

Chapter 11 - Structural Repairs

SECTION 07

**ROADWAY JOINT
REPAIRS
(SR-JT)**

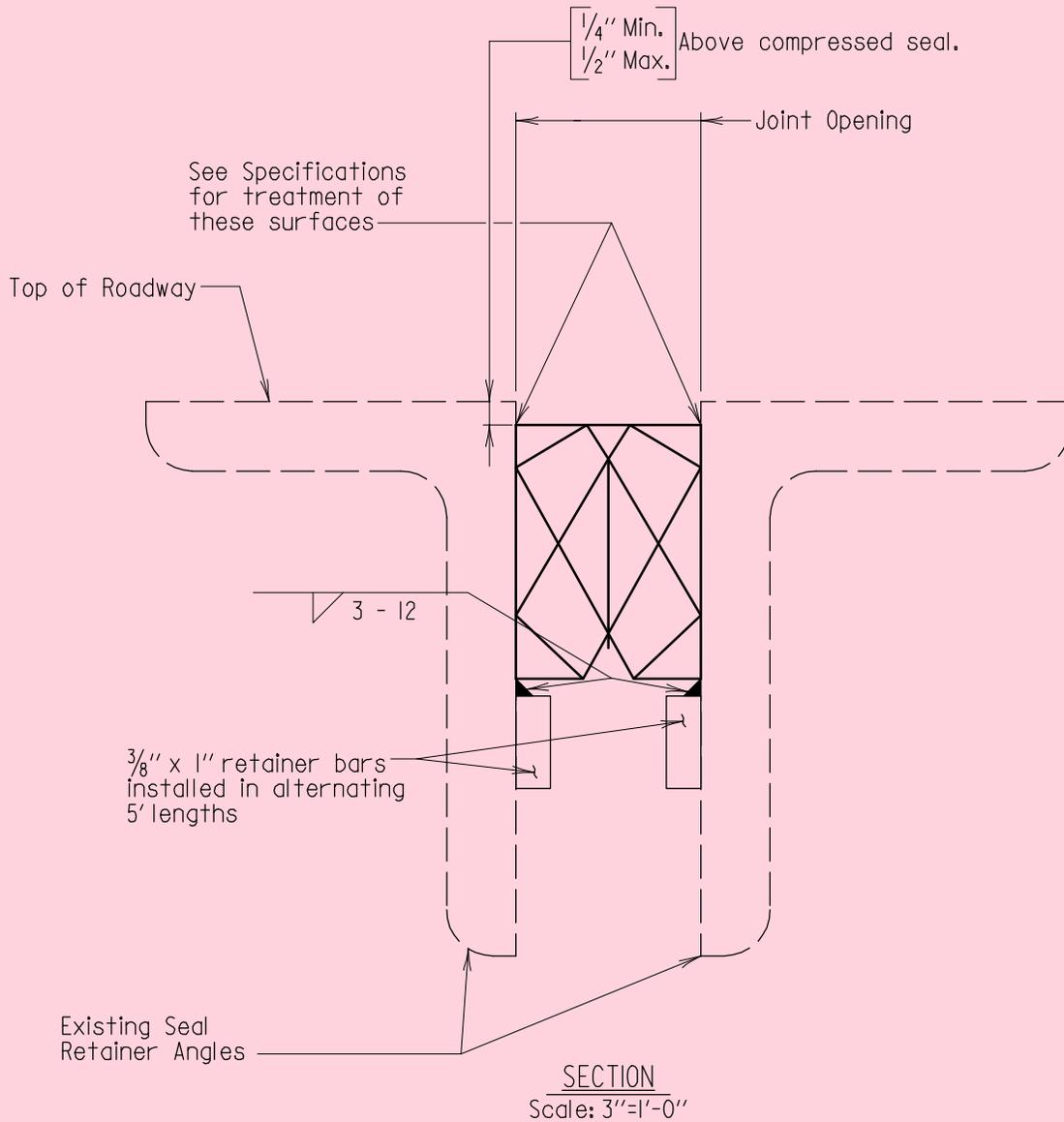
Chapter 11 - Structural Repairs

Section 07 – Roadway Joint Repairs

SUB-SECTION 01

RETAINER BAR

(SR-JT(RB))



COMPRESSION SEAL TABLE								
Location	Uncompressed Seal Width	Joint Opening @						Movement Rating
		40°F	50°F	60°F	70°F	80°F	90°F	
-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-

"TABLE IS GIVEN FOR REFERENCE PURPOSES ONLY. IF THE OPENING IN THE FIELD IS FOUND TO VARY MORE THAN 1/4" AT ASSOCIATED TEMPERATURE THE ENGINEER SHALL CONTACT THE DESIGN ENGINEER FOR GUIDANCE."

Notes:

1. Seal(s) up to 3" wide, uncompressed, shall be one piece for the full length of seal (no joints).
2. Seal(s) greater than 3" wide may have one splice per joint if the length of the joint exceeds 50'. Splice shall be at least 15' from the gutter line.

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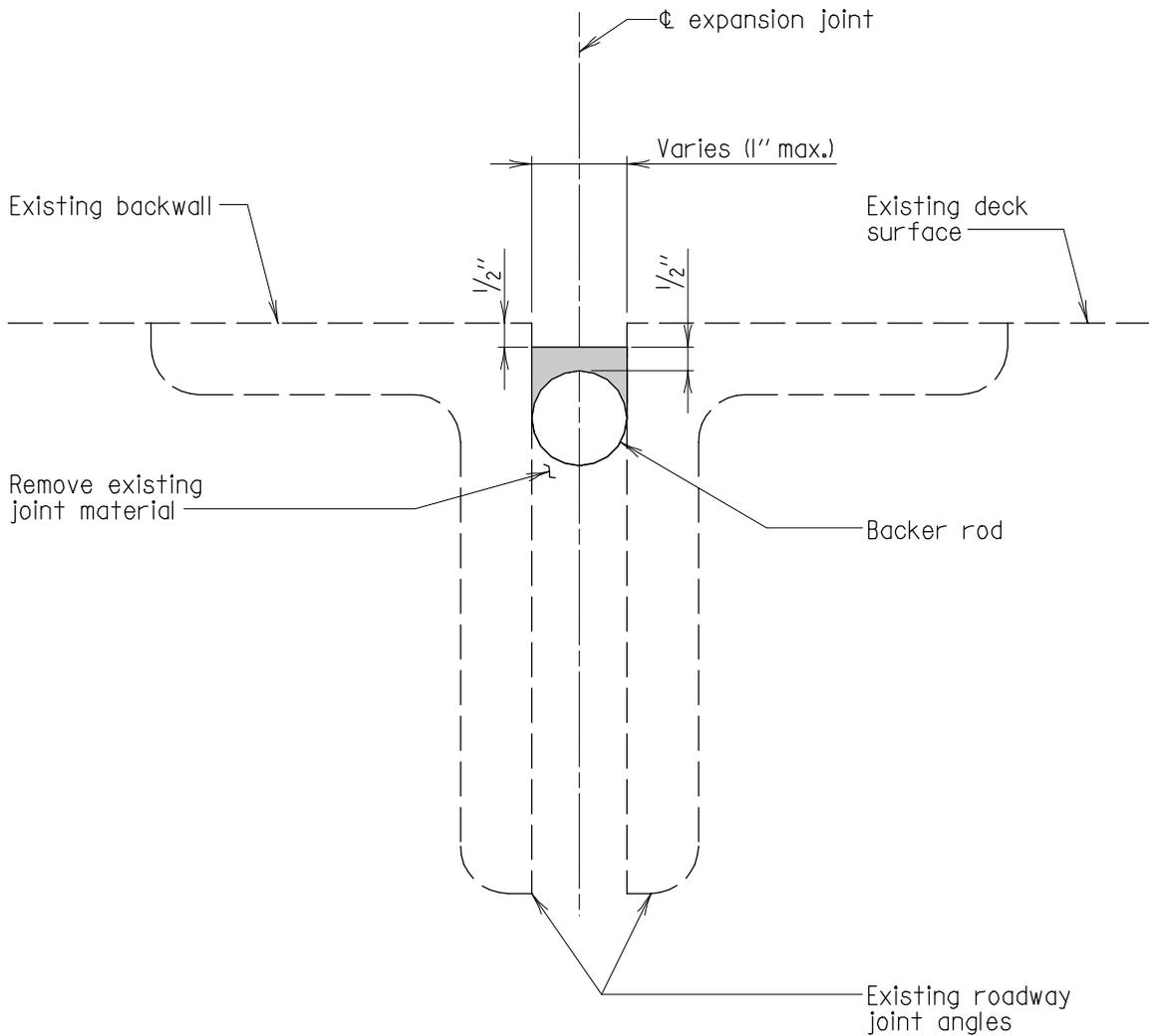
<p>STATE OF MARYLAND DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION OFFICE OF STRUCTURES</p> <p>COMPRESSION SEAL GLAND REPLACEMENT ARMORED JOINT</p>
<p>DETAIL NO. SR-JT(RB)-101</p>
<p>SHEET <u> 1 </u> OF <u> 1 </u></p>

Chapter 11 - Structural Repairs

Section 07 – Roadway Joint Repairs

SUB-SECTION 02

POURABLE SEALS (SR-JT(PS))



SECTION
Scale: 3"=1'-0"

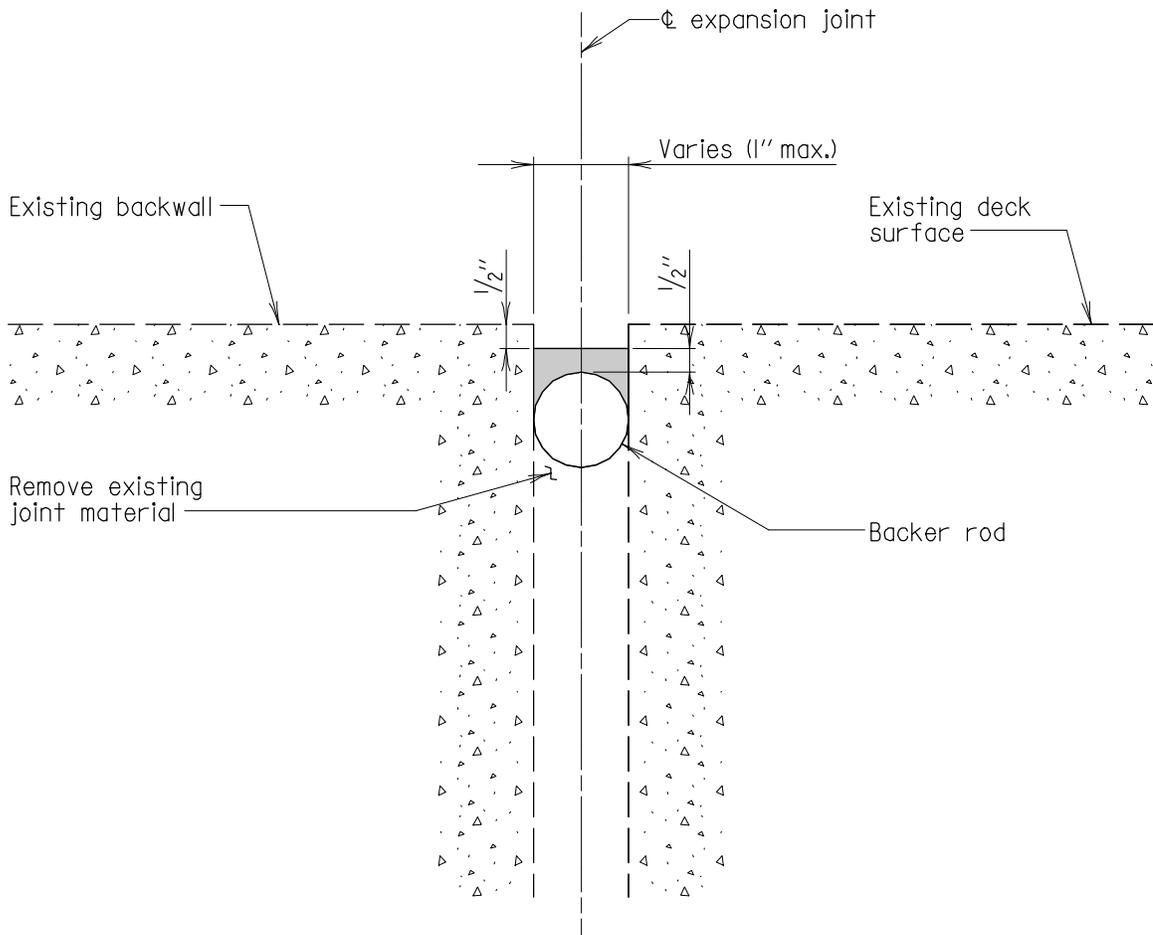
Pourable Joint Construction Notes:

1. Remove existing expansion joint material.
2. Prepare the joint surface by removing all residue (existing sealant or primer) utilizing sandblasting or grinding.
3. Blow all dust and debris from the expansion joint ensuring that the compressor air line has an oil trap.
4. Grind smooth any irregularities in the existing joint surfaces to receive the new silicone rubber sealant. Sand blast to near white metal.
5. Pack the open joint with SOF Rod Backer rod to achieve approximately 25% compression.
6. Prime the expansion joint with PPG Metal Hide One-Pac Inorganic Zinc Rich Primer or approved equal.
7. Seal joint with Dow Corning 902 RCS Self-Leveling Silicone Rubber Sealant or approved equal in accordance with the manufacturer's recommendations.

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STATE OF MARYLAND DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION OFFICE OF STRUCTURES
INSTALLING POURABLE JOINT SEALS FOR EXISTING BRIDGE DECKS WITH ARMORED JOINTS
DETAIL NO. SR-JT(PS)-101
SHEET <u>1</u> OF <u>1</u>

STRUCTURAL REPAIRS



SECTION
Scale: 3"=1'-0"

Pourable Joint Construction Notes:

1. Remove existing expansion joint material.
2. Prepare the joint surface by removing all residue (existing sealant or primer) utilizing sandblasting or grinding.
3. Blow all dust and debris from the expansion joint ensuring that the compressor air line has an oil trap.
4. At the engineer's discretion, repair the concrete irregularities that would prevent proper adhesion of the new silicone rubber sealant to the existing joint surfaces. The irregularities shall be repaired with trowel grade mortar as per Section 902.11.
5. Pack the open joint with SOF Rod Backer rod to achieve approximately 25% compression.
6. Prime the expansion joint with Dow Corning P5200 primer or approved equal.
7. Seal joint with Dow Corning 902 RCS Self-Leveling Silicone Rubber Sealant or approved equal in accordance with the manufacturer's recommendations.

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STATE OF MARYLAND DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION OFFICE OF STRUCTURES
INSTALLING POURABLE JOINT SEALS FOR EXISTING BRIDGE DECKS WITH NON-ARMORED JOINTS
DETAIL NO. SR-JT(PS)-102
SHEET <u> </u> OF <u> </u>

STRUCTURAL REPAIRS

Chapter 11 - Structural Repairs

Section 07 – Roadway Joint Repairs

SUB-SECTION 03

SILICONE JOINT SEALS (SR-JT(SJ))

PREFORMED SILICONE JOINT SEAL
NOTES AND INSTALLATION PROCEDURES FOR ARMORED JOINTS

Preformed Silicone Joint Seal Notes:

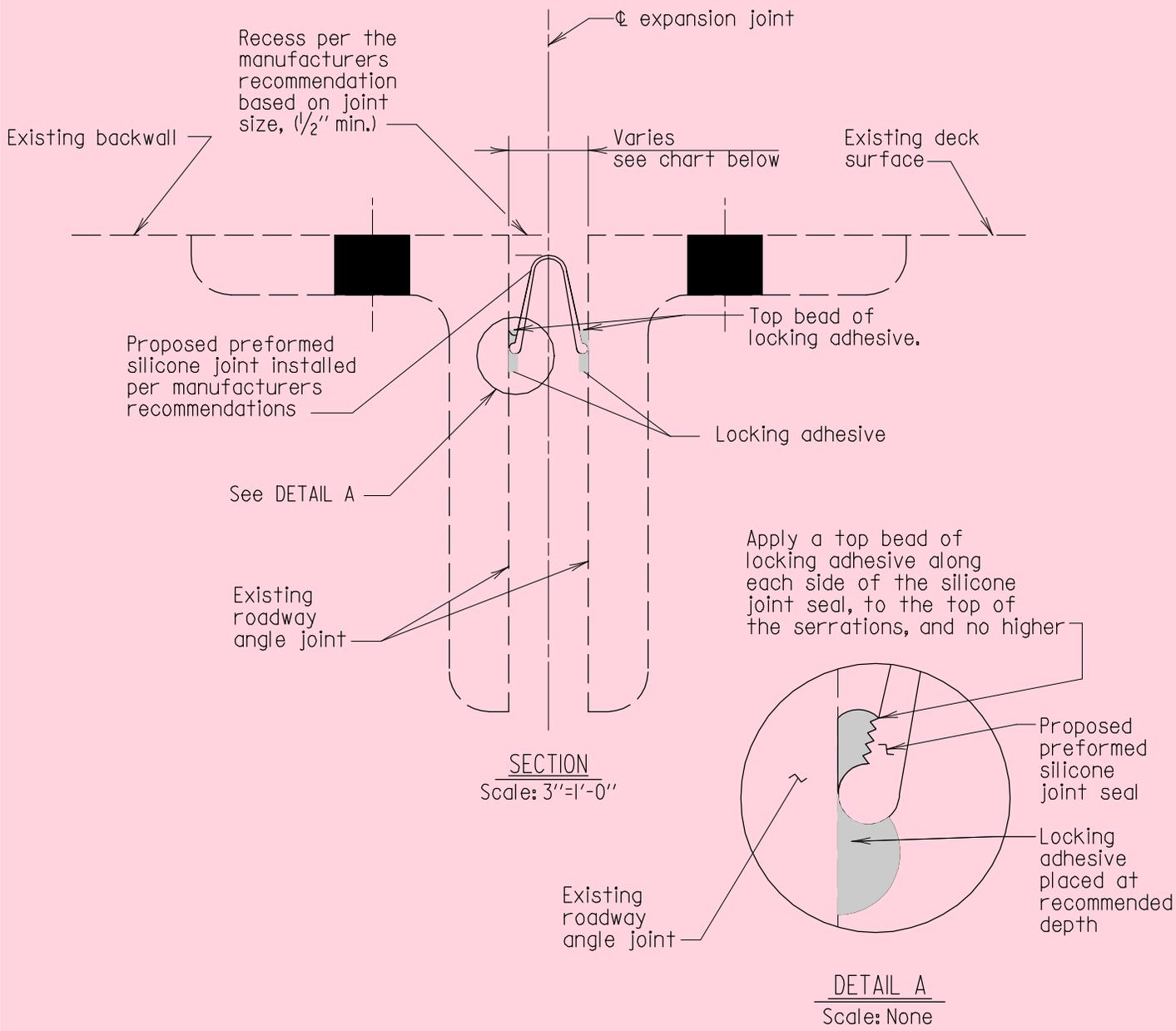
1. The minimum allowable installation temperature shall be 40°F and rising ambient air temperature.
2. Refer to manufacturer's specifications on the procedure to cut and splice the preformed silicone joint seal when needed (i.e. traffic barriers, curbs, joint not able to be placed continuously due to traffic, etc.)

