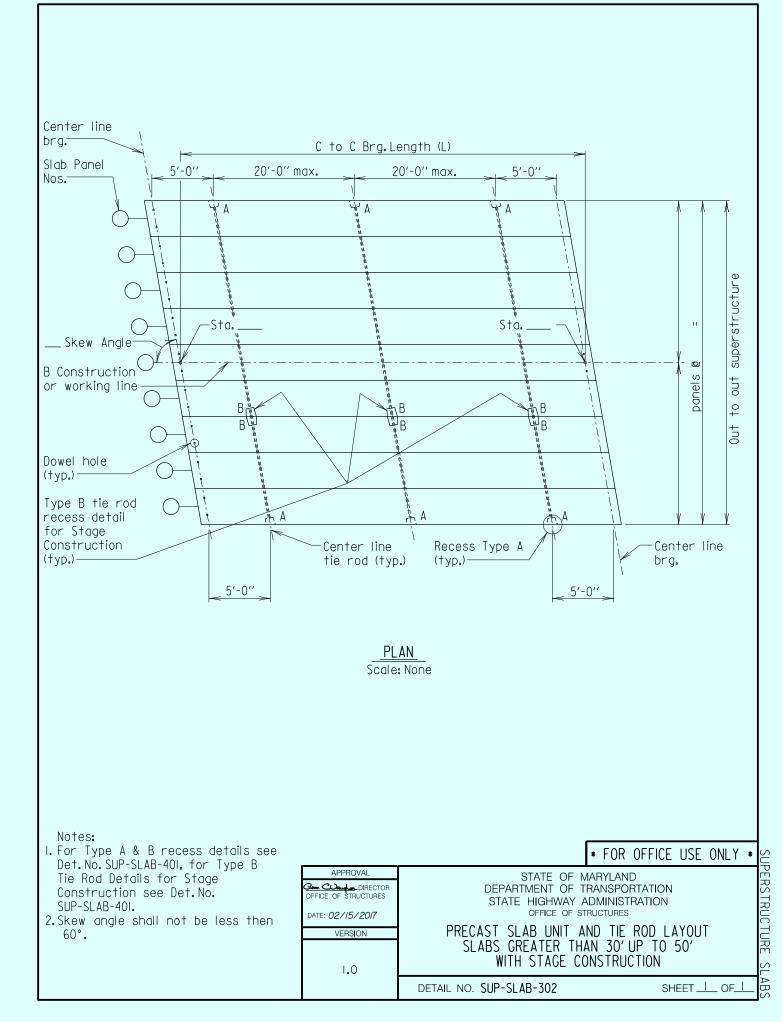
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Gen Curudes Dif Office of Struct		DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION	
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	VERSION	PRESTRESSED CONCRETE S	
DETAIL NO. SUP-SLAB-103 RESCINDED SEE SPECIAL PROVISIONS SECTION 440		CONCRETE OVERLAY SEQUENCE	OF OPERATIONS
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		detail no. SUP-SLAB-103	SHEET OF

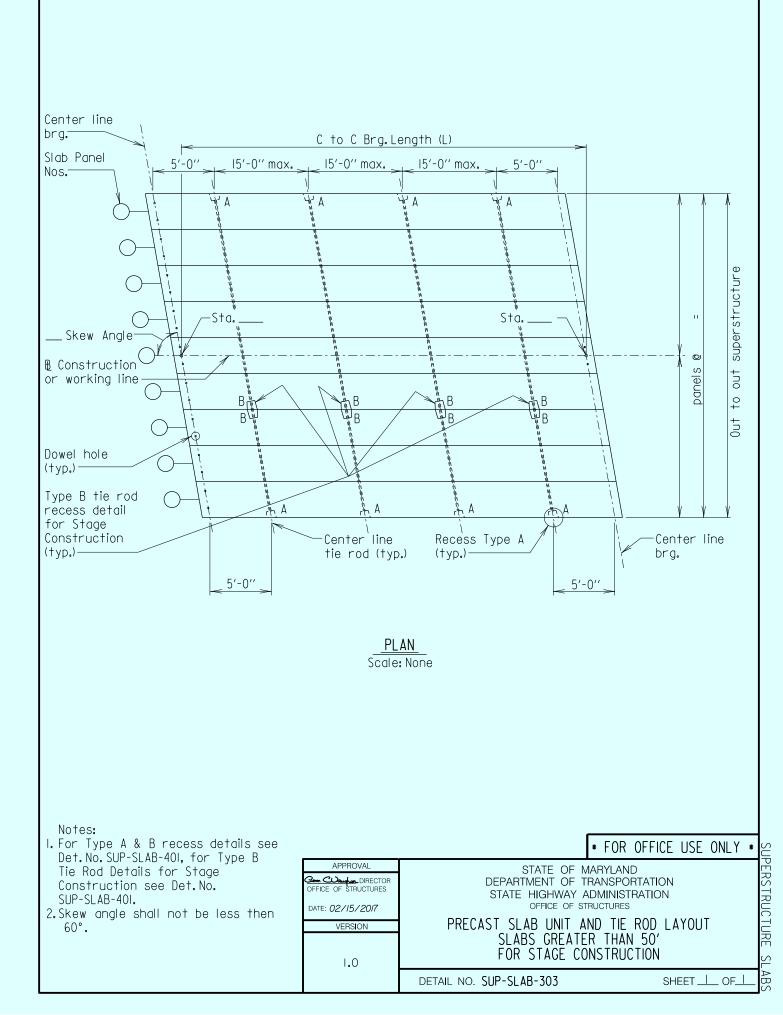


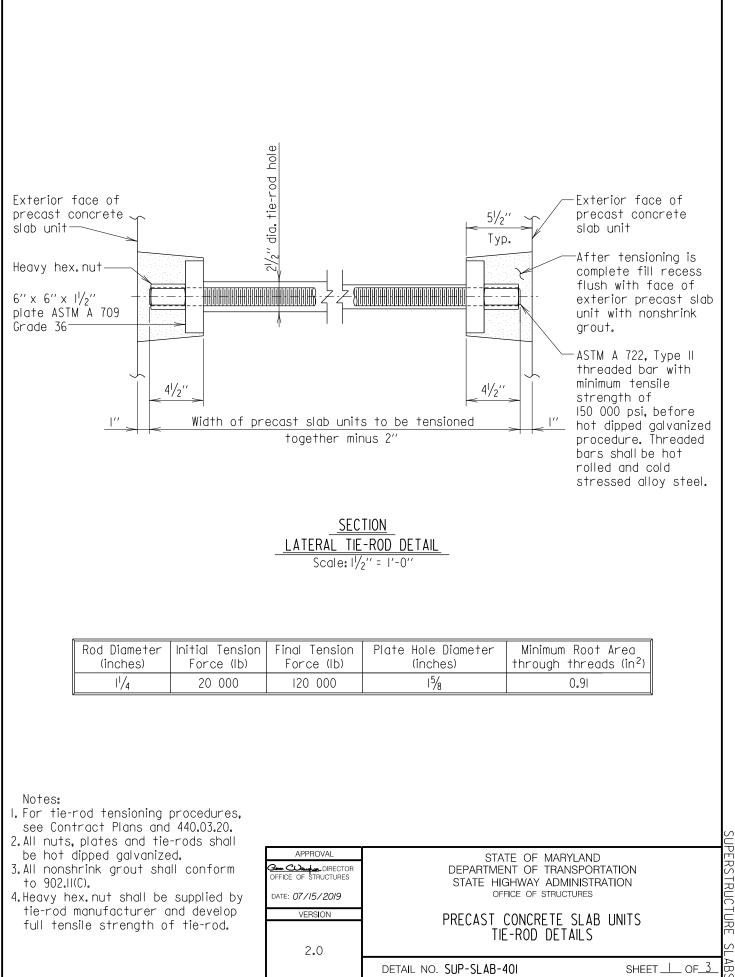


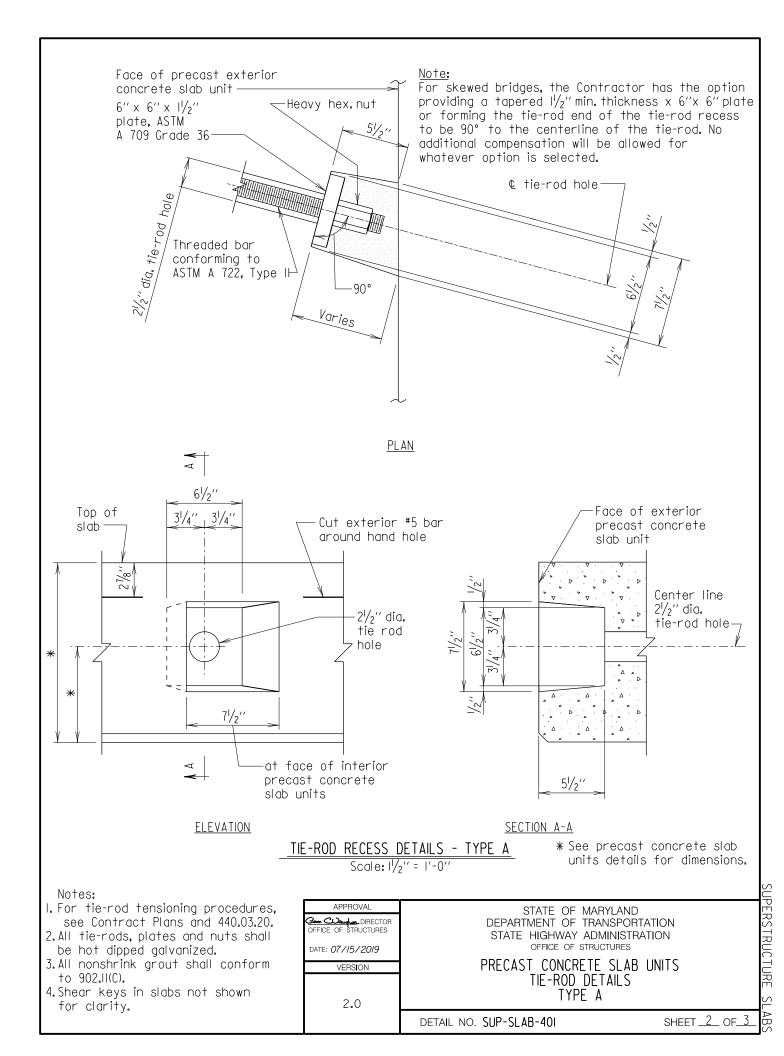


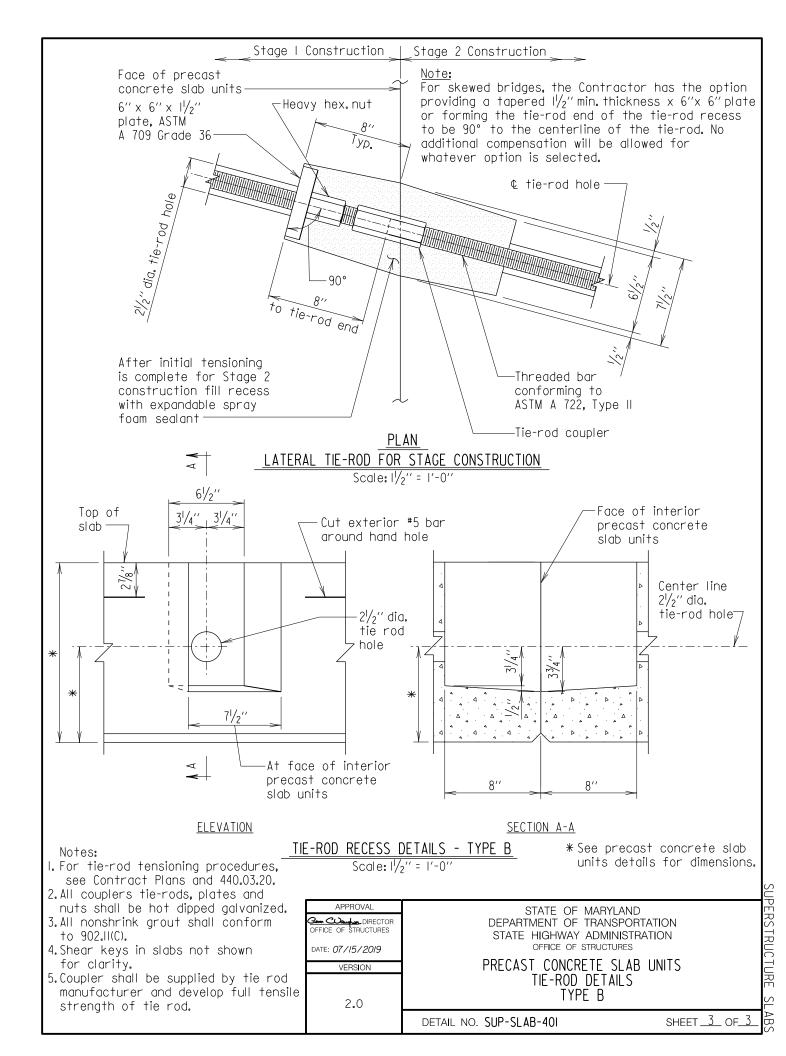


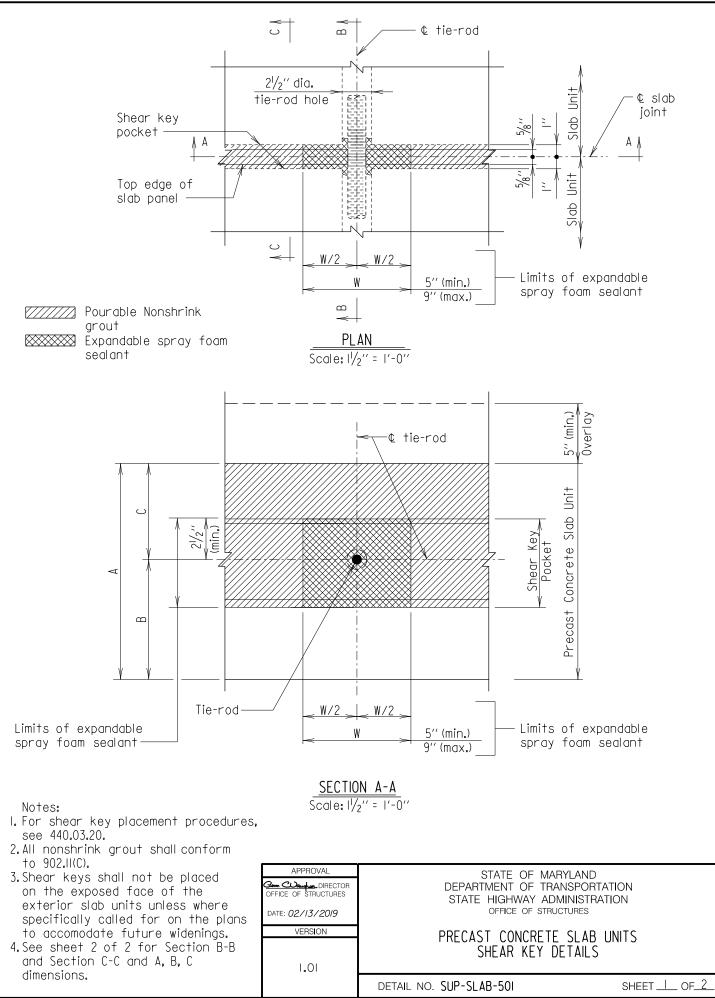




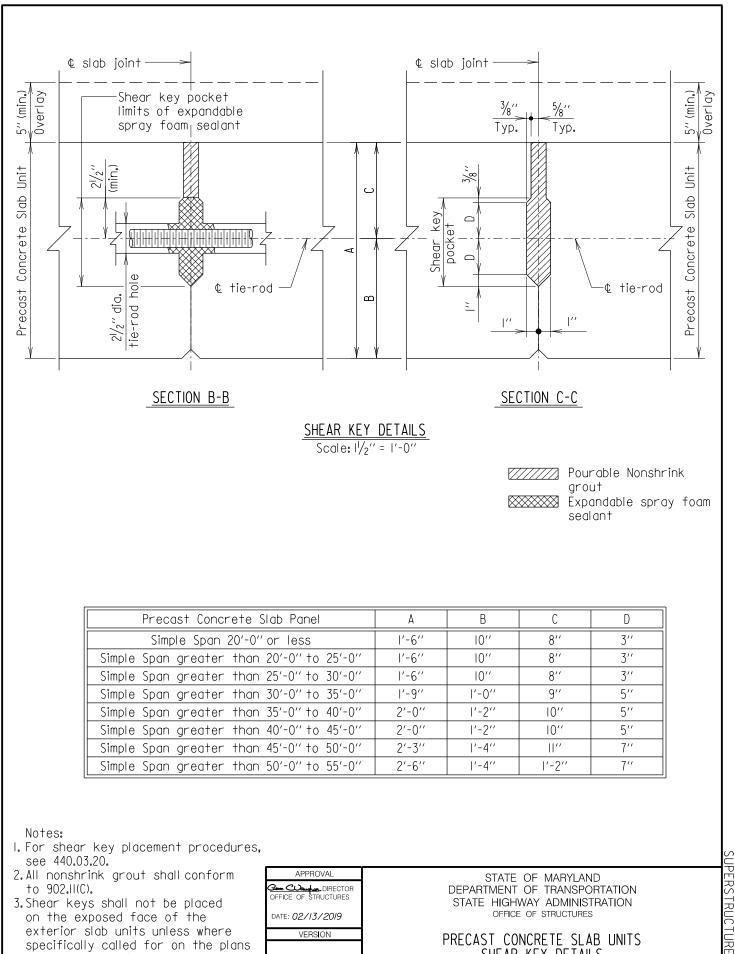








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exterior slab units unless where specifically called for on the plans to accomodate future widenings.

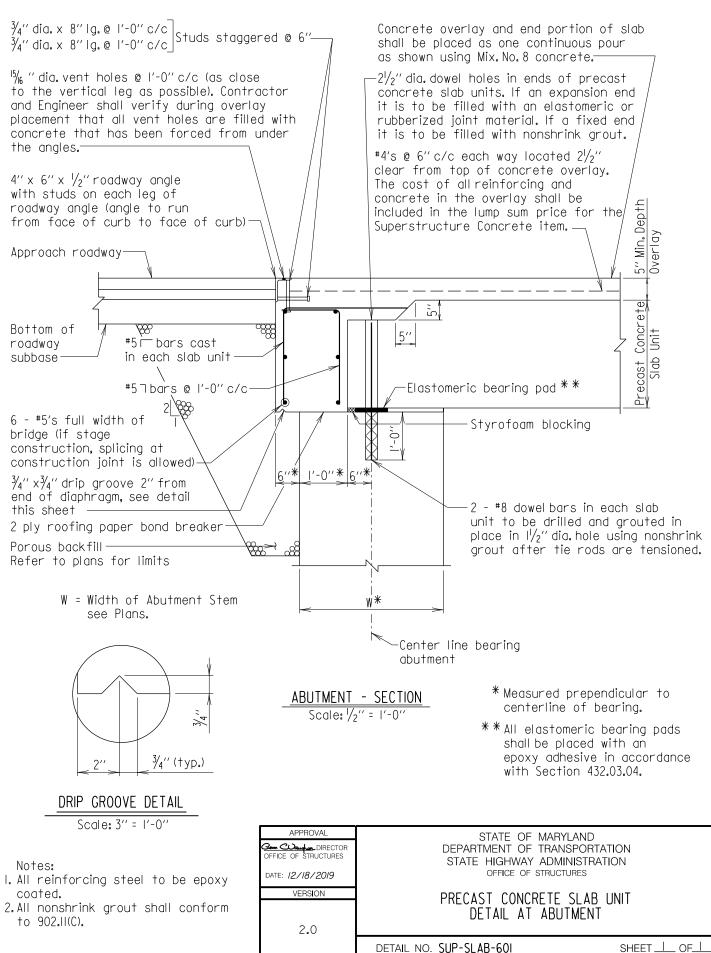
SHEAR KEY DETAILS DETAIL NO. SUP-SLAB-501

PRECAST CONCRETE SLAB UNITS

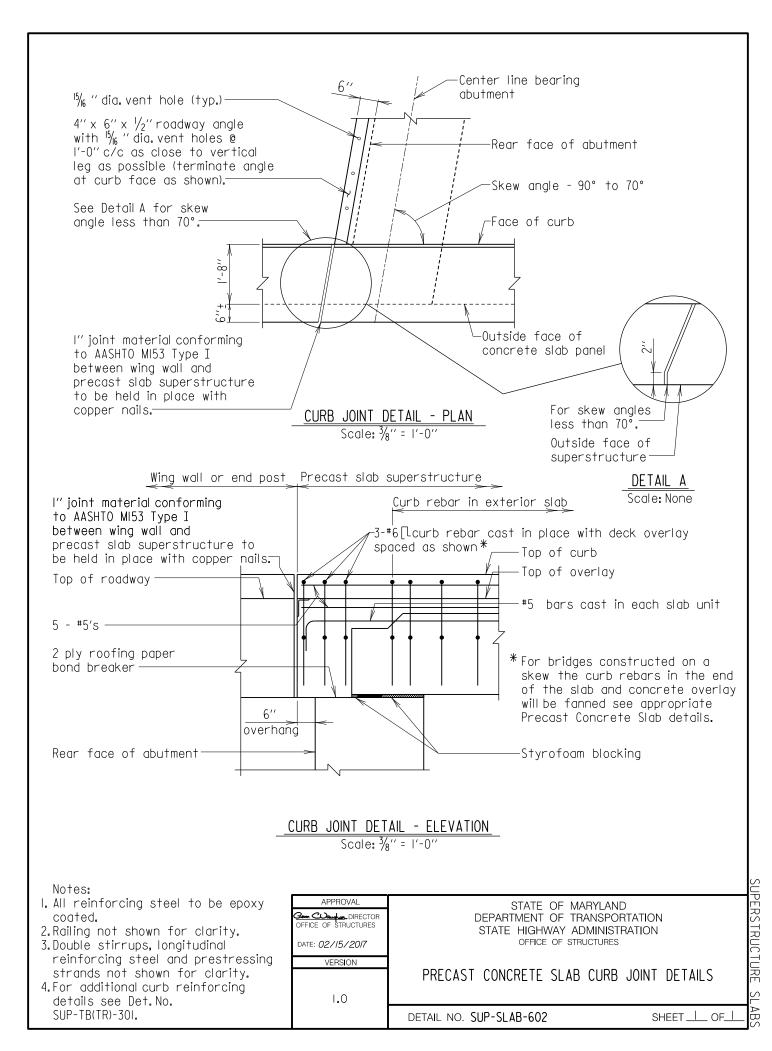
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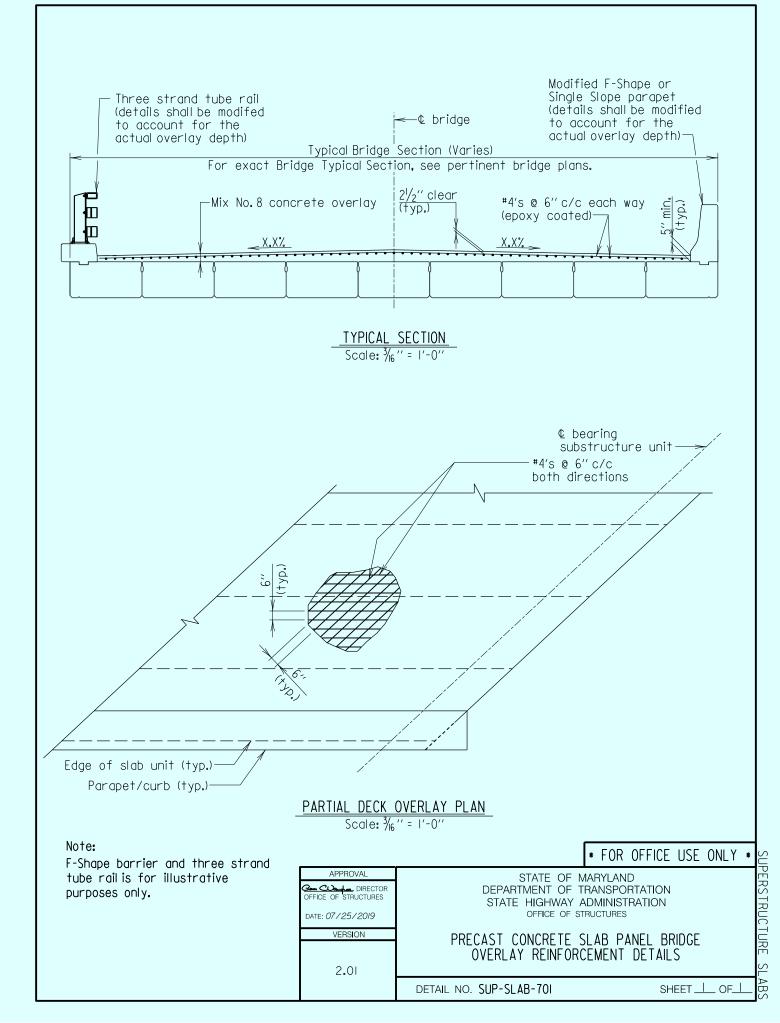
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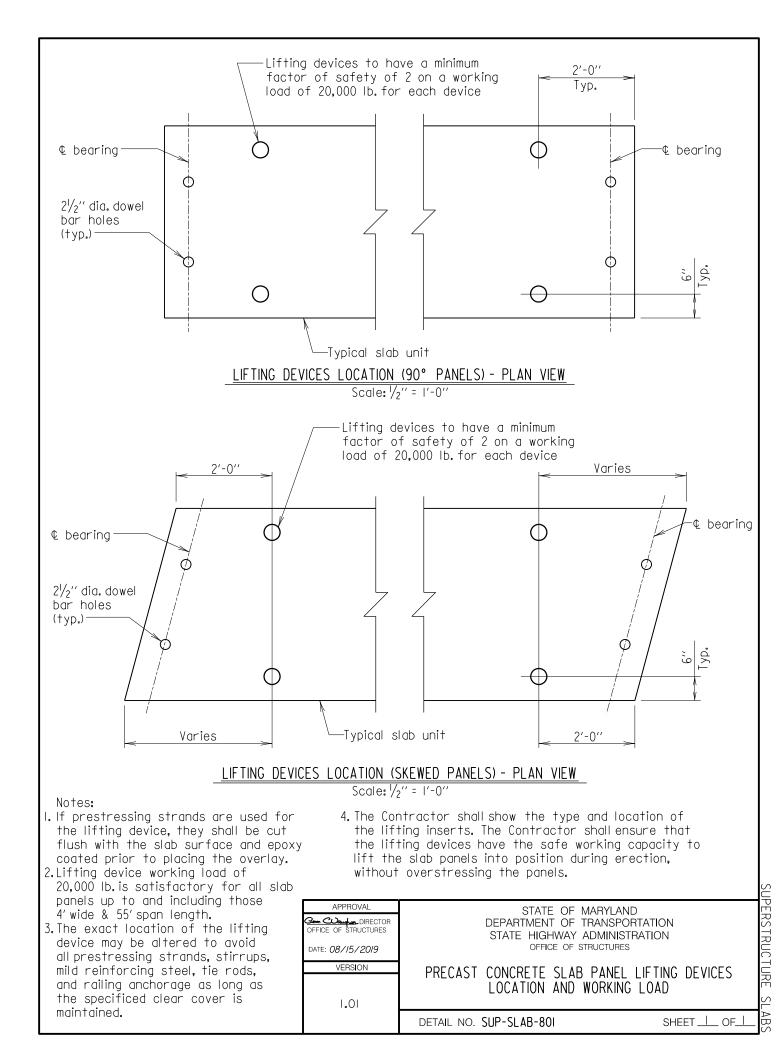


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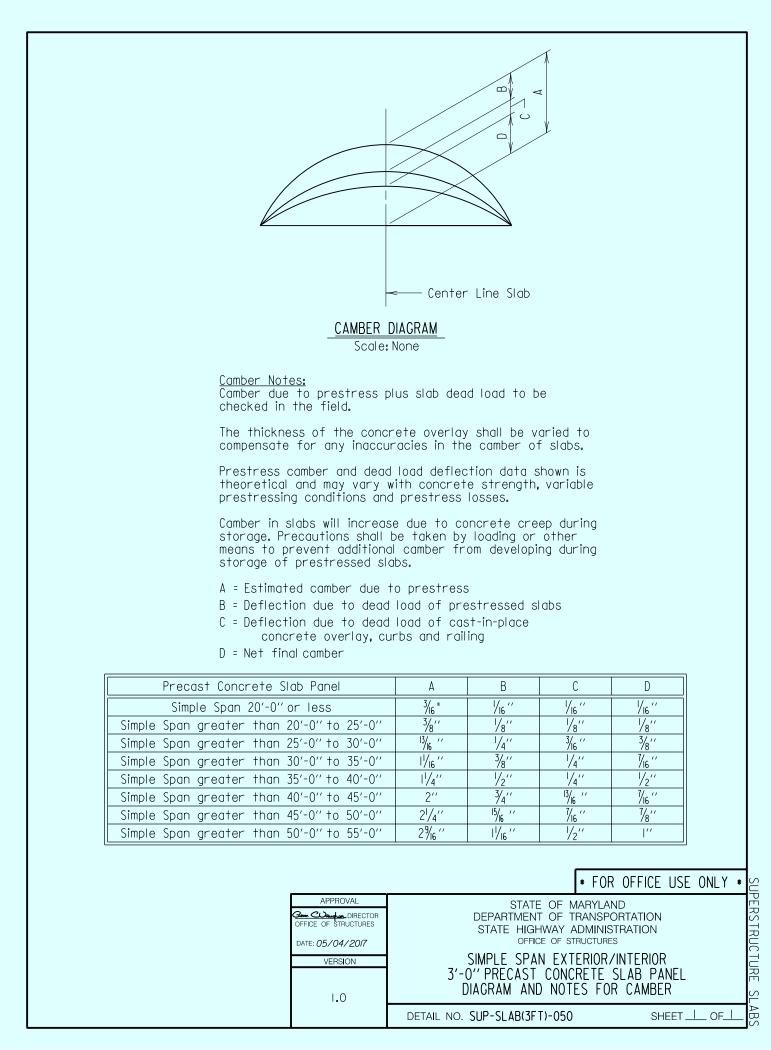