Preformed Silicone Joint Seal Installation Procedure:

1. Remove existing expansion joint material.
2. Prepare the joint surface by removing all residue (existing sealant or primer) utilizing sand blasting, wire brushing, or other mechanical methods approved by the manufacturer.
3. Sandblast the inside vertical face of the joint interface. Steel surfaces must be sandblasted to "near white".
4. Blow all dust and debris from the expansion joint ensuring that the compressor air line has an oil trap.
5. Wipe clean both sides of the vertical face of the open joint as well as the proposed length of preformed silicone seal with denatured alcohol.
6. Install foam backer rods perpendicular to the joint, spaced on 12" centers.
7. Apply the primer to the vertical face of the joint interface and allow the proper dry time per the manufacturer's recommendations. Note: Once the primer is applied, the adhesive and seal shall be installed the same day.
8. Install the first 1/2" diameter bead of silicone adhesive to both sides of the vertical face of the joint interface. This bead of adhesive and seal shall be limited to 5' installation increments to prevent premature adhesive cure. The adhesive shall be placed as defined below the top of the joint elevation.
9. See contract plans for the type and size of preformed silicone seal required. Insert the seal above the first bead to the manufacturer's recommended joint recess depth. Continually check and adjust this depth by hand.
10. Apply the second bead of silicone adhesive per the manufacturer's recommendation to the seal serrations and tool the locking adhesive at least twice with a tongue depressor to ensure complete contact with the joint face.

<p style="text-align: center; margin: 0;">APPROVAL</p> <p style="margin: 0;"><i>Gene C. Dwyer</i> DIRECTOR OFFICE OF STRUCTURES</p> <p style="margin: 0;">DATE: 06/28/2017</p>	<p style="margin: 0;">STATE OF MARYLAND DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION OFFICE OF STRUCTURES</p> <p style="margin: 0;">PREFORMED SILICONE JOINT SEALS WITH PRIMER FOR EXISTING BRIDGE DECKS WITH ARMORED JOINTS (JOINT OPENING < 4")</p>
<p style="text-align: center; margin: 0;">VERSION</p> <p style="text-align: center; margin: 0;">1.0</p>	<p style="margin: 0;">DETAIL NO. SR-JT(SJ)-101 SHEET <u>1</u> OF <u>2</u></p>

STRUCTURAL REPAIRS



PREFORMED SILICONE JOINT SEAL									
Location	Joint Opening						Movement Rating	Seal Size	Recess
	40°	50°	60°	70°	80°	90°			

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STATE OF MARYLAND
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PREFORMED SILICONE JOINT SEALS WITH PRIMER FOR
 EXISTING BRIDGE DECKS WITH ARMORED JOINTS
 (JOINT OPENING < 4")

DETAIL NO. SR-JT(SJ)-101

STRUCTURAL REPAIRS

PREFORMED SILICONE JOINT SEAL
NOTES AND INSTALLATION PROCEDURES - FOR NON-ARMORED JOINTS

Preformed Silicone Joint Seal Notes:

1. The minimum allowable installation temperature shall be 40°F and rising ambient air temperature.
2. Installation of the joint seal must take place the same day as the sandblasting and joint preparation.
3. Refer to manufacturer's specifications on the procedure to cut and splice the preformed silicone joint seal when needed (i.e. traffic barriers, curbs, joint not able to be placed continuously due to traffic, etc.)

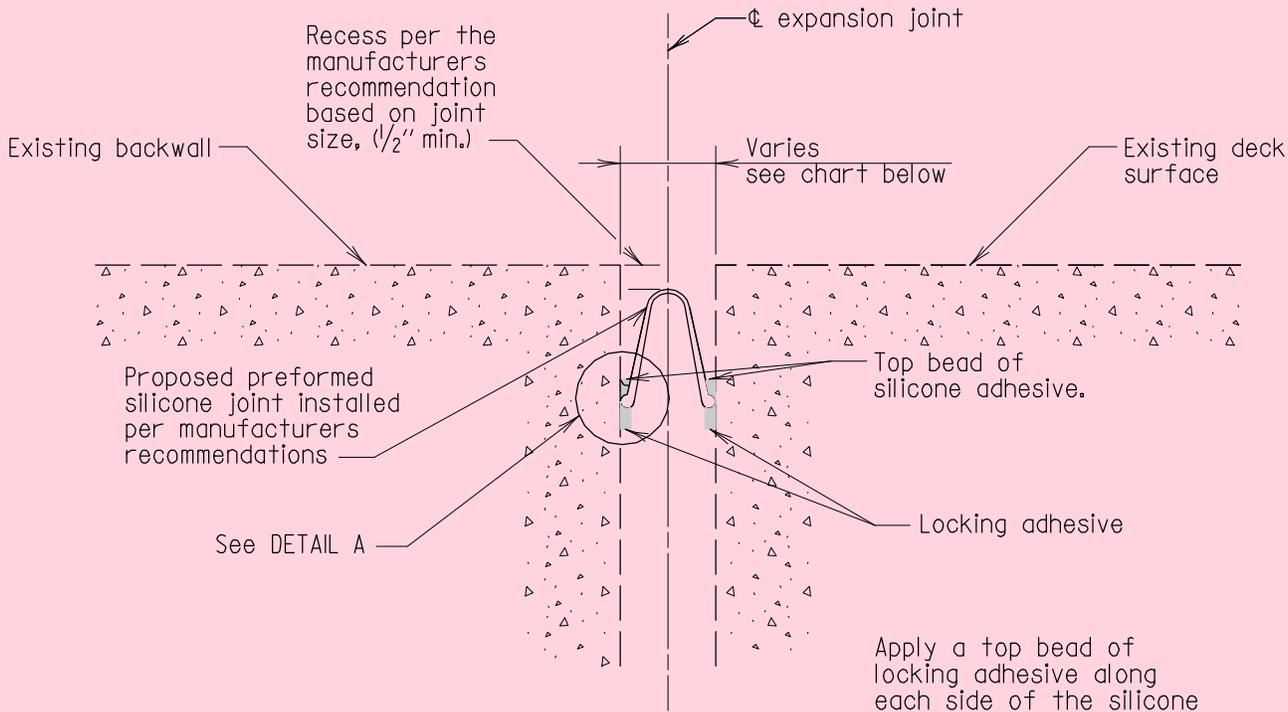
Preformed Silicone Joint Seal Installation Procedure:

1. Remove existing expansion joint material.
2. Prepare the joint surface by removing all debris and residue (existing sealant or primer) utilizing wire brushing, or other mechanical methods approved by the manufacturer.
3. Roughen the inside vertical faces of the joint interfaces that will receive the new preformed silicone joint seal and remove and repair all unsound concrete. Roughening can be done by sand blasting, wire brushing, or other mechanical methods approved of by the manufacturer.
4. Blow all dust and debris from the expansion joint ensuring that the compressor air line has an oil trap.
5. Wipe clean both sides of the vertical face of the open joint as well as the proposed length of preformed silicone seal with denatured alcohol.
6. Install foam backer rods perpendicular to the joint, spaced on 12" centers.
7. Apply the primer to the vertical face of the joint interface and allow the proper dry time per the manufacturer's recommendations. Note: Once the primer is applied, the adhesive and seal shall be installed the same day.
8. Install the first 1/2" diameter bead of silicone adhesive to both sides of the vertical face of the joint interface. This bead of adhesive and seal shall be limited to 5' installation increments to prevent premature adhesive cure. The adhesive shall be placed as defined below the top of the joint elevation.
9. See contract plans for the type and size of preformed silicone seal required. Insert the seal above the first bead to the manufacturer's recommended joint recess depth. Continually check and adjust this depth by hand.
10. Apply the second bead of silicone adhesive per the manufacturer's recommendation to the seal serrations and tool the locking adhesive at least twice with a tongue depressor to ensure complete contact with the joint face.

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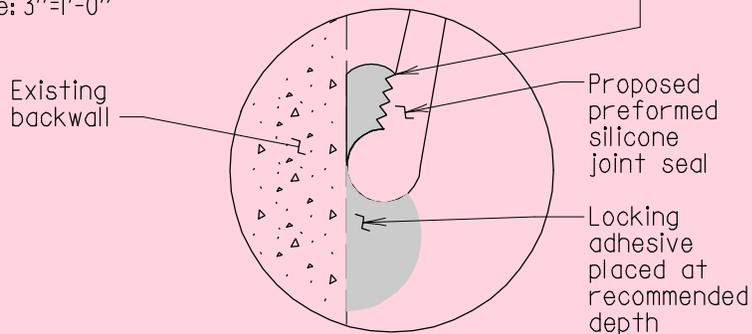
STATE OF MARYLAND DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION OFFICE OF STRUCTURES
PREFORMED SILICONE JOINT SEALS WITH PRIMER FOR EXISTING BRIDGE DECKS WITH NON-ARMORED JOINTS (JOINT OPENING < 4")
DETAIL NO. SR-JT(SJ)-102
SHEET <u>1</u> OF <u>2</u>

STRUCTURAL REPAIRS



SECTION
Scale: 3"=1'-0"

Apply a top bead of locking adhesive along each side of the silicone joint seal, to the top of the serrations, and no higher



DETAIL A
Scale: None

PREFORMED SILICONE JOINT SEAL									
Location	Joint Opening						Movement Rating	Seal Size	Recess
	40°	50°	60°	70°	80°	90°			

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PREFORMED SILICONE JOINT SEALS WITH PRIMER FOR
EXISTING BRIDGE DECKS WITH NON-ARMORED JOINTS
(JOINT OPENING < 4")

DETAIL NO. SR-JT(SJ)-102

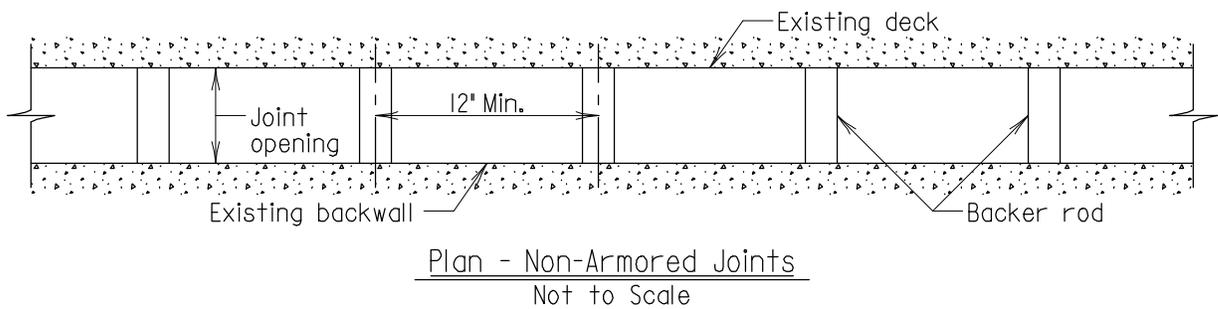
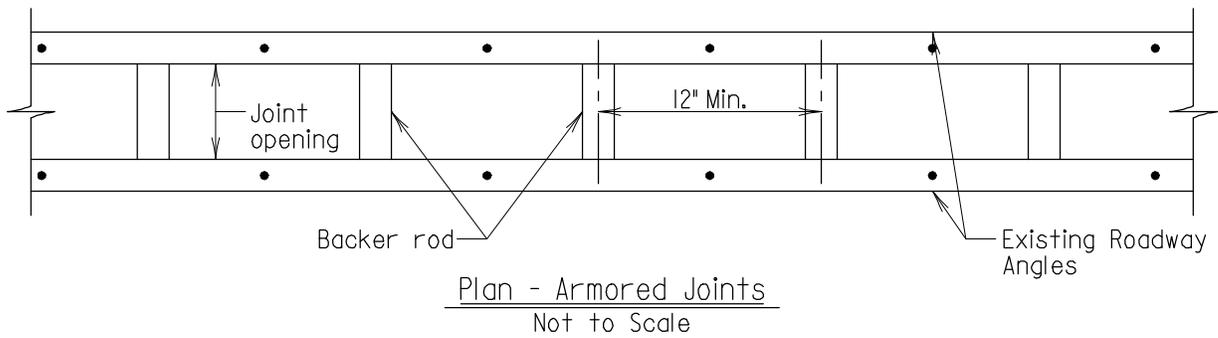
SHEET 2 OF 2

STRUCTURAL REPAIRS

PREFORMED SILICONE JOINT SEAL
SPECIAL INSTALLATION PROCEDURES FOR JOINTS WITH OPENINGS $\geq 4''$

NOTES:

1. Backer rods shall be cut so it fits tightly and provides support to the new seal during installation. The pieces of foam backer rod shall be spaced a minimum of every 12".
2. For details on the installation of silicone joint seals for armored joints, refer to SR-JT-201.
3. For details on the installation of silicone joint seals for non-armored joints, refer to SR-JT-202.



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STATE OF MARYLAND DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION OFFICE OF STRUCTURES
PREFORMED SILICONE JOINT SEAL INSTALLATION (JOINT OPENING $\geq 4''$)
DETAIL NO. SR-JT(SJ)-103
SHEET <u> 1 </u> OF <u> 1 </u>

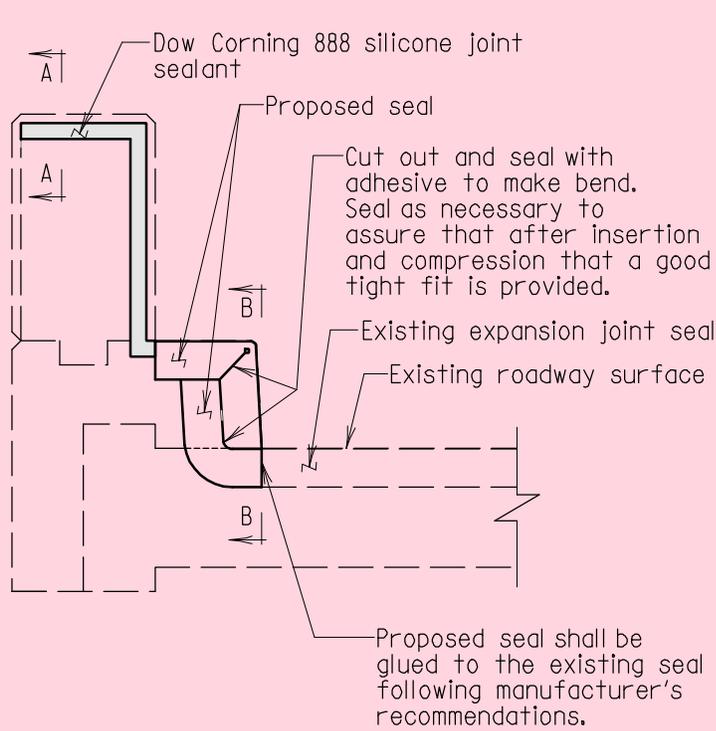
STRUCTURAL REPAIRS

Chapter 11 - Structural Repairs

Section 07 – Roadway Joint Repairs

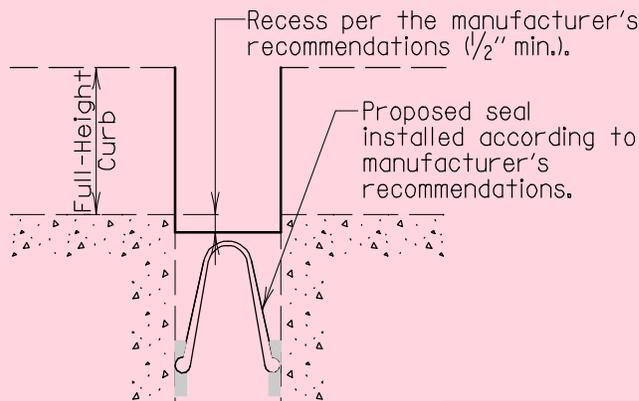
SUB-SECTION 04

PARAPET CURB SEALS (SR-JT(PCS))



TYPICAL ROADWAY JOINT AT BARRIER

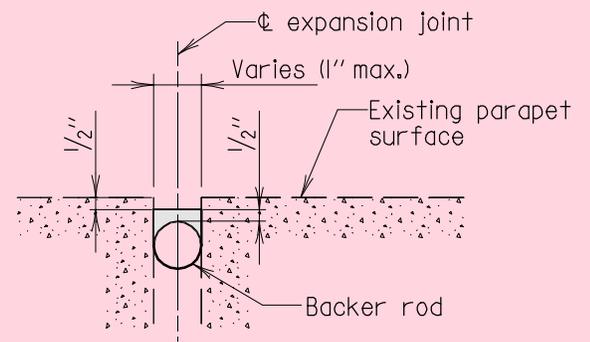
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SECTION B-B
Scale: 3/16" = 1'-0"

Note:

Refer to SR-JT(SJ)-101, SR-JT(SJ)-102 and SR-JT(SJ)-103 for installation of preformed silicone joint.



SECTION A-A
Scale: 1/8" = 1'-0"

Pourable Joint Construction Notes:

1. Prepare the joint surface by removing all residue (existing sealant or primer) utilizing sandblasting or grinding.
2. Blow all dust and debris from the expansion joint ensuring that the compressor air line has an oil trap.
3. At the engineer's discretion, repair the concrete irregularities that would prevent proper adhesion of the new silicone rubber sealant to the existing joint surfaces. The irregularities shall be repaired with trowel grade mortar as per Section 902.11.
4. Pack the open joint with S0F Rod Backer rod to achieve approximately 25% compression.
5. Prime the expansion joint with Dow Corning P5200 primer or approved equal.
6. Seal joint with Dow Corning 888 Silicone Joint Sealant or approved equal in accordance with the manufacturer's recommendations.

PREFORMED SILICONE JOINT SEAL								
Location	Joint Opening						Movement Rating	Seal Size
	40°	50°	60°	70°	80°	90°		

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STATE OF MARYLAND
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INSTALLING PARAPET/CURB JOINT SEALS FOR EXISTING
BRIDGE DECKS WITH NON-ARMORED JOINTS

DETAIL NO. SR-JT(PCS)-101

SHEET OF

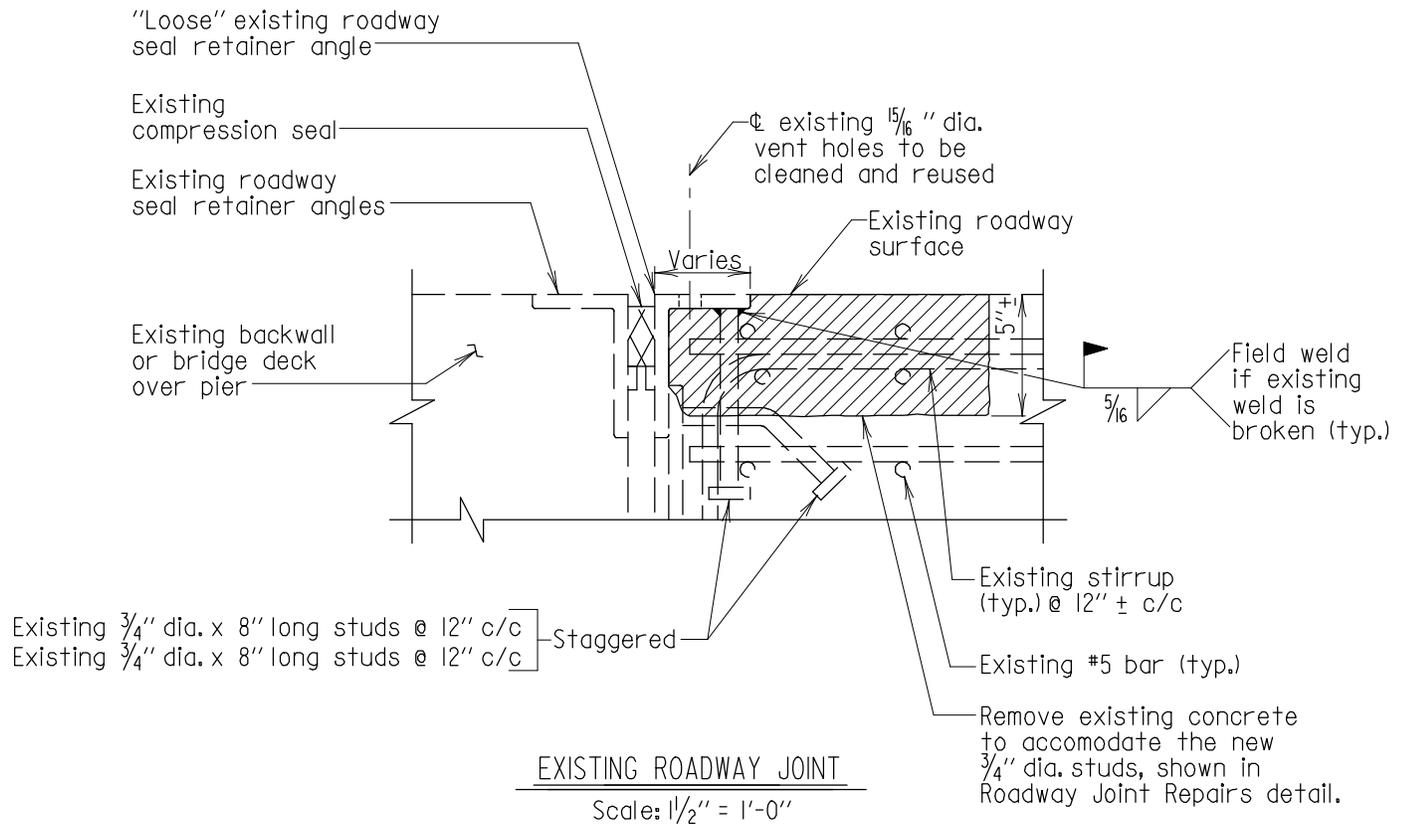
STRUCTURAL REPAIRS

Chapter 11 - Structural Repairs

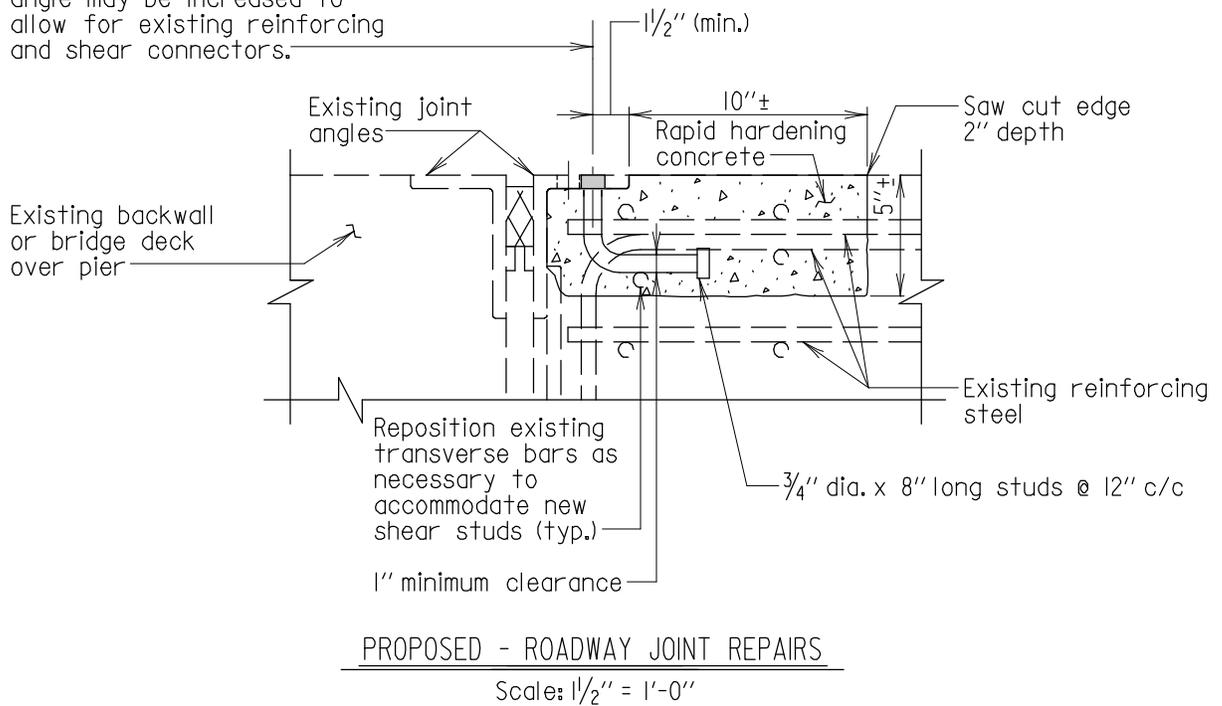
Section 07 – Roadway Joint Repairs

SUB-SECTION 05

ROADWAY ANGLE (SR-JT(RA))



Drill 1" dia. hole, insert stud, and plug weld. Spacing from edge of angle may be increased to allow for existing reinforcing and shear connectors.



Notes:

- Existing studs not shown for clarity in Roadway Joint Repairs detail.
- For roadway angles to be replaced, use Detail No. SUP-SS(DR)-101 for welding new angle to existing.
- Concrete shall be in accordance with 902.14.

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ROADWAY ANGLE REPAIR DETAILS (DECK - ARMORED JOINT)
DETAIL NO. SR-JT(RA)-101
SHEET <u> </u> OF <u> </u>

∅ existing $\frac{5}{16}$ " dia. vent hole to be cleaned and reused

Existing roadway backwall angle

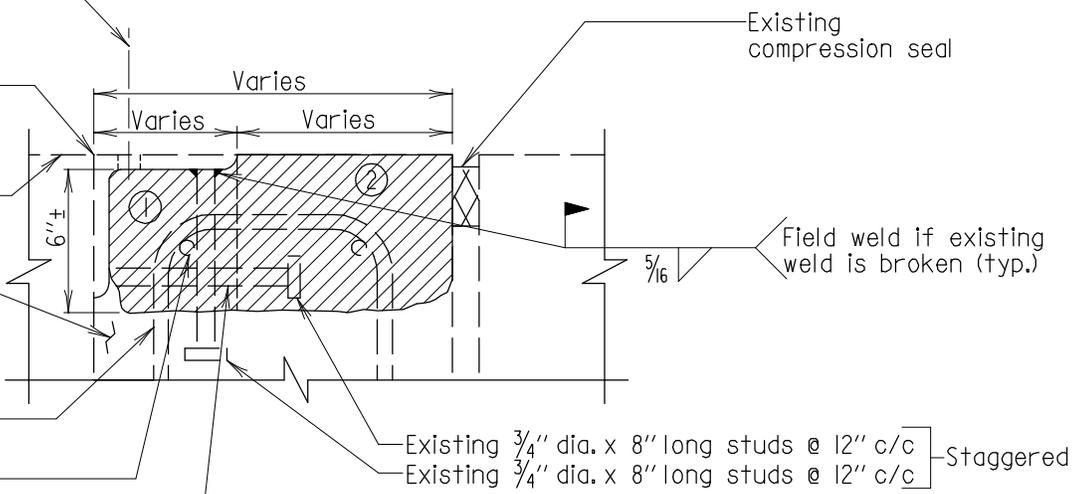
Existing roadway surface

Existing backwall

Existing stirrup (typ.) @ 12" ± c/c

Existing #5 bar (typ.)

Remove existing concrete to accommodate the new $\frac{3}{4}$ " dia. studs, shown in Roadway Joint Repairs detail.



EXISTING ROADWAY JOINT

Scale: 1/2" = 1'-0"

Note:

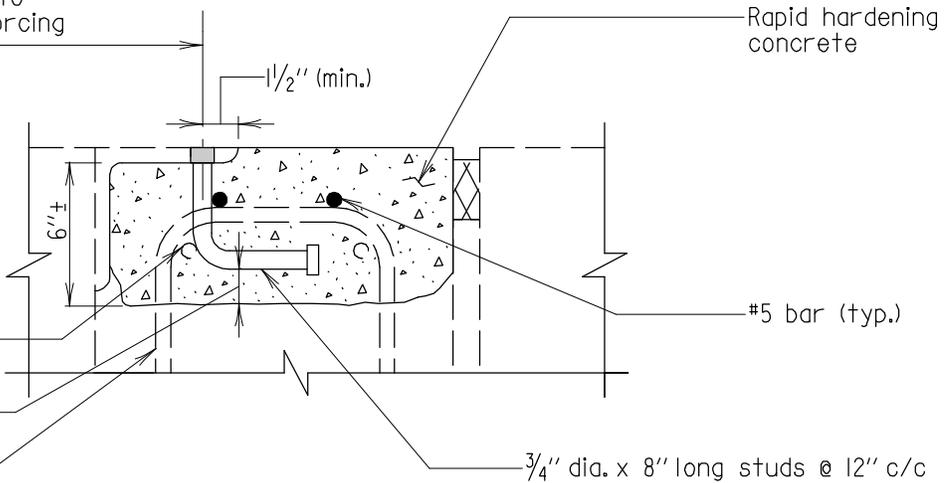
If roadway backwall angle is loose remove area ① and ②.
If roadway backwall angle is not loose remove only area ②.

Drill 1" dia. hole, insert stud, and plug weld. Spacing from edge of angle may be increased to allow for existing reinforcing and shear connectors.

Reposition existing transverse bars as necessary to accommodate new shear studs (typ.)

1" minimum clearance

Existing stirrup (typ.) @ 12" ± c/c



PROPOSED - ROADWAY JOINT REPAIRS

Scale: 1/2" = 1'-0"

Notes:

1. Existing studs not shown for clarity in Roadway Joint Repairs detail.
2. For roadway angles to be replaced, use Detail No. SUP-SS(DR)-101 for welding new angle to existing.
3. Concrete shall be in accordance with 902.14.

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STATE OF MARYLAND DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION OFFICE OF STRUCTURES
ROADWAY ANGLE REPAIR DETAILS (BACKWALL - NON-ARMORED JOINT)
DETAIL NO. SR-JT(RA)-102
SHEET <u> </u> OF <u> </u>

STRUCTURAL REPAIRS

∅ existing $\frac{15}{16}$ " dia. vent holes to be cleaned and reused

"Loose" or missing existing roadway backwall angle to be replaced in kind

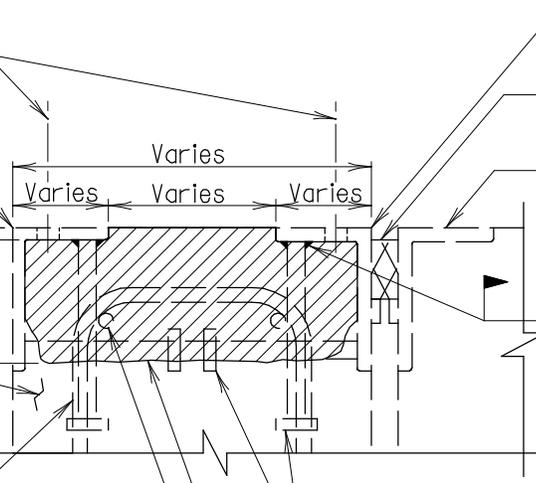
Existing roadway surface

Existing backwall

Existing stirrup (typ.) @ 12" ± c/c

Existing #5 bar (typ.)

Remove existing concrete to accommodate the new $\frac{3}{4}$ " dia. studs, shown in Roadway Joint Repairs detail.



EXISTING ROADWAY JOINT

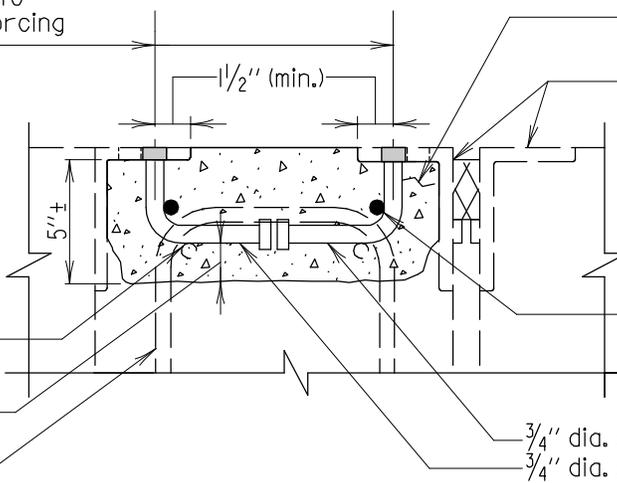
Scale: 1/2" = 1'-0"

Drill 1" dia. hole, insert stud, and plug weld. Spacing from edge of angle may be increased to allow for existing reinforcing and shear connectors.

Reposition existing transverse bars as necessary to accommodate new shear studs (typ.)

1" minimum clearance

Existing stirrup (typ.) @ 12" ± c/c



PROPOSED - ROADWAY JOINT REPAIRS

Scale: 1/2" = 1'-0"

Notes:

1. Existing studs not shown for clarity in Roadway Joint Repairs detail.
2. For roadway angles to be replaced, use Detail No. SUP-SS(DR)-101 for welding new angle to existing.
3. Concrete shall be in accordance with 902.14.

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<p>STATE OF MARYLAND DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION OFFICE OF STRUCTURES</p> <p>ROADWAY ANGLE REPAIR DETAILS (BACKWALL - ARMORED JOINT)</p>	<p>DETAIL NO. SR-JT(RA)-103</p> <p>SHEET <u> </u> OF <u> </u></p>
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STRUCTURAL REPAIRS

∅ existing 15/16" dia. vent holes to be cleaned and reused

Existing roadway backwall angle

Existing roadway surface

Existing backwall

Existing stirrup (typ.) @ 12" ± c/c

Existing #5 bar (typ.)

Remove existing concrete to accommodate the new 3/4" dia. studs, shown in Roadway Joint Repairs detail

"Loose" existing roadway seal retainer angle

Existing compression seal

Existing roadway seal retainer angle

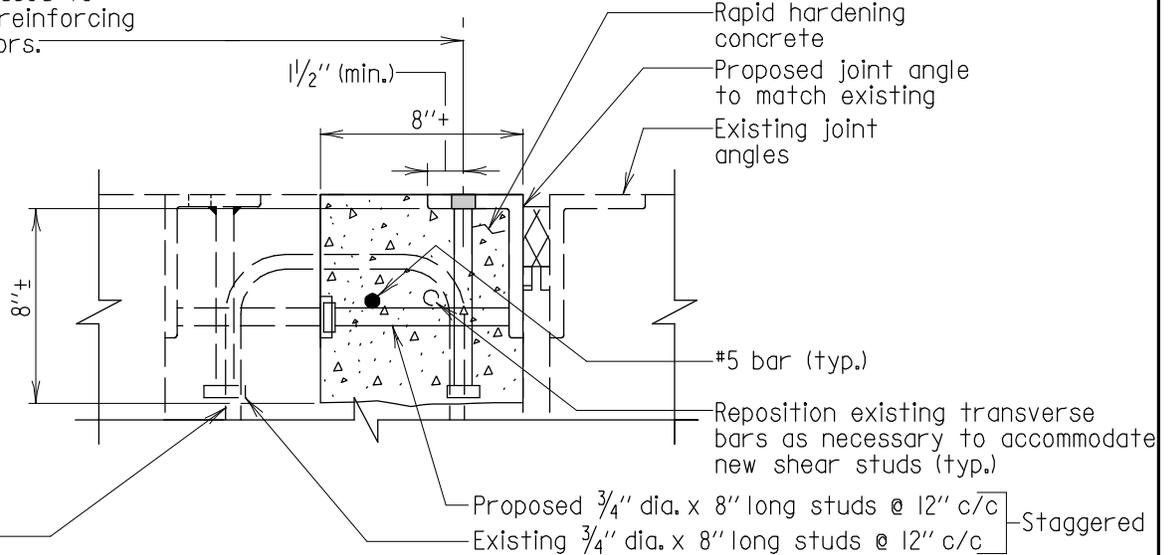
5/16" Field weld if existing weld is broken (typ.)