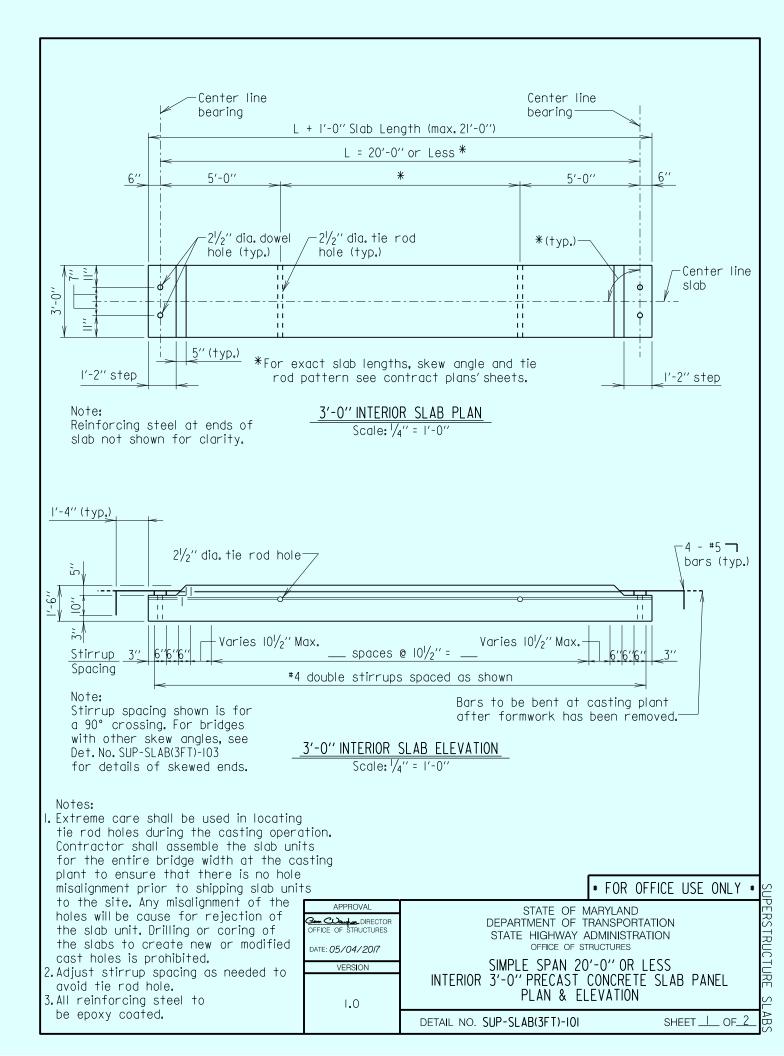


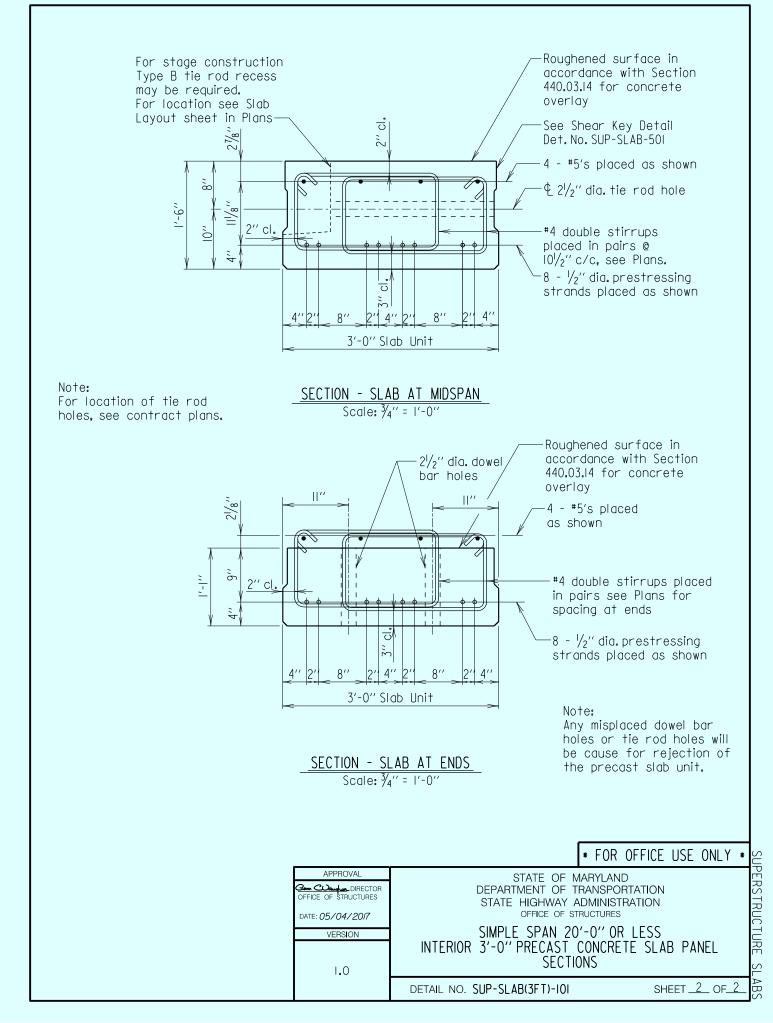
Chapter 03 - Superstructure

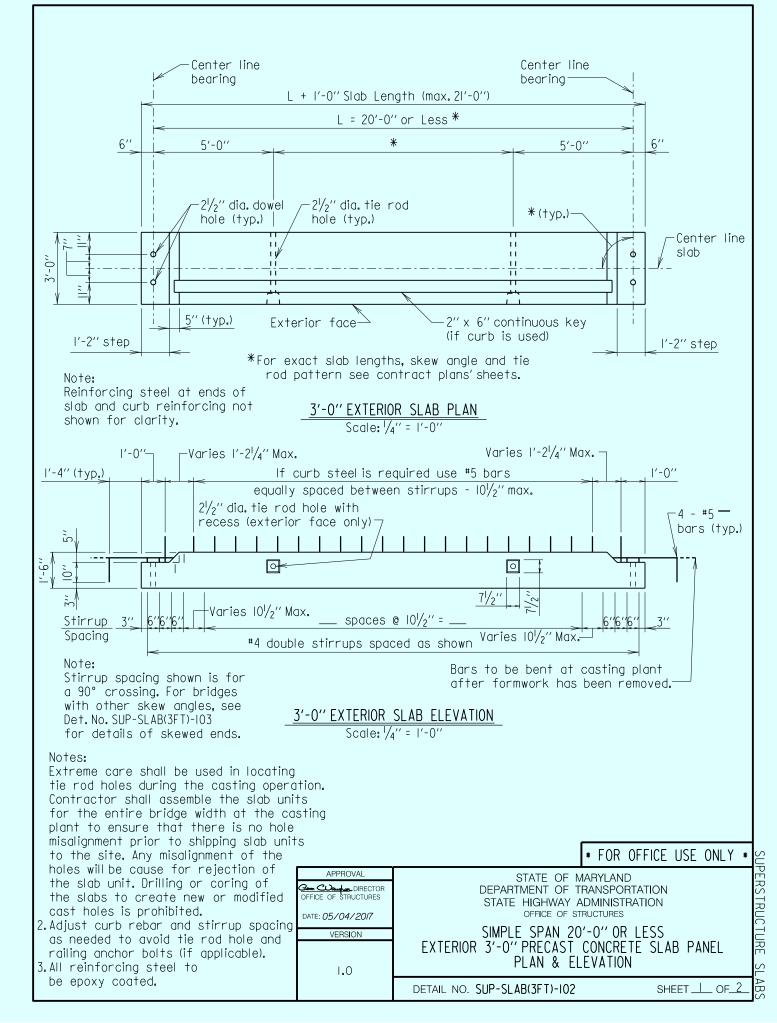
Section 07 – Concrete Slabs

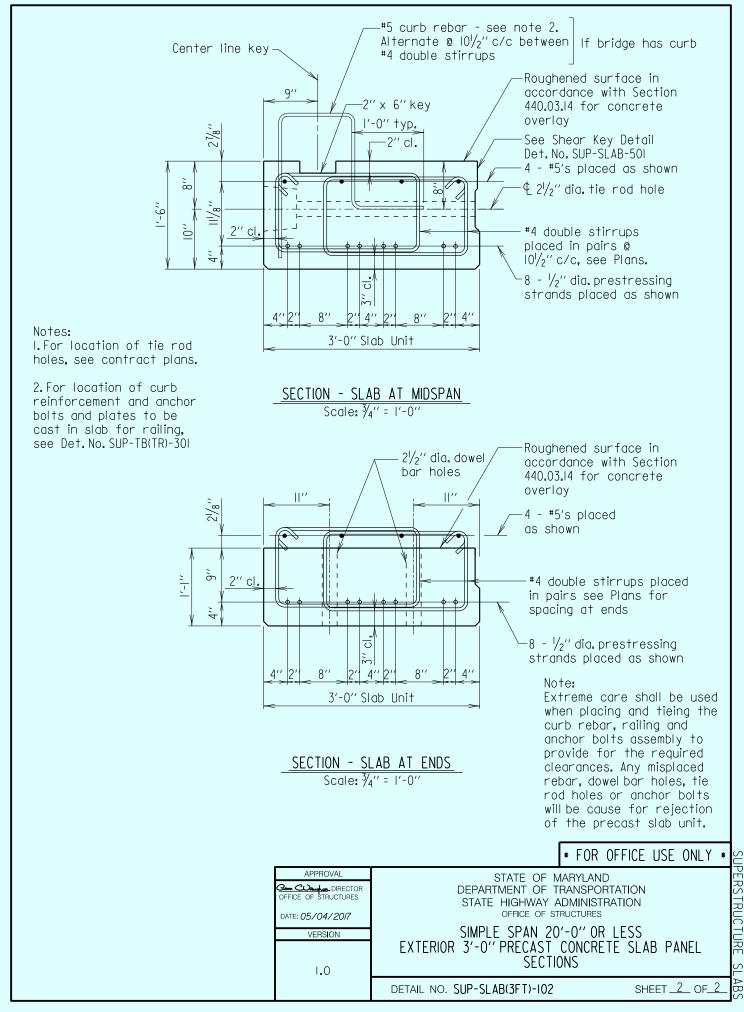
<u>SUB-SECTION 02</u> 3 FT WIDE SLABS (SUP-SLAB(3FT))