Existing 3/4" dia. x 8" long studs @ 12" c/c
Existing 3/4" dia. x 8" long studs @ 12" c/c — Staggered

EXISTING ROADWAY JOINT

Scale: 1 1/2" = 1'-0"

Drill 1" dia. hole, insert stud, and plug weld. Spacing from edge of angle may be increased to allow for existing reinforcing and shear connectors.



PROPOSED - ROADWAY JOINT REPAIRS

Scale: 1 1/2" = 1'-0"

Notes:

1. Existing studs not shown for clarity in Roadway Joint Repairs detail.
2. For roadway angles to be replaced, use Detail No. SUP-SS(DR)-101 for welding new angle to existing.
3. Concrete shall be in accordance with 902.14.

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STATE OF MARYLAND DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION OFFICE OF STRUCTURES
ROADWAY ANGLE REPAIR DETAILS (BACKWALL - ARMORED JOINT - SEAL SIDE)
DETAIL NO. SR-JT(RA)-104
SHEET <u> </u> OF <u> </u>

STRUCTURAL REPAIRS

∅ existing 15/16" dia. vent holes to be cleaned and reused

"Loose" or missing existing roadway backwall angle to be replaced in kind

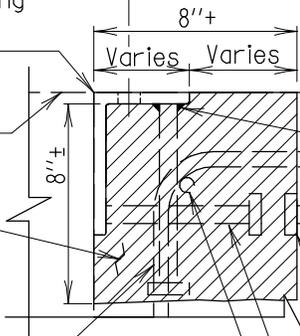
Existing roadway surface

Existing backwall

Existing stirrup (typ.) @ 12" ± c/c

Existing #5 bar (typ.)

Remove existing concrete to accommodate the new 3/4" dia. studs, shown in Roadway Joint Repairs detail.



Existing roadway seal retainer angle

Existing compression seal

Existing roadway seal retainer angle

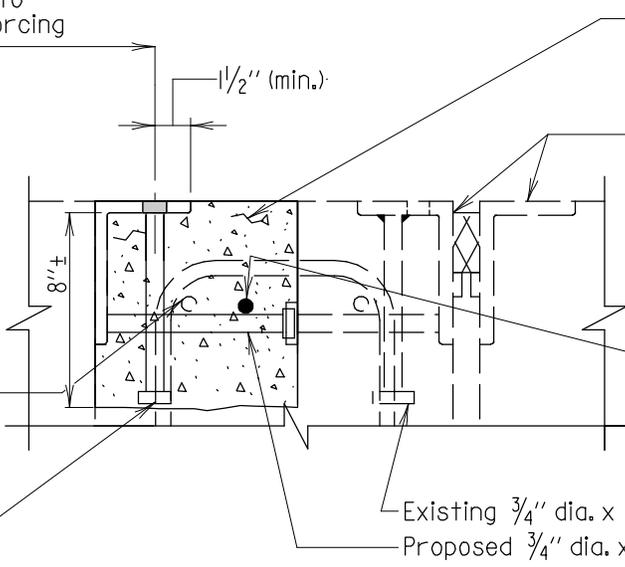
Field weld if existing weld is broken (typ.)

Existing 3/4" dia. x 8" long studs @ 12" c/c } Staggered
Existing 3/4" dia. x 8" long studs @ 12" c/c }

EXISTING ROADWAY JOINT

Scale: 1/2" = 1'-0"

Drill 1" dia. hole, insert stud, and plug weld. Spacing from edge of angle may be increased to allow for existing reinforcing and shear connectors.



Rapid hardening concrete

Existing joint angles

#5 bar (typ.)

Reposition existing transverse bars as necessary to accommodate new shear studs (typ.)

Existing stirrup (typ.) @ 12" ± c/c

Existing 3/4" dia. x 8" long studs @ 12" c/c } Staggered
Proposed 3/4" dia. x 8" long studs @ 12" c/c }

PROPOSED - ROADWAY JOINT REPAIRS

Scale: 1/2" = 1'-0"

Notes:

- Existing studs not shown for clarity in Roadway Joint Repairs detail.
- For roadway angles to be replaced, use Detail No. SUP-SS(DR)-101 for welding new angle to existing.
- Concrete shall be in accordance with 902.14.

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STATE OF MARYLAND DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION OFFICE OF STRUCTURES
ROADWAY ANGLE REPAIR DETAILS (BACKWALL - ARMORED JOINT - APPROACH SIDE)
DETAIL NO. SR-JT(RA)-105
SHEET <u> </u> OF <u> </u>

STRUCTURAL REPAIRS

Chapter 11 - Structural Repairs

Section 07 – Roadway Joint Repairs

SUB-SECTION 06

FINGER JOINT REPAIRS (SR-JT(FJ))

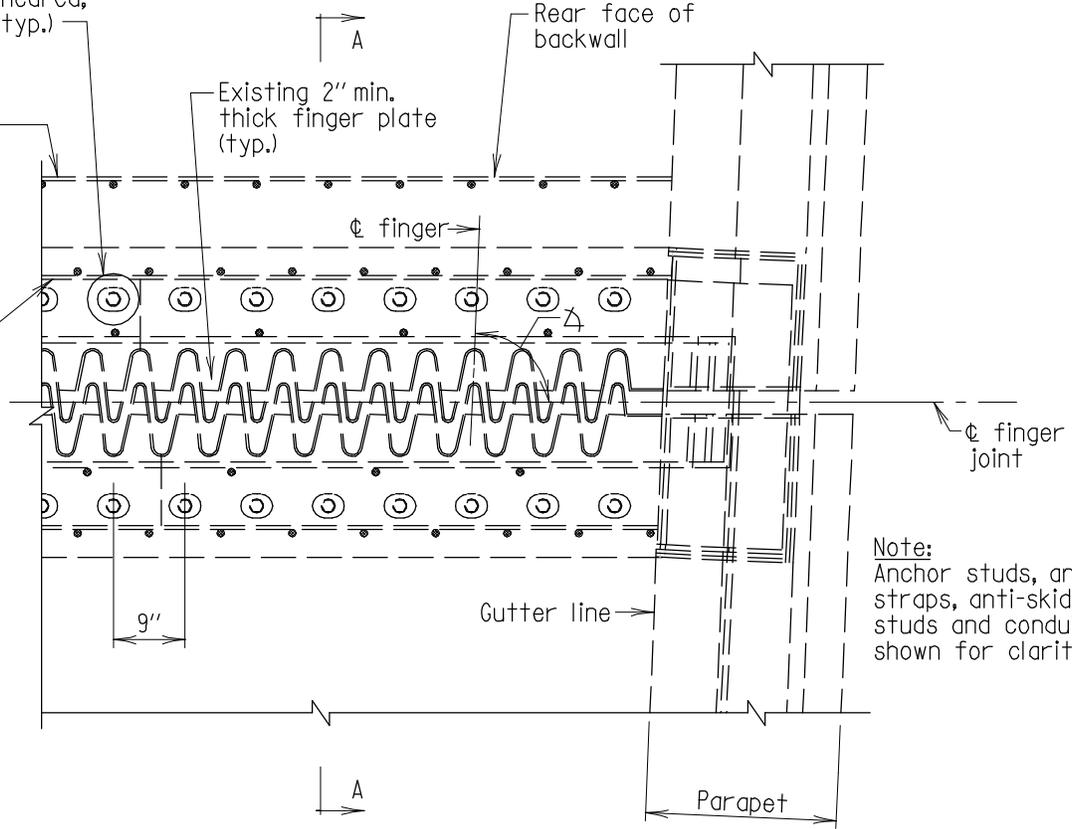
Replace missing, sheared, or rusted bolts (typ.)

Existing 6" x 4" x 1/2" roadway angle

Existing 4" x 3" x 1/2" roadway angle (typ.)

Existing 2" min. thick finger plate (typ.)

Rear face of backwall

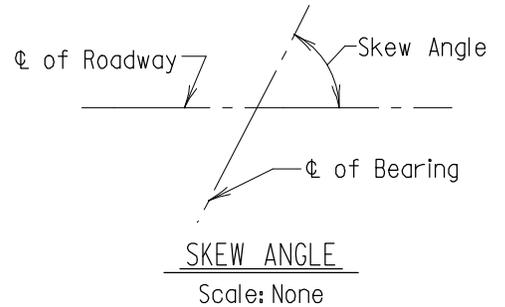


Note:
Anchor studs, anchor straps, anti-skid cylinder studs and conduits not shown for clarity.

TYPICAL SECTION BETWEEN STRINGERS (ABUTMENT-SPAN SHOWN) (SPAN-SPAN SIMILAR)

PLAN AT ROADWAY LEVEL

Scale: 1/2" = 1'-0"

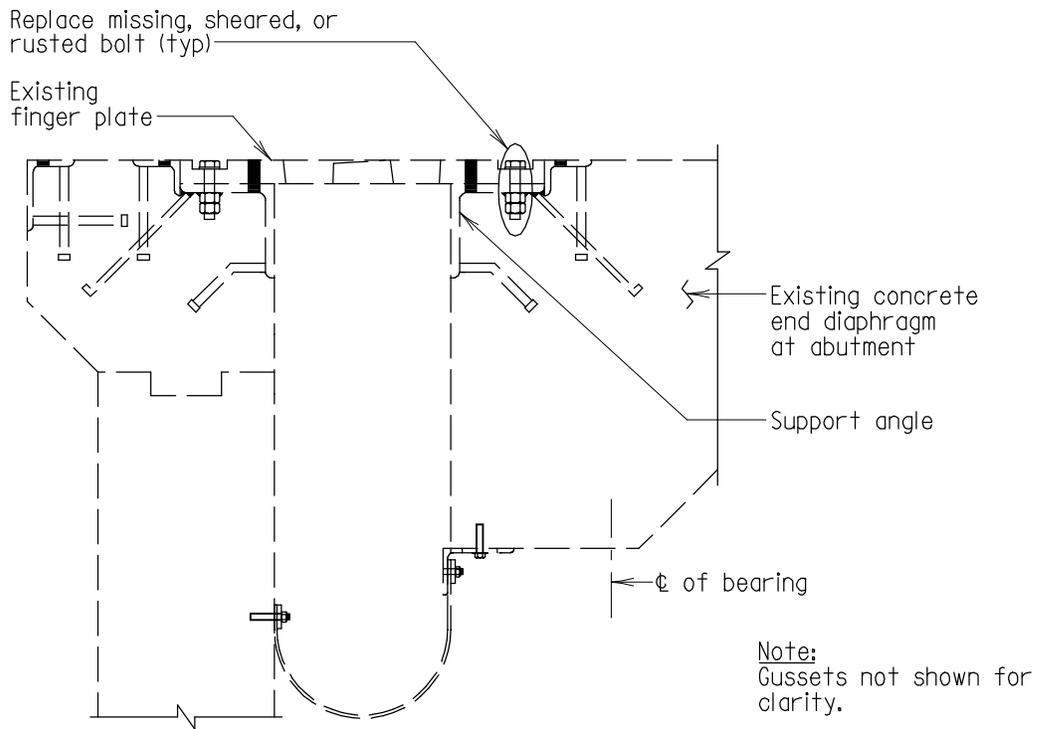


- Notes:
1. For SECTION A-A, see Sheet No. 1 of 2.
2. C finger is parallel to the direction of superstructure movement.

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STATE OF MARYLAND DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION OFFICE OF STRUCTURES
FINGER JOINT DETAILS BOLT REPAIR FOR BRIDGES WITH WITH SKEW ANGLES BETWEEN 50° AND 90°
DETAIL NO. SR-JT(FJ)-101
SHEET <u>1</u> OF <u>2</u>

SUPER-ROADWAY JOINTS



TYPICAL SECTION BETWEEN STRINGERS (ABUTMENT-SPAN SHOWN; SPAN-SPAN SIMILAR)

SECTION A-A

Scale: $\frac{3}{4}'' = 1'-0''$

INSTALLATION NOTES:

1. Engineer shall determine if the support angle beneath the finger plate shall be sounded for voids. If voids are found, drill through the support angle and inject epoxy into any voids found.
2. Engineer shall determine if the flatness of both finger plates needs modification. If modification is needed, engineer will determine procedure to correct the issue. Refer to plans for details.

After the above items are cleared then:

1. Replace all sheared or rusted off bolts of good condition finger dam roadway joints with new $\frac{1}{8}''$ dia. A325 bolts galvanized. All galvanized material shall be off-vented a minimum of 24 days before installation.
 - A. If existing bolt head is deteriorated, extract the bolt by welding an A325 heavy hex nut onto the existing bolt shaft and use a $\frac{1}{2}''$ commercial impact wrench to remove.
 - B. If existing bolts can not be removed, then drill out and tap threads into the finger plate support angle and the welded nut(s) below the support angle so a $\frac{1}{8}''$ dia. A325 bolt galvanized can be installed the length to be determined in the field. Concrete removal shall be limited and repaired with Type II rapid hardening concrete as approved by the engineer.
2. Add galvanized lock washer to new bolt provided the top of the bolt, when installed, will be $\frac{1}{8}''$ below the top of the finger dam roadway plate. If $\frac{1}{8}''$ dimension can not be maintained, do not add lock washer.
3. Fill the entire countersunk area around each bolt with silicone sealant.
4. Clean the trough under the finger dam.

Note:
For details of drainage trough, see
Detail No. SUP-JT(DT)-201.

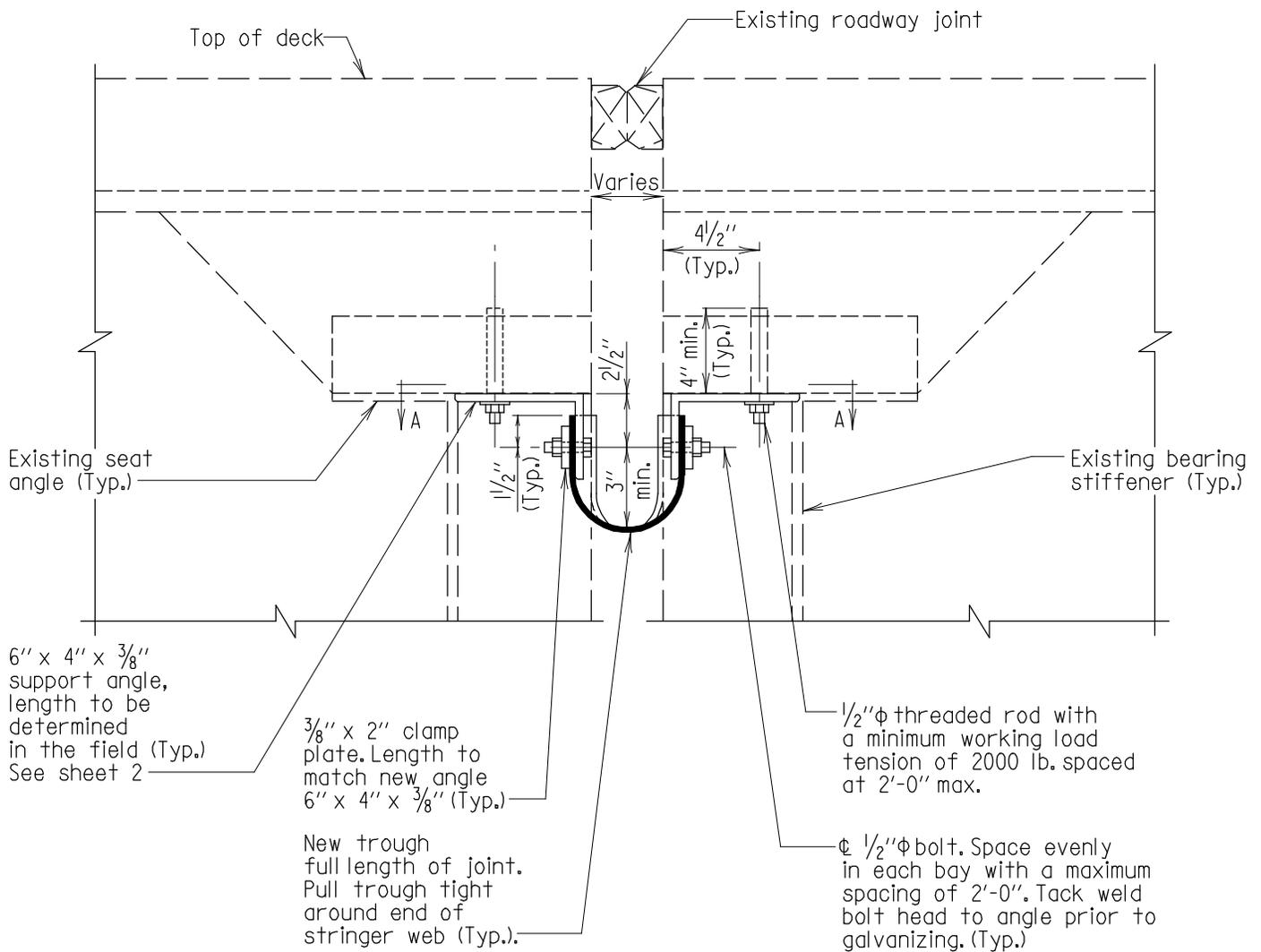
APPROVAL  DIRECTOR OFFICE OF STRUCTURES DATE: 06/28/2017	STATE OF MARYLAND DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION OFFICE OF STRUCTURES FINGER JOINT DETAILS BOLT REPAIR FOR BRIDGES WITH WITH SKEW ANGLES BETWEEN 50° AND 90°
VERSION 1.0	
DETAIL NO. SR-JT(FJ)-101	SHEET <u>2</u> OF <u>2</u>

Chapter 11 - Structural Repairs

Section 07 – Roadway Joint Repairs

SUB-SECTION 07

**DRAINAGE
TROUGH
(SR-JT(DT))**



TROUGH DETAIL BETWEEN BEAMS AT PIER

Scale: 1/2" = 1'-0"

Notes:

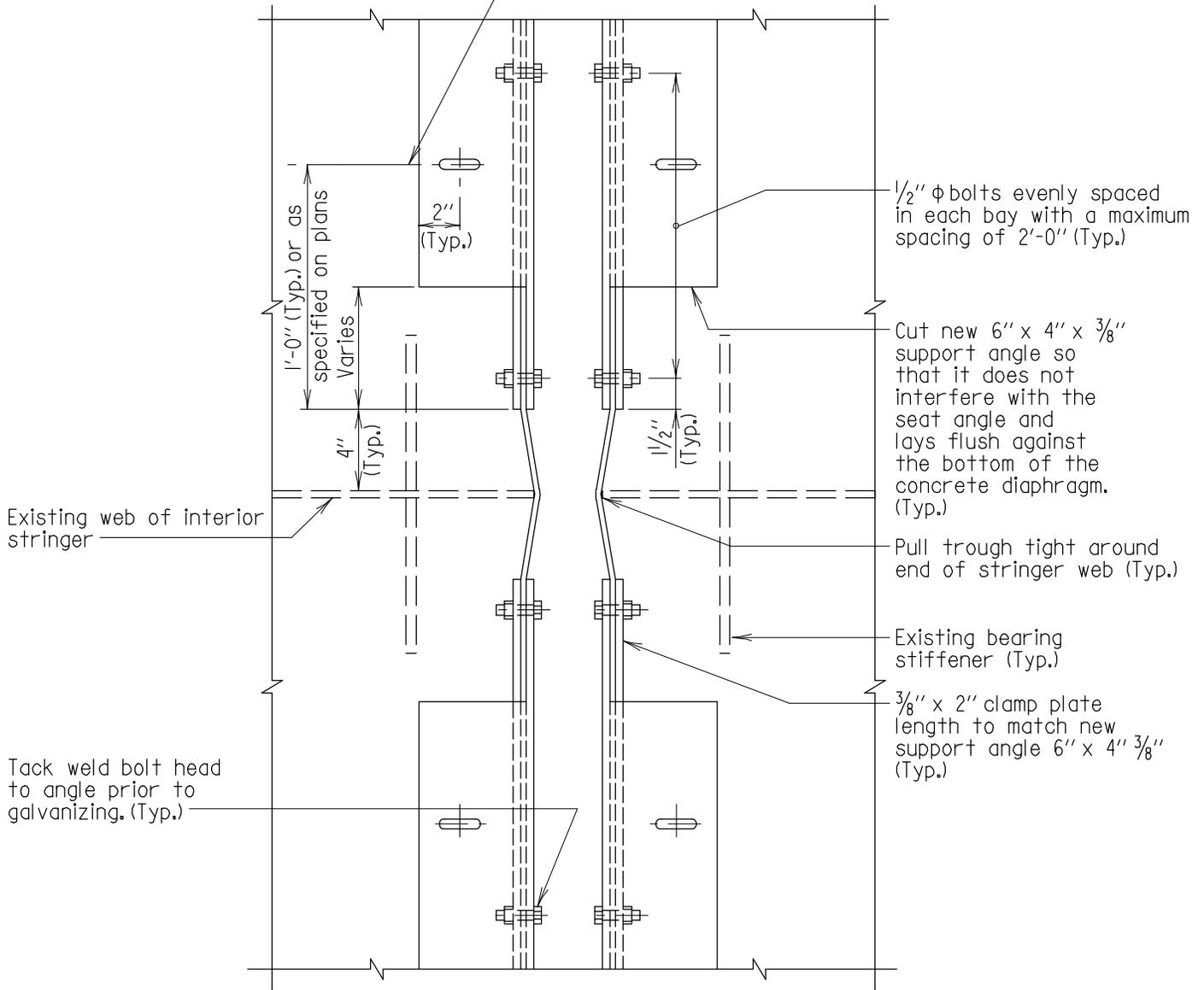
1. All steel shall be galvanized ASTM A 709 Grade 36 or 50.
2. Trough shall conform to 911.11.
3. Trough cross slope shall be a minimum of 1" per foot for finger joints. All other joints shall follow the grade of the end diaphragms or 1/4" per foot slope whichever is greater.
4. All hardware shall be stainless steel Type 304.
5. Drilled holes for threaded rods shall be 1/2" larger.
6. Grout shall conform to 902.11(c).
7. Downspout shall be non-perforated Polyvinyl Chloride (PVC) SCH. 80 pipe conforming to section 905.01.

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<i>Ben C. [Signature]</i> DIRECTOR OFFICE OF STRUCTURES
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DRAINAGE TROUGH DETAIL AT PIER FOR EXISTING STRUCTURE
DETAIL NO. SR-JT(DT)-101
SHEET <u>1</u> OF <u>8</u>

STRUCTURAL REPAIRS

① $\frac{1}{16}$ " x 2" long slotted hole located at a maximum spacing of 2'-0" and 1'-0" from each end of the support angle (Typ.).



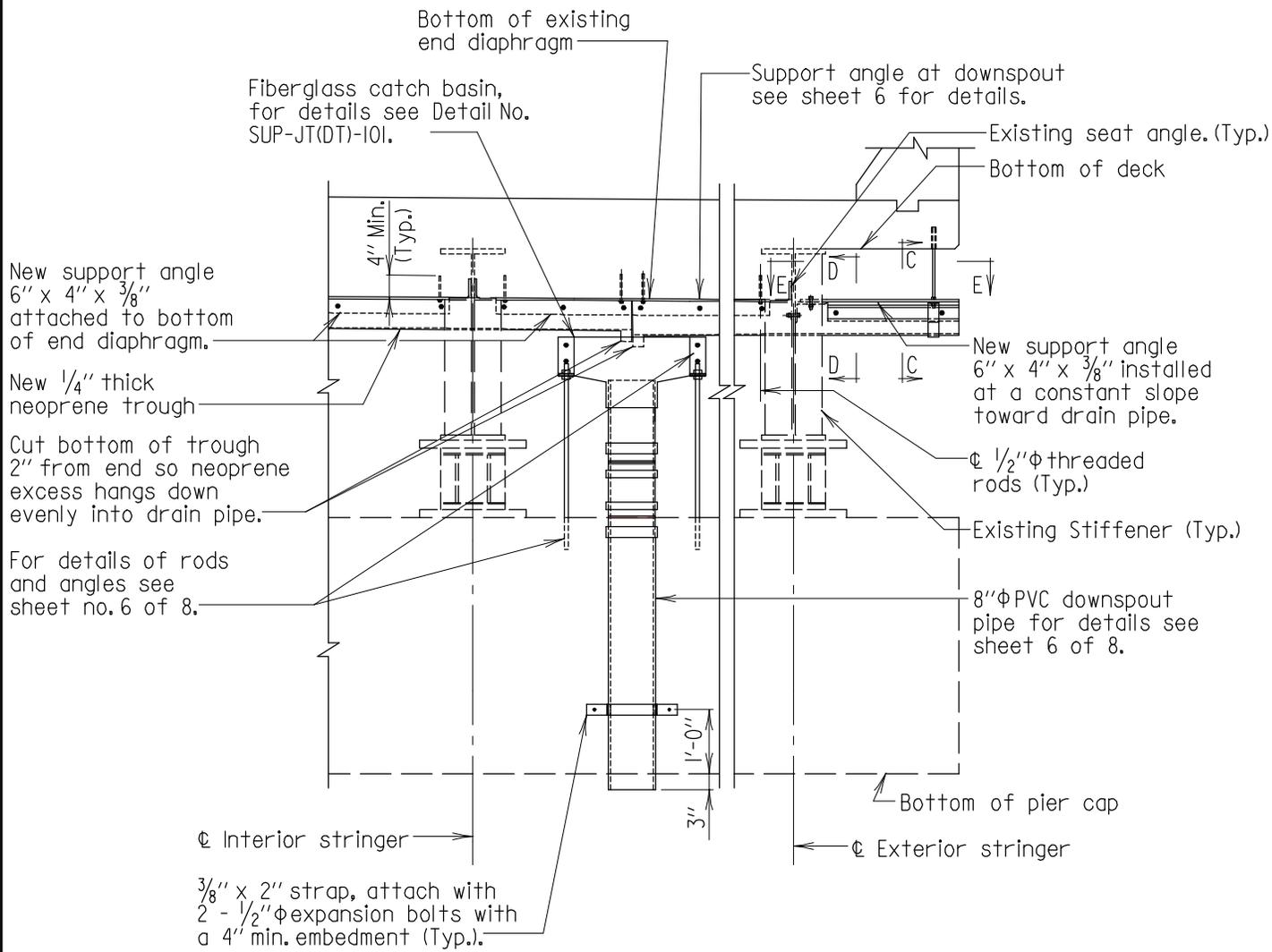
SECTION A-A
Scale: $\frac{1}{2}$ " = 1'-0"

Note:
Existing seat angle not shown for clarity.

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STATE OF MARYLAND DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION OFFICE OF STRUCTURES	
DRAINAGE TROUGH DETAIL AT PIER FOR EXISTING STRUCTURE	
DETAIL NO. SR-JT(DT)-101	SHEET <u>2</u> OF <u>8</u>

STRUCTURAL REPAIRS



DOWNSPOUT DETAIL BETWEEN BEAMS AT PIER

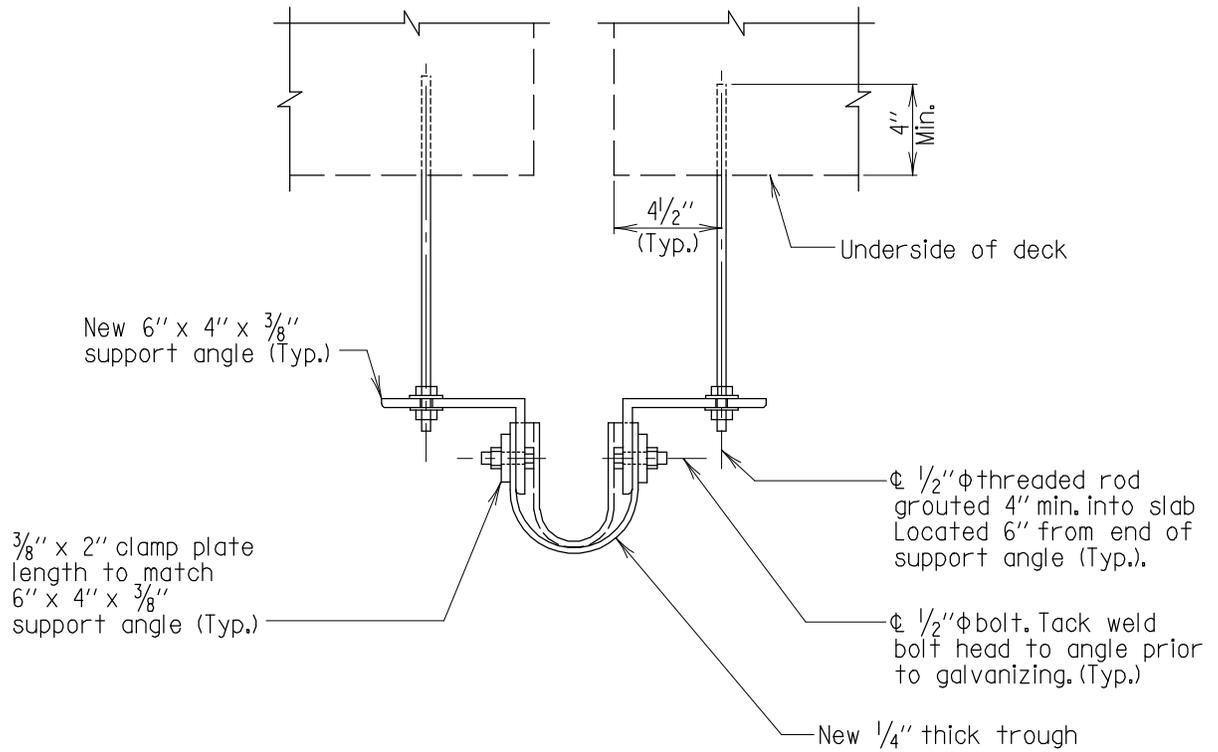
Scale: $\frac{3}{8}'' = 1'-0''$

- Note:
1. For location of downspout refer to the General Plan and Elevation.
 2. Refer to SUP-SC-401 for splash block requirements.

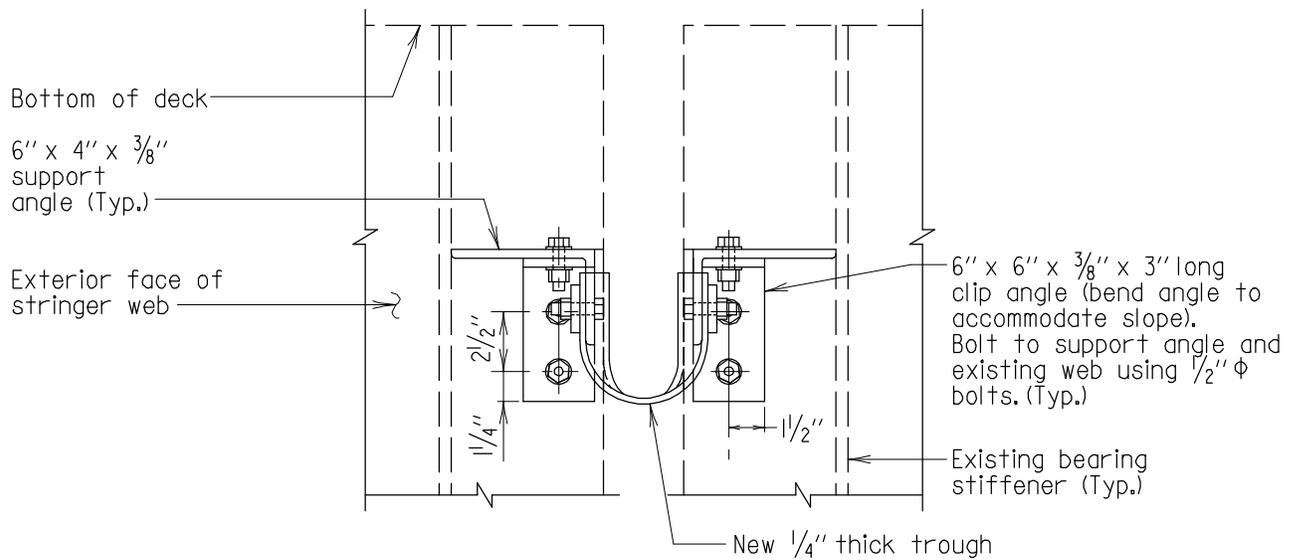
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STATE OF MARYLAND DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION OFFICE OF STRUCTURES
DRAINAGE TROUGH DETAIL AT PIER FOR EXISTING STRUCTURE
DETAIL NO. SR-JT(DT)-101
SHEET <u>3</u> OF <u>8</u>

STRUCTURAL REPAIRS



SECTION C-C
Scale: 1/2" = 1'-0"



SECTION D-D
Scale: 1/2" = 1'-0"

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STATE OF MARYLAND DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION OFFICE OF STRUCTURES
DRAINAGE TROUGH DETAIL AT PIER FOR EXISTING STRUCTURE
DETAIL NO. SR-JT(DT)-101
SHEET 4 OF 8

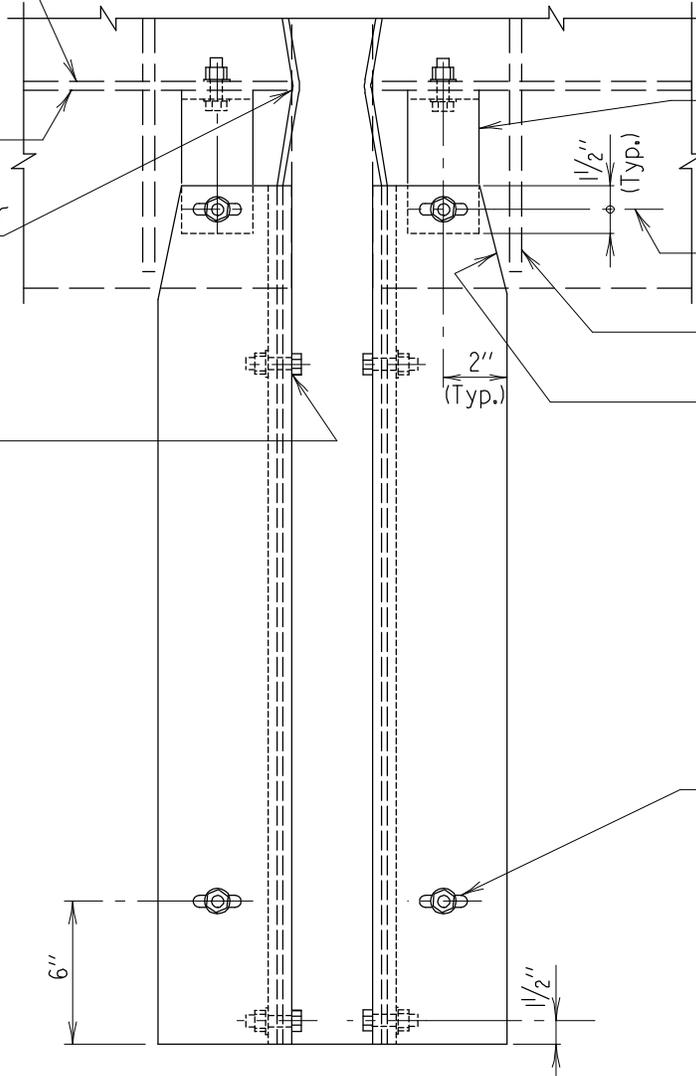
STRUCTURAL REPAIRS

Existing web
of exterior
stringer

Existing exterior
face of stringer
web

Pull trough tight
around end of stringer
web. (Typ.)

Tack weld bolt
head to angle
prior to
galvanizing. (Typ.)



6" x 6" x $\frac{3}{8}$ " x 3" long galvanized
clip angle (bend to accommodate
slope). Bolt to support angle
and existing web using
 $\frac{1}{2}$ " ϕ bolts.

$\frac{1}{16}$ " x 2" long slotted
hole (typ.)

Existing bearing
stiffener (Typ.)

Cope new 6" x 4" x $\frac{3}{8}$ "
support angle to
avoid existing bearing
stiffener where
necessary.