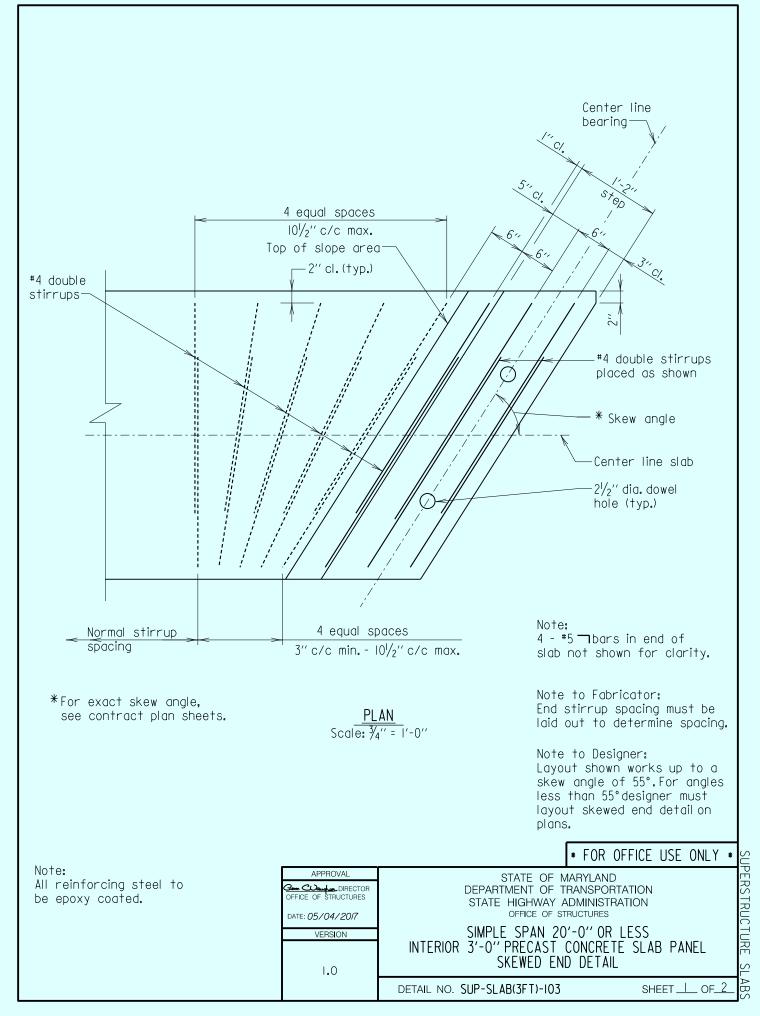


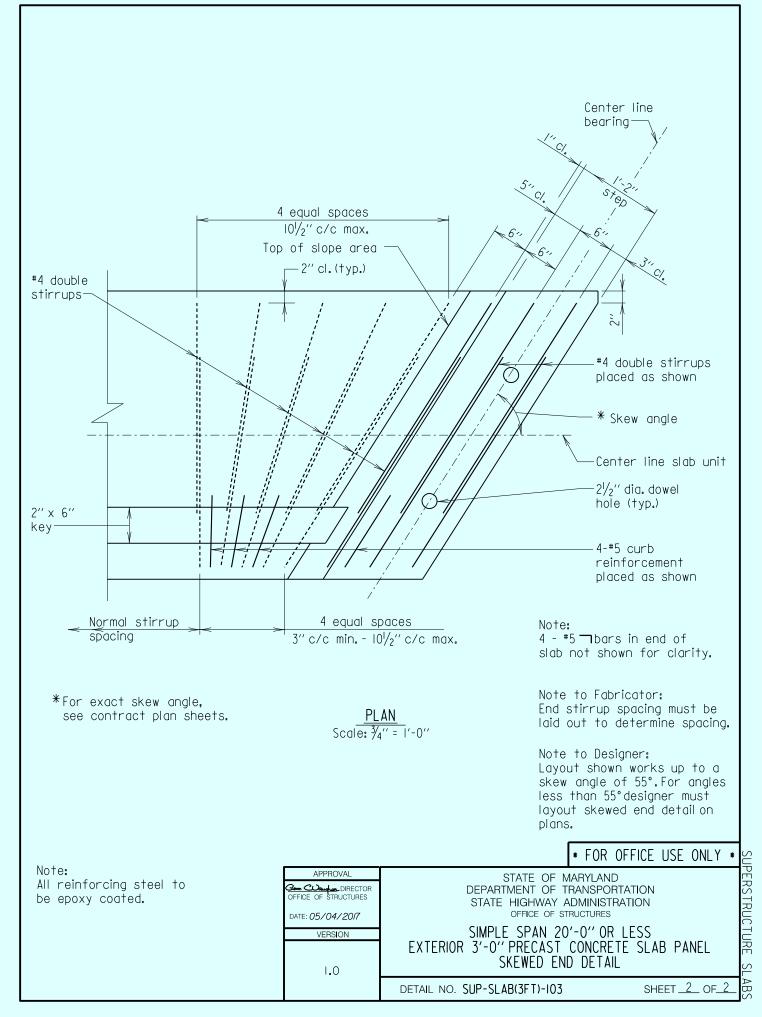


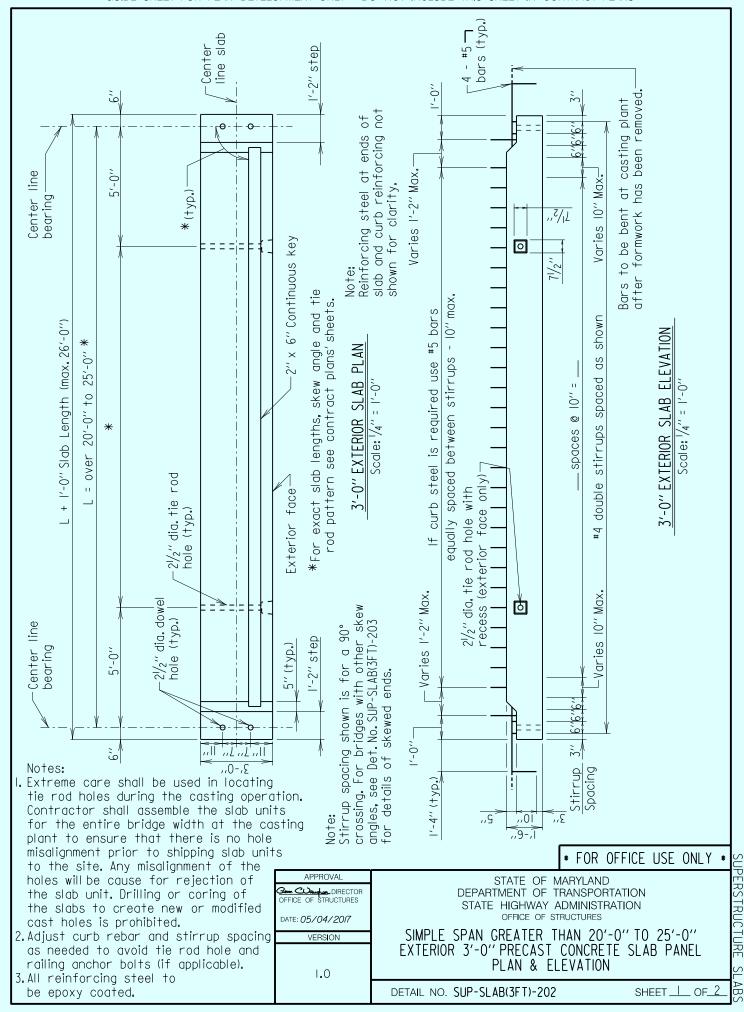


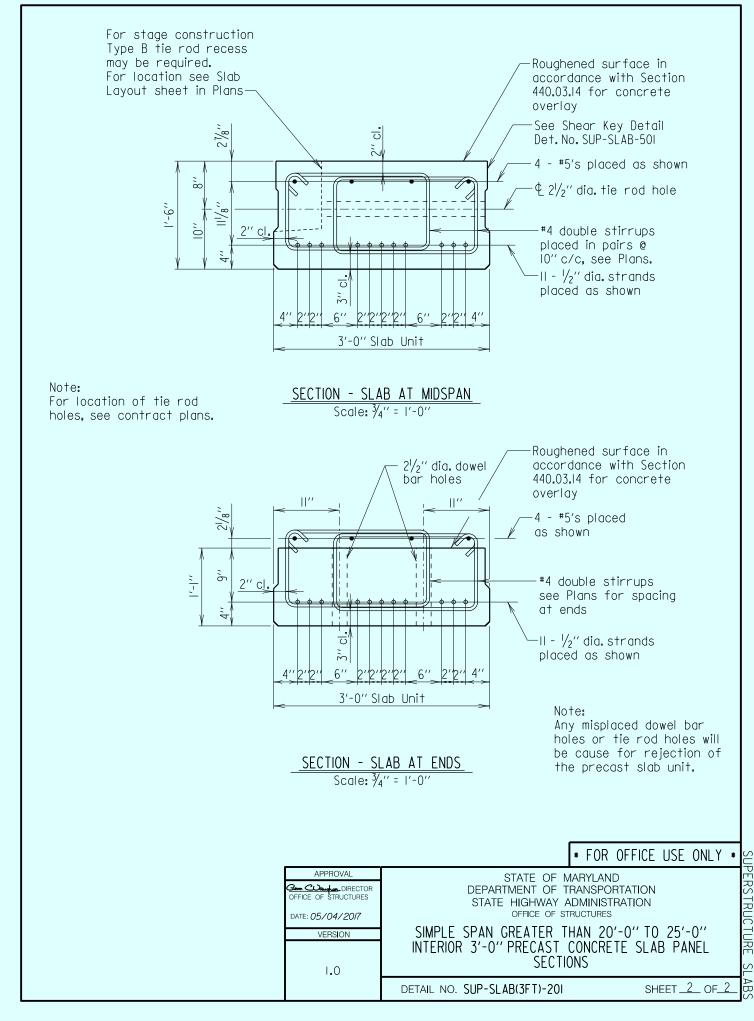


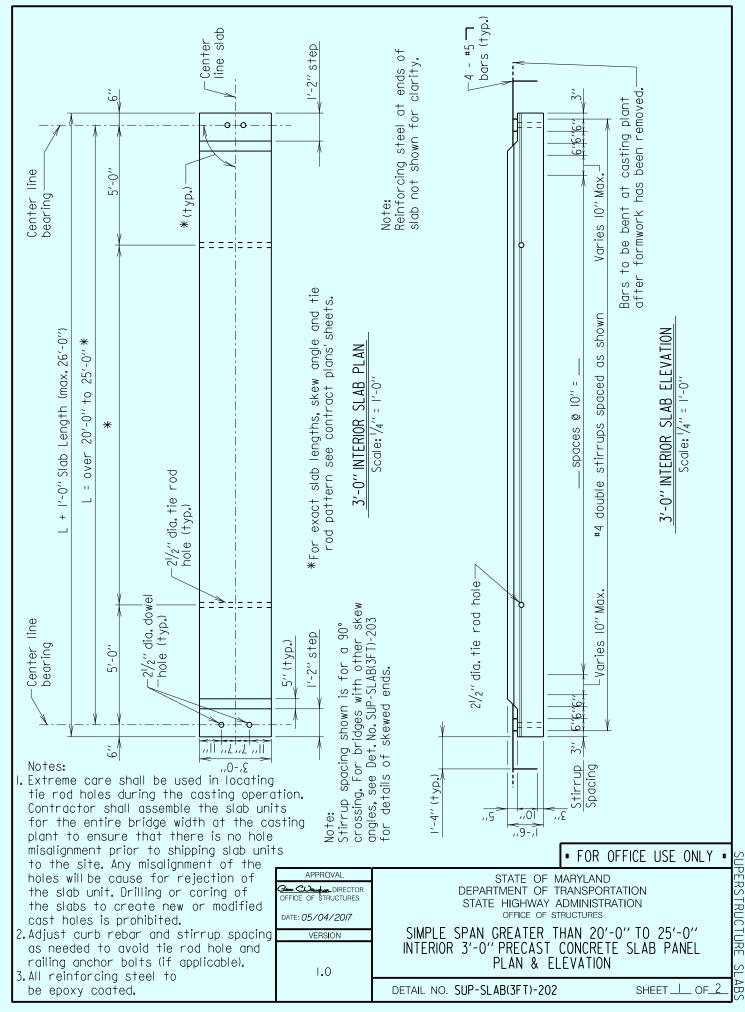


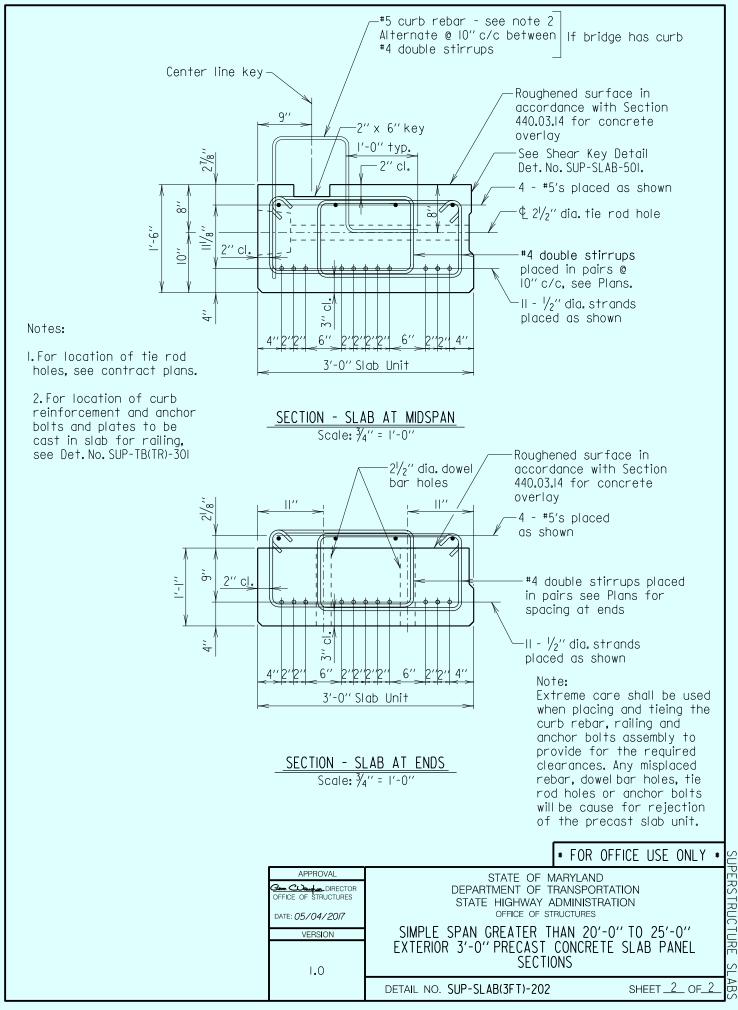


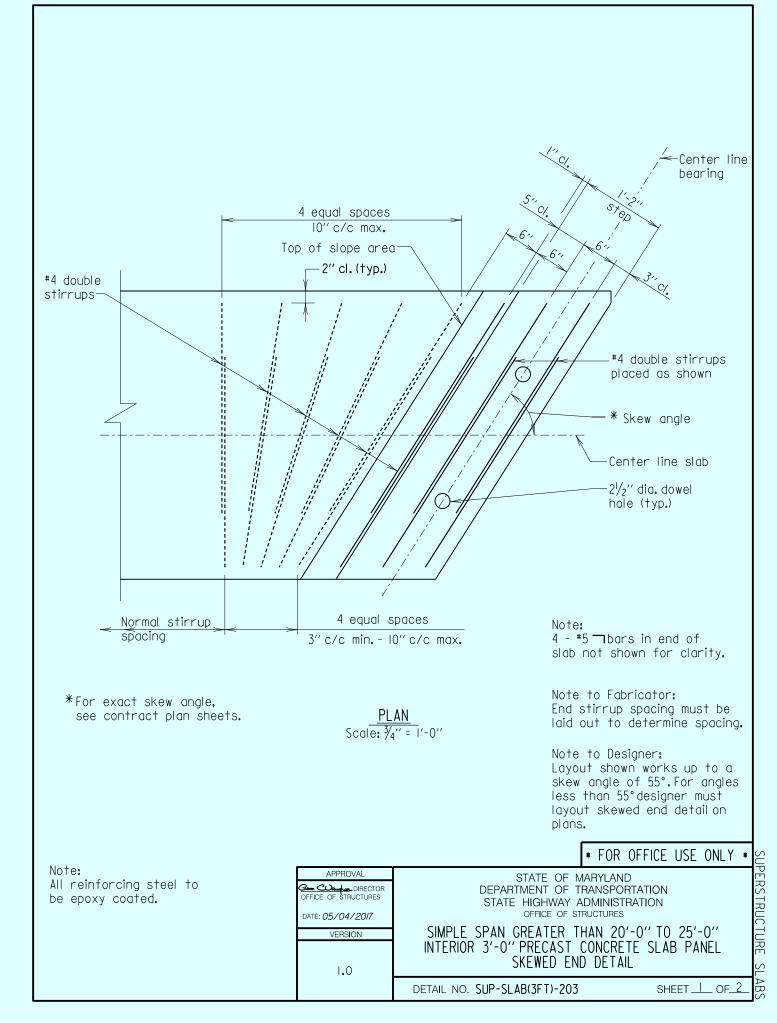


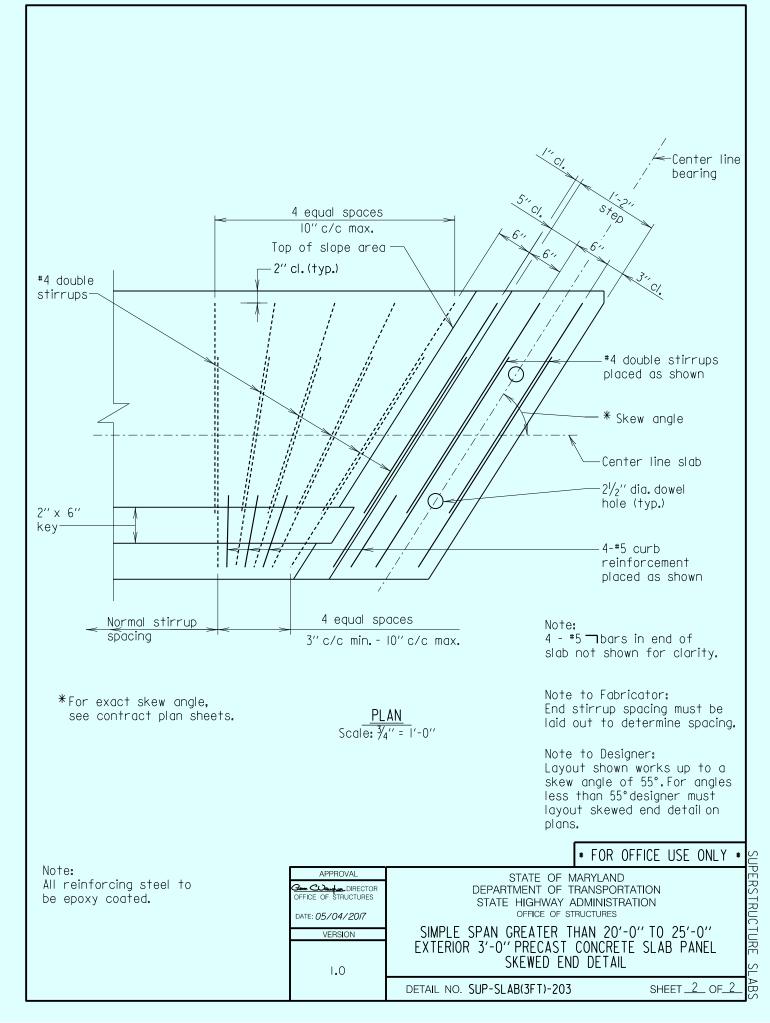


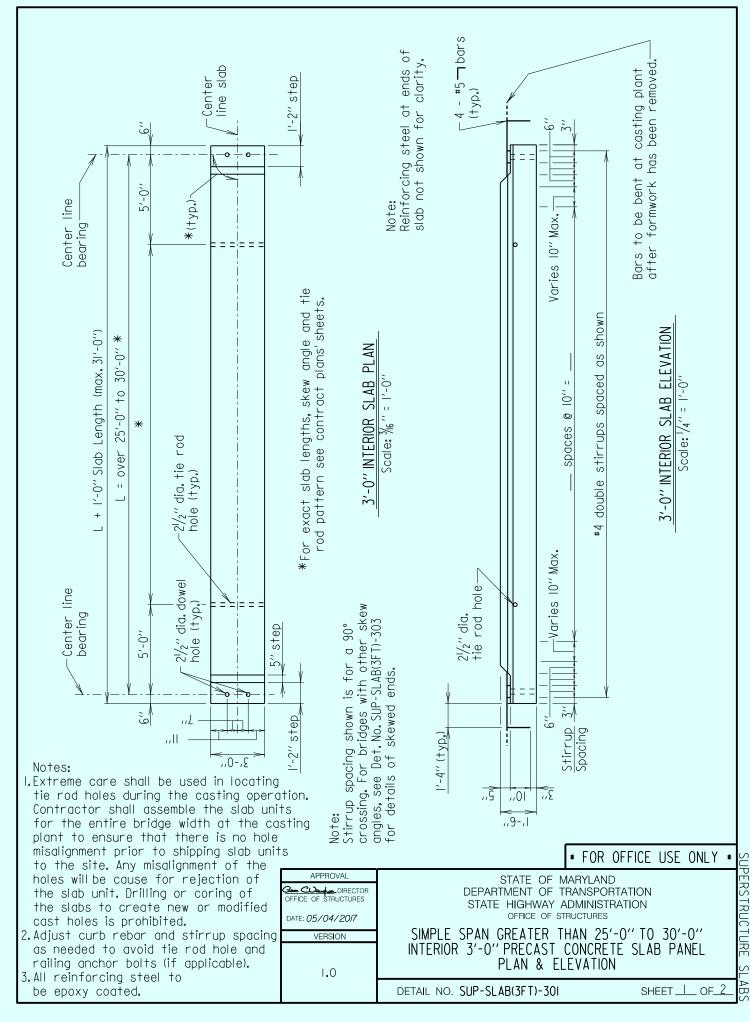


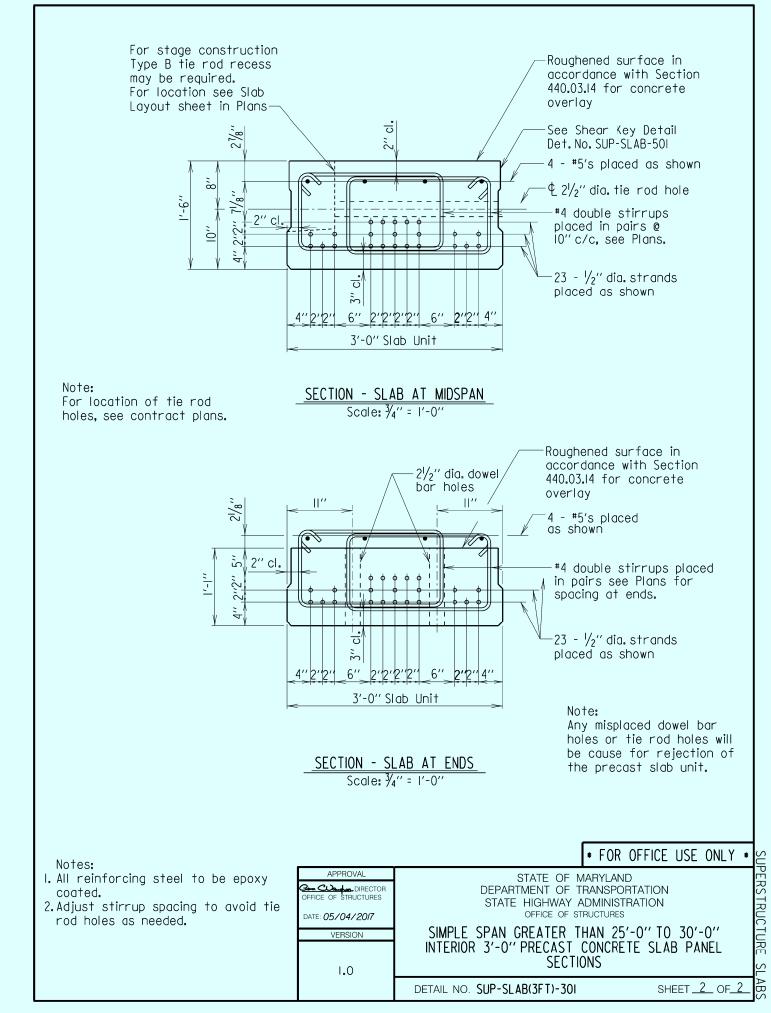


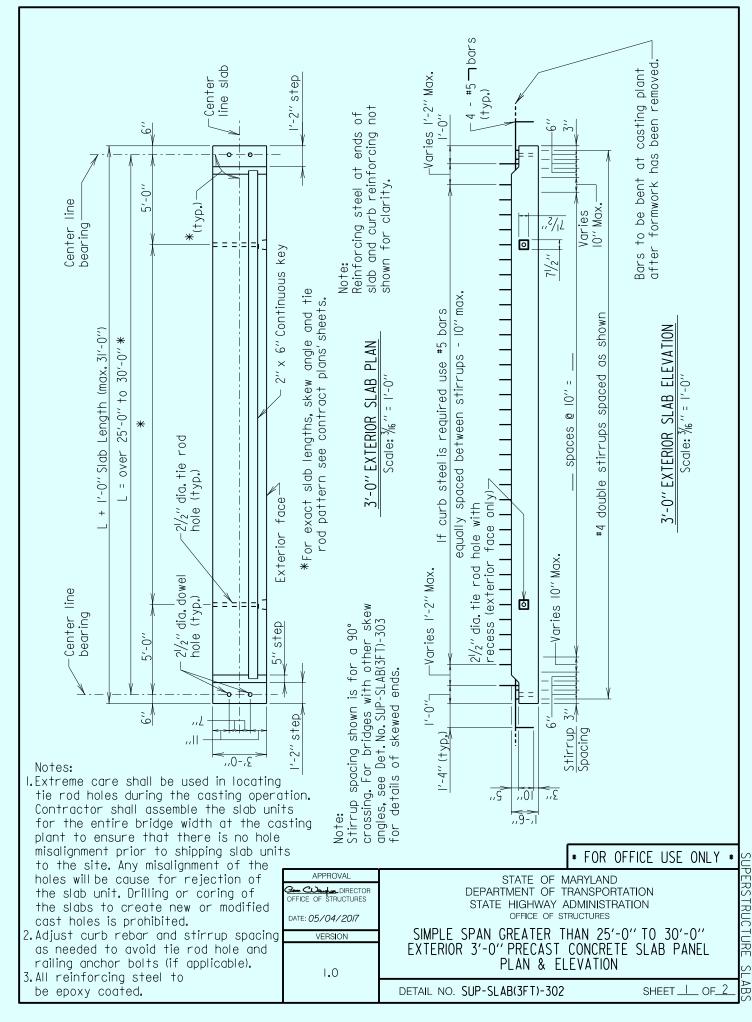


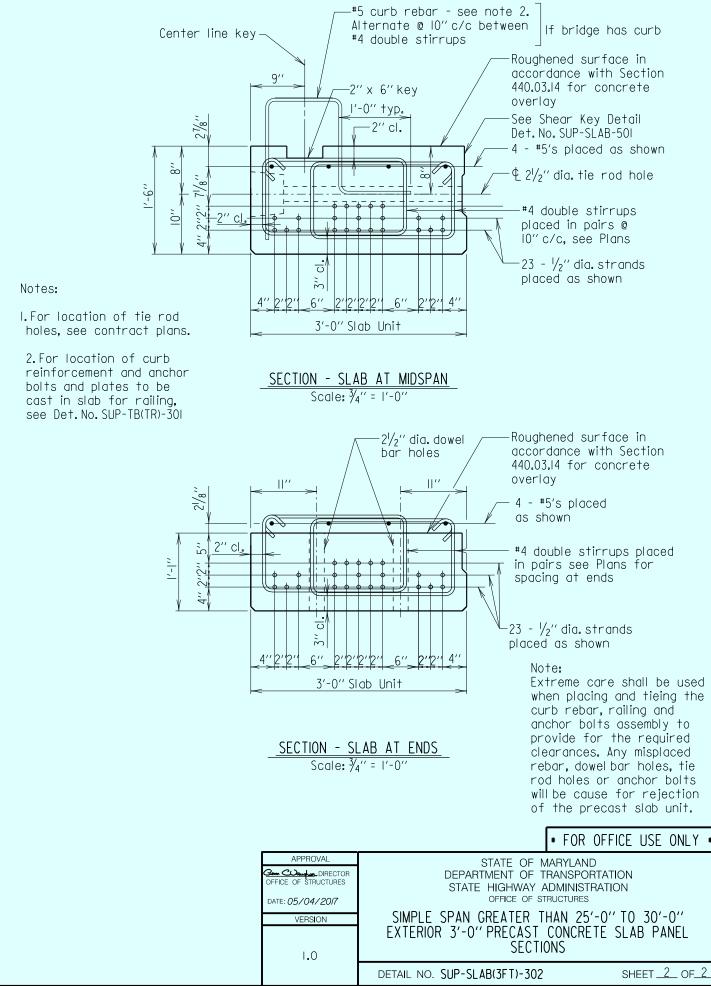






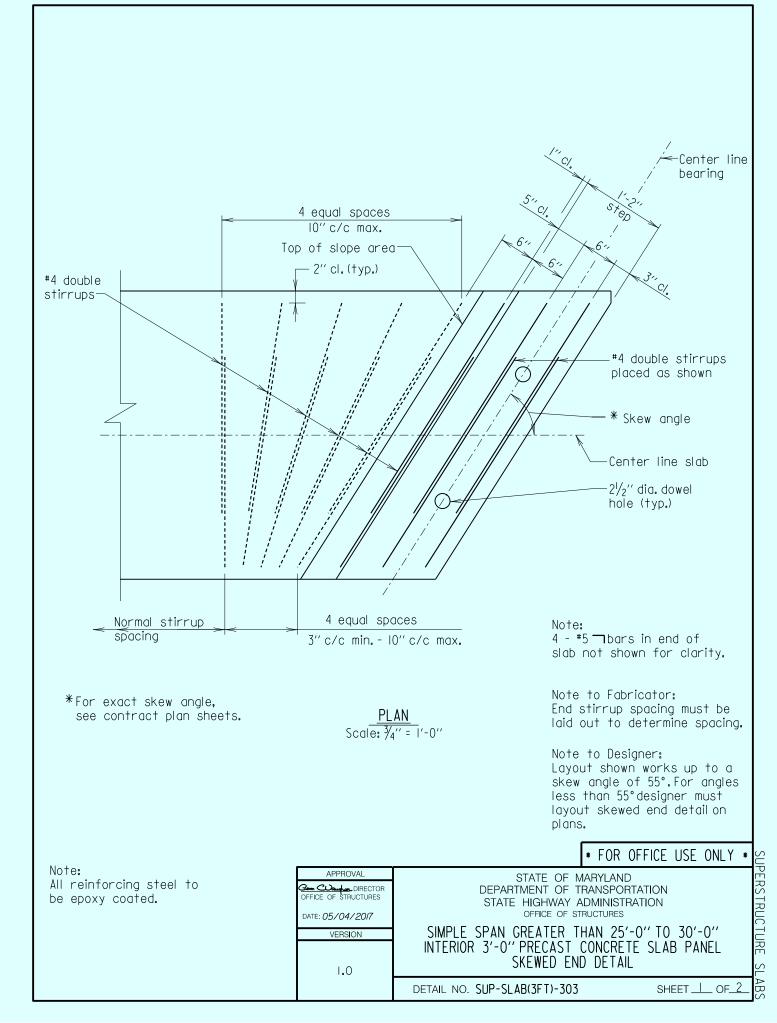


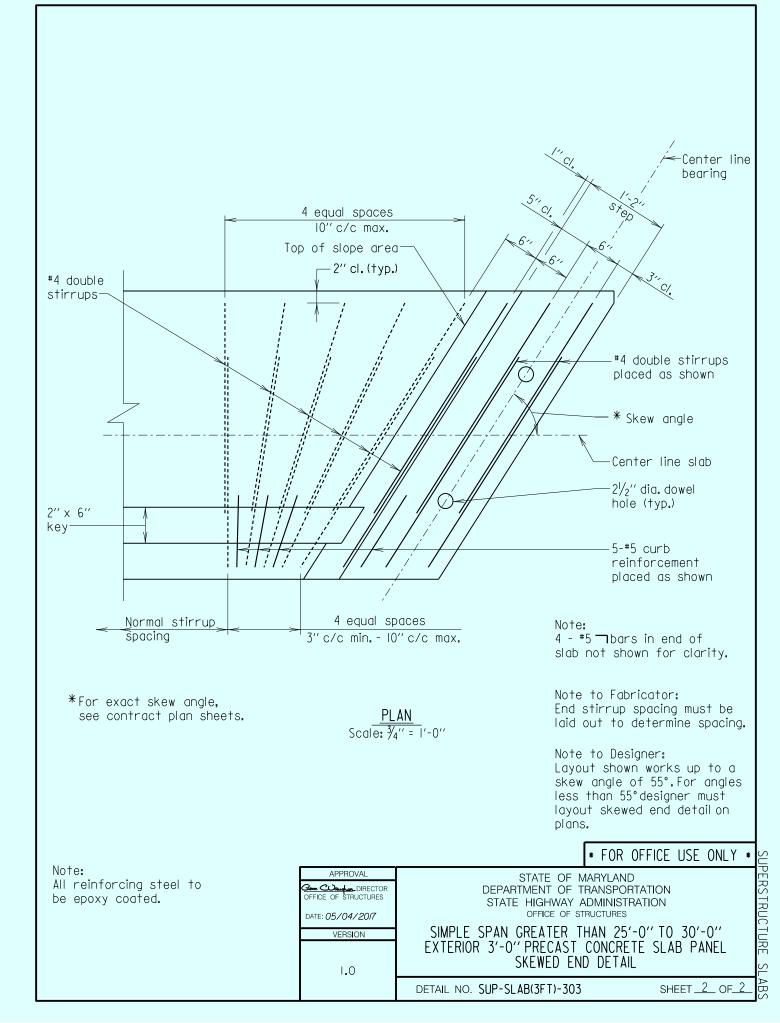


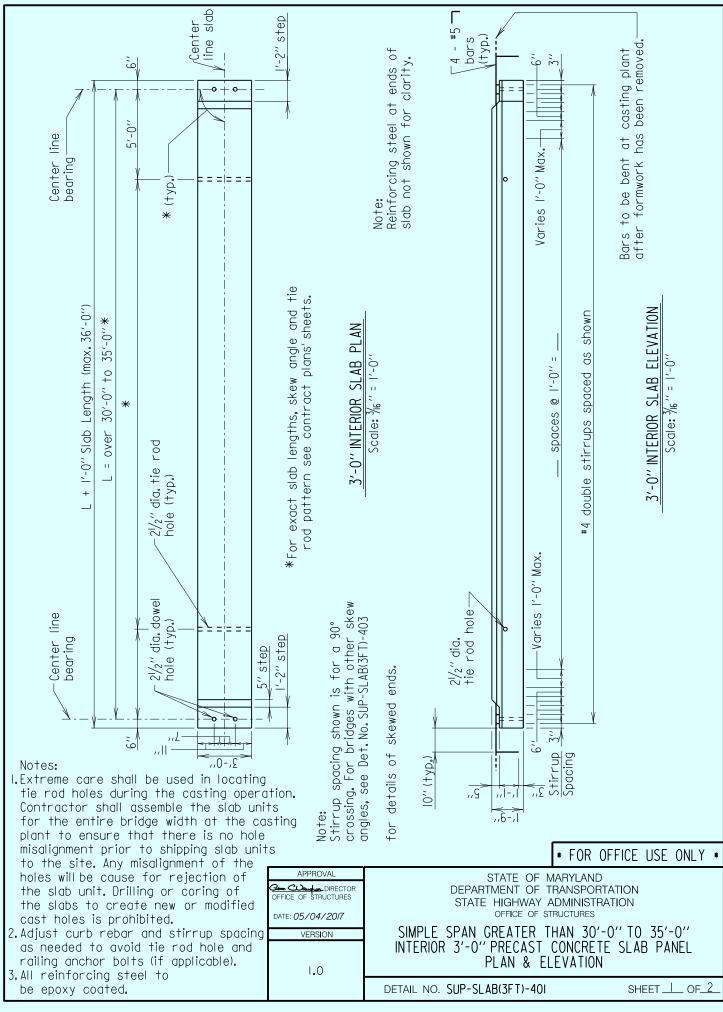


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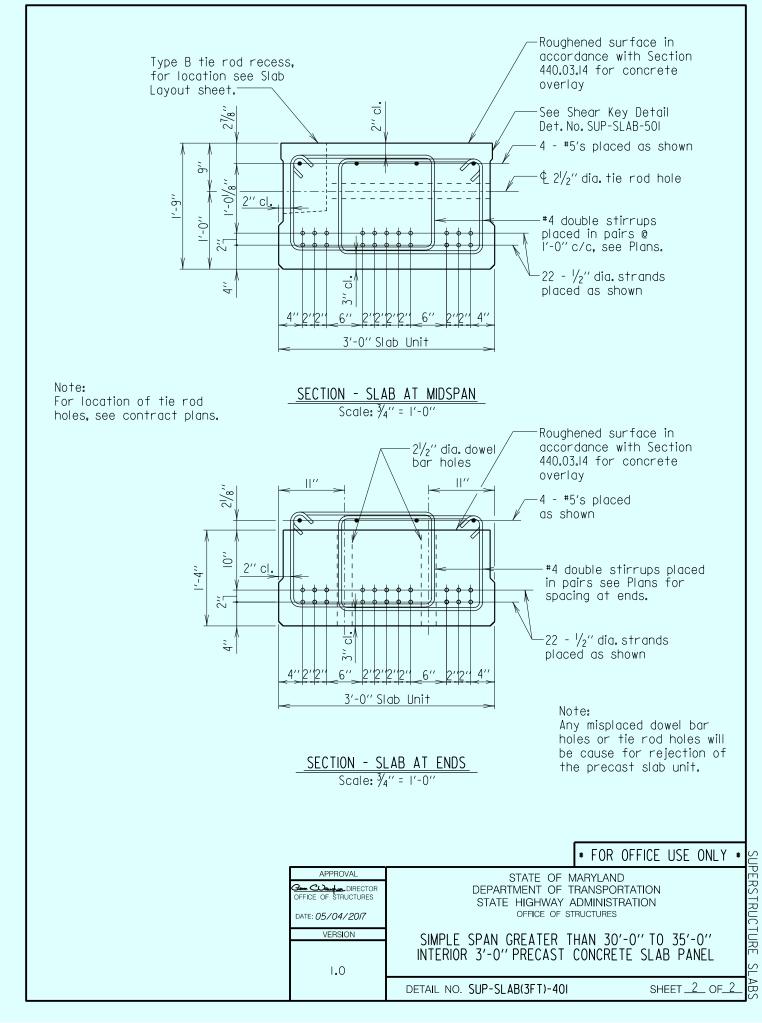


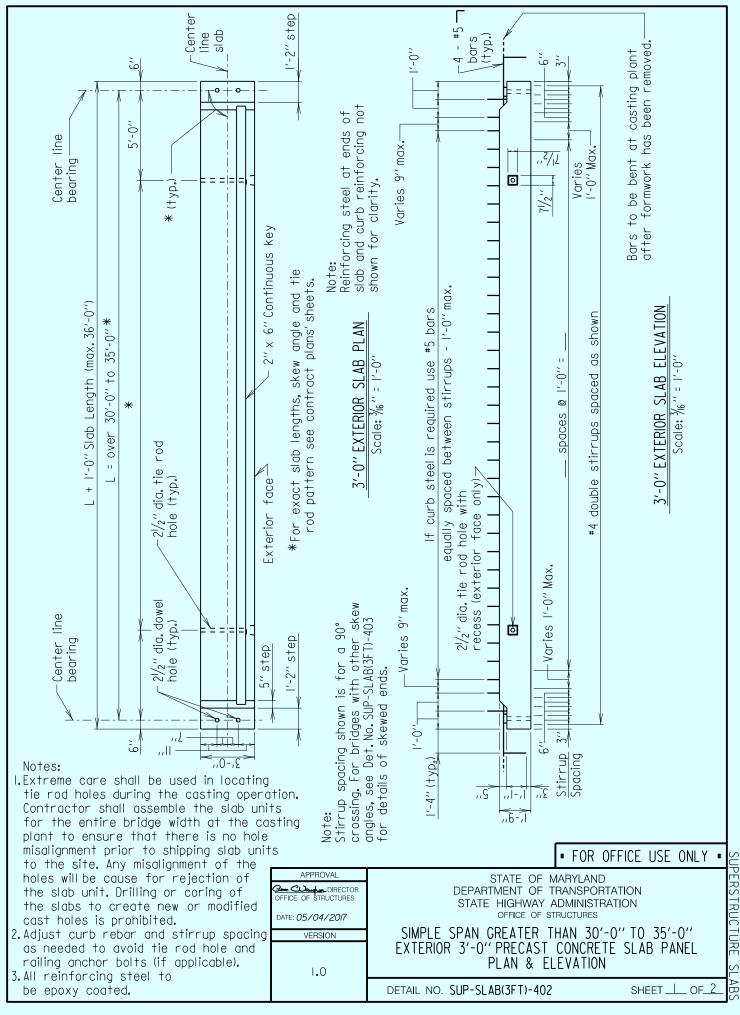


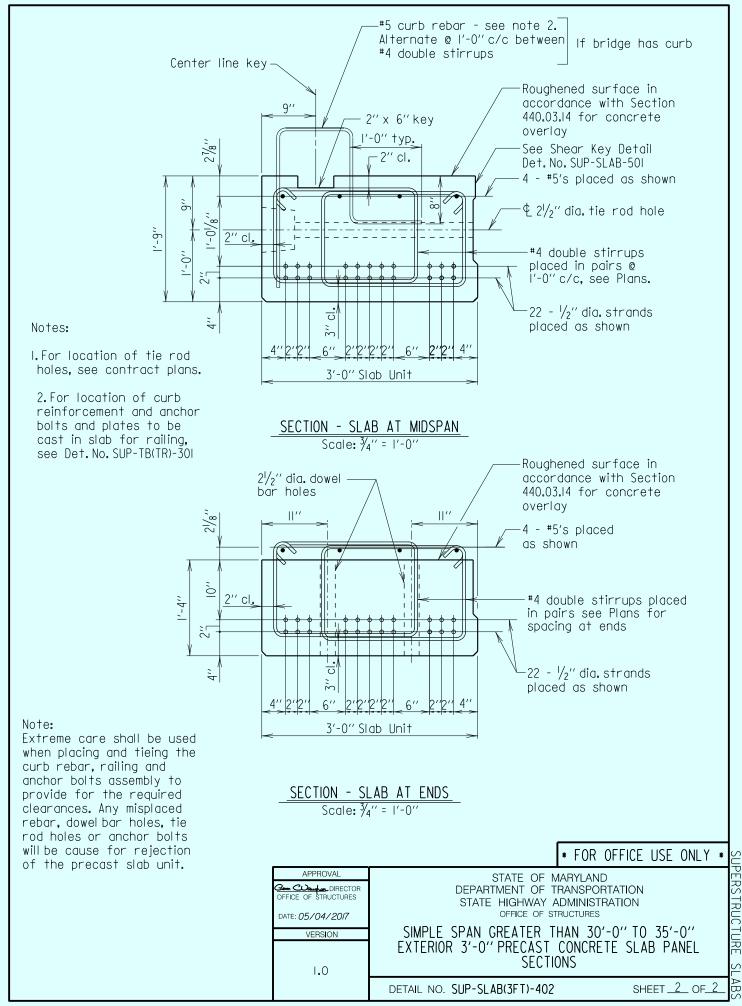
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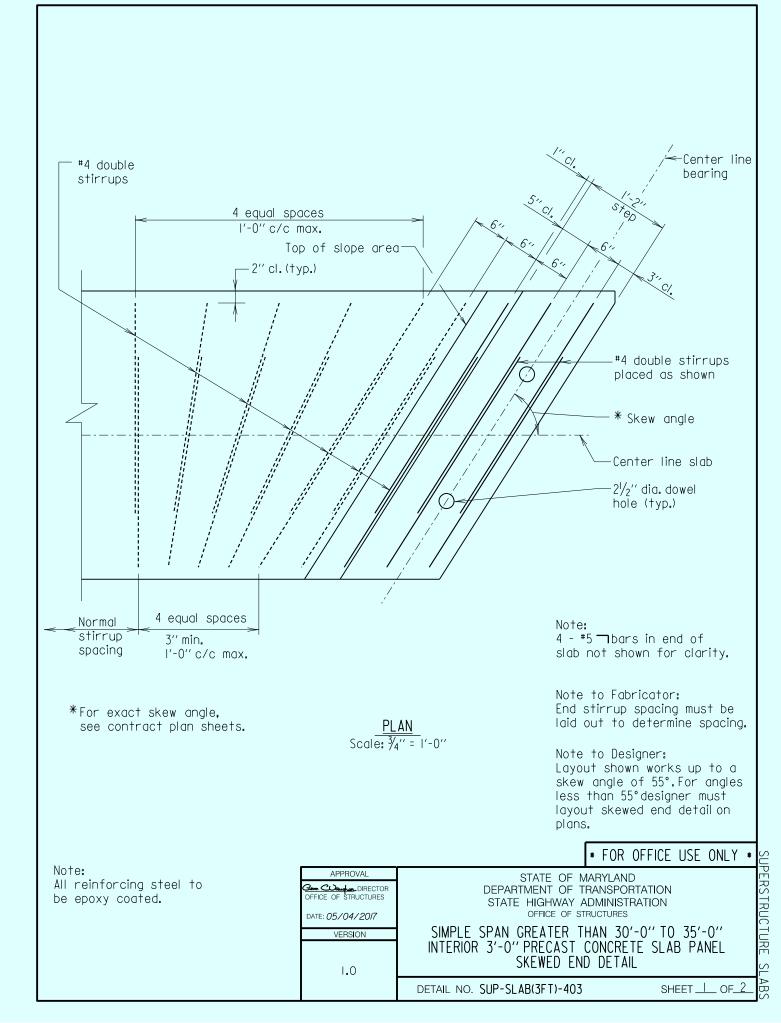
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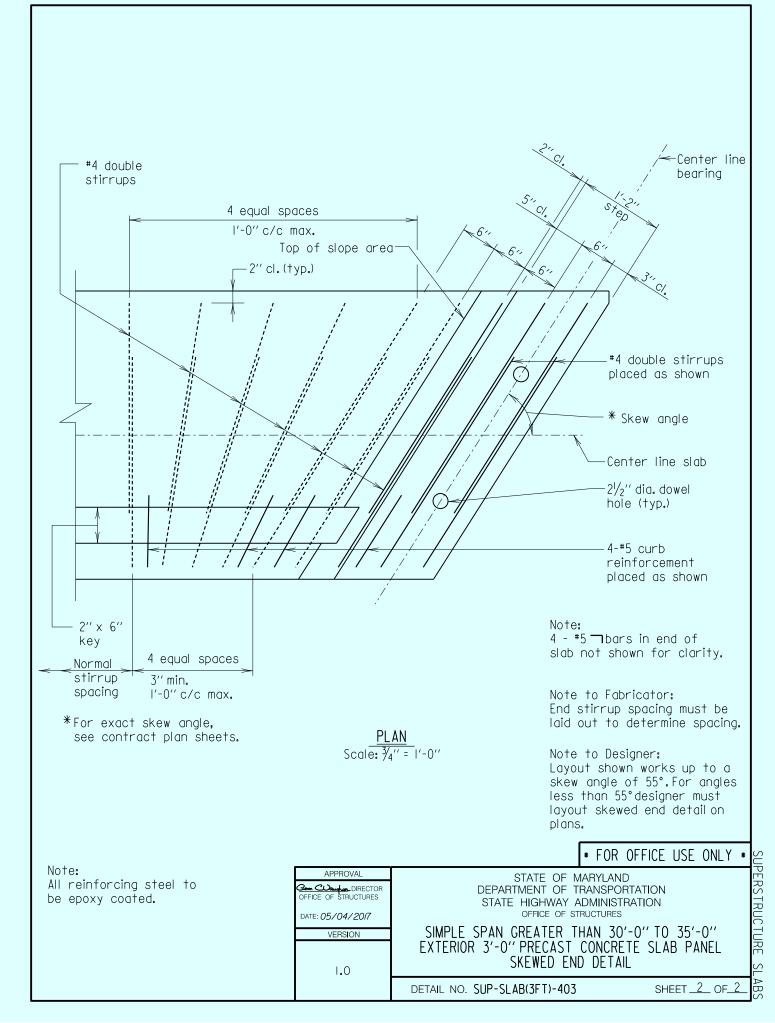
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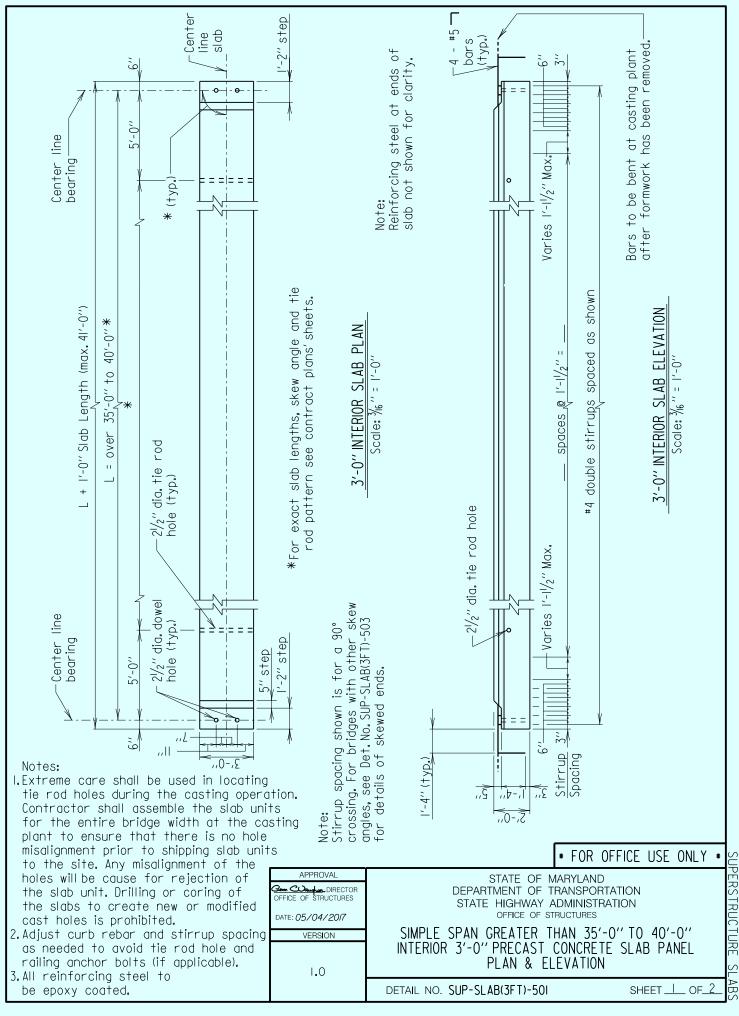


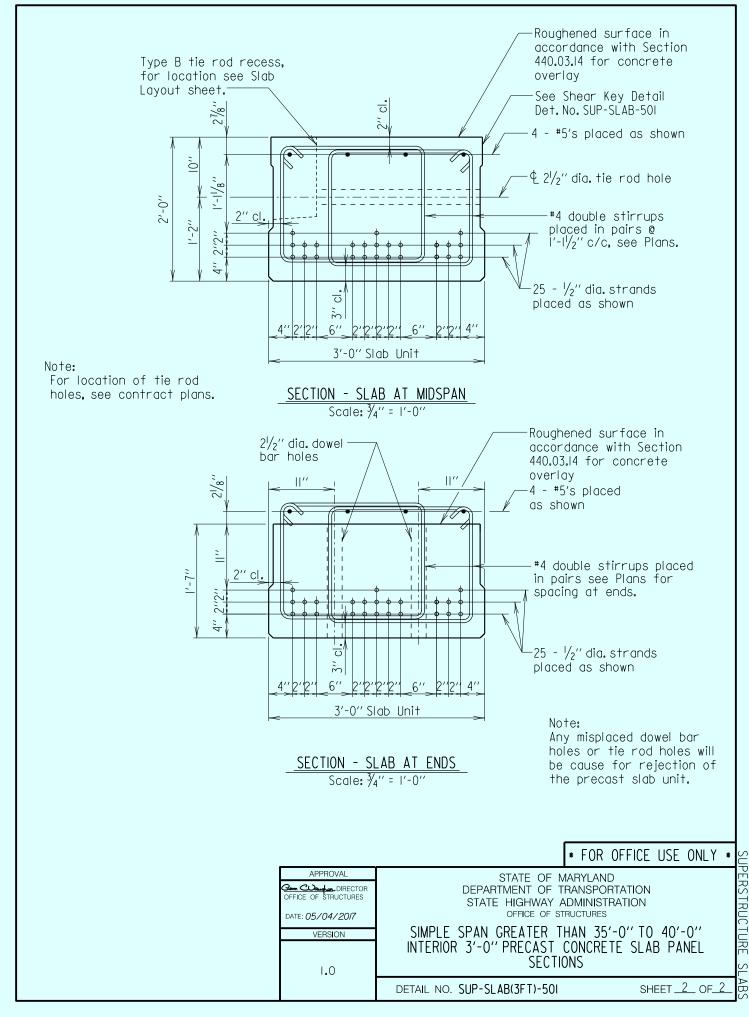


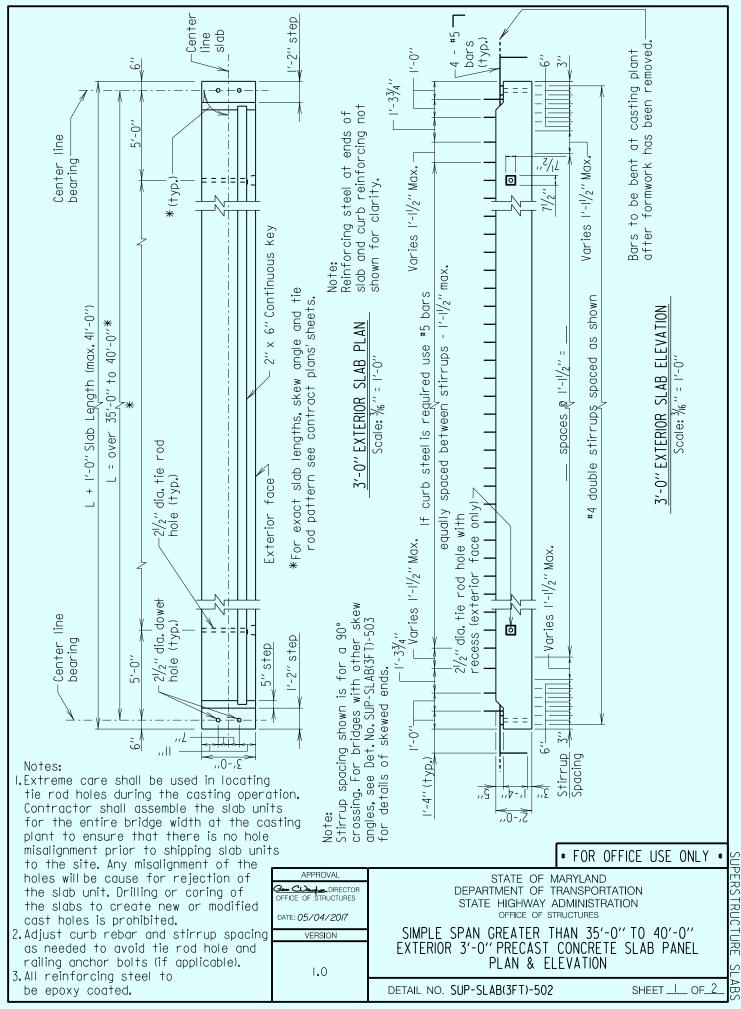


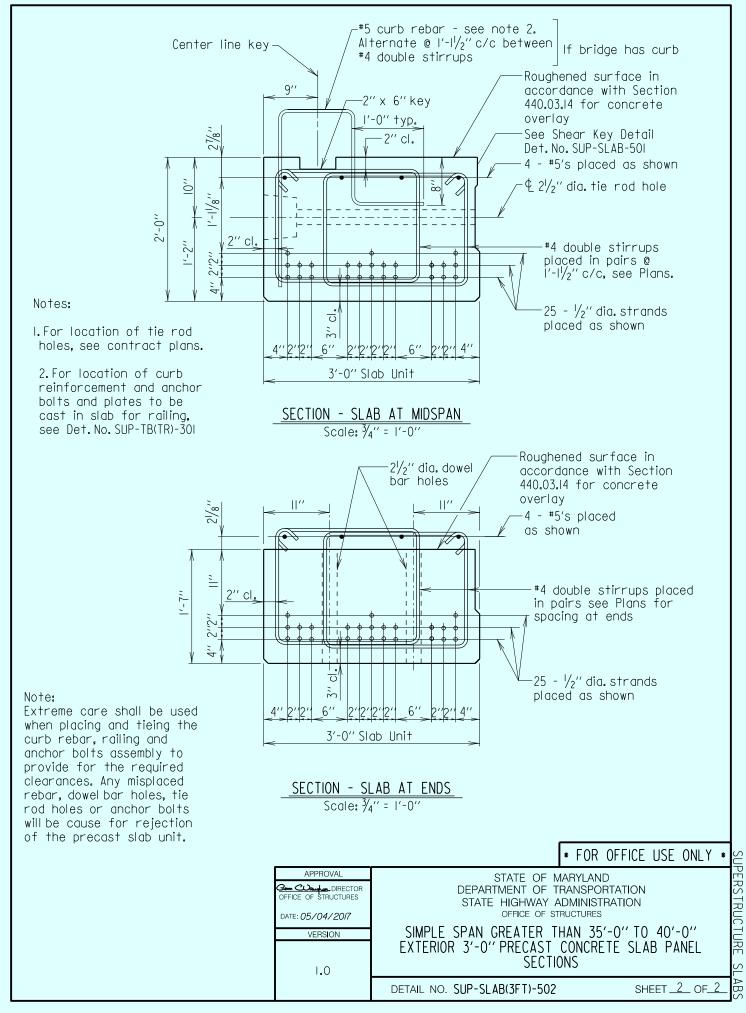


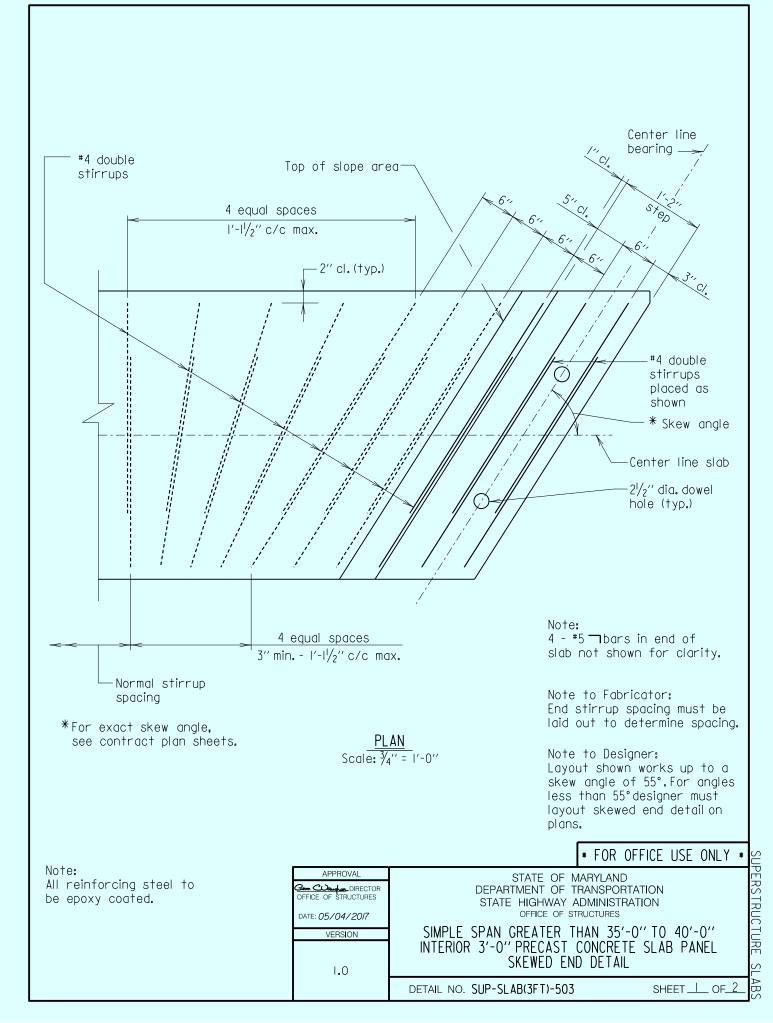


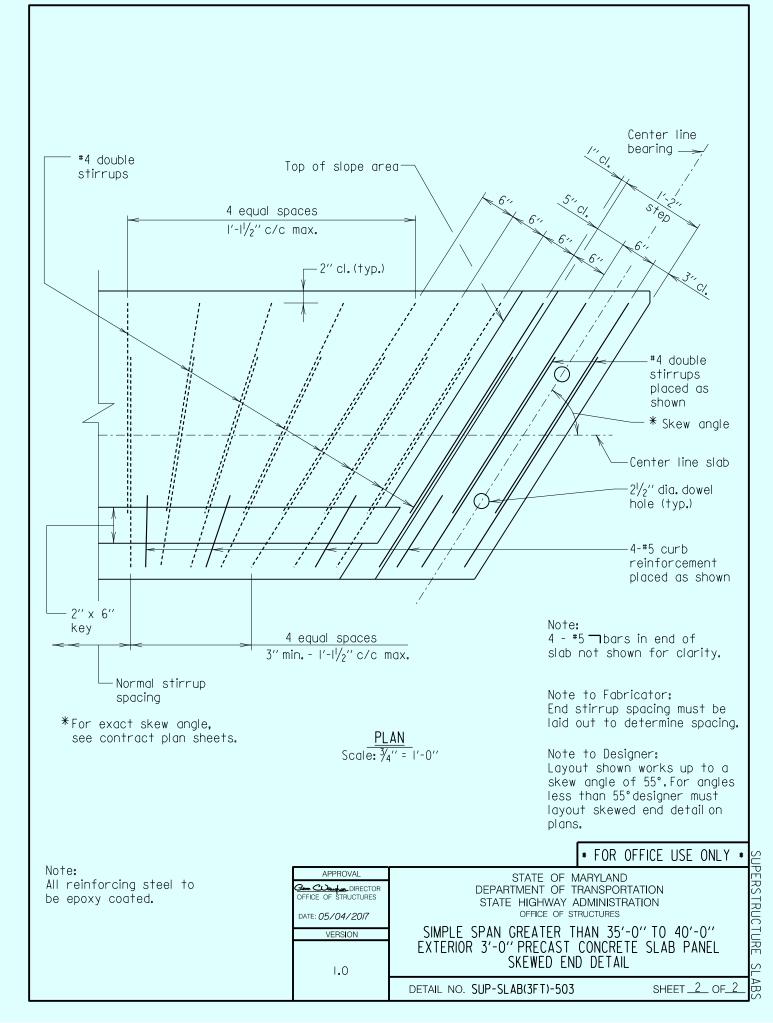


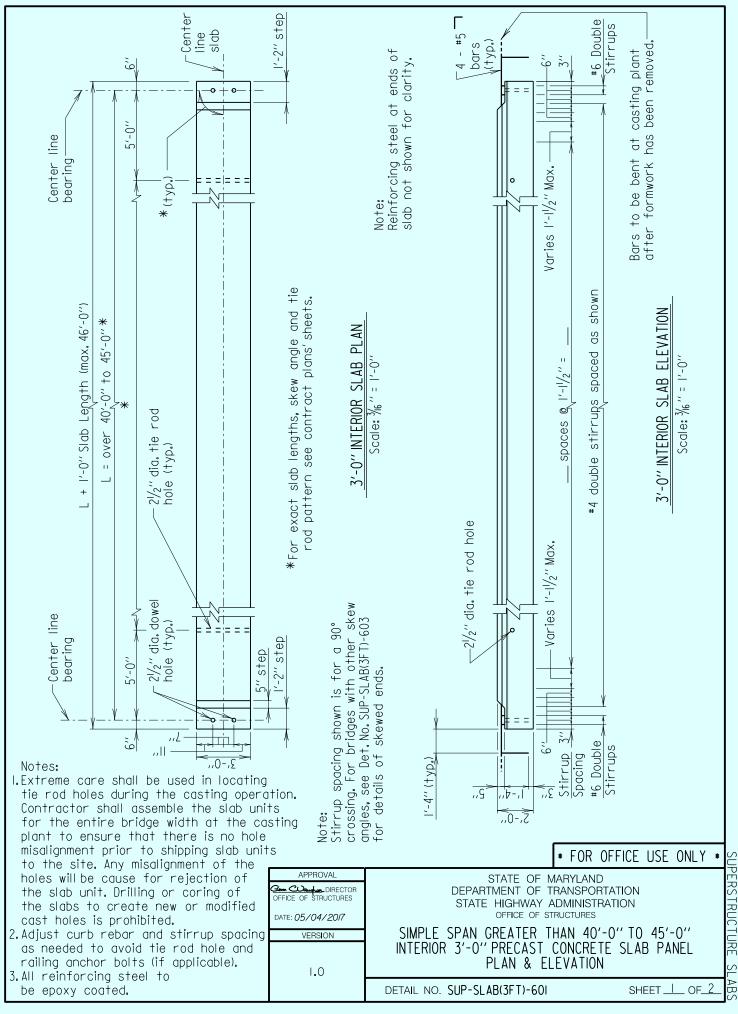


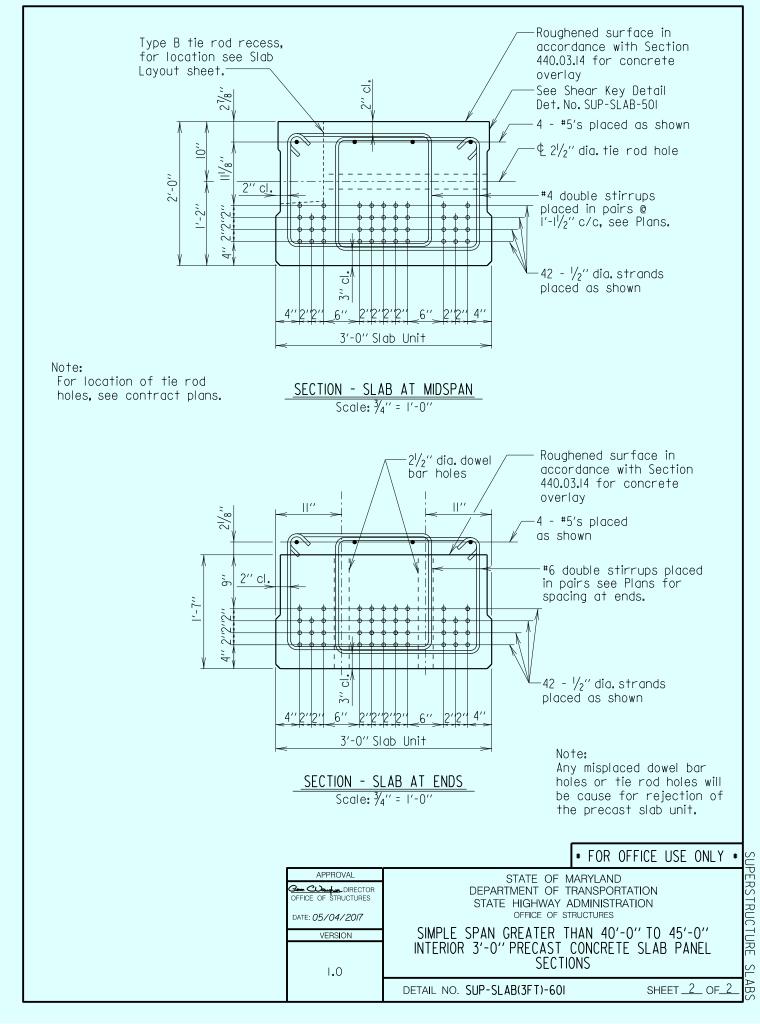


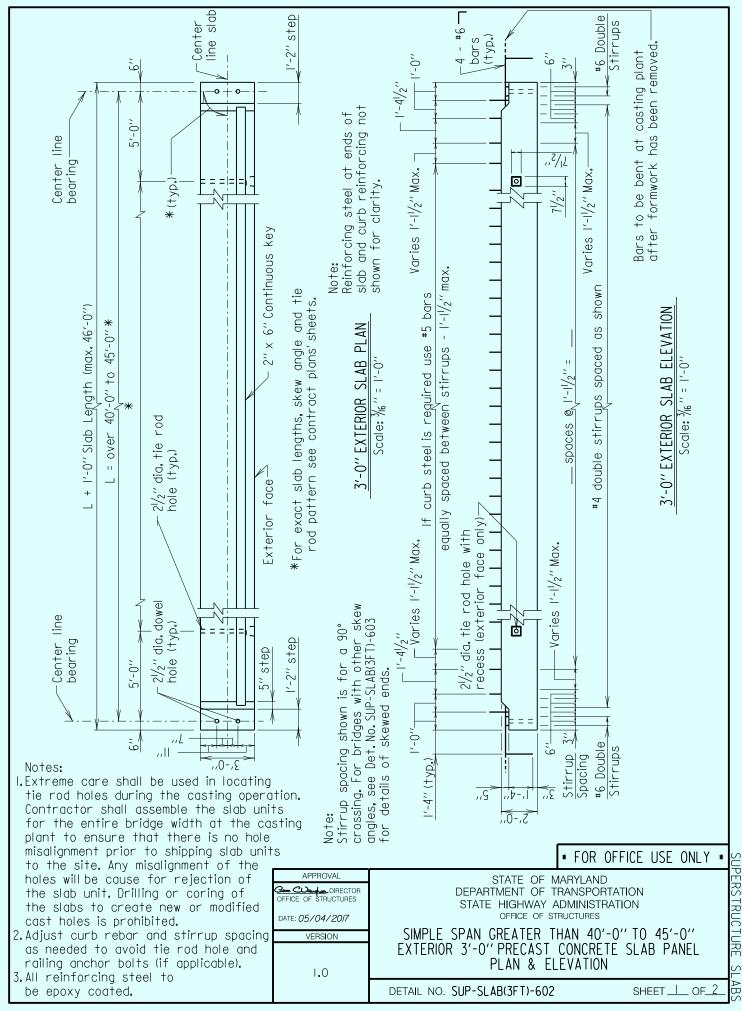


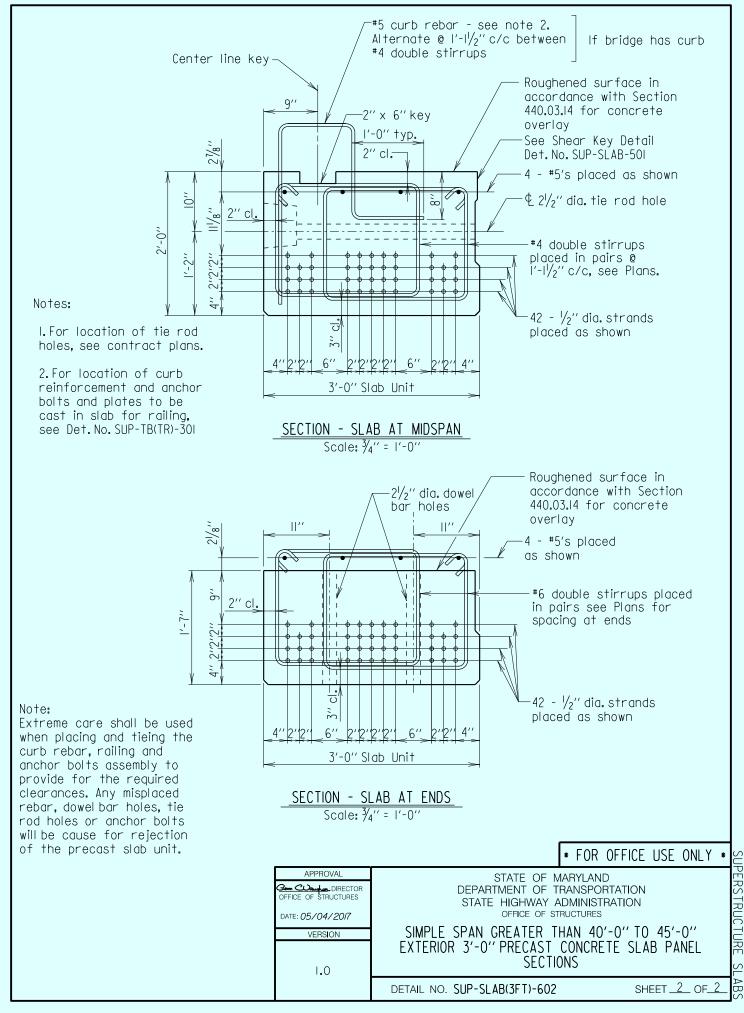




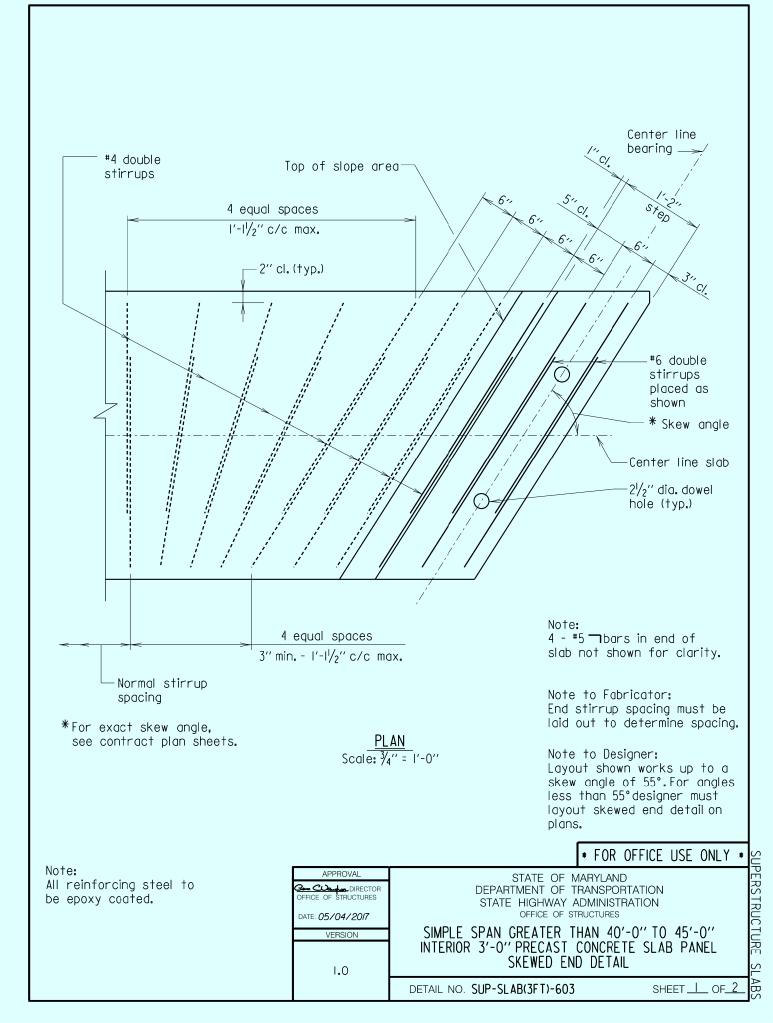


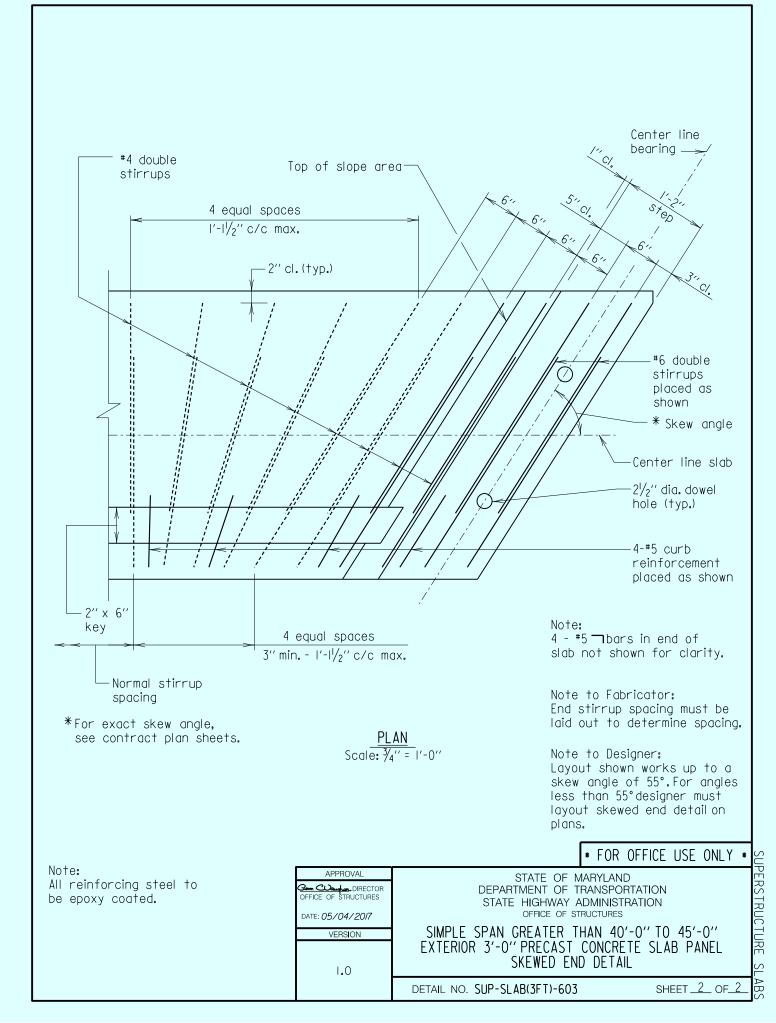


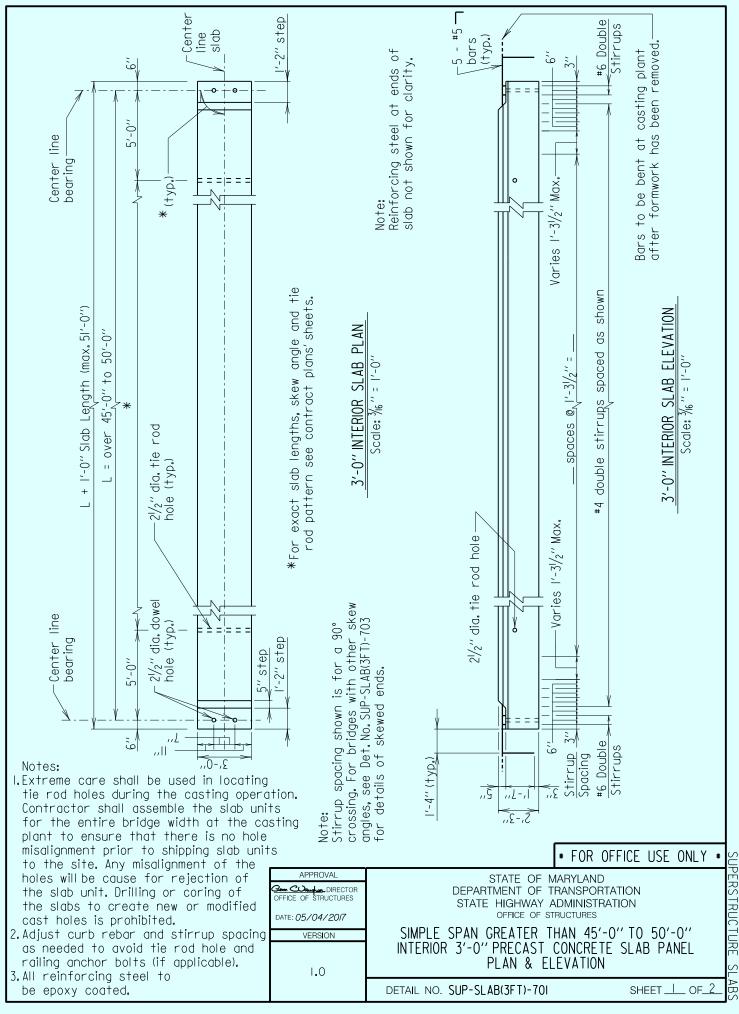


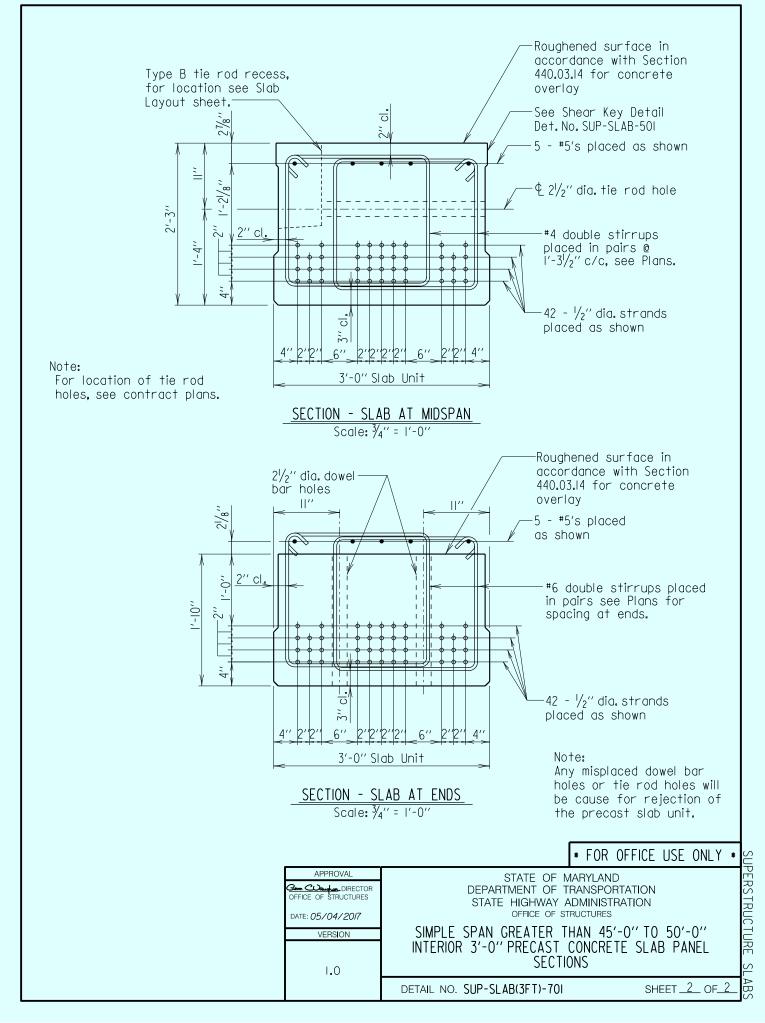


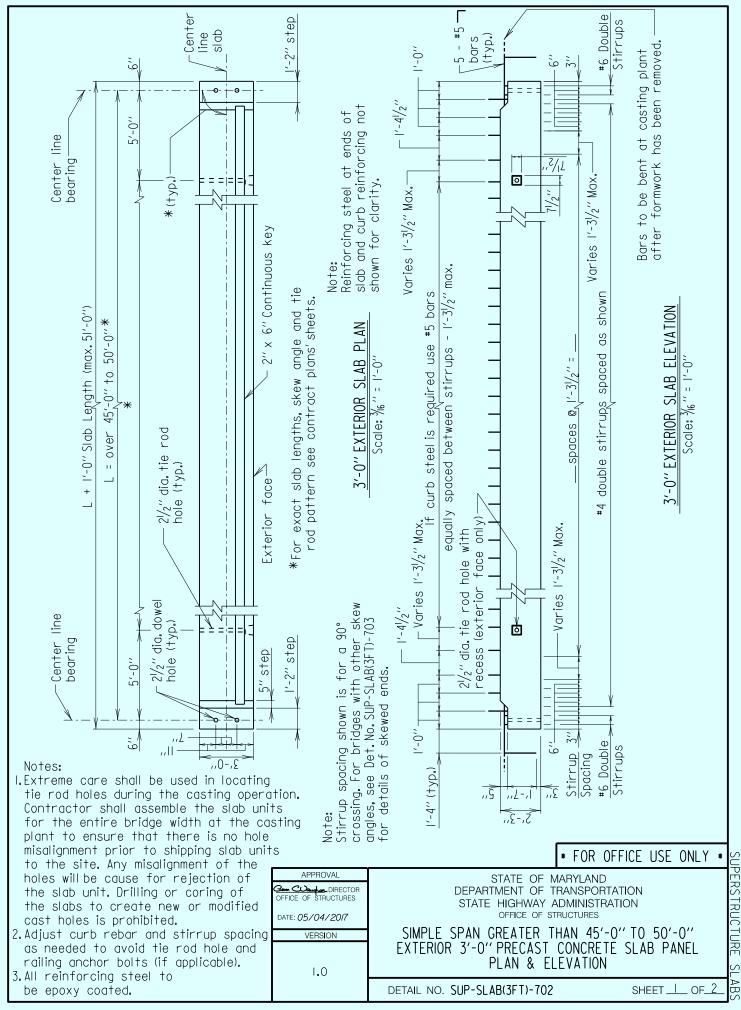
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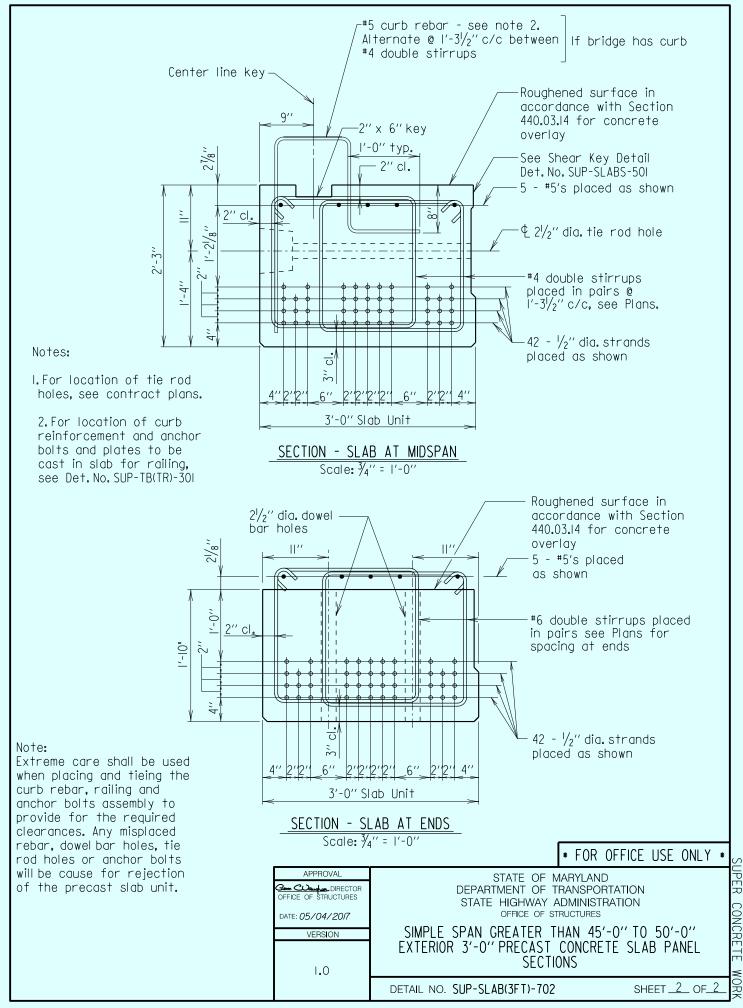