$\frac{1}{2}$ " ϕ threaded rod
grouted 4" min. into
slab

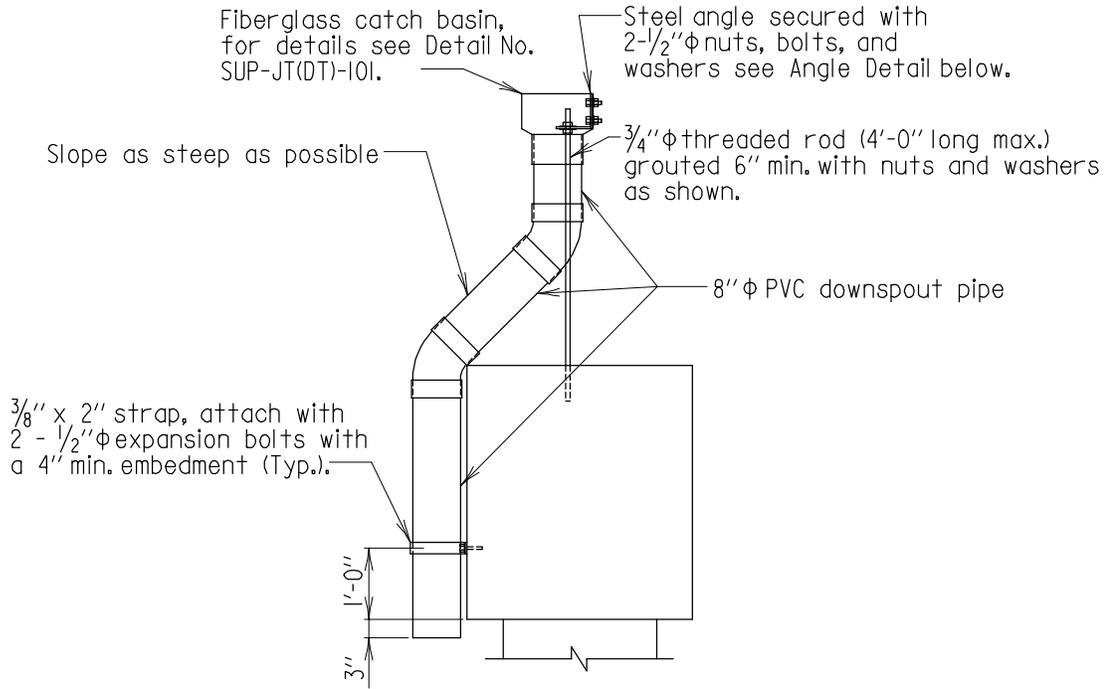
SECTION E-E
Scale: $1\frac{1}{2}$ " = 1'-0"

Note:
Existing seat angle not shown for
clarity.

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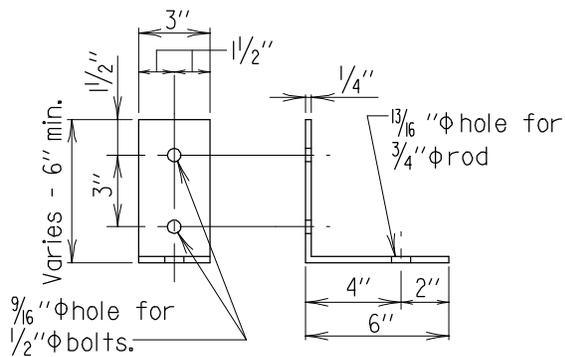
STATE OF MARYLAND DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION OFFICE OF STRUCTURES
DRAINAGE TROUGH DETAIL AT PIER FOR EXISTING STRUCTURE
DETAIL NO. SR-JT(DT)-101
SHEET <u>5</u> OF <u>8</u>

STRUCTURAL REPAIRS



DOWNSPOUT DETAIL FOR PIER CAPS

Scale: 3/8" = 1'-0"



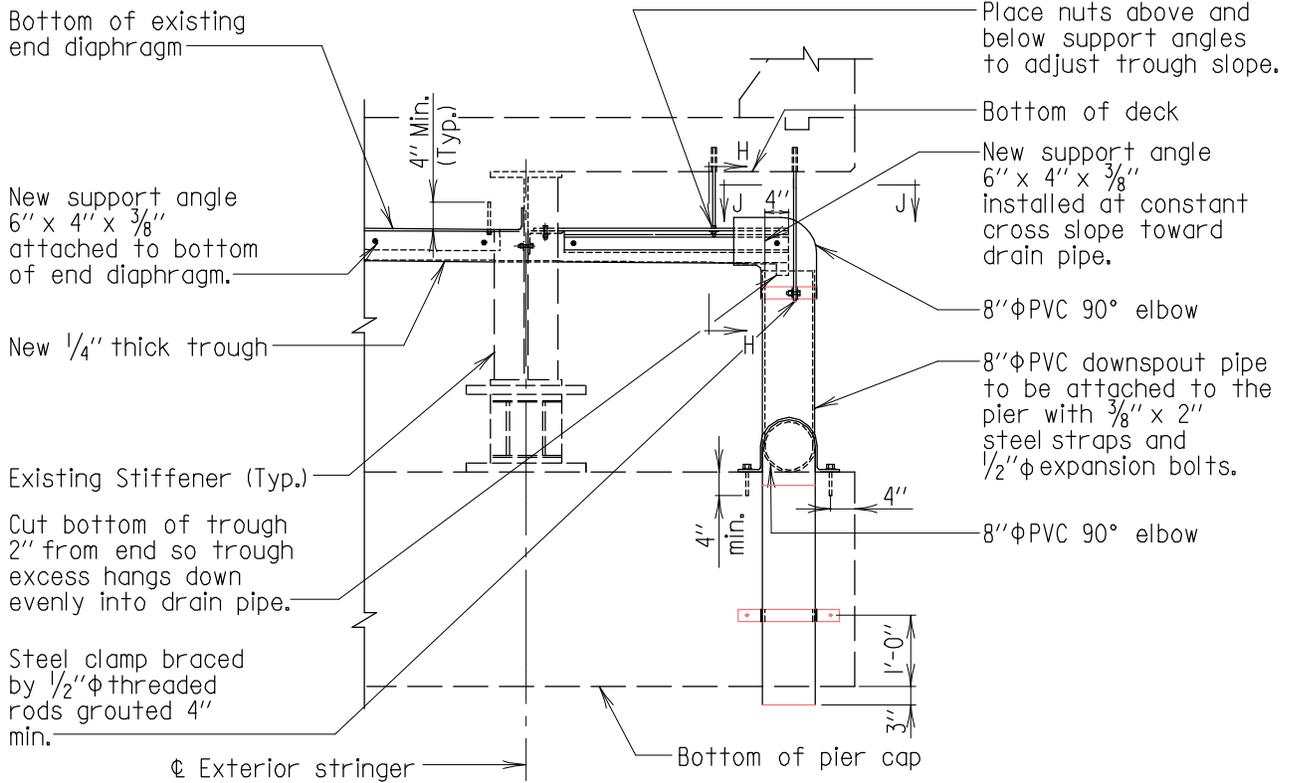
ANGLE DETAIL

Scale: 1/2" = 1'-0"

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DATE: 06/28/2017
VERSION
1.0

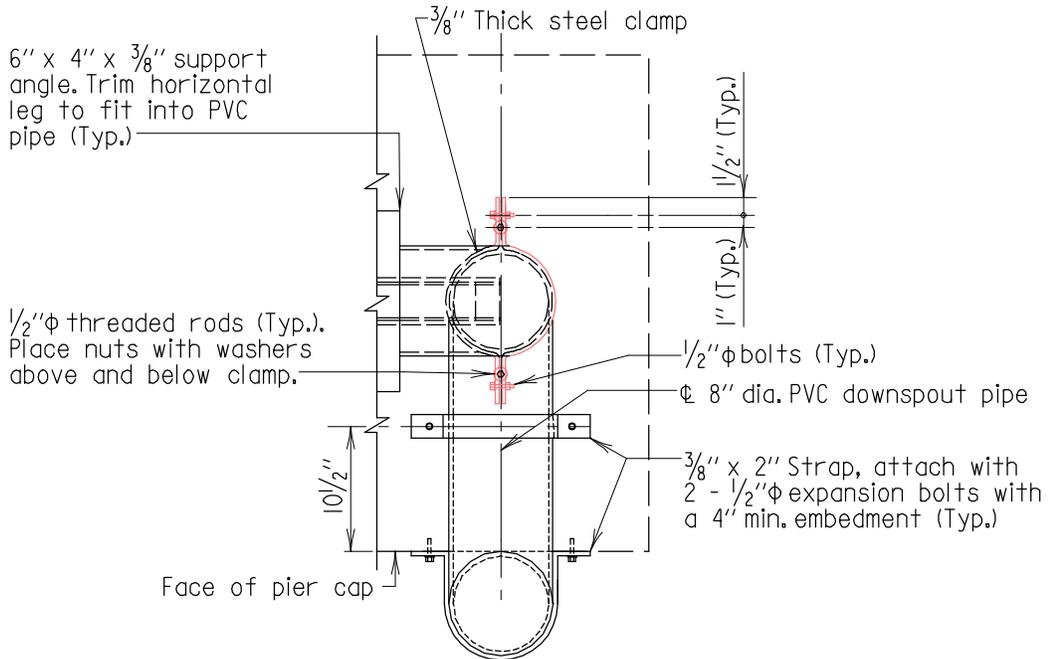
STATE OF MARYLAND DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION OFFICE OF STRUCTURES
DRAINAGE TROUGH DETAIL AT PIER FOR EXISTING STRUCTURE
DETAIL NO. SR-JT(DT)-101
SHEET <u>6</u> OF <u>8</u>

STRUCTURAL REPAIRS



ALTERNATE DOWNSPOUT DETAIL AT PIER

Scale: 3/8" = 1'-0"



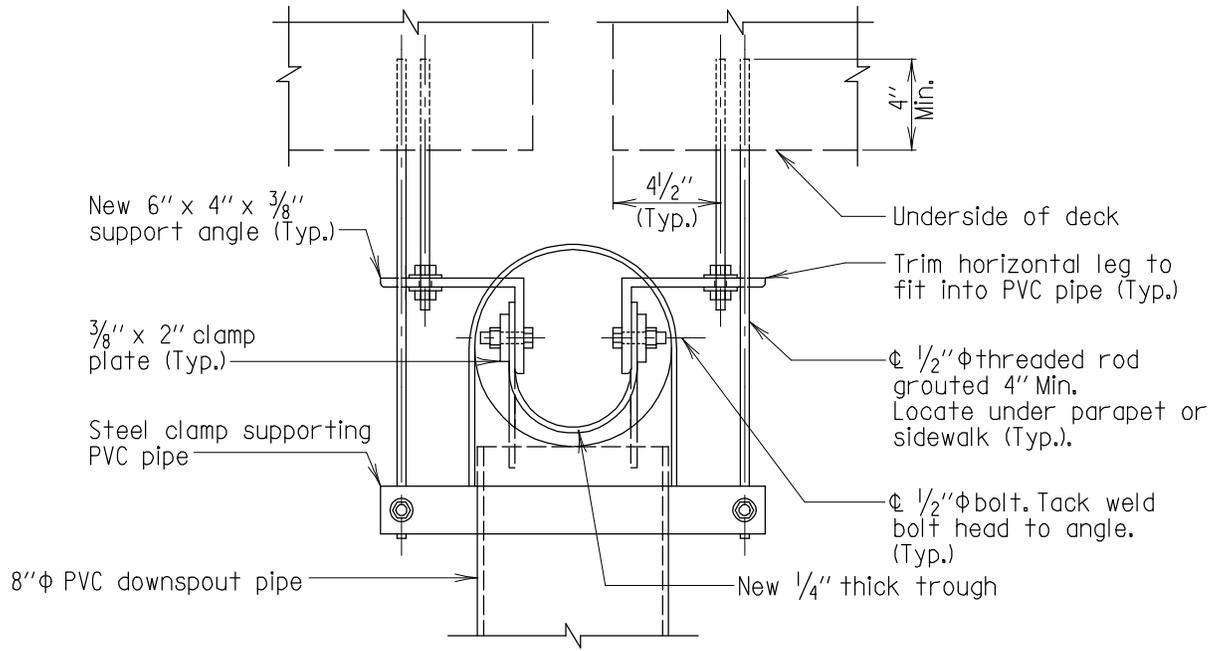
SECTION J-J

Scale: 3/4" = 1'-0"

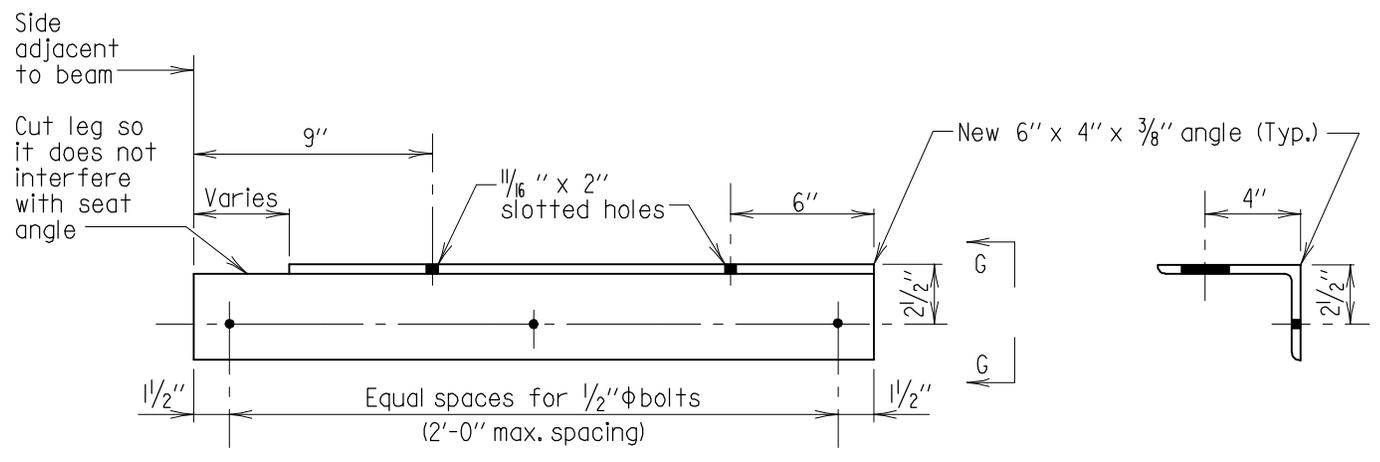
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STATE OF MARYLAND DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION OFFICE OF STRUCTURES
DRAINAGE TROUGH DETAIL AT PIER FOR EXISTING STRUCTURE
DETAIL NO. SR-JT(DT)-101
SHEET <u>7</u> OF <u>8</u>

STRUCTURAL REPAIRS



SECTION H-H
Scale: 1 1/2" = 1'-0"



SUPPORT ANGLE AT DOWNSPOUT
Scale: 1 1/2" = 1'-0"

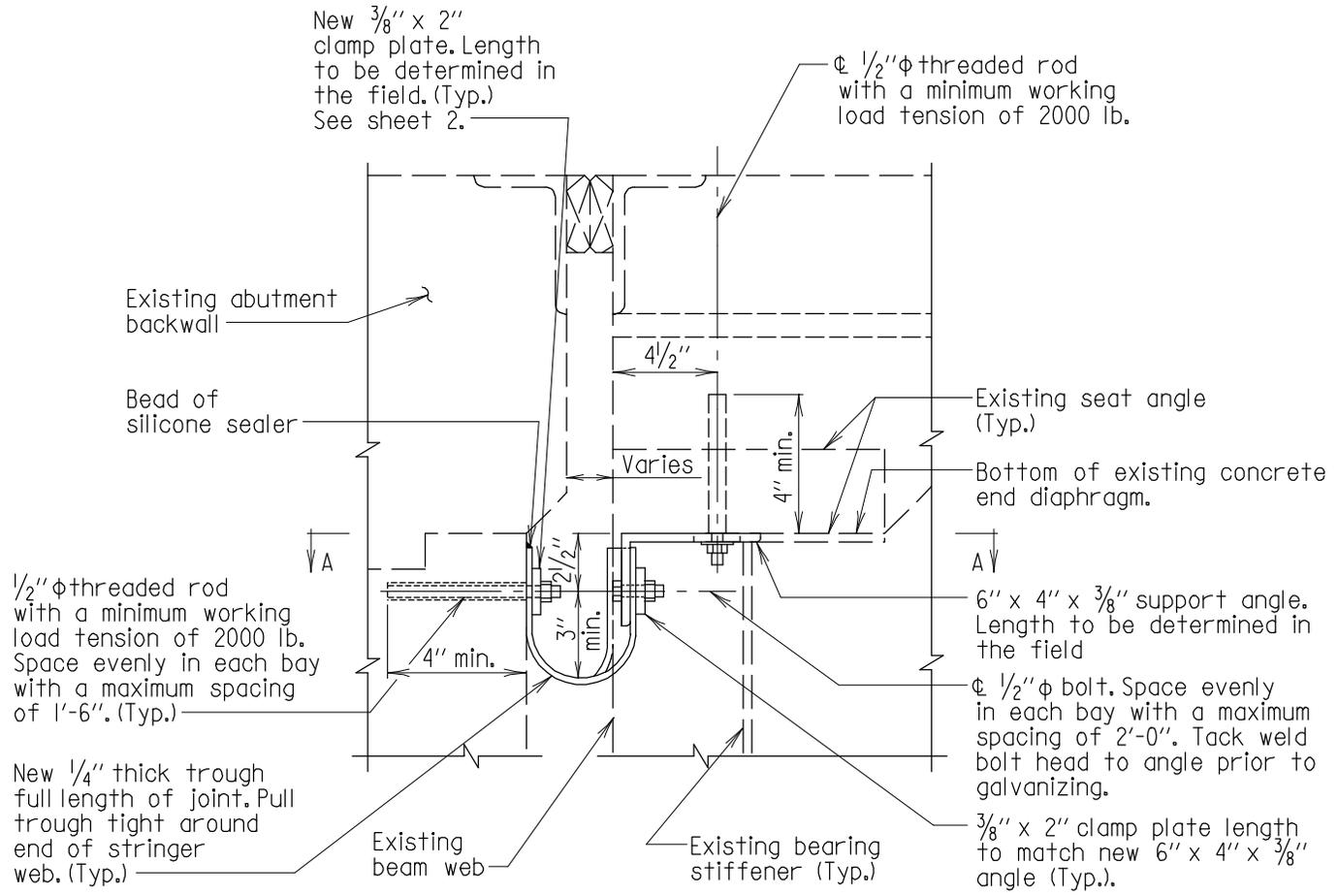
VIEW G-G
Scale: 1 1/2" = 1'-0"

Note:
Length of support angle to be determined in the field.