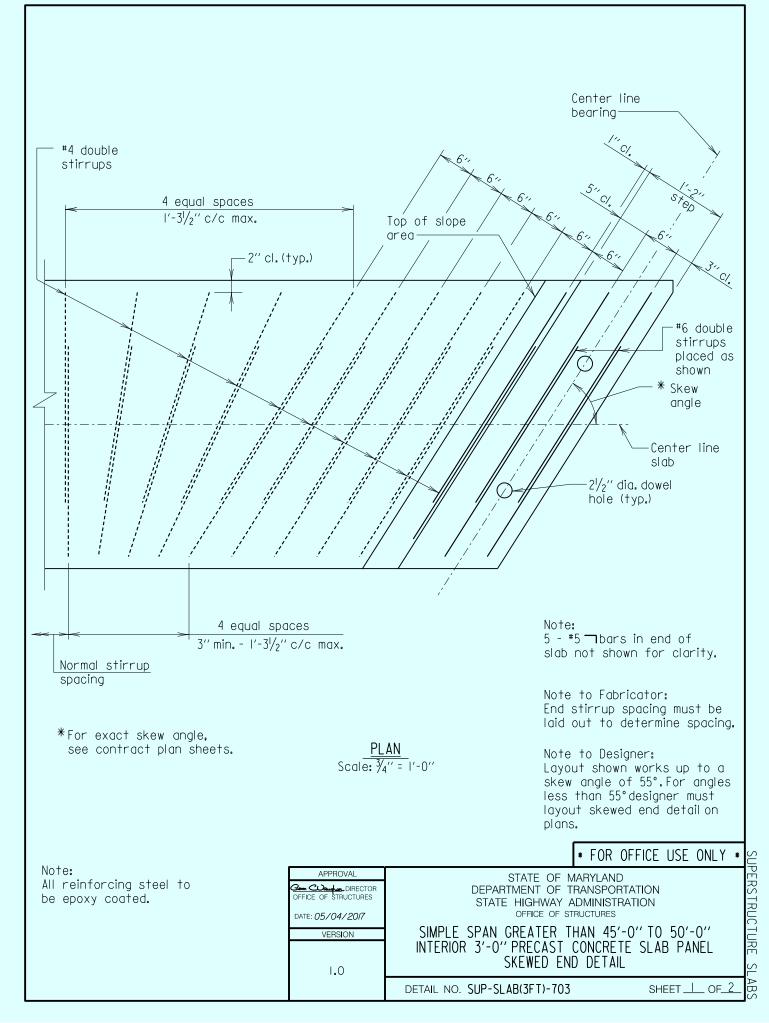


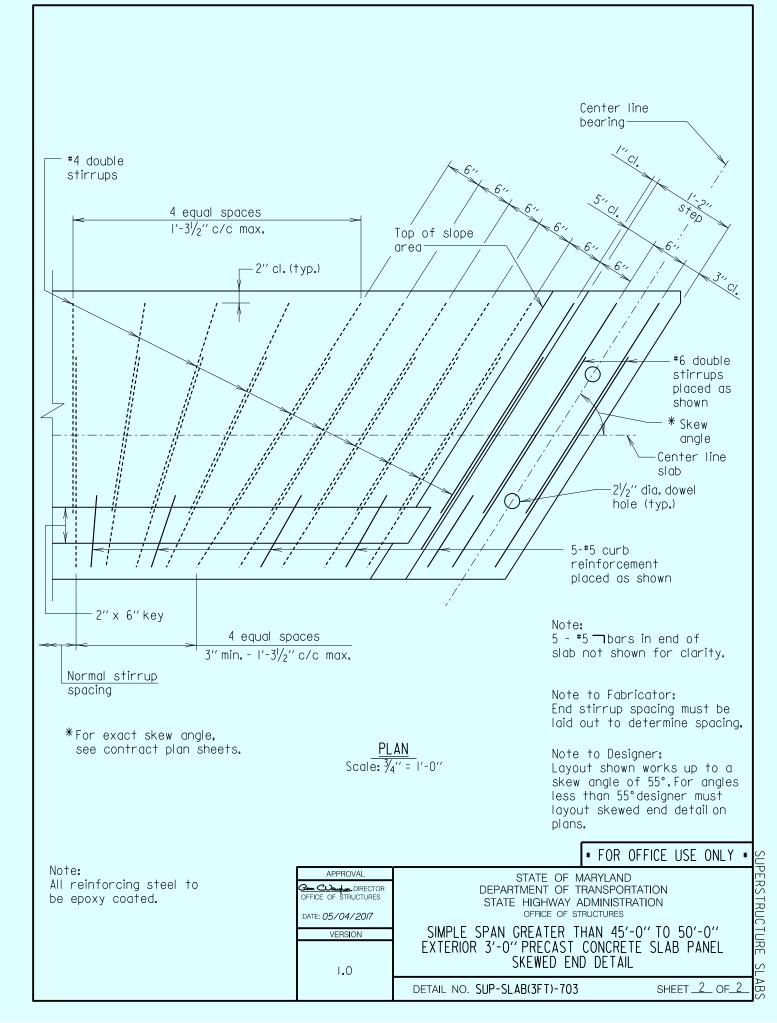


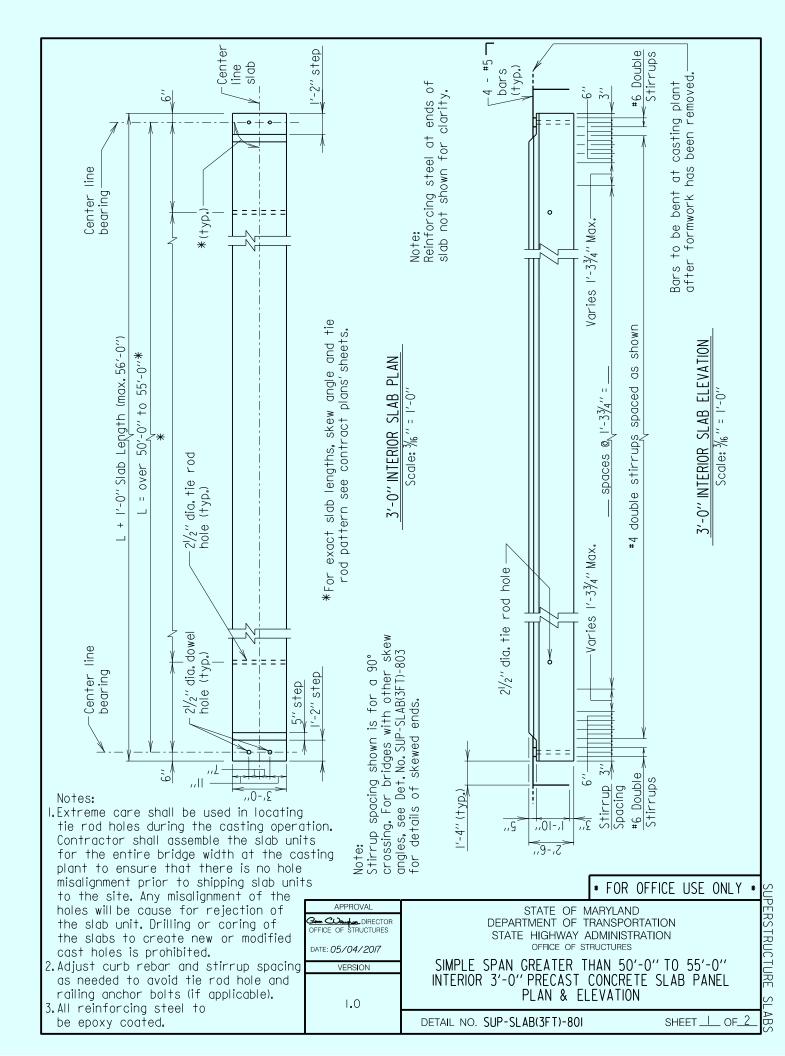


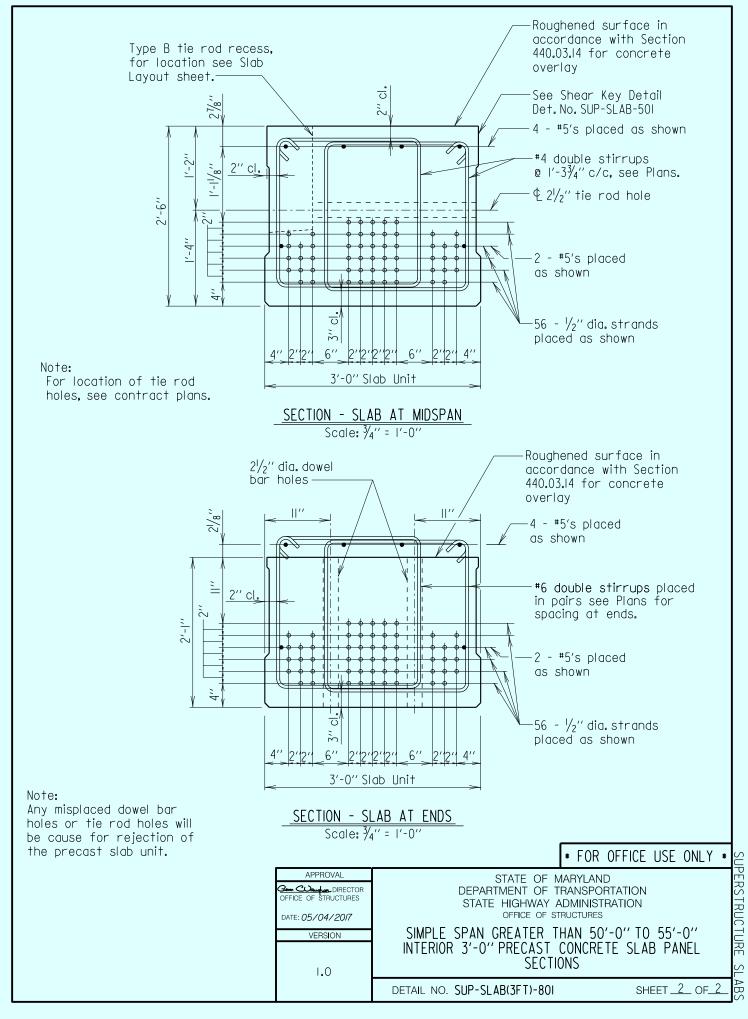


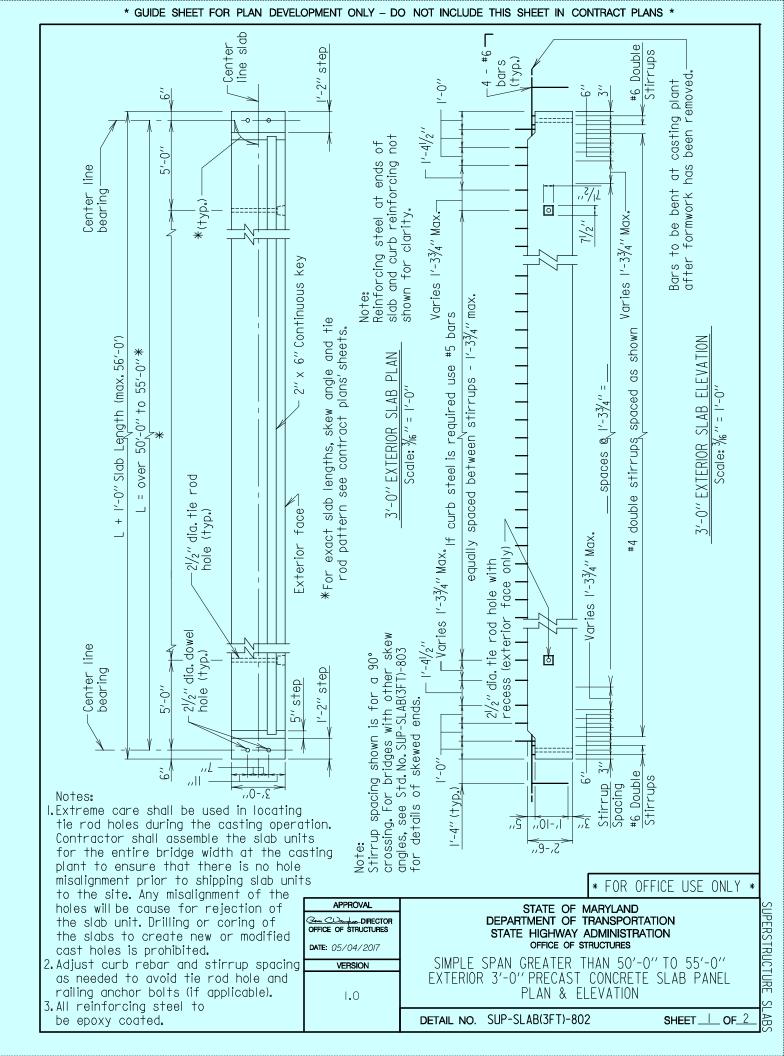


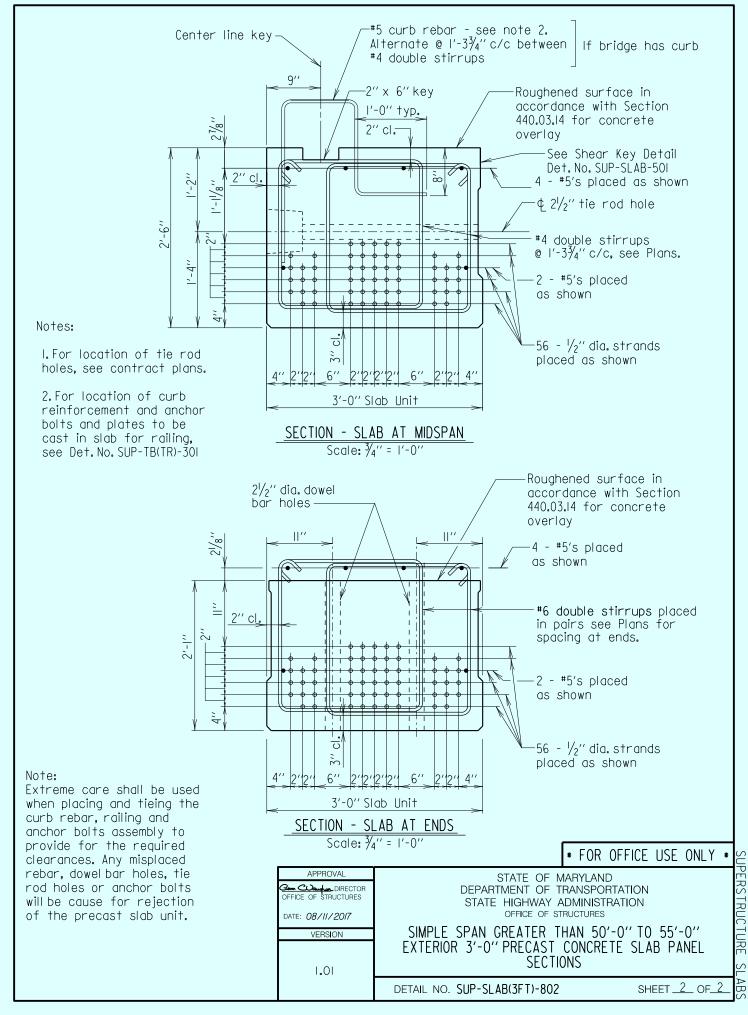


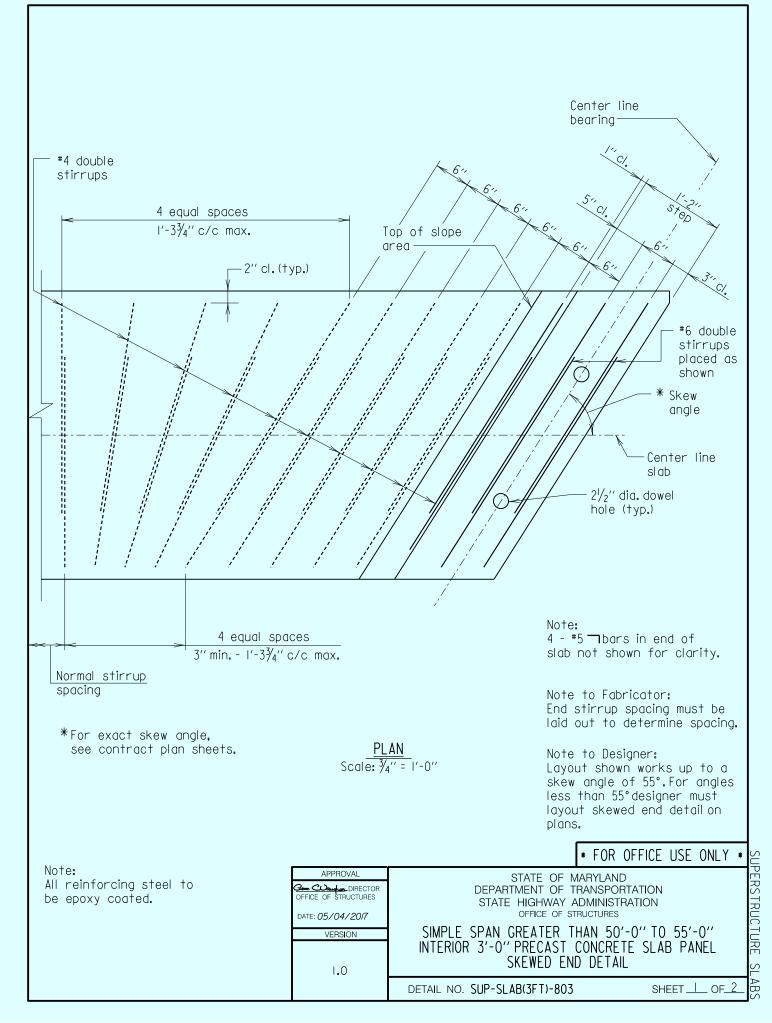


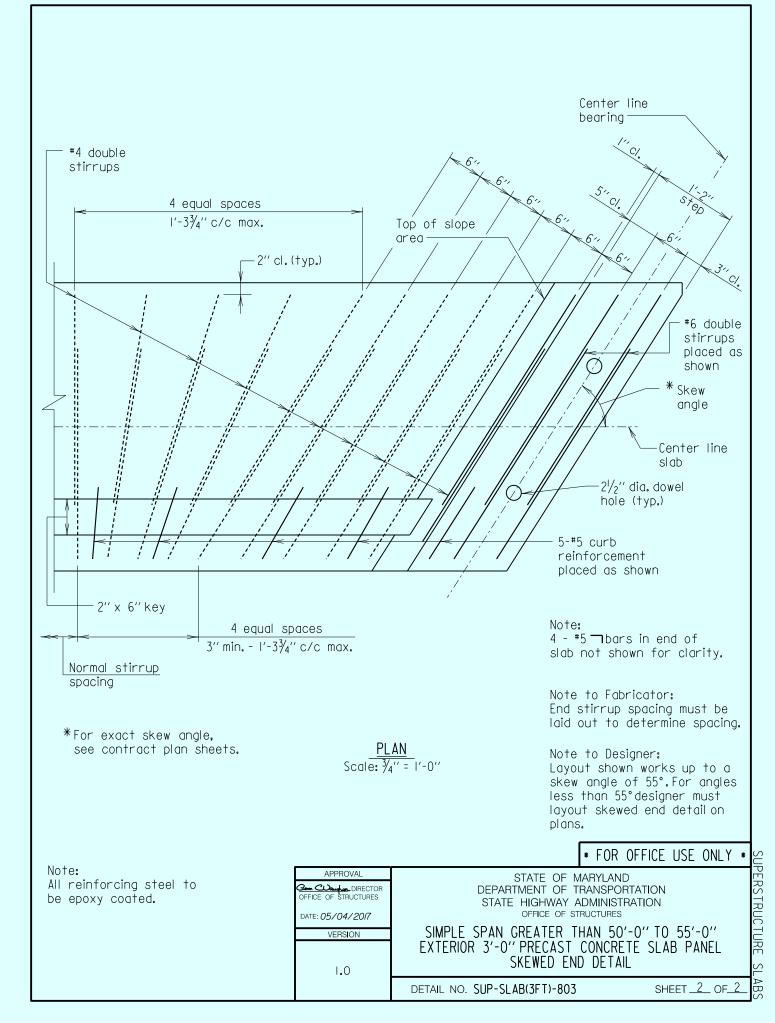


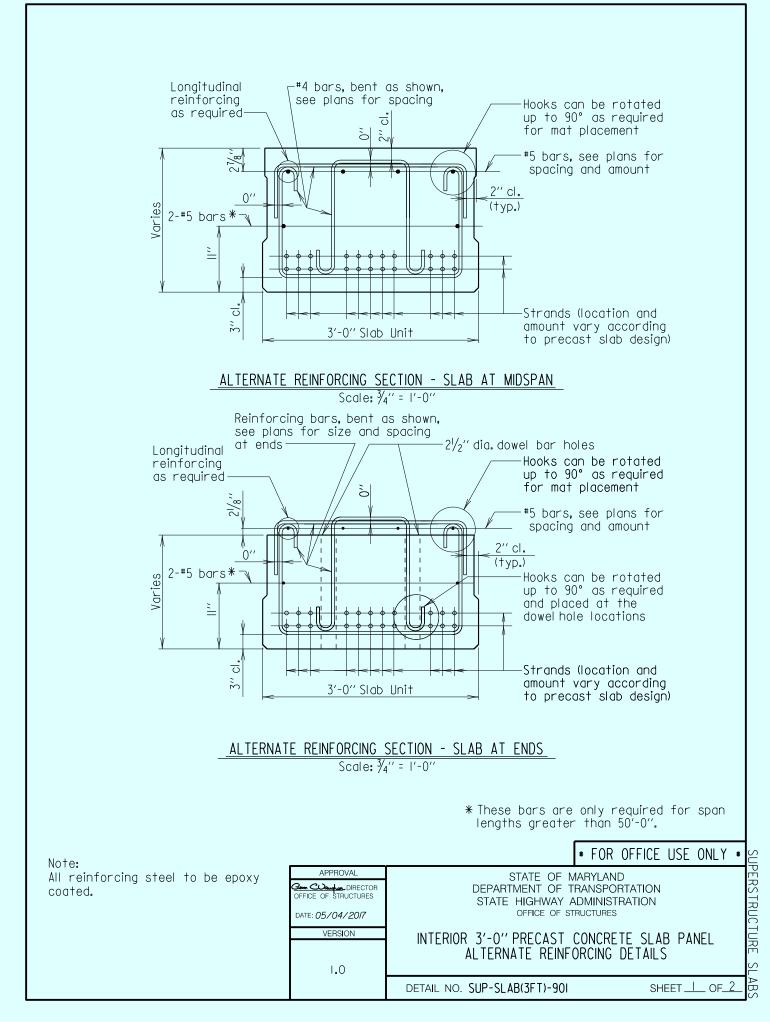


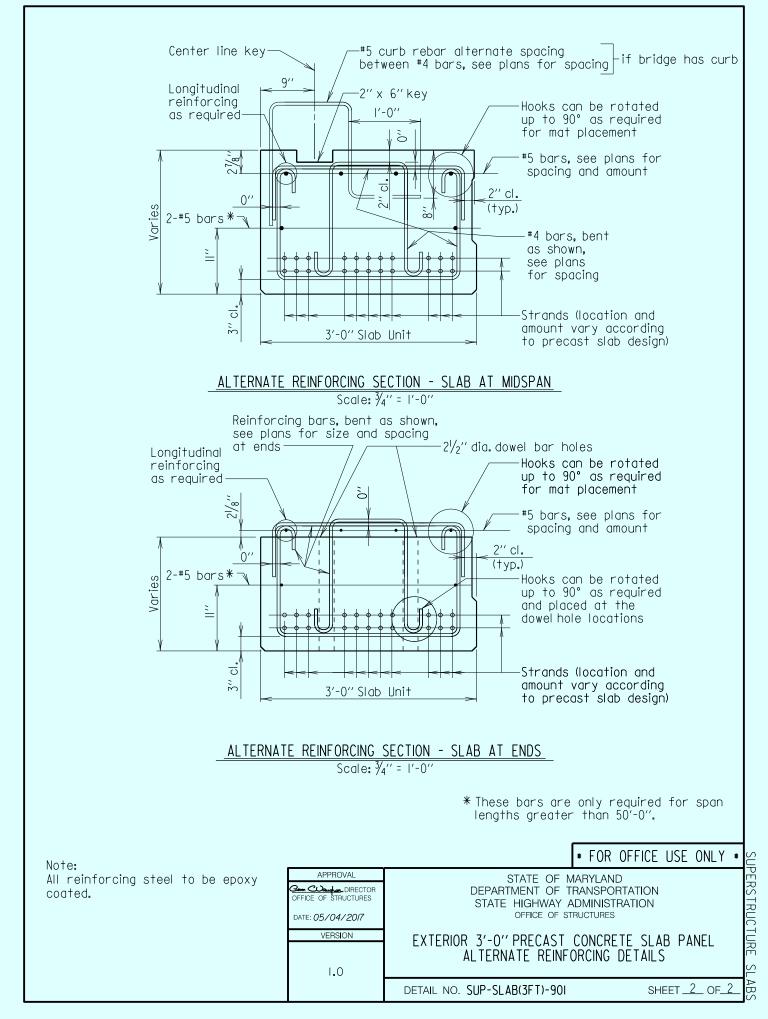










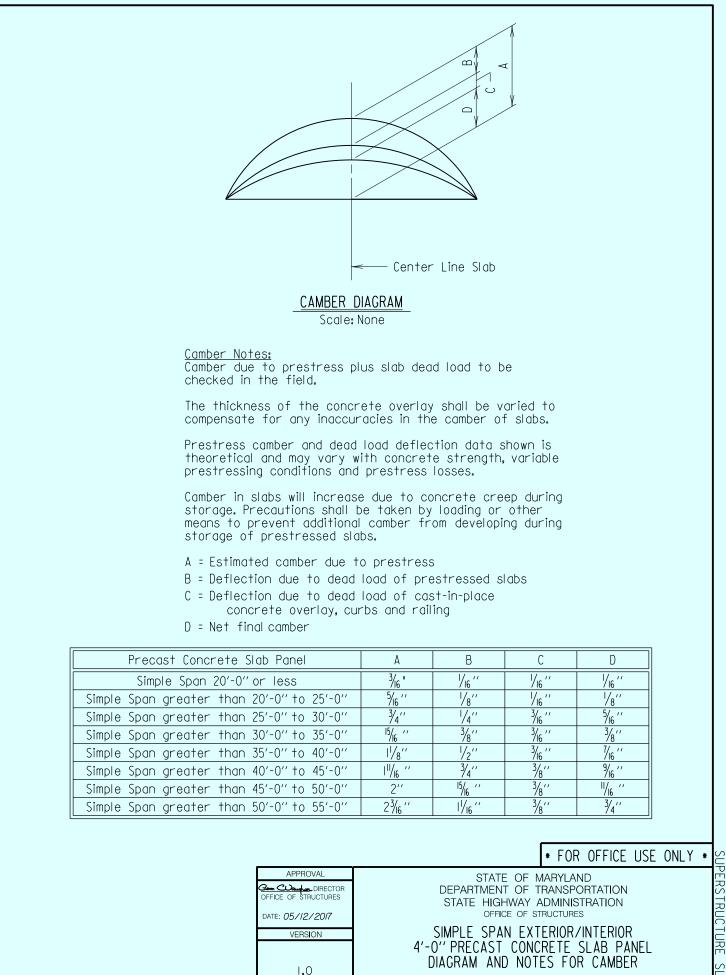




Chapter 03 - Superstructure

Section 07 – Concrete Slabs

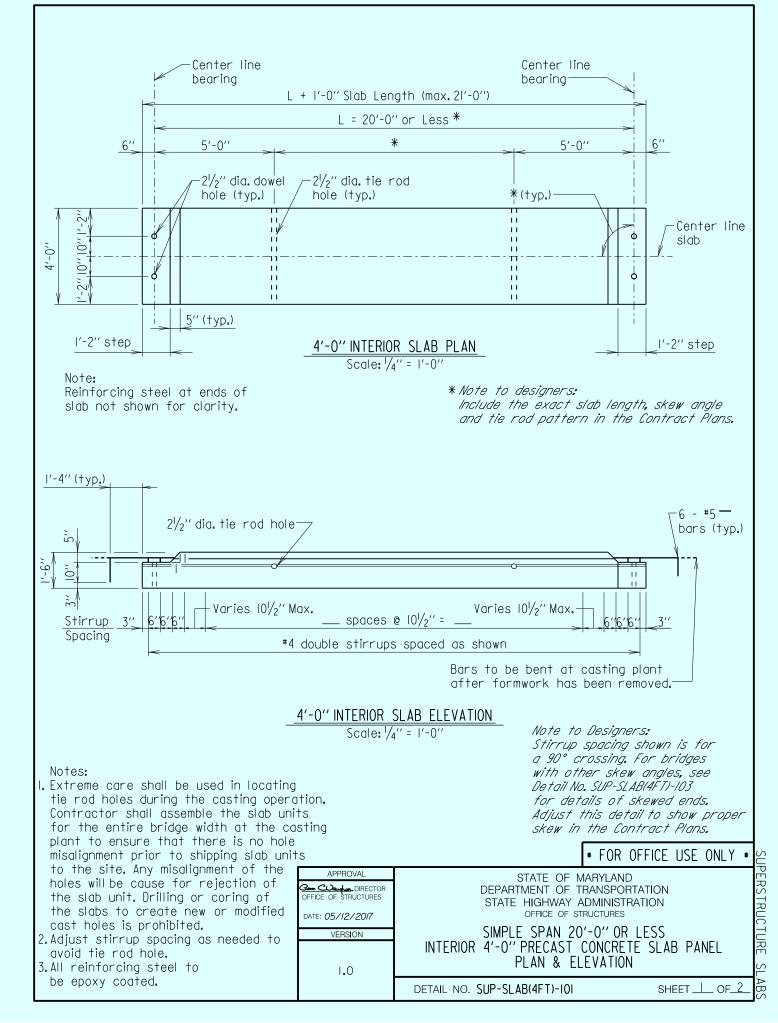
<u>SUB-SECTION 03</u> 4 FT WIDE SLABS (SUP-SLAB(4FT))

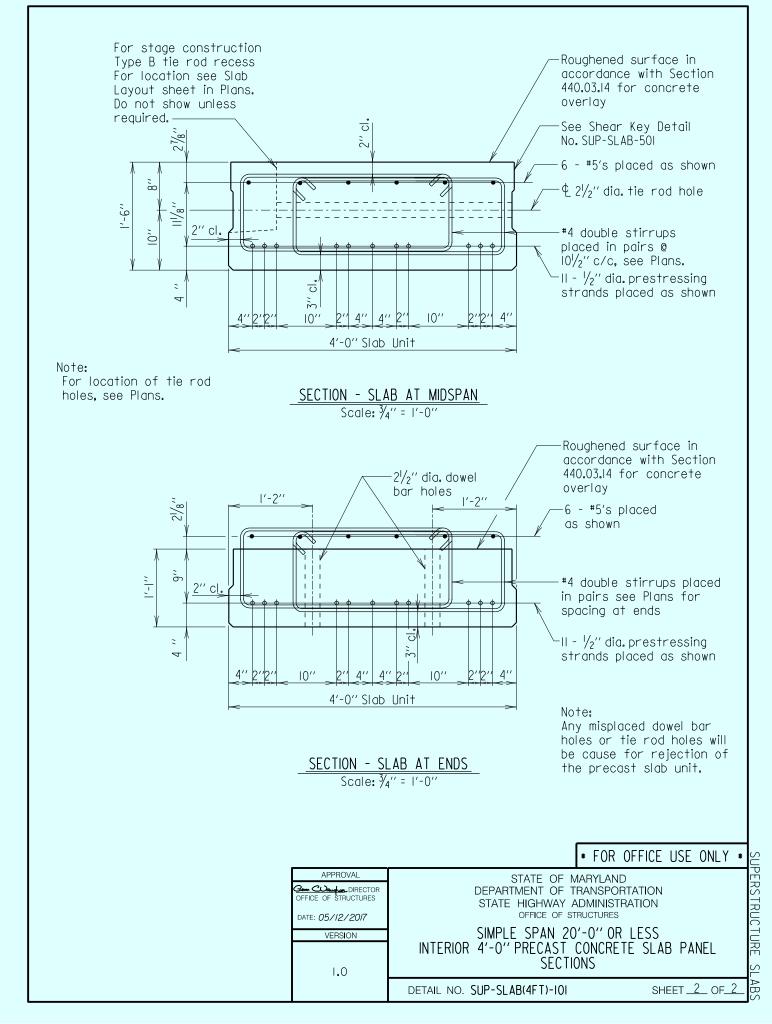


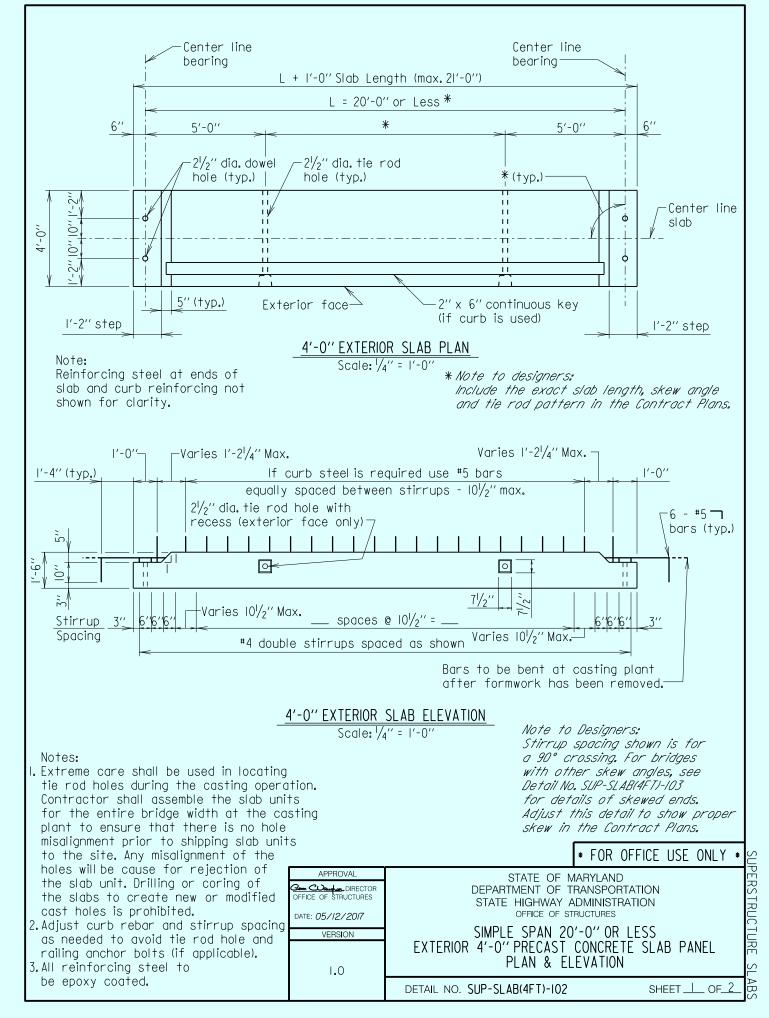
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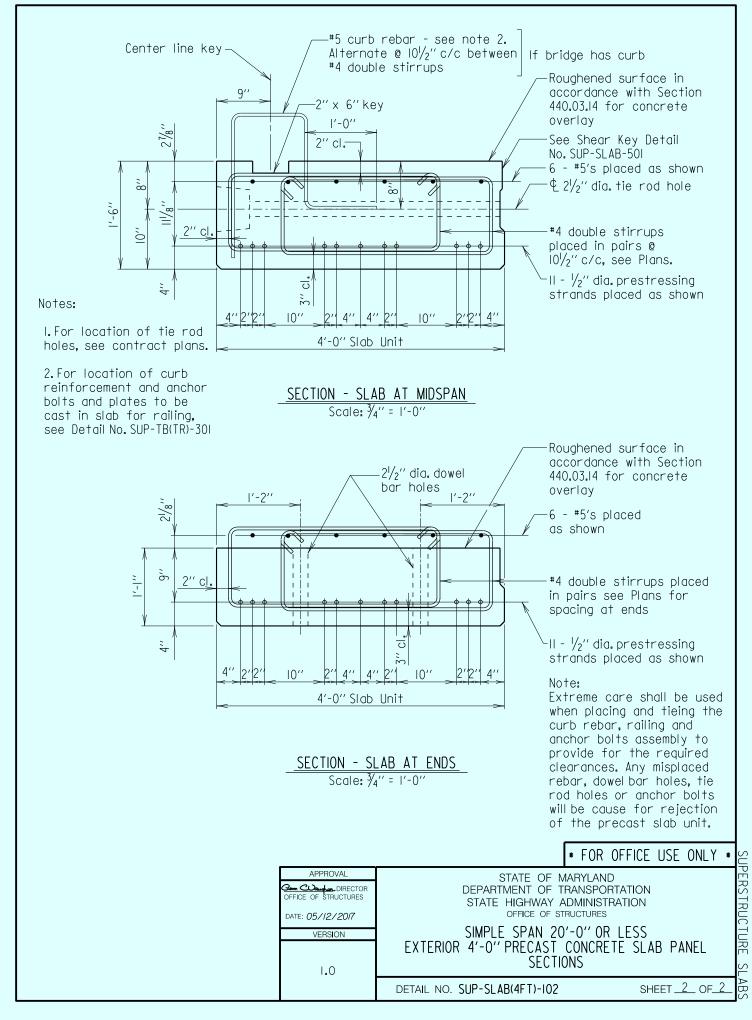
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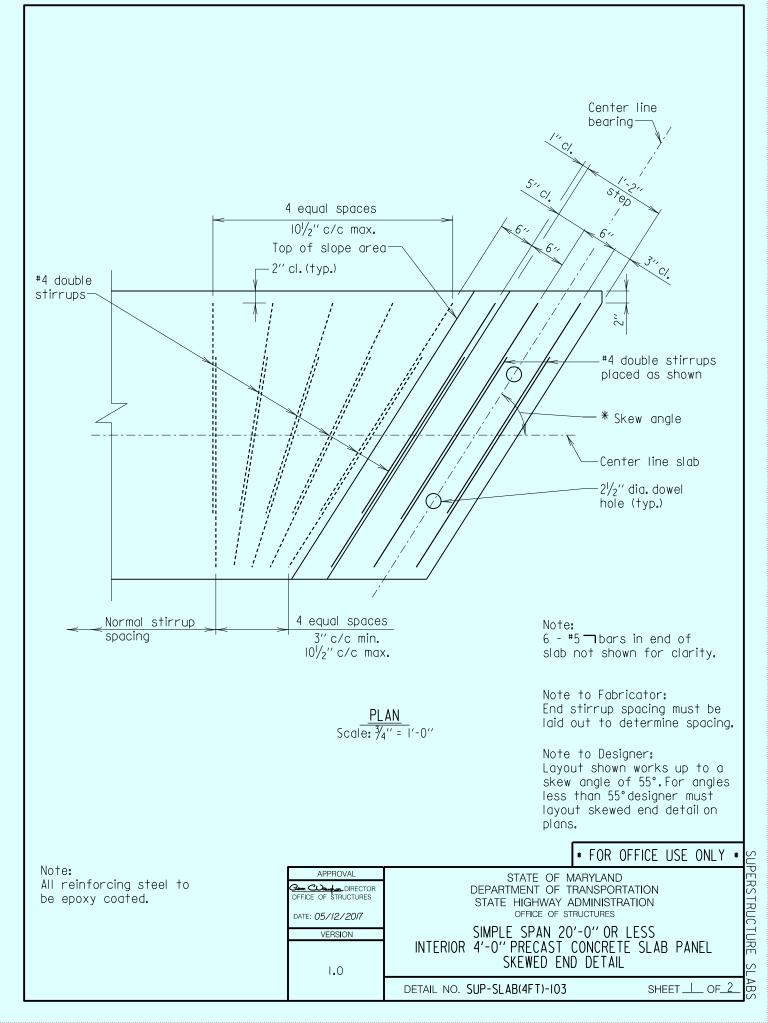
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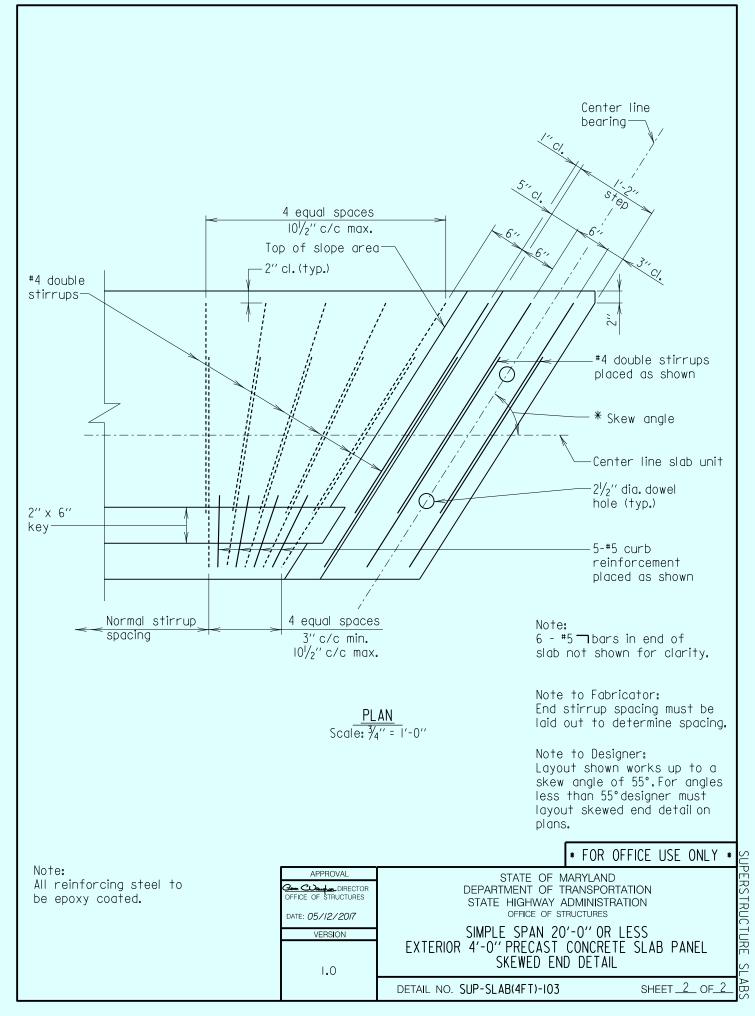


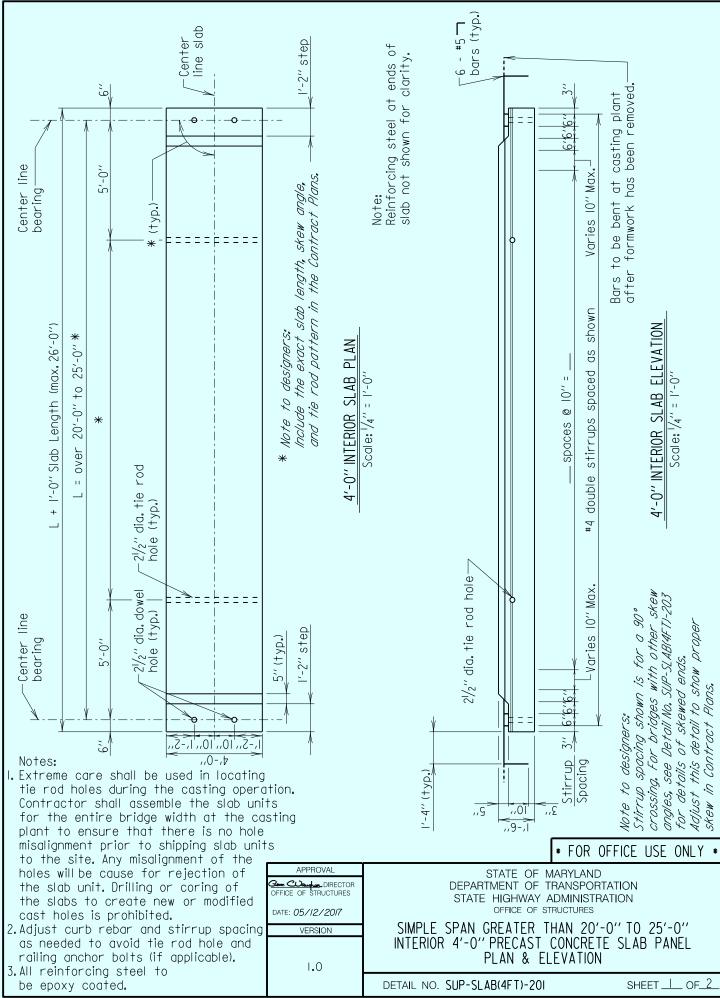






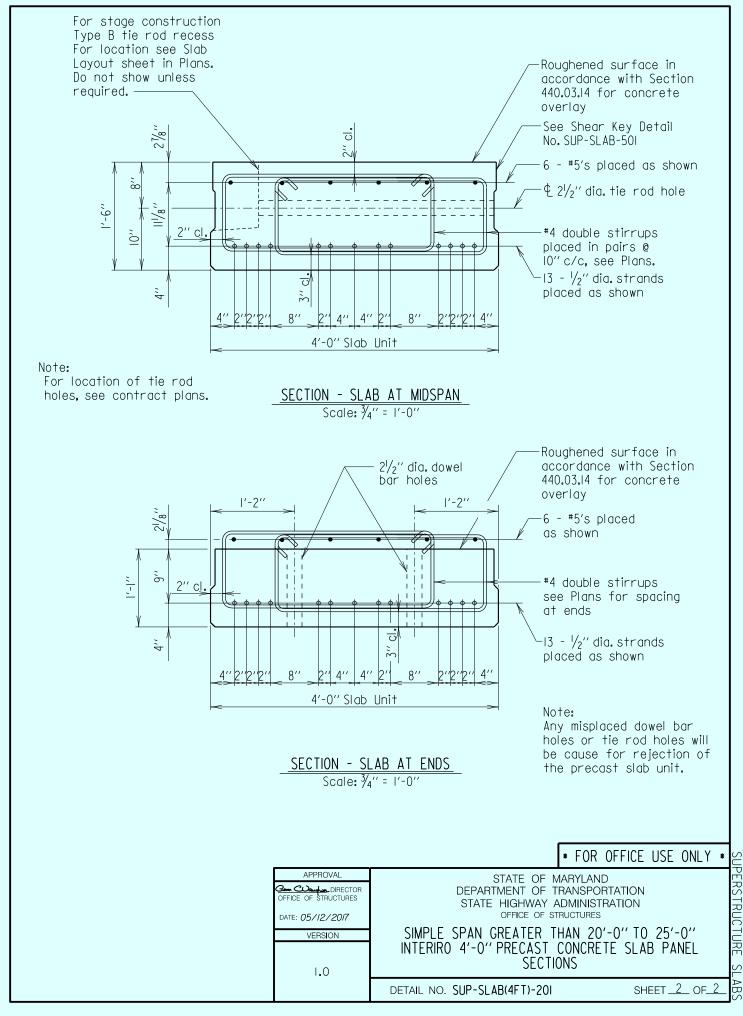


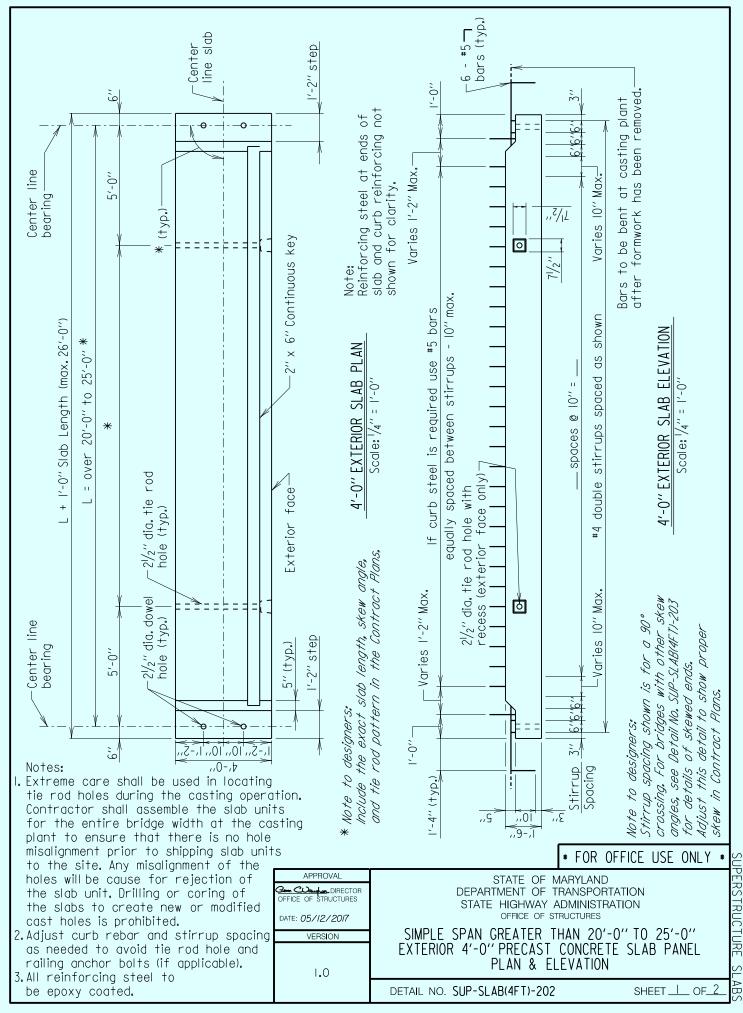


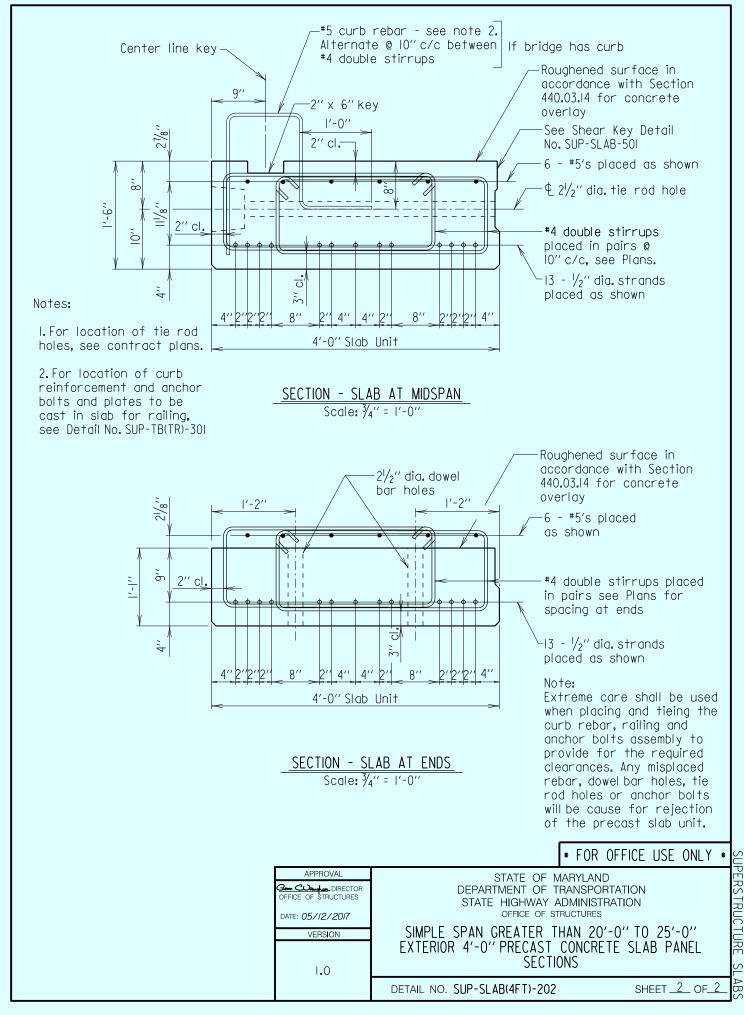


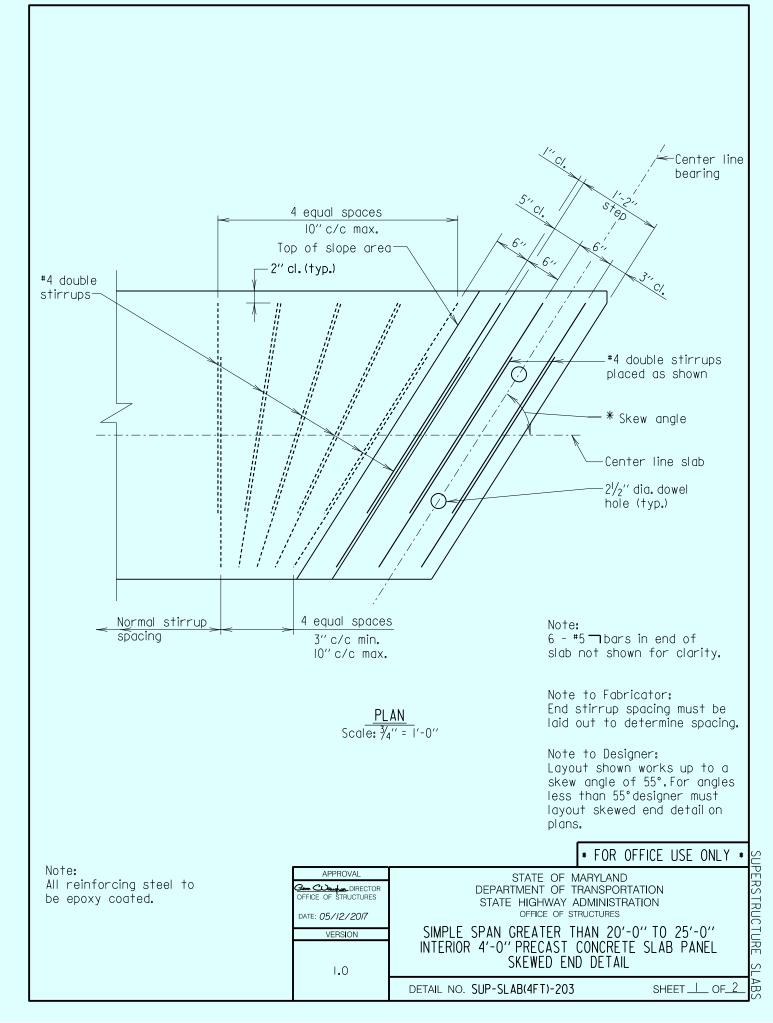
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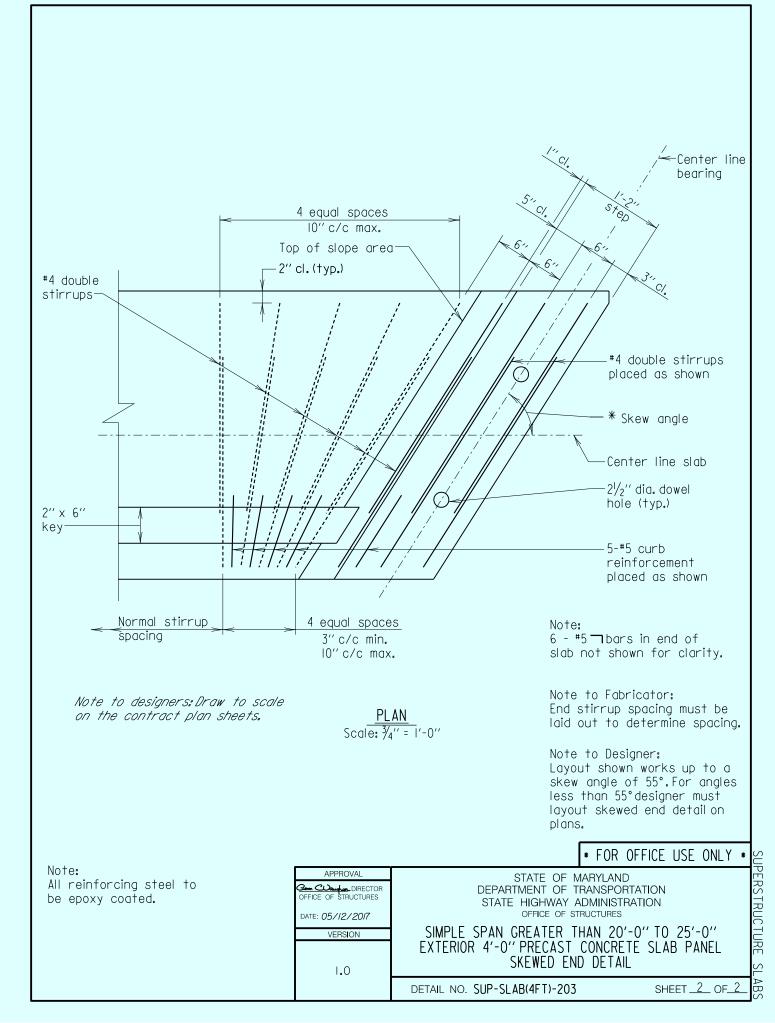
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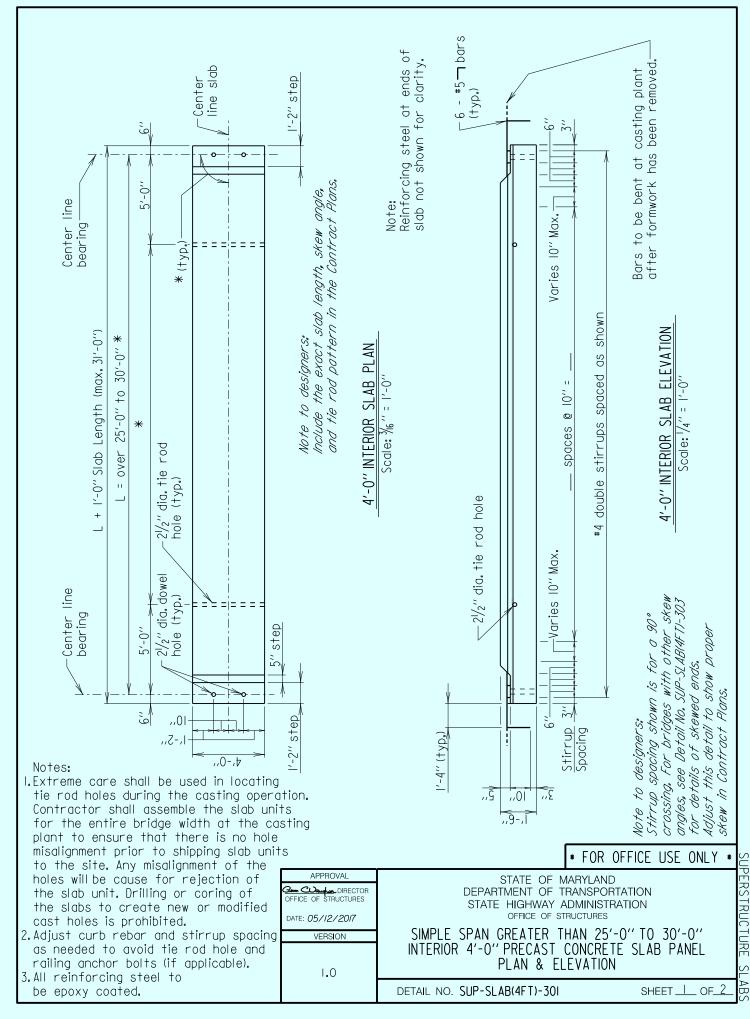