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STATE OF MARYLAND DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION OFFICE OF STRUCTURES
DRAINAGE TROUGH DETAIL AT PIER FOR EXISTING STRUCTURE
DETAIL NO. SR-JT(DT)-101
SHEET <u>8</u> OF <u>8</u>

STRUCTURAL REPAIRS



TROUGH DETAIL BETWEEN BEAMS AT ABUTMENT

Scale: 1/2" = 1'-0"

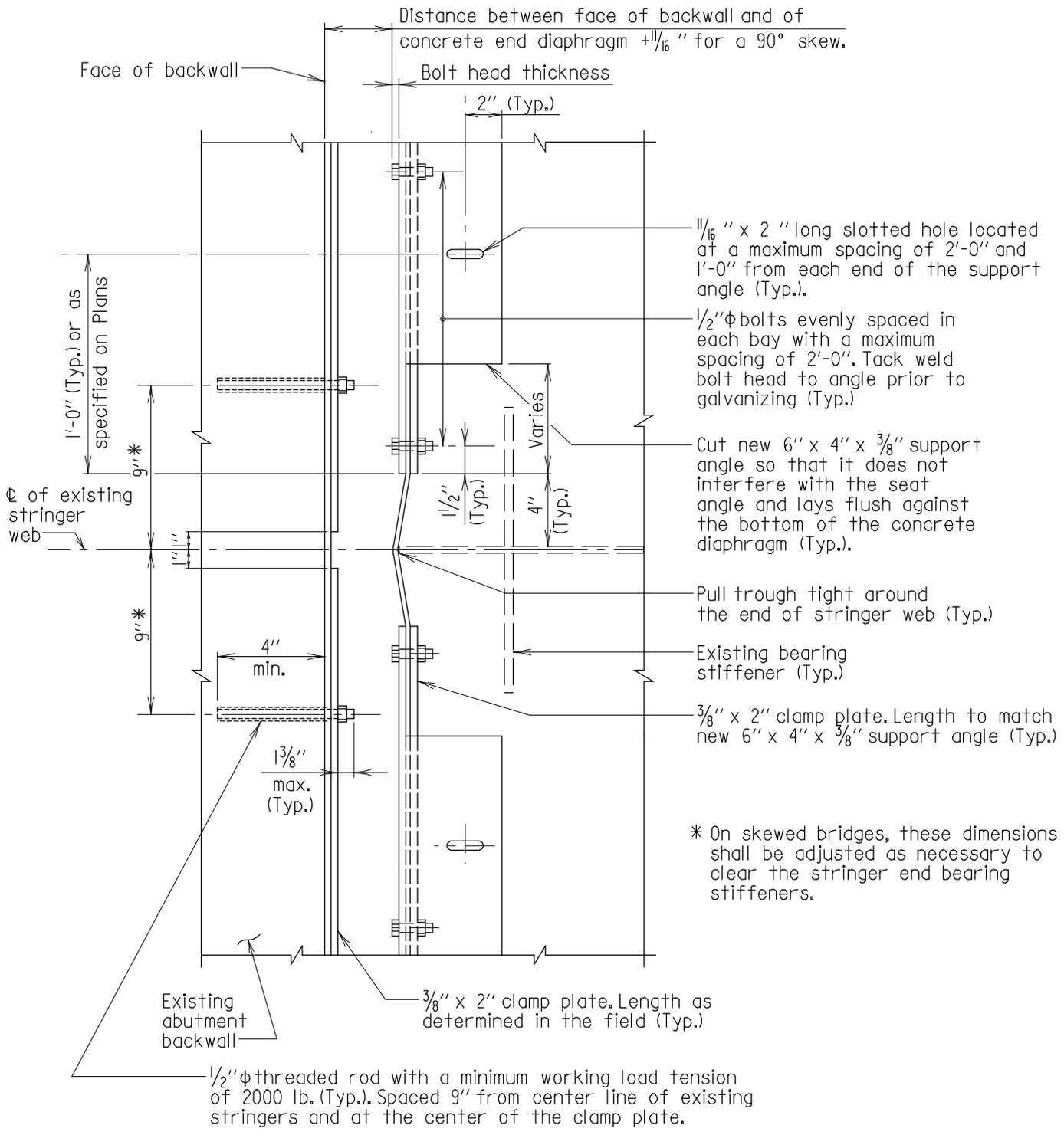
Notes:

1. All steel shall be galvanized ASTM A 709 Grade 36.
2. Trough shall conform to 911.11.
3. Trough cross slope shall be a minimum of 1" per foot for finger joints. All other joints shall follow the grade of the end diaphragms or 1/4" per foot slope whichever is greater.
4. All hardware shall be stainless steel Type 304.
5. Drilled holes for threaded rods shall be 1/2" larger.
6. Grout shall conform to 902.11(c).
7. Downspout shall be non-perforated Polyvinyl Chloride (PVC) SCH. 80 pipe conforming to 905.01.
8. Silicone sealer shall conform to 911.01.01.

APPROVAL
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DATE: 08/11/2017
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1.01

STATE OF MARYLAND DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION OFFICE OF STRUCTURES
DRAINAGE TROUGH DETAIL AT ABUTMENT FOR EXISTING STRUCTURE
DETAIL NO. SR-JT(DT)-201
SHEET <u>1</u> OF <u>7</u>

STRUCTURAL REPAIRS



SECTION A-A

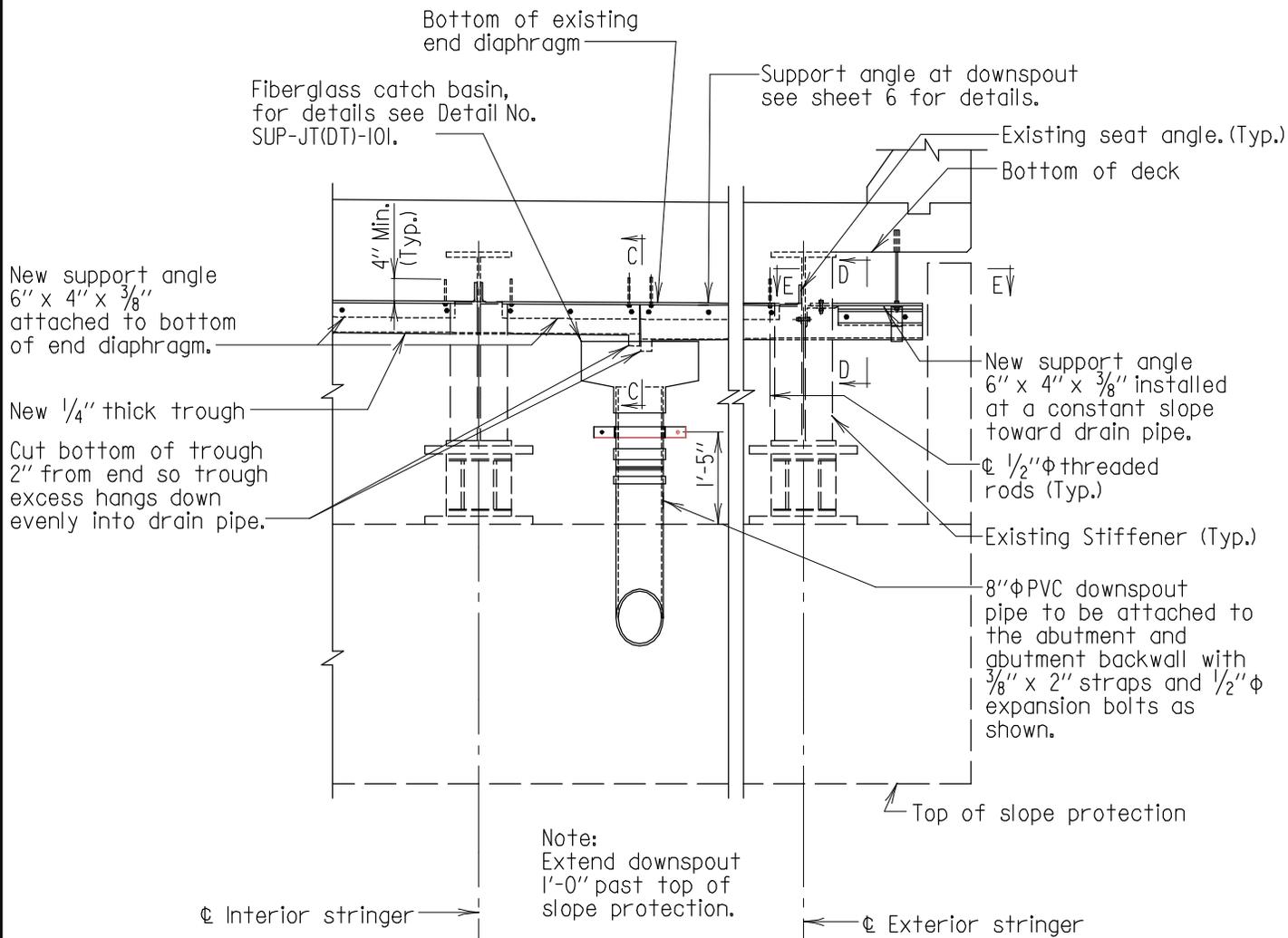
Scale: 1 1/2" = 1'-0"

Note:
Existing seat angle not shown for clarity.

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STATE OF MARYLAND DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION OFFICE OF STRUCTURES	
DRAINAGE TROUGH DETAIL AT ABUTMENT FOR EXISTING STRUCTURE	
DETAIL NO. SR-JT(DT)-201	SHEET 2 OF 7

STRUCTURAL REPAIRS



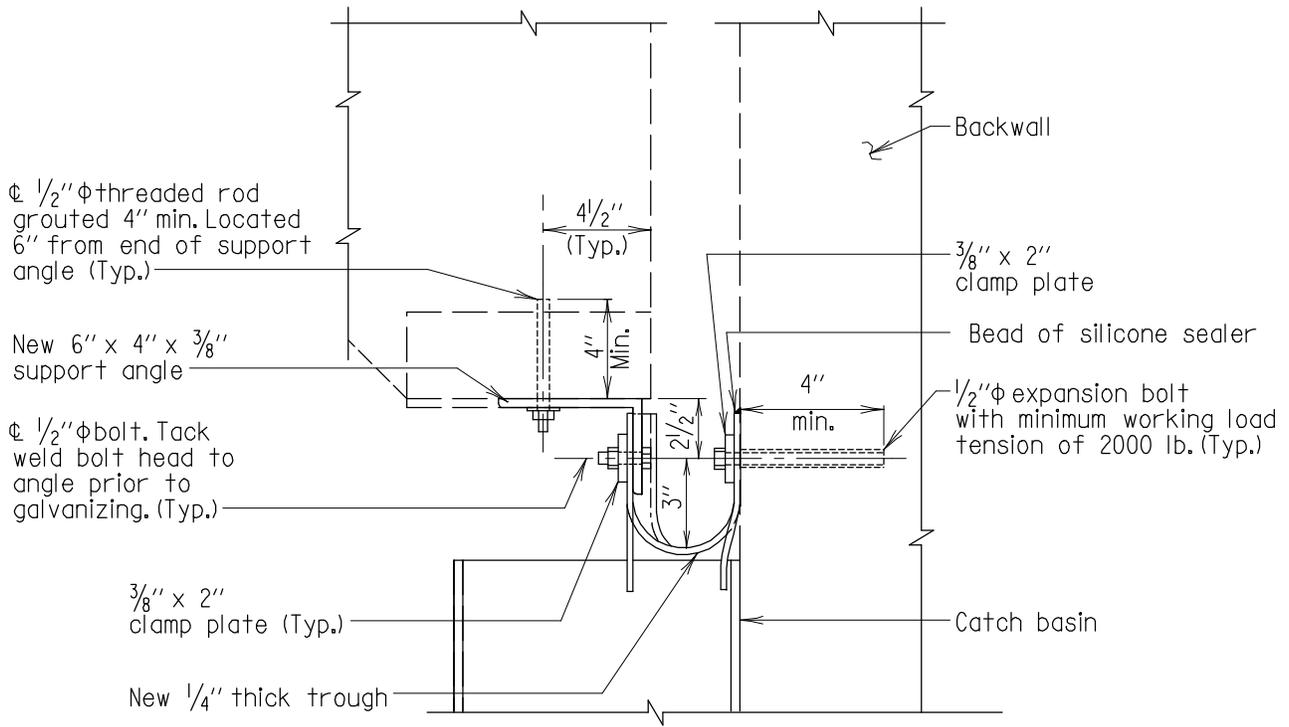
DOWNSPOUT DETAIL BETWEEN BEAMS AT ABUTMENT

Scale: 3/8" = 1'-0"

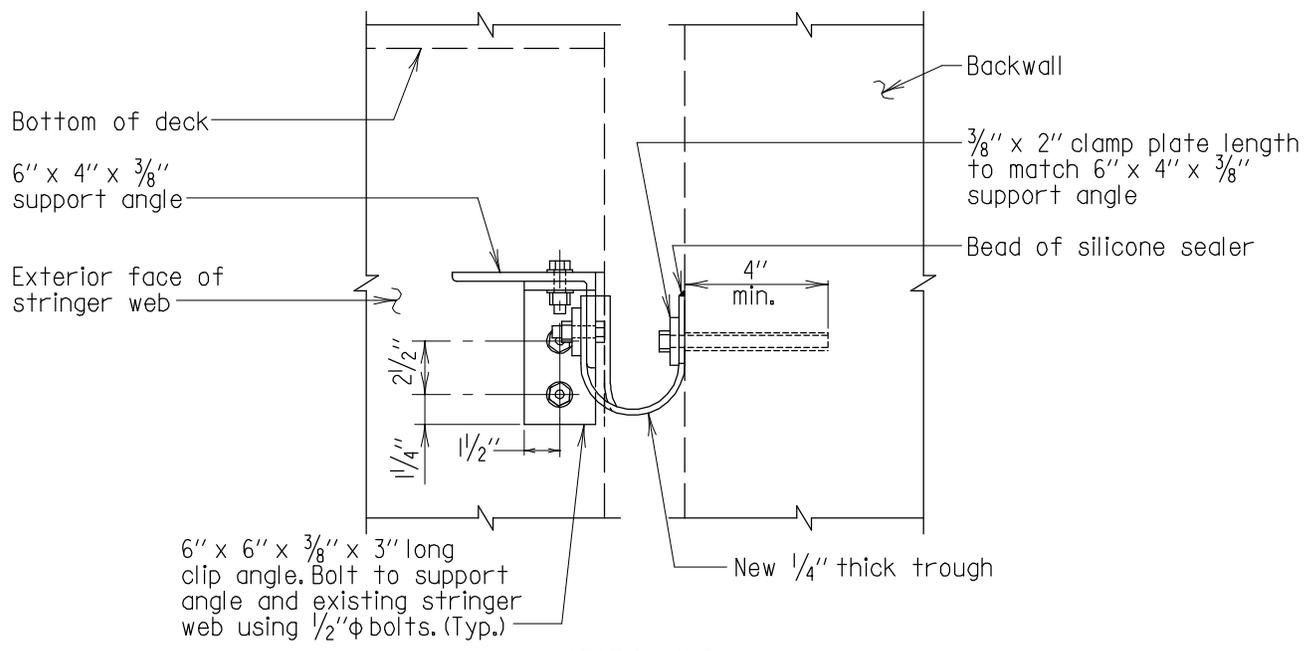
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DATE: 06/28/2017
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STATE OF MARYLAND DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION OFFICE OF STRUCTURES
DRAINAGE TROUGH DETAIL AT ABUTMENT FOR EXISTING STRUCTURE
DETAIL NO. SR-JT(DT)-201
SHEET 3 OF 7

STRUCTURAL REPAIRS



SECTION C-C
Scale: 1/2" = 1'-0"

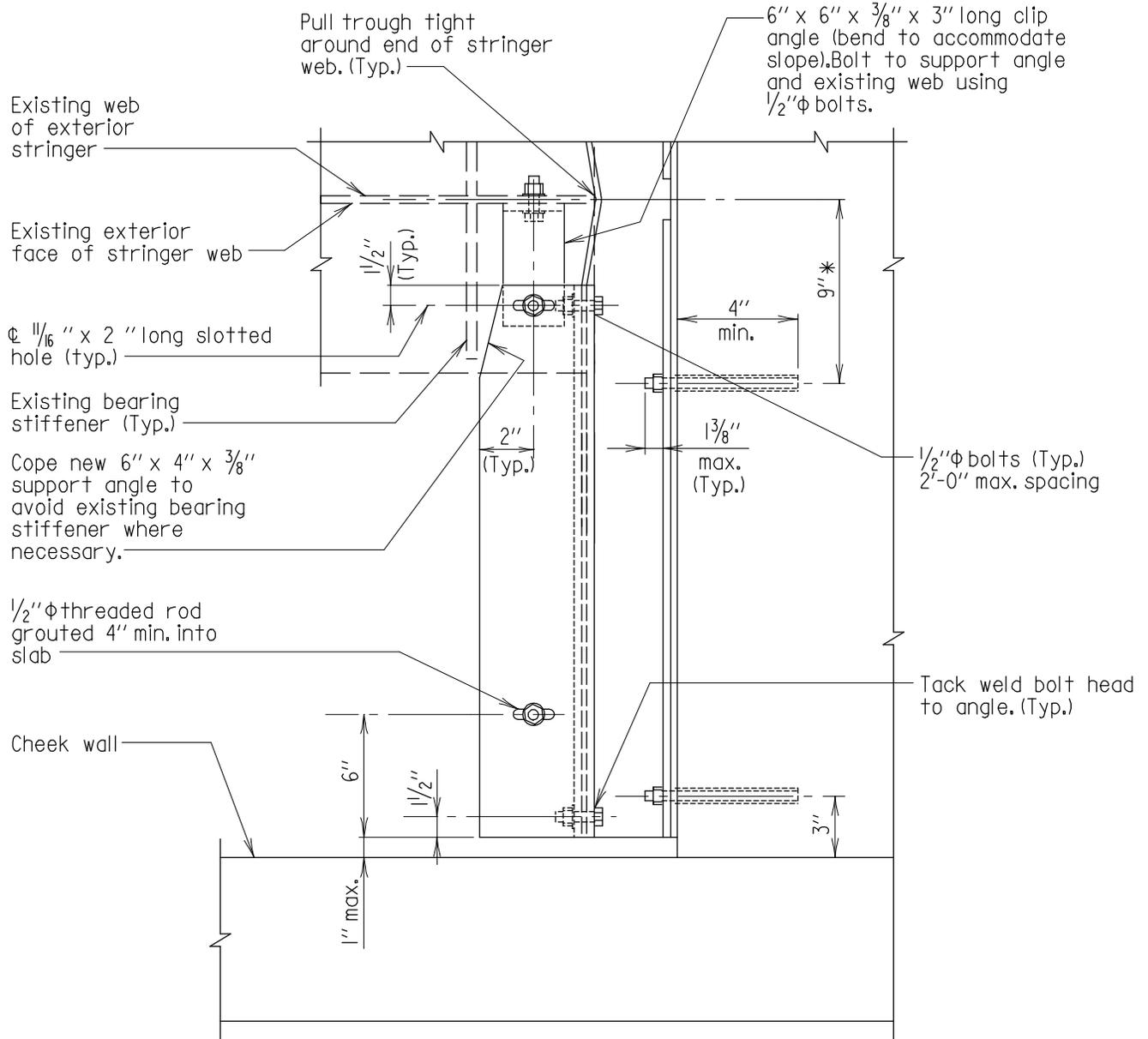


SECTION D-D
Scale: 1/2" = 1'-0"

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STATE OF MARYLAND DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION OFFICE OF STRUCTURES
DRAINAGE TROUGH DETAIL AT ABUTMENT FOR EXISTING STRUCTURE
DETAIL NO. SR-JT(DT)-201
SHEET 4 OF 7

STRUCTURAL REPAIRS



SECTION E-E
 Scale: 1 1/2" = 1'-0"

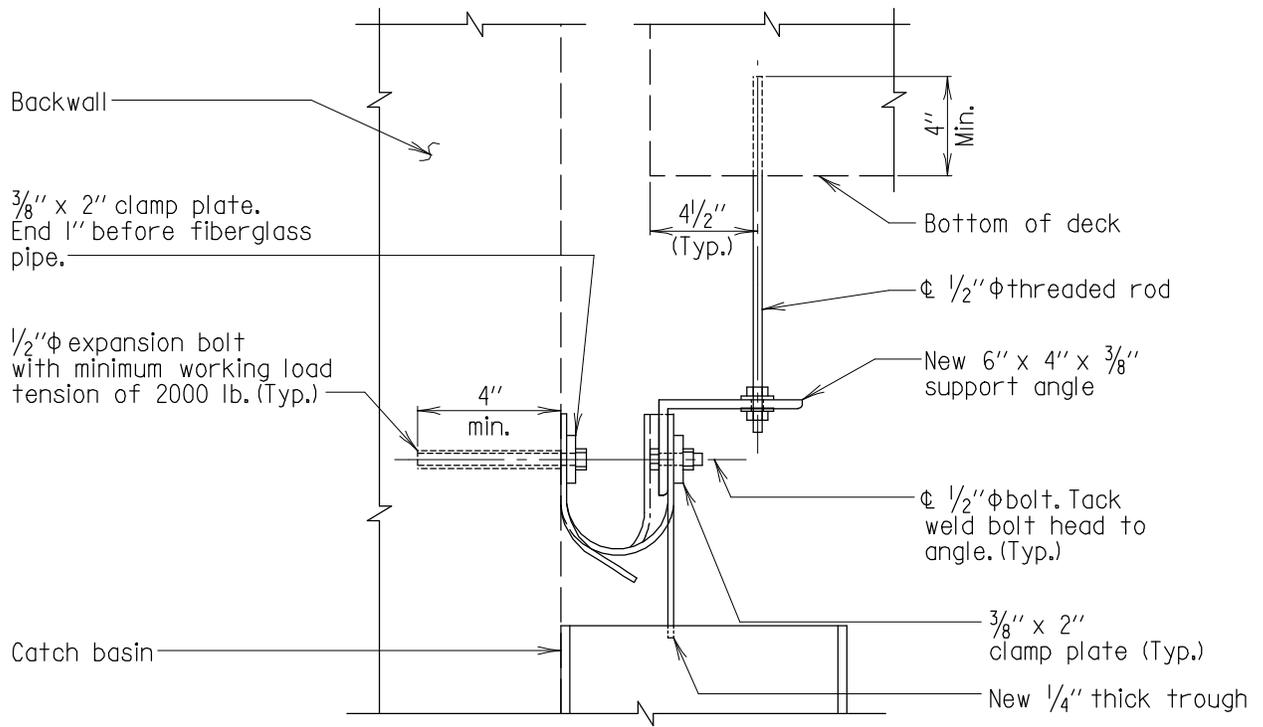
* On skewed bridges, these dimensions shall be adjusted as necessary to clear the stringer end bearing stiffeners.

Note:
 Existing interior seat angle not shown for clarity.

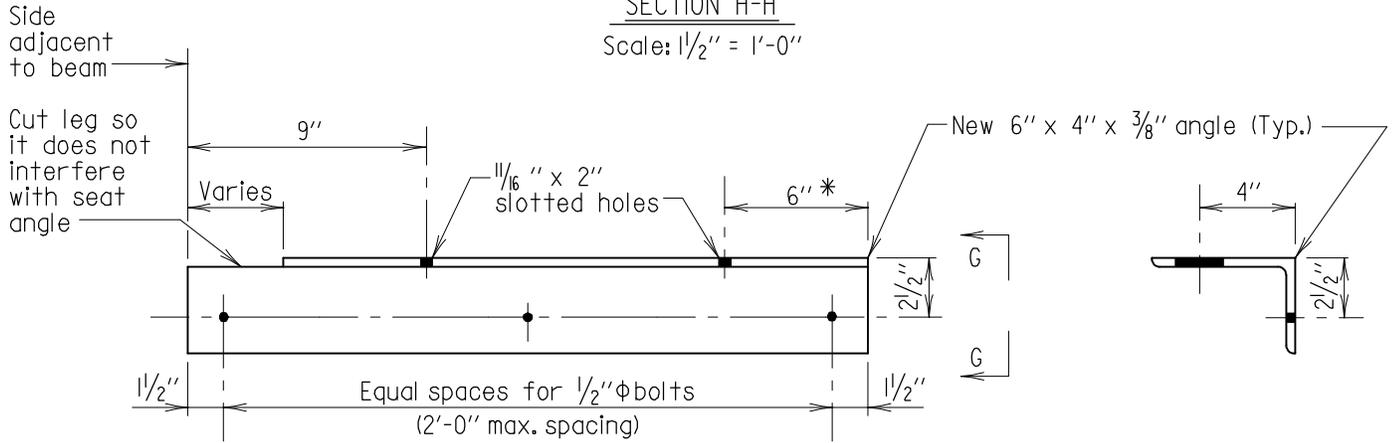
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DATE: 06/28/2017
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STATE OF MARYLAND DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION OFFICE OF STRUCTURES
DRAINAGE TROUGH DETAIL AT ABUTMENT FOR EXISTING STRUCTURE
DETAIL NO. SR-JT(DT)-201
SHEET <u>5</u> OF <u>7</u>

STRUCTURAL REPAIRS



SECTION H-H
Scale: 1/2" = 1'-0"



SUPPORT ANGLE AT DOWNSPOUT
Scale: 1/2" = 1'-0"

VIEW G-G
Scale: 1/2" = 1'-0"

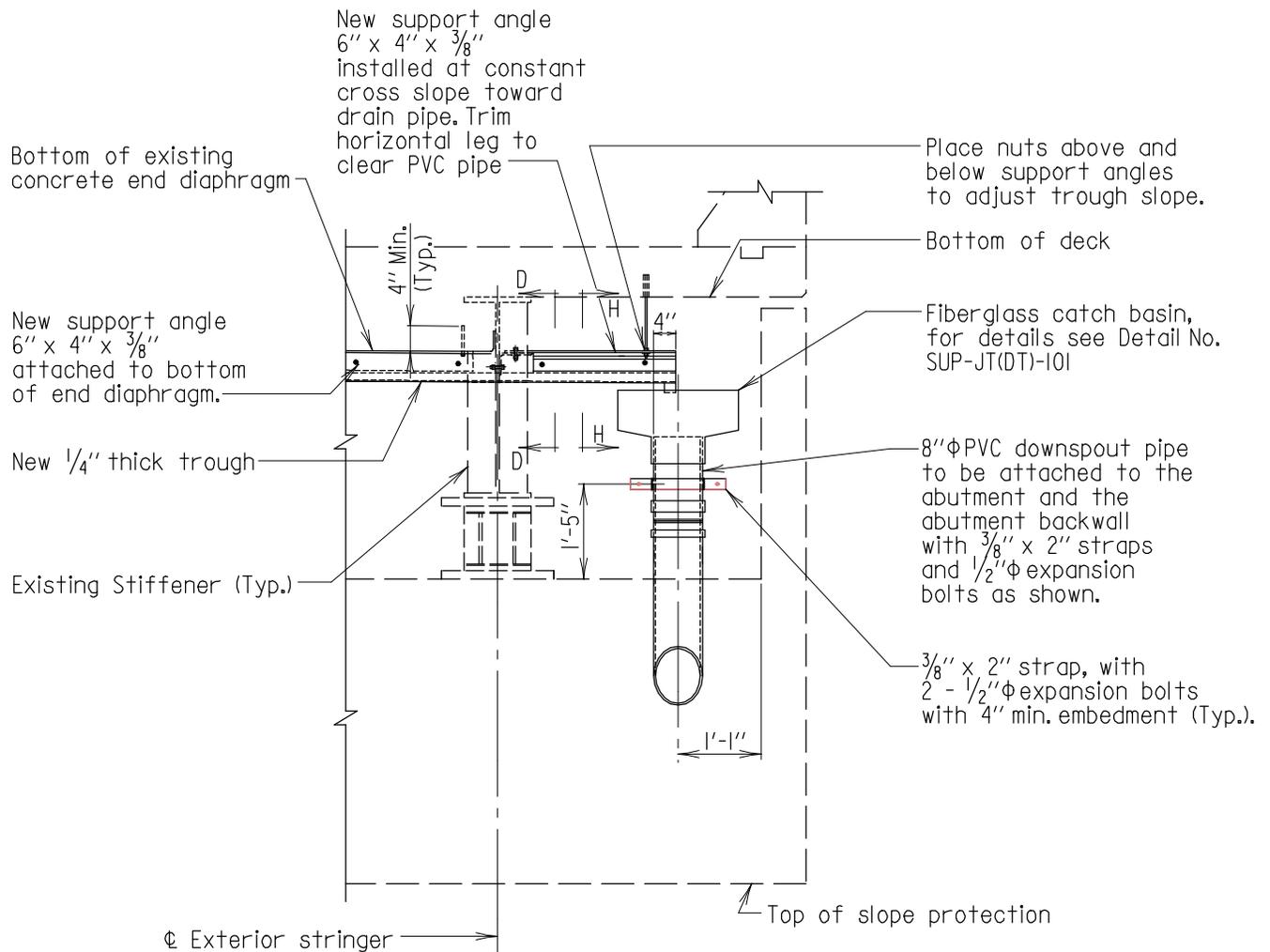
* When installed on the exterior, adjust to miss the elbow by 1/2".

Note:
Length to be determined in the field.

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DATE: 06/28/2017	
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STATE OF MARYLAND DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION OFFICE OF STRUCTURES	
DRAINAGE TROUGH DETAIL AT ABUTMENT FOR EXISTING STRUCTURE	
DETAIL NO. SR-JT(DT)-201	SHEET 6 OF 7

STRUCTURAL REPAIRS



DOWNSPOUT DETAIL AT END OF ABUTMENT

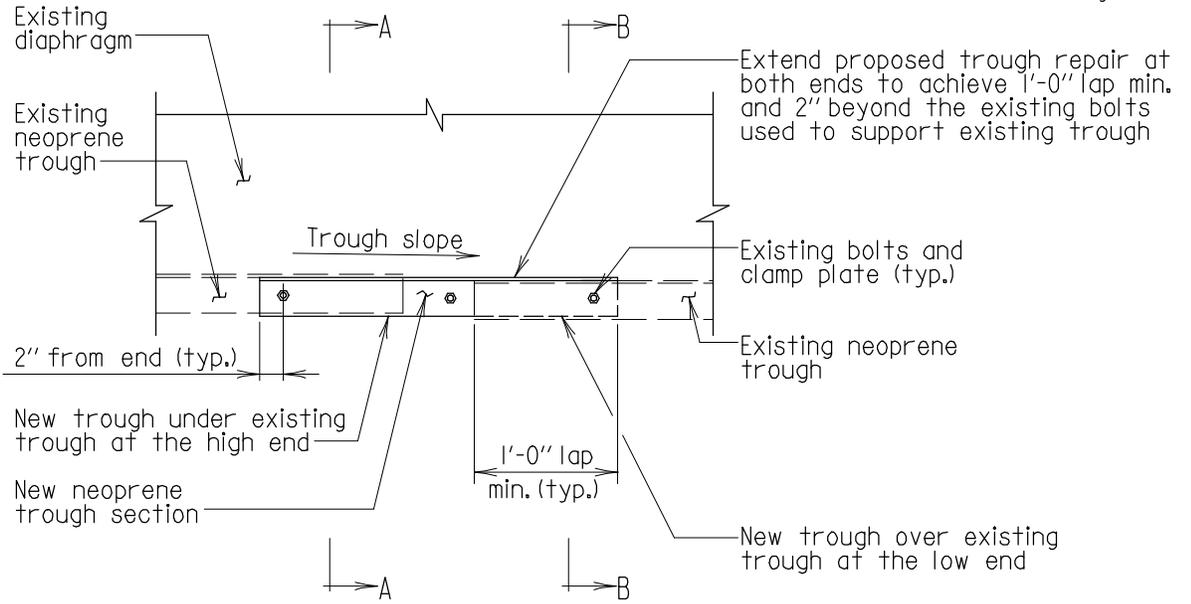
Scale: 3/8" = 1'-0"

APPROVAL
<i>Gene C. [Signature]</i> DIRECTOR OFFICE OF STRUCTURES
DATE: 06/28/2017
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1.0

STATE OF MARYLAND DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION OFFICE OF STRUCTURES
DRAINAGE TROUGH DETAIL AT ABUTMENT FOR EXISTING STRUCTURE
DETAIL NO. SR-JT(DT)-201
SHEET 7 OF 7

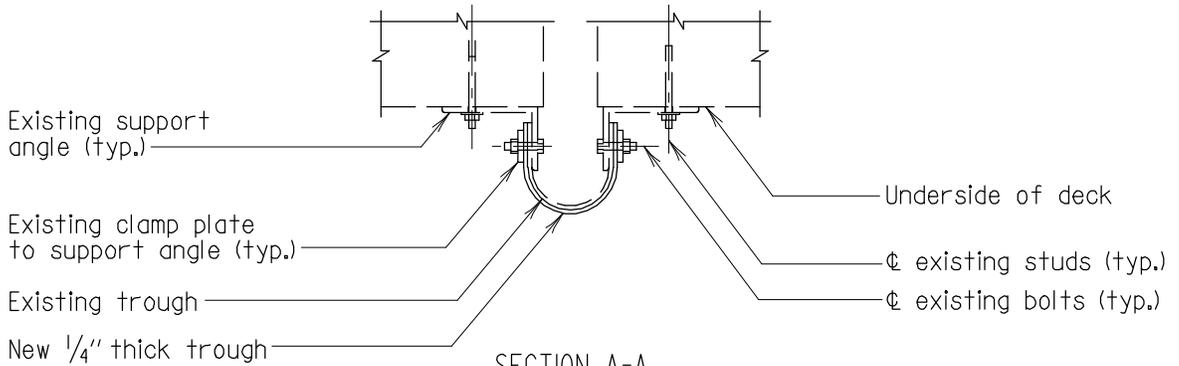
STRUCTURAL REPAIRS

Note:
Existing angle support studs not shown in Plan for clarity.



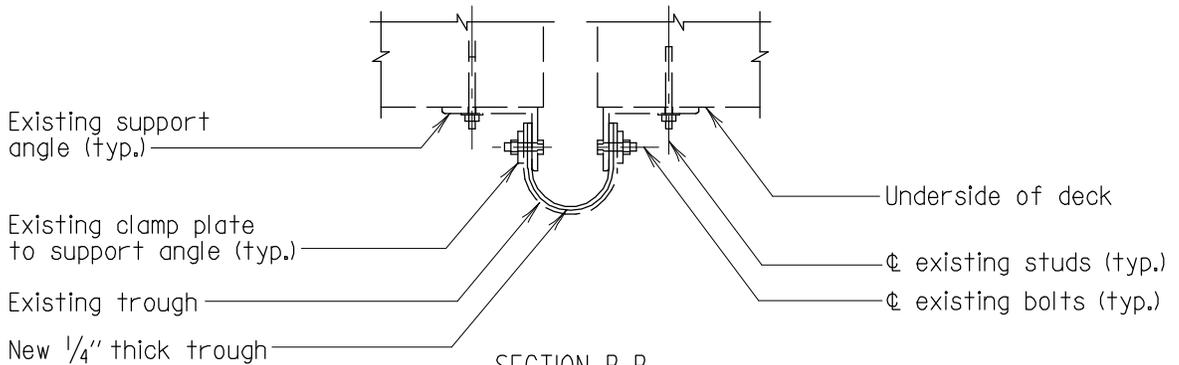
ELEVATION VIEW

Scale: $\frac{3}{4}'' = 1'-0''$



SECTION A-A

Scale: 1" = 1'-0"



SECTION B-B

Scale: 1" = 1'-0"

Notes:

1. Apply silicone caulk along overlapped section.
2. The overlaps in the trough shall follow the direction of flow.
3. Reuse existing trough and clamp plate holes for the splice section of trough.

APPROVAL	
<i>Glenn C. [Signature]</i> DIRECTOR	OFFICE OF STRUCTURES
DATE: 06/28/2017	
REVISIONS	
1.0	

STATE OF MARYLAND DEPARTMENT OF TRANSPORTATION STATE HIGHWAY ADMINISTRATION OFFICE OF STRUCTURES	
DETAILS FOR REPLACING SECTIONS OF EXISTING NEOPRENE DRAINAGE TROUGHS	
DETAIL NO. SR-JT(DT)-301	SHEET <u>1</u> OF <u>1</u>

STRUCTURAL REPAIRS