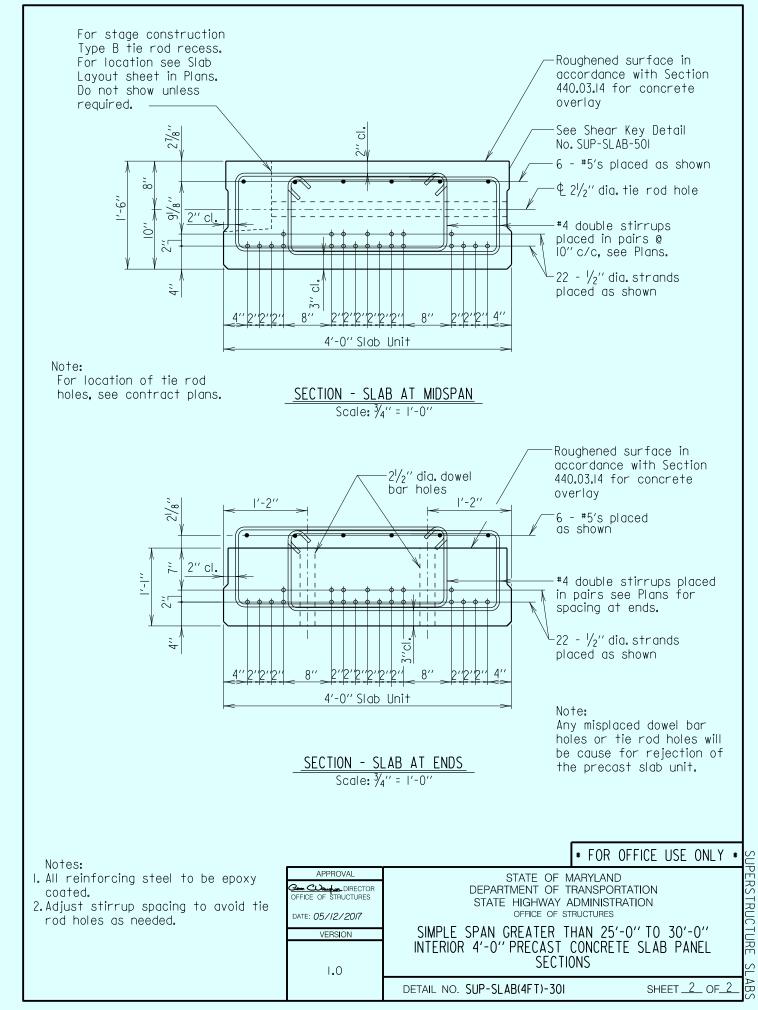


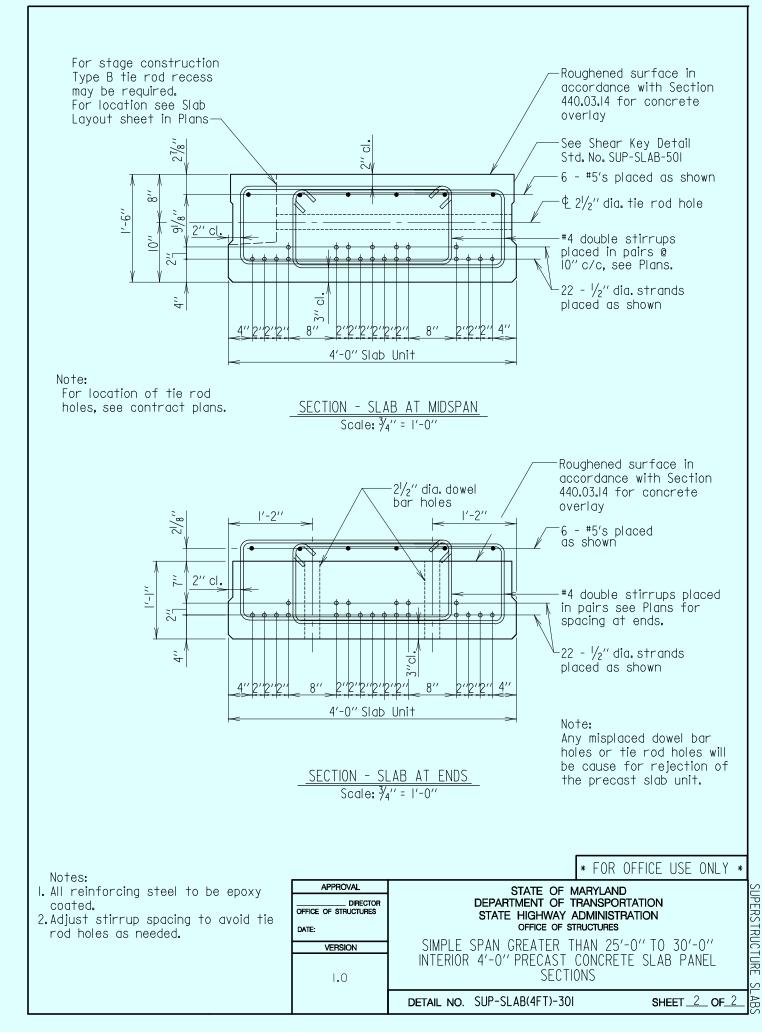


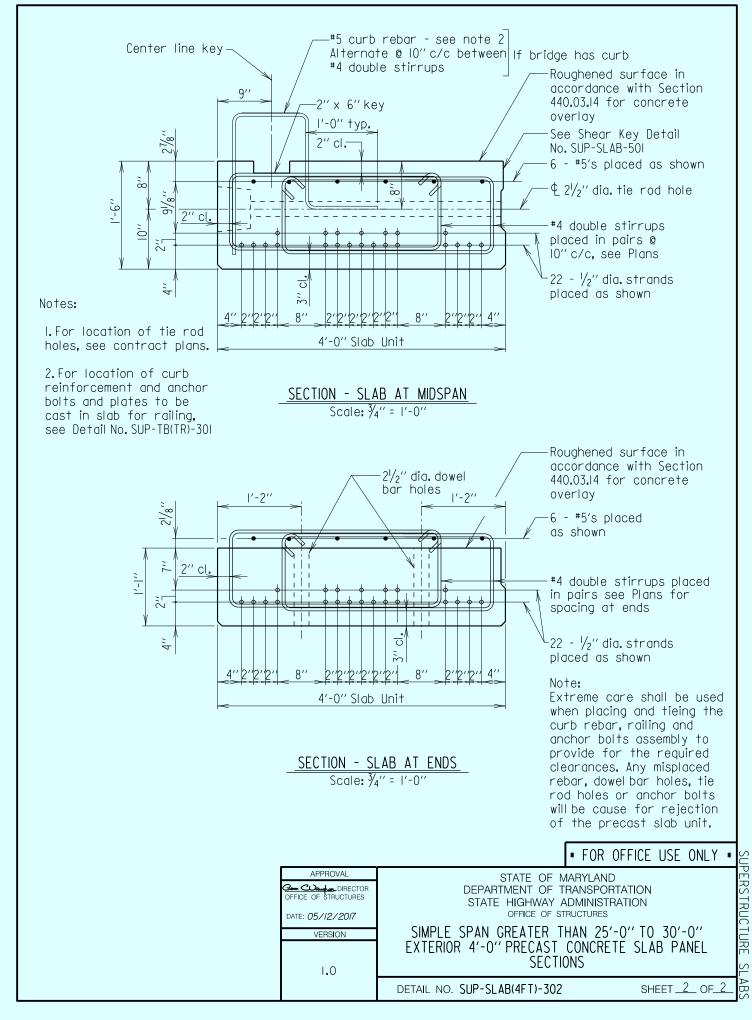


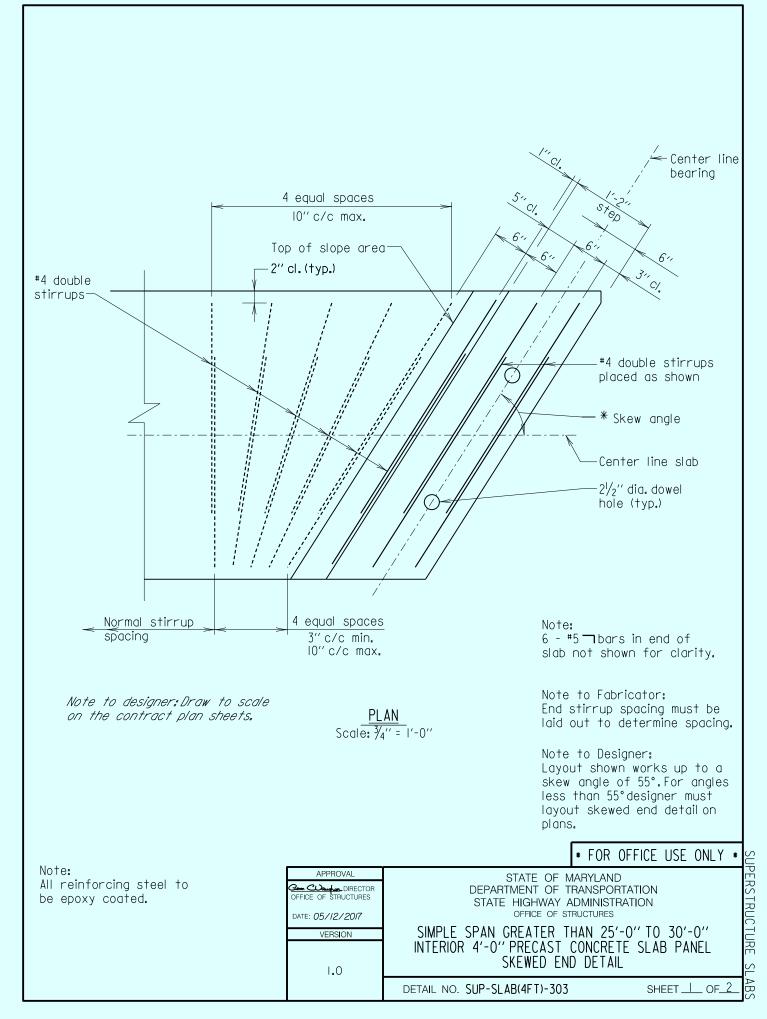


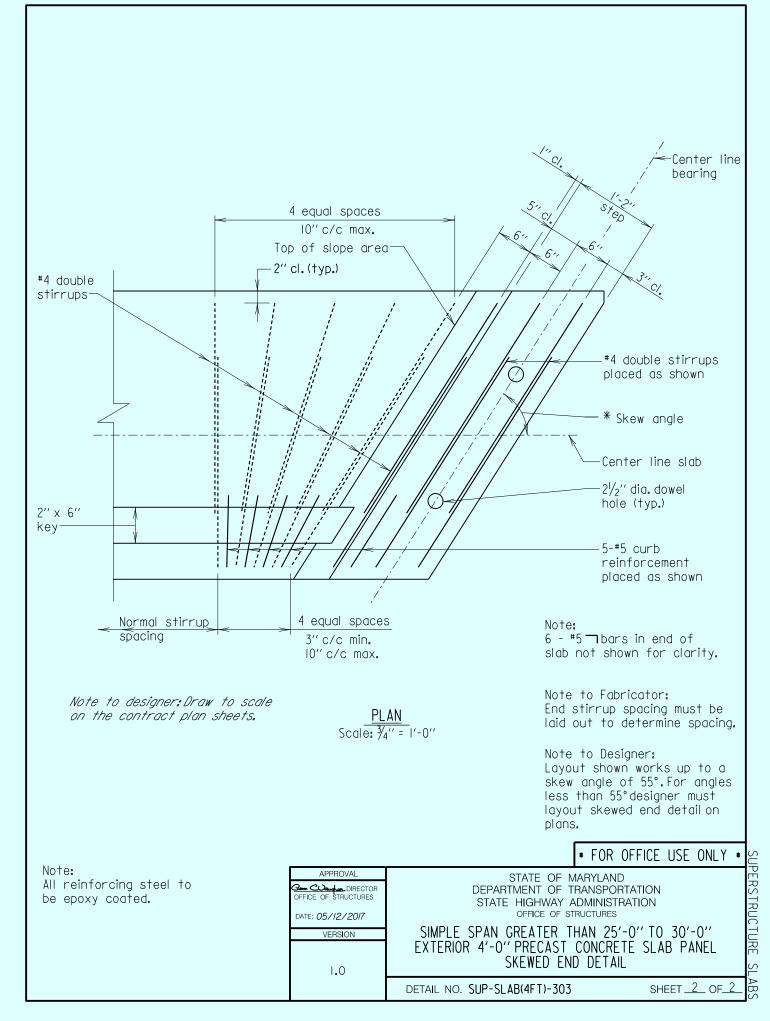


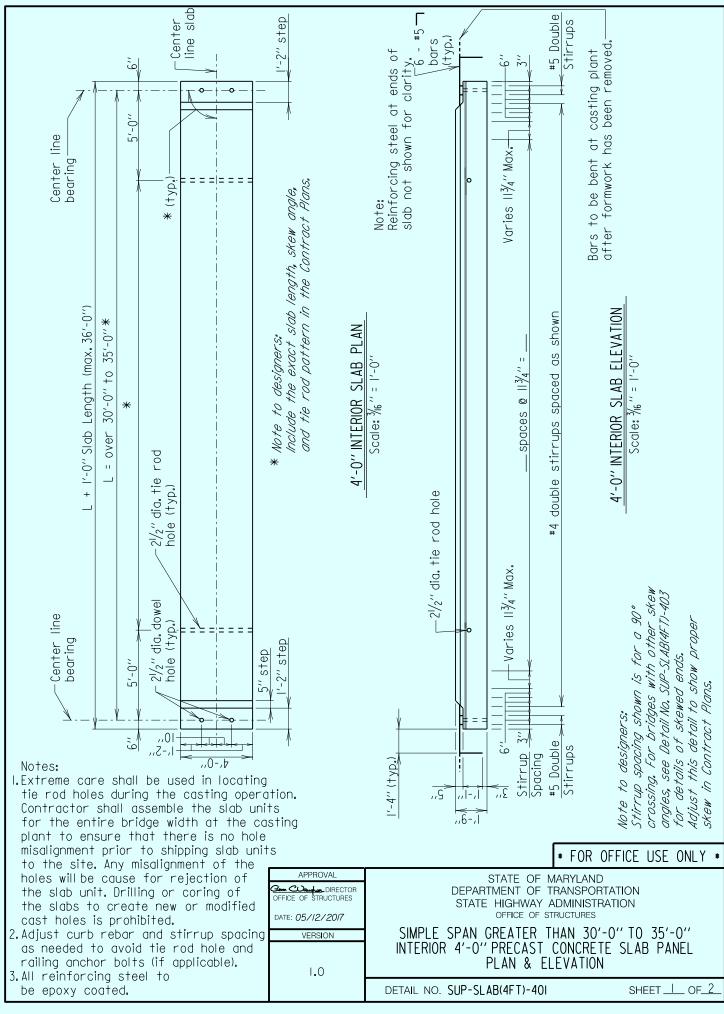








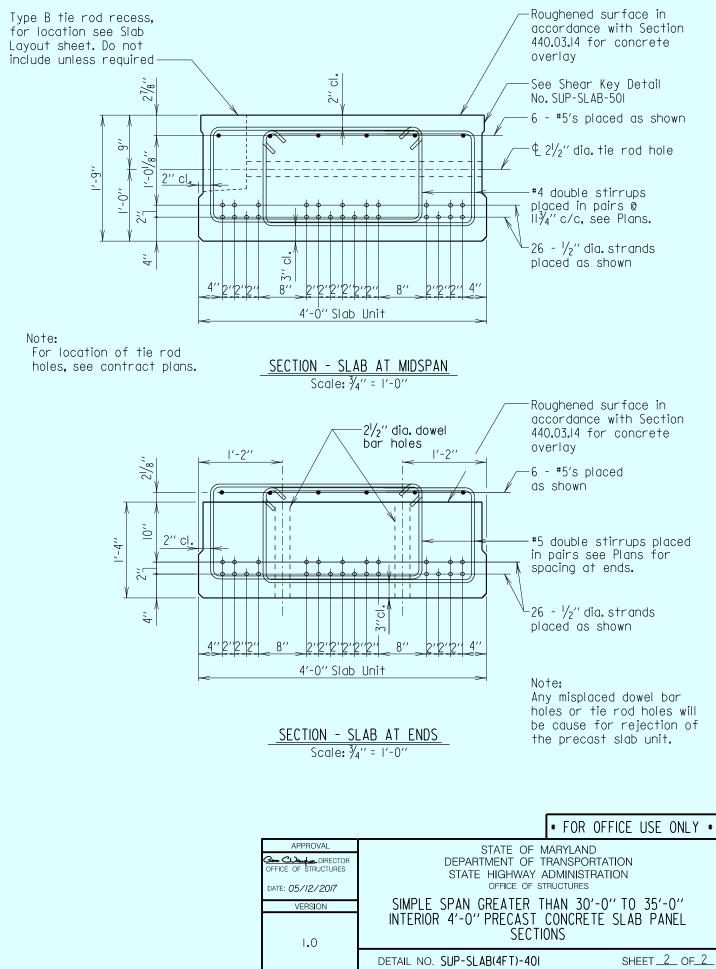




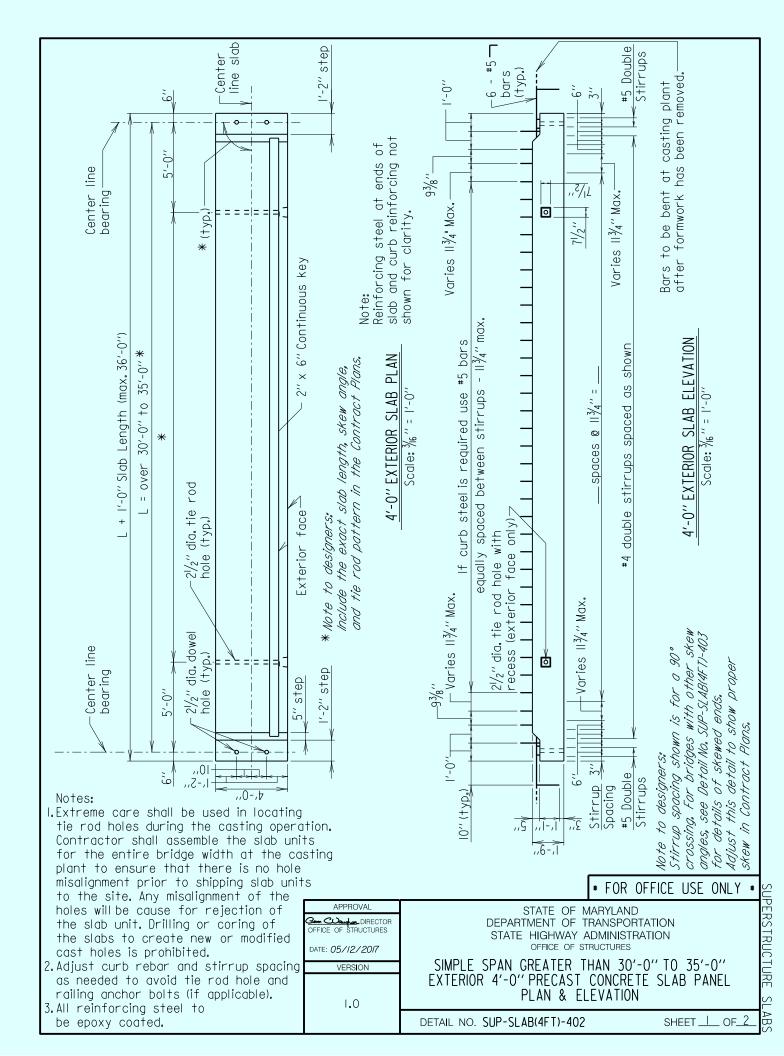
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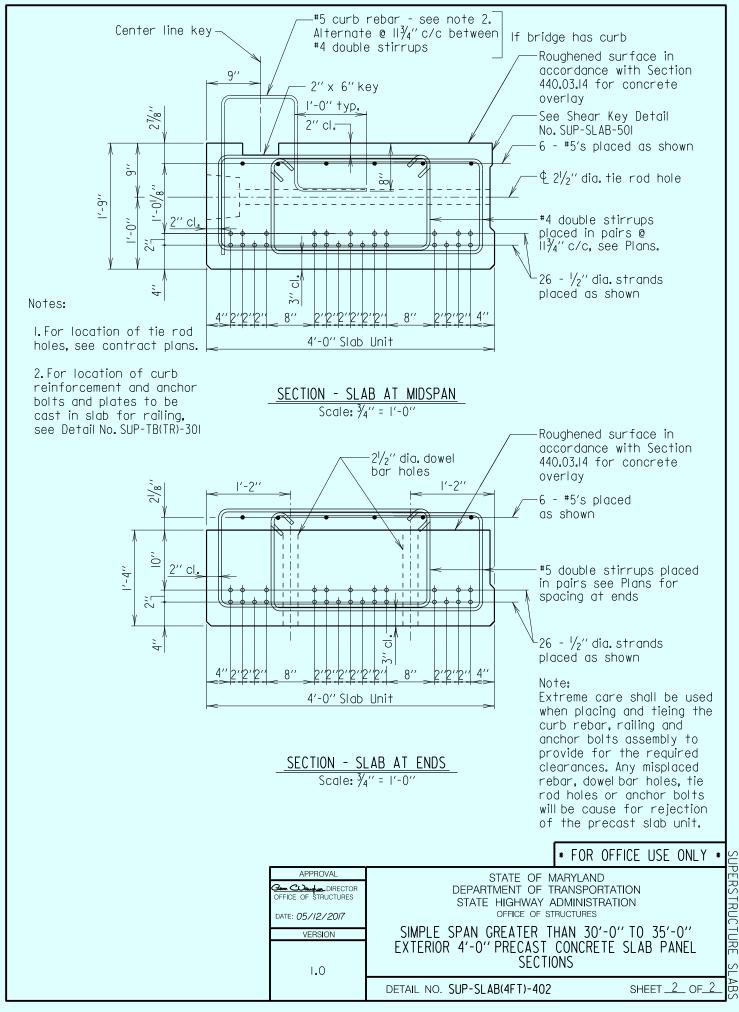
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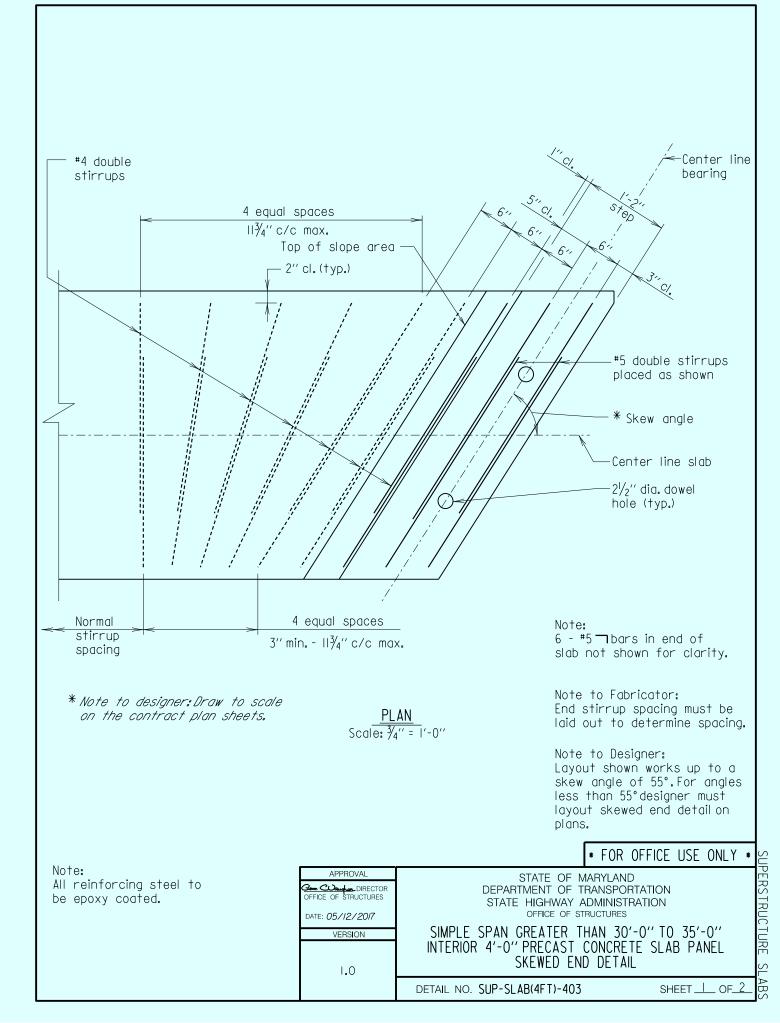
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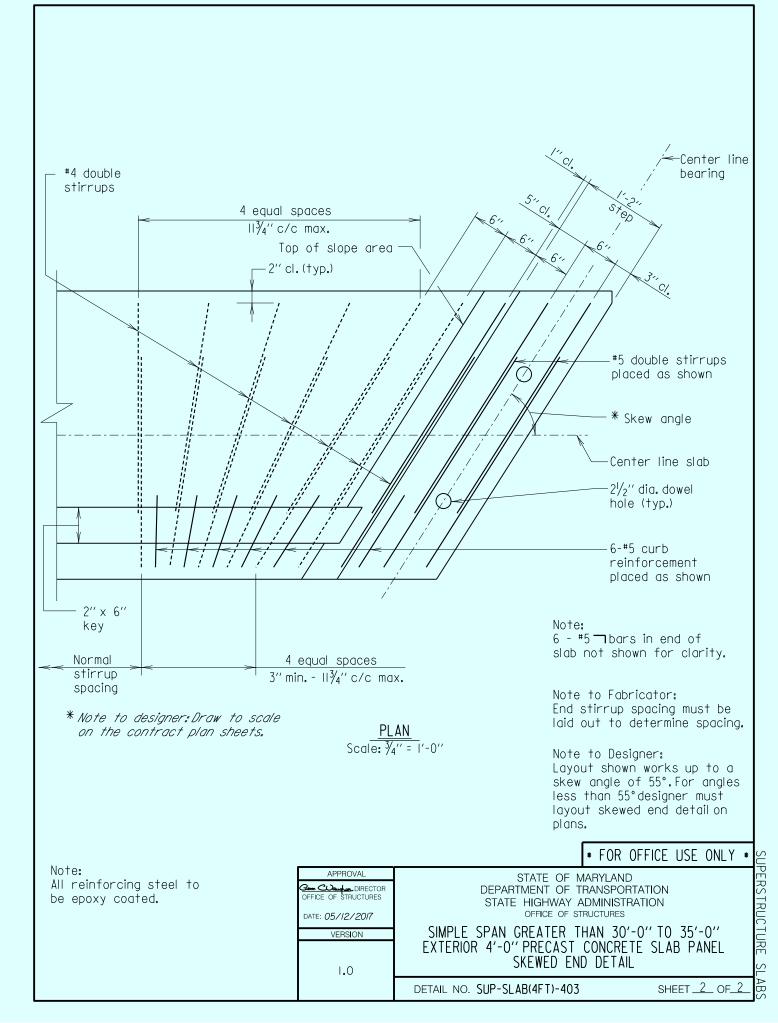


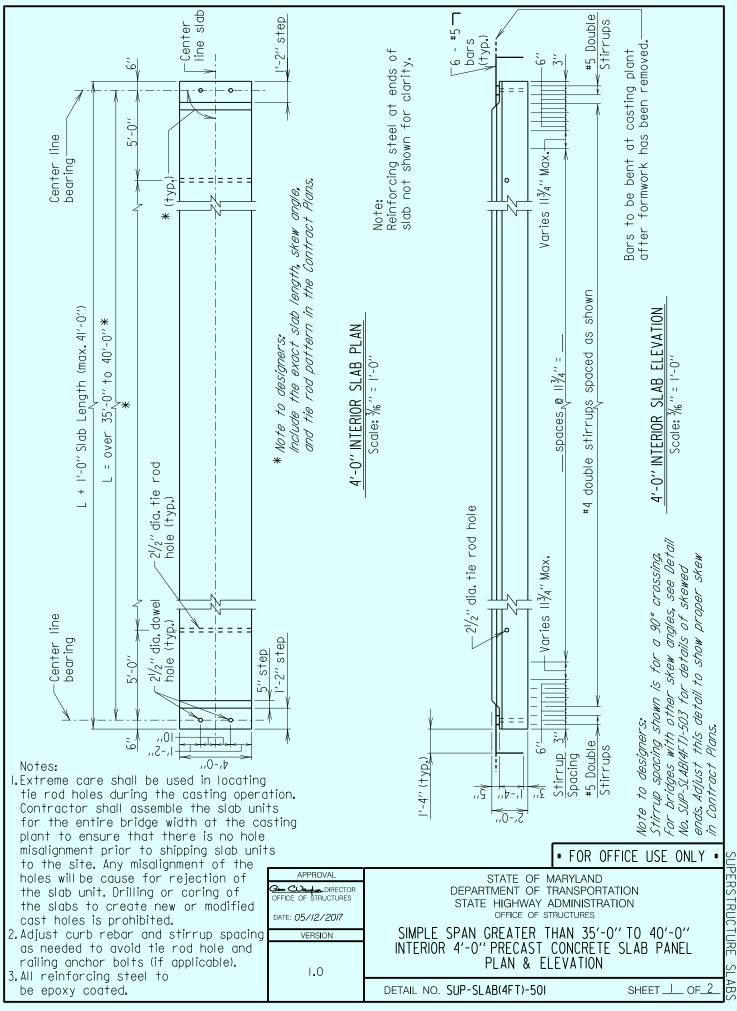
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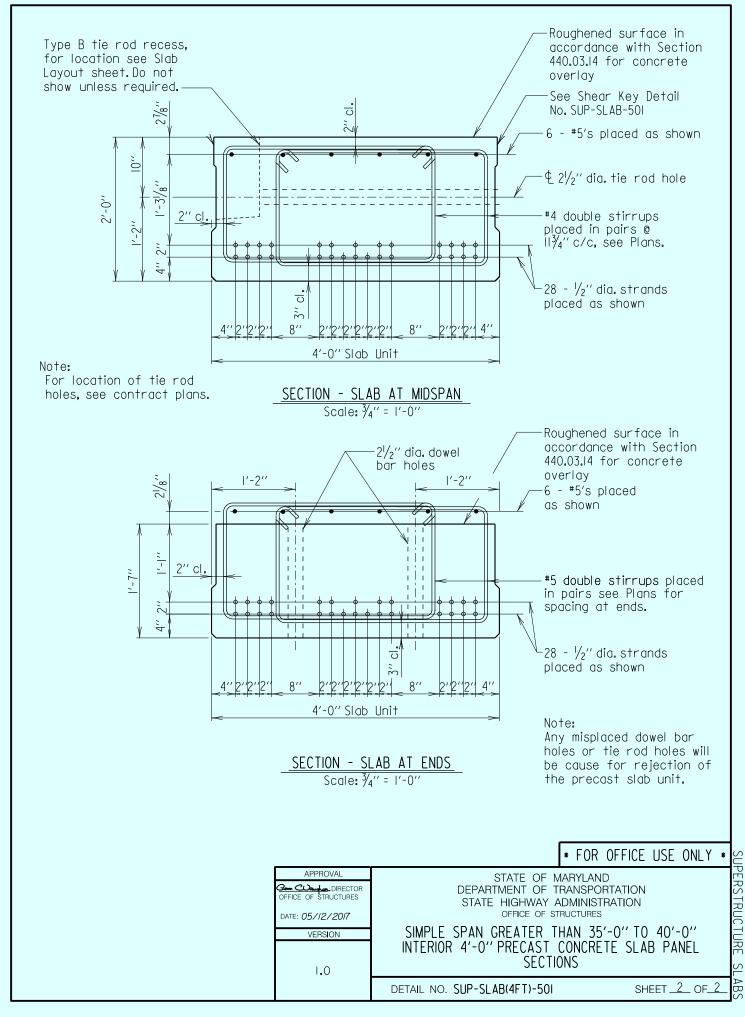


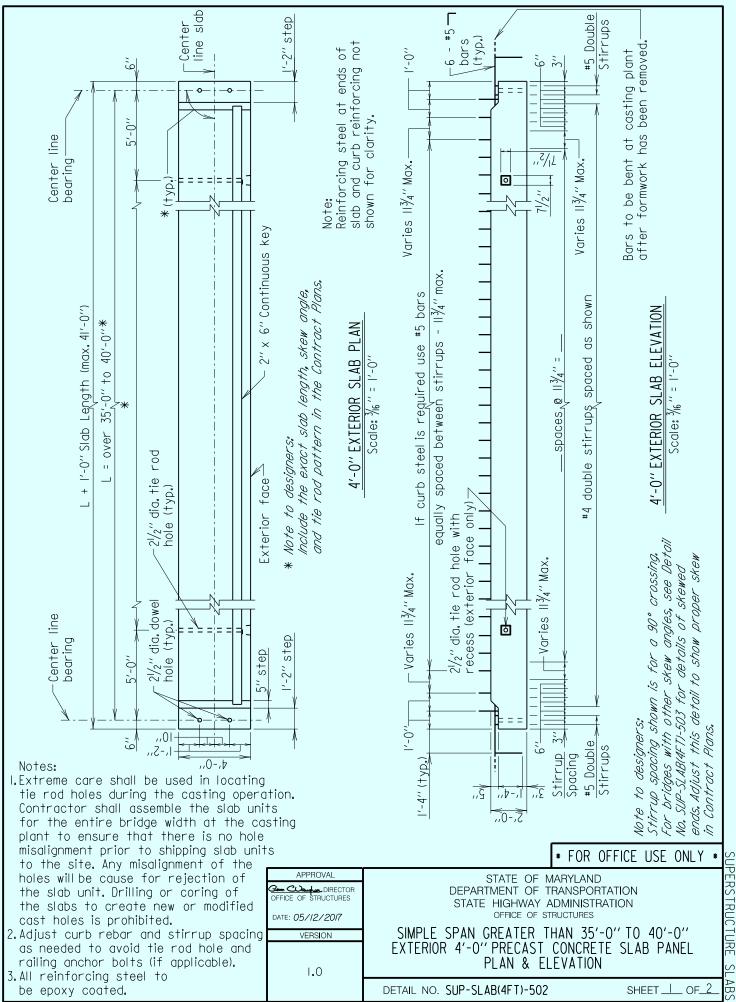




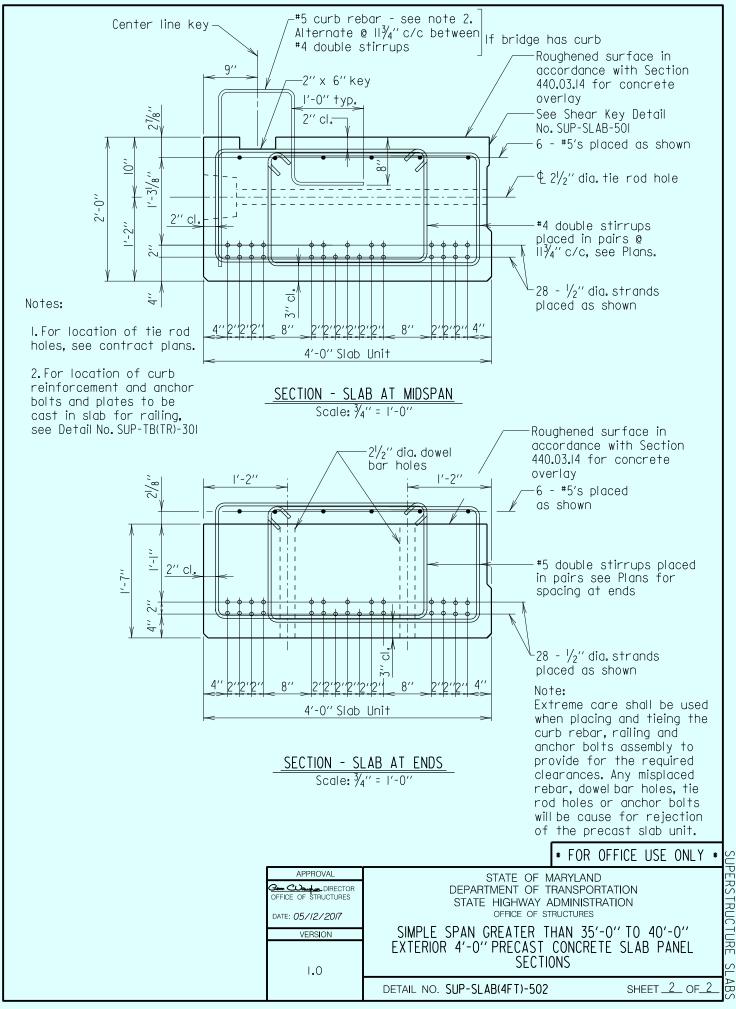


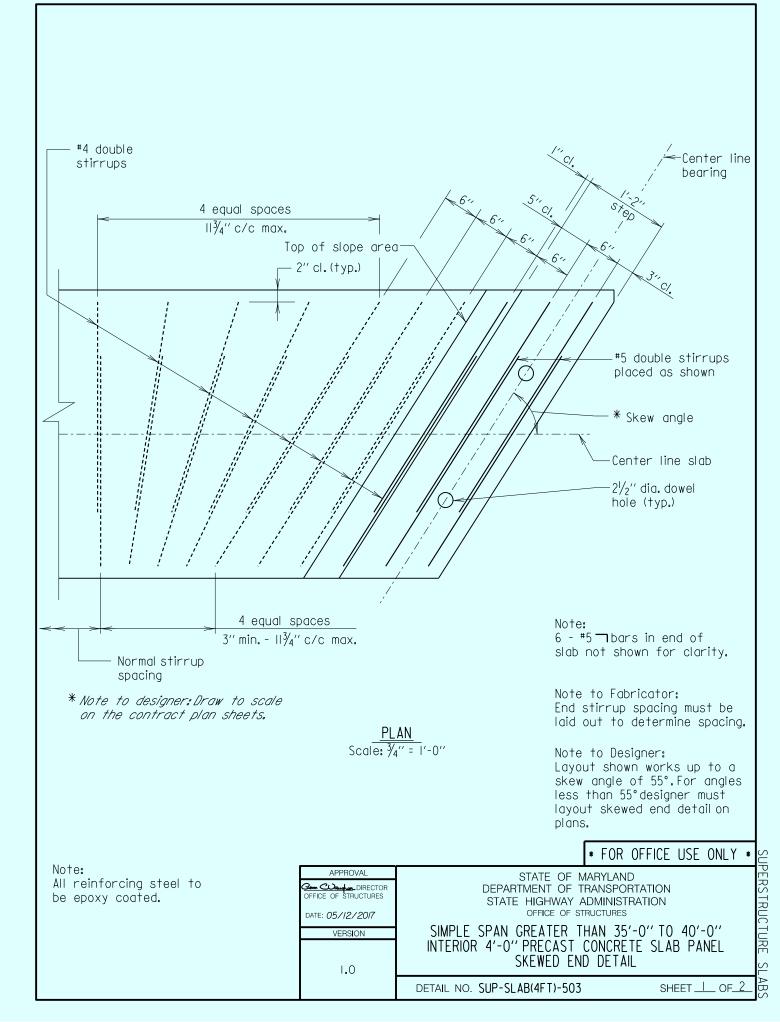


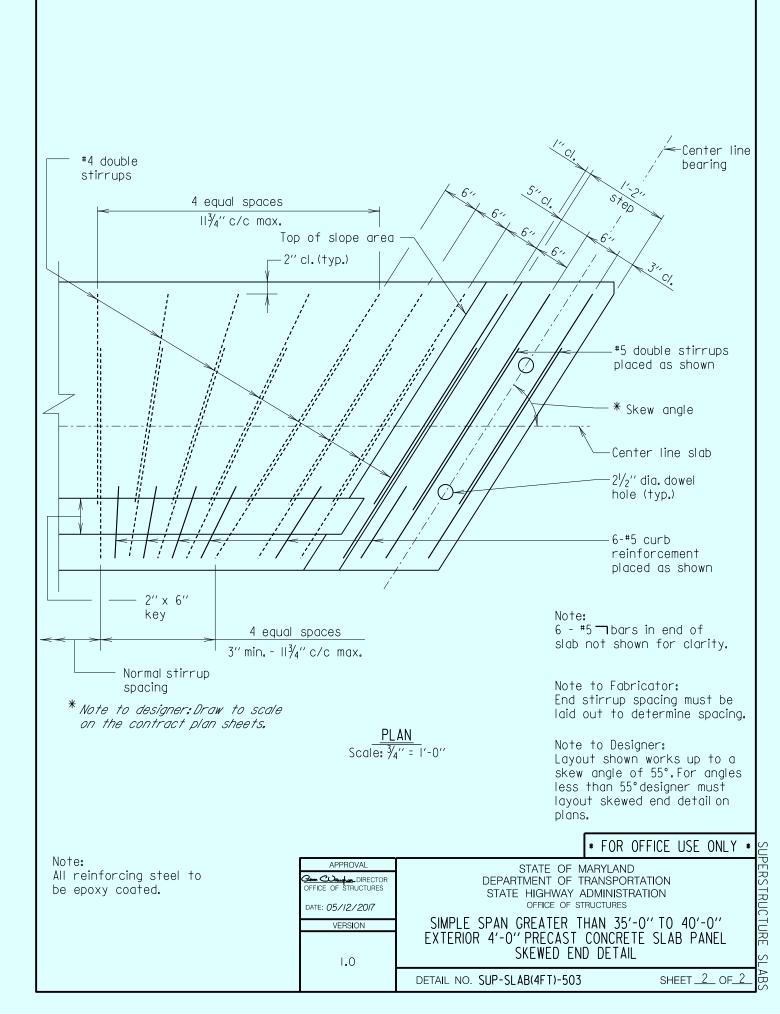


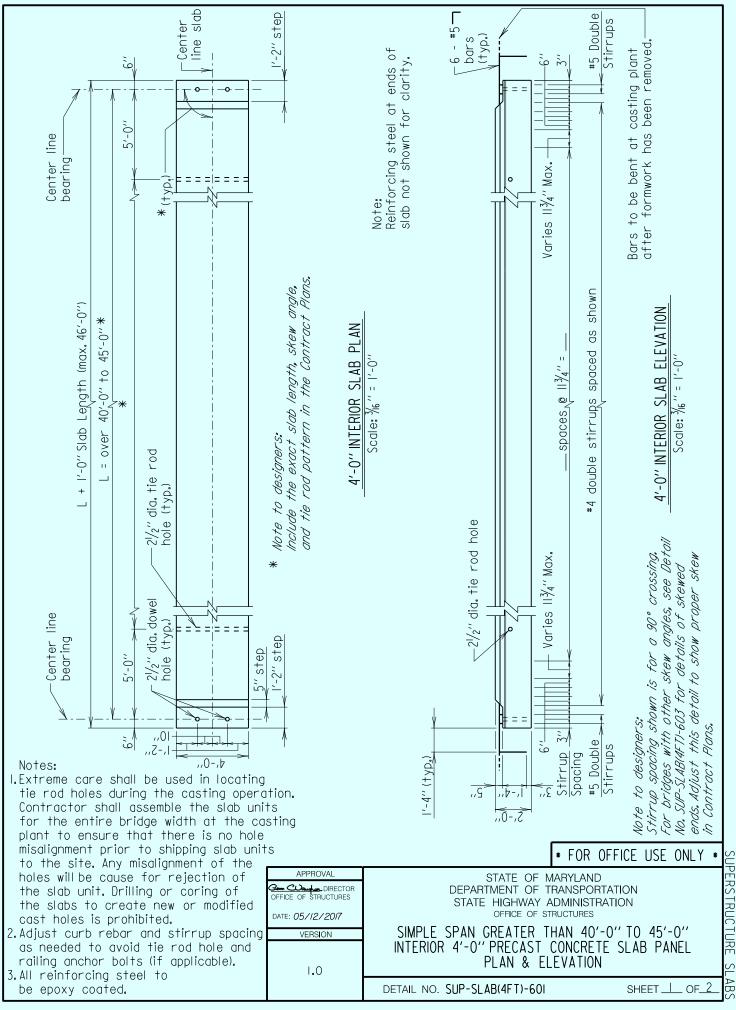


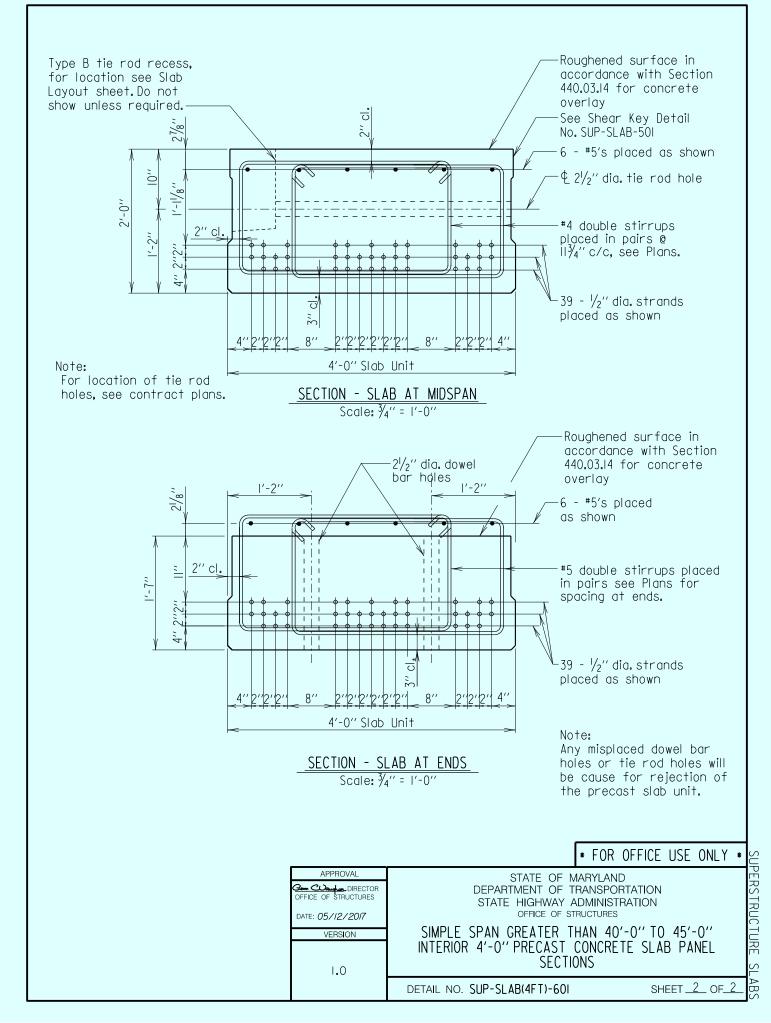
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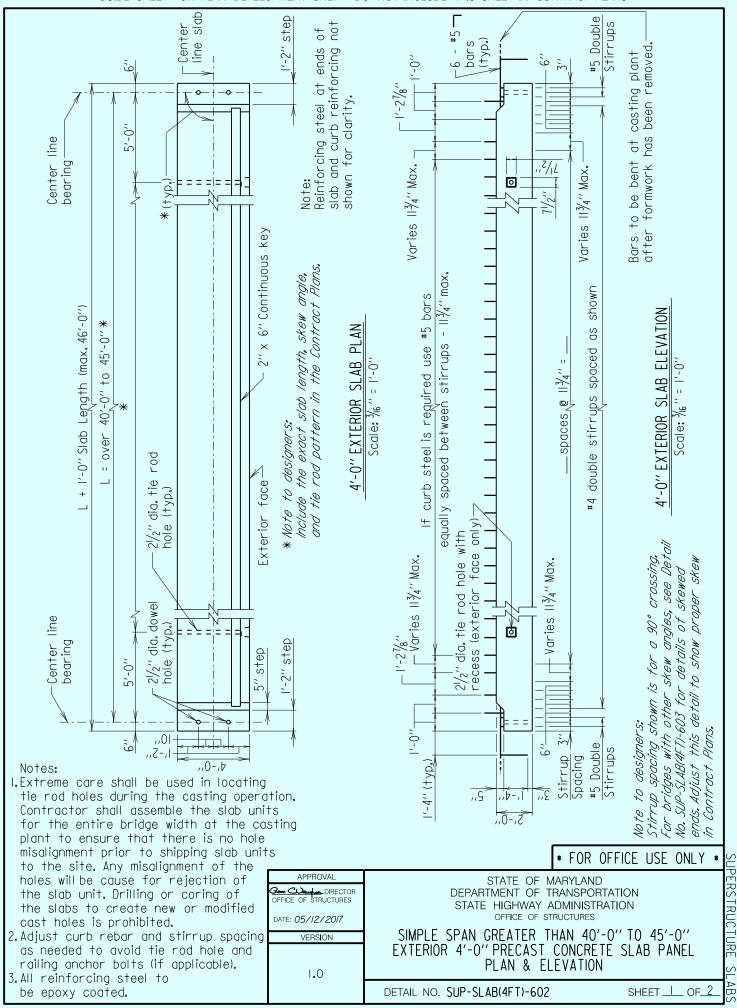


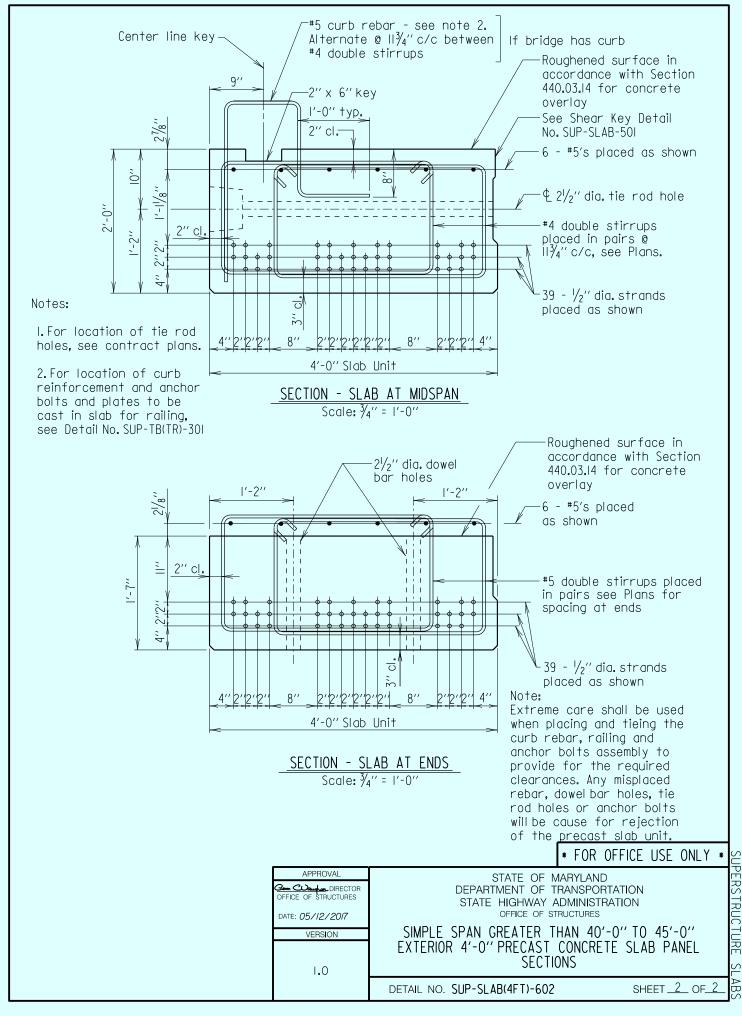


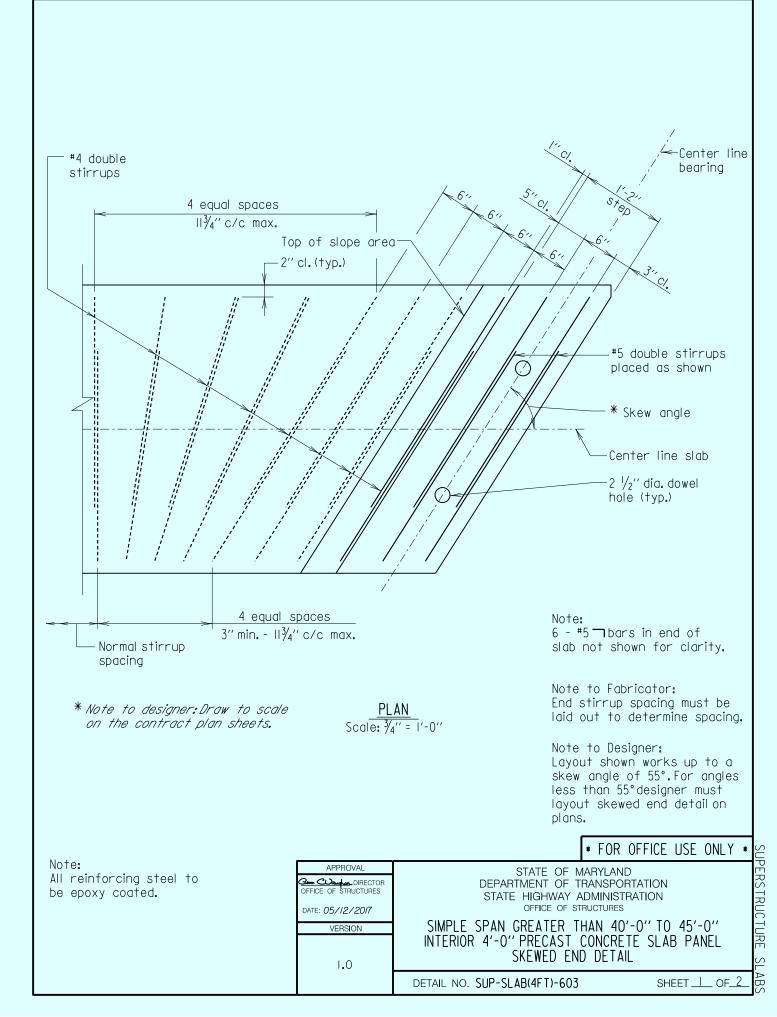


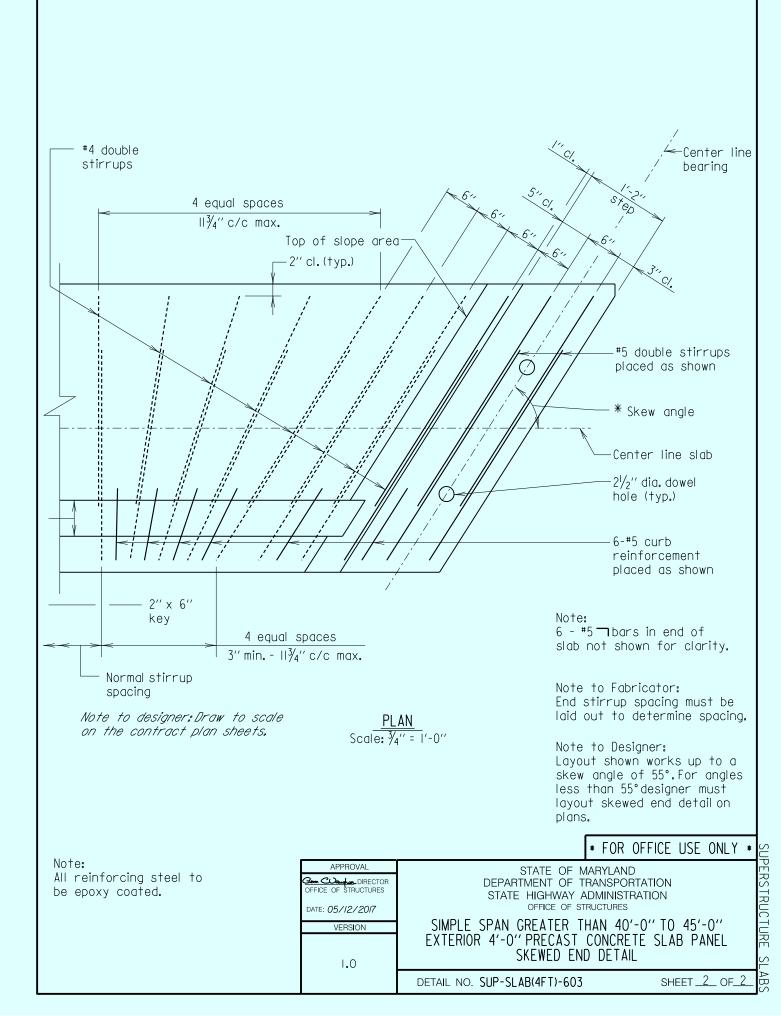


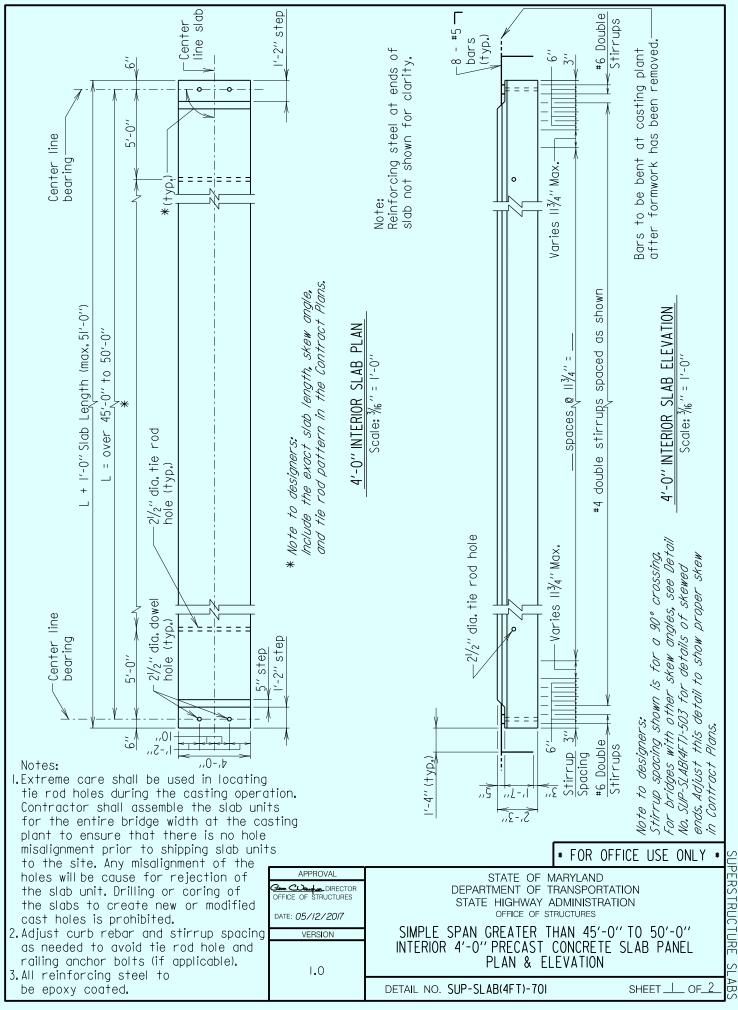


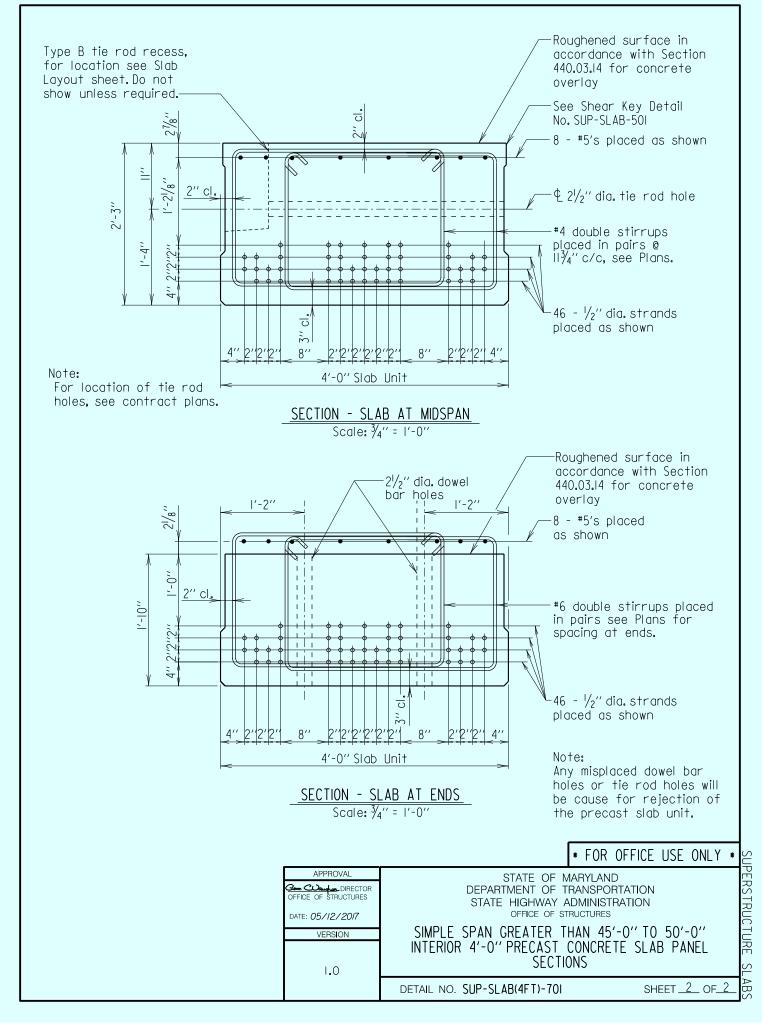


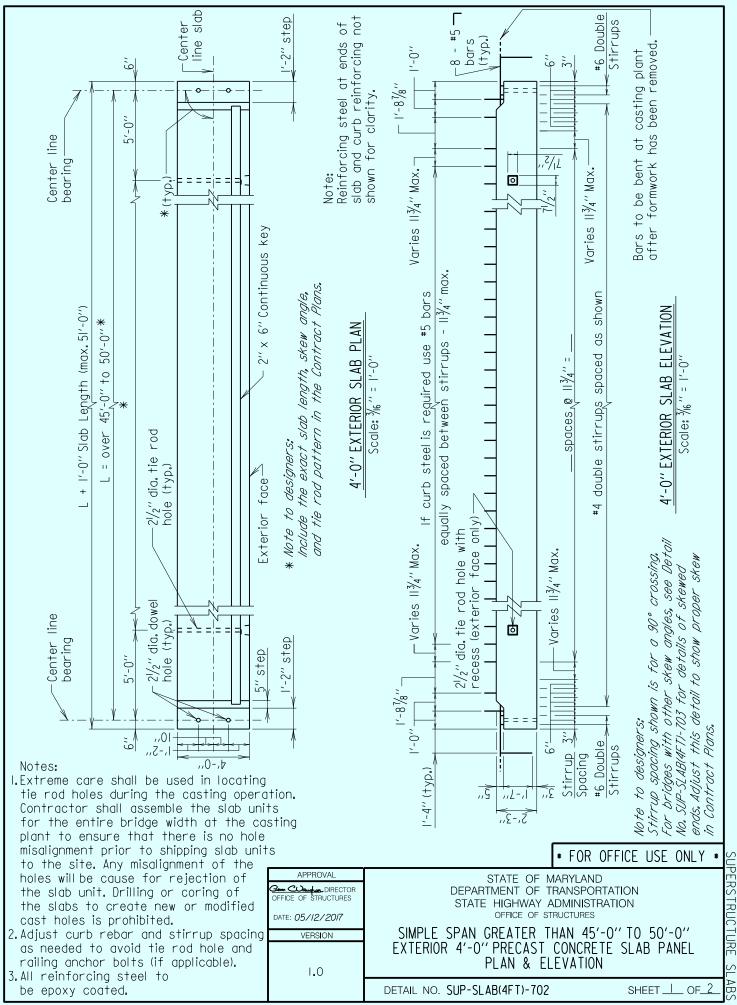












